

2018 ENGINE PERFORMANCE

Engine Controls And Fuel - 2.0L (LTG) - Repair Instructions - Equinox & Terrain

REPAIR INSTRUCTIONS

CRANKSHAFT POSITION VARIATION LEARN

Diagnostic Instructions

- Perform the Diagnostic System Check prior to using this diagnostic procedure: [Diagnostic System Check - Vehicle](#)
- Review the description of Strategy Based Diagnosis: [Strategy Based Diagnosis](#)

Description

The crankshaft position sensor variation or reluctor ring learn is used to calculate reference period errors caused by slight tolerance variations in the crankshaft and the crankshaft position sensor. The calculated error allows the ECM to accurately compensate for reference period variations. This enhances the ability of the ECM to detect misfire events over a wider range of engine speed and load. The compensation values are stored in ECM memory after a learn procedure has been performed.

When to Perform the Procedure

NOTE: Failure to perform this procedure may result in poor system performance, DTCs being set, or customer dissatisfaction.

Perform this procedure when the following component has been serviced:

- B26 Crankshaft Position Sensor
- Any repair which disturbs the alignment between the components: B26 Crankshaft Position Sensor & Crankshaft
- Crankshaft
- Crankshaft Balancer
- Engine Assembly

Conditions for Running the Procedure

- DTC P0117, P0118, P0335, P0336 = Not set
- ECT = Greater than 60°C (140°F)
- Ignition Voltage = Greater than 11 V

Reference Information

Scan Tool Reference

[Control Module References](#)

With Scan Tool

1. Ignition - On / Vehicle - In Service Mode
2. Verify there are no other DTCs set, except for DTC P0300-P0308, P0315.
 - If any other DTCs are set

Refer to: [Diagnostic Trouble Code \(DTC\) List - Vehicle](#)

- Go to next step: If no other DTCs are set

3. Select: Module Diagnostics

4. Select:Engine Control Module
5. Select:Configuration/Reset Functions
6. Select:Learn Functions
7. Select:Crankshaft Position Variation Learn
8. Follow the instructions on the scan tool.

Verify the scan tool procedure was successful.

- **If the procedure was not successful and first time here**

1. Ignition/Vehicle - Off

2. Verify the following conditions do not exist:

- B26 Crankshaft Position Sensor & Reluctor Ring - Foreign material passing between the components/Incorrect air gap
- Battery Voltage - Low
- Crankshaft Bearing - Worn
- Crankshaft - Excessive runout/Visible Damage
- Reluctor Ring - Misaligned/Visible Damage
- Signal circuit @ B26 Crankshaft Position Sensor - Electromagnetic Interference
 - If a condition exists - Repair or replace as necessary
 - If no condition exists - Repeat step 1

- **If the procedure was not successful and performed 4 times or less**

Repeat step 6

- **If the procedure was not successful and performed 5 times**

Replace the component:K20 Engine Control Module

- **Go to next step: If the procedure was successful**

9. All OK.

Repair Instructions

Perform the Diagnostic Repair Verification after completing the repair:[Diagnostic Repair Verification](#)

For control module replacement, programming, and setup refer to:[Control Module References](#)

FUEL RAIL PRESSURE RELIEF VALVE LEARNED VALUES RESET

Diagnostic Instructions

- Perform the Diagnostic System Check prior to using this diagnostic procedure: [Diagnostic System Check - Vehicle](#)
- Review the description of Strategy Based Diagnosis:[Strategy Based Diagnosis](#)

Description

This procedure resets the control module learned values of the component/system:G18 High Pressure Fuel Pump

When to Perform the Procedure

NOTE: Failure to perform this procedure may result in poor system performance, DTCs being set, or customer dissatisfaction.

Perform this procedure when the following component has been serviced: G18 High Pressure Fuel Pump - Replaced

Conditions for Running the Procedure

Ignition = On

Reference Information

Scan Tool Reference

Control Module References

With Scan Tool

1. Ignition - On / Vehicle - In Service Mode
2. Select:Module Diagnostics
3. Select:Engine Control Module
4. Select:Configuration/Reset Functions
5. Select:Reset Functions
6. Select:Fuel Rail Pressure Relief Valve Learned Values Reset
7. Follow the instructions on the scan tool.

Repair Instructions

Perform the Diagnostic Repair Verification after completing the repair:[Diagnostic Repair Verification](#)

HO2S HEATER RESISTANCE LEARNED VALUES RESET

Diagnostic Instructions

- Perform the Diagnostic System Check prior to using this diagnostic procedure: [Diagnostic System Check - Vehicle](#)
- Review the description of Strategy Based Diagnosis:[Strategy Based Diagnosis](#)

Description

This procedure resets the control module learned values of the component/system:B52 Heated Oxygen Sensor - Resistance

When to Perform the Procedure

NOTE:

- **This procedure is only required when the component is replaced for a mechanical issue with no DTC set.**
- **Failure to perform this procedure may result in poor system performance, DTCs being set, or customer dissatisfaction.**

Perform this procedure when the following component has been serviced:B52 Heated Oxygen Sensor - Replaced

Conditions for Running the Procedure

Ignition Switch = Run/Crank

Reference Information

Scan Tool Reference

Control Module References

With Scan Tool

1. Ignition - On / Vehicle - In Service Mode
2. Select:Module Diagnostics
3. Select:Engine Control Module

4. Select: Configuration/Reset Functions
5. Select: Reset Functions
6. Select: HO2S Heater Resistance Learned Values Reset

NOTE: The scan tool does not display the learn/reset status.

7. Follow the instructions on the scan tool. - The procedure will complete within 10 s
8. All OK.

Repair Instructions

Perform the Diagnostic Repair Verification after completing the repair: [Diagnostic Repair Verification](#)

INTAKE SYSTEM LEARNED VALUES RESET

Diagnostic Instructions

- Perform the Diagnostic System Check prior to using this diagnostic procedure: [Diagnostic System Check - Vehicle](#)
- Review the description of Strategy Based Diagnosis: [Strategy Based Diagnosis](#)

Description

For an overview of the component/system, refer to: [Turbocharger System Description](#)

This procedure resets the control module learned values of the component/system: Induction System - Airflow Adaptive Values

When to Perform the Procedure

NOTE: Failure to perform this procedure may result in poor system performance, DTCs being set, or customer dissatisfaction.

This procedure is required when the following component has been repaired, replaced, removed, or serviced:

- B65 Intake Manifold Pressure and Air Temperature Sensor
- B74 Manifold Absolute Pressure Sensor
- B75B Mass Air Flow/Intake Air Temperature Sensor
- B75C Multifunction Intake Air Sensor
- B111B Turbocharger Boost/Intake Air Temperature Sensor
- Q38 Throttle Body
- Q40 Turbocharger Bypass Solenoid Valve
- Q42 Turbocharger Wastegate Solenoid Valve
- Intake Air Duct - Collapsed/Leaking/Loose/Restricted
- Turbocharger

Conditions for Running the Procedure

- DTC P0033, P0034, P0035, P0068, P00C7, P0101, P0102, P0103, P0106, P0107, P0108, P0234, P0236, P0237, P0238, P0243, P0245, P0246, P0299, P1101, P2227-P2230, P2261 = Not set
- Engine = Off
- Ignition = On

Reference Information

Scan Tool Reference

Control Module References

With Scan Tool

1. Ignition - On / Vehicle - In Service Mode
2. Select:Module Diagnostics
3. Select:Engine Control Module
4. Select:Configuration/Reset Functions
5. Select:Reset Functions
6. Select:Intake System Learned Values Reset
7. Follow the instructions on the scan tool.

Repair Instructions

Perform the Diagnostic Repair Verification after completing the repair: [Diagnostic Repair Verification](#)

THROTTLE BODY IDLE AIR FLOW COMPENSATION RESET

Diagnostic Instructions

- Perform the Diagnostic System Check prior to using this diagnostic procedure: [Diagnostic System Check - Vehicle](#)
- Review the description of Strategy Based Diagnosis: [Strategy Based Diagnosis](#)

Description

For an overview of the component/system, refer to: [Throttle Actuator Control \(TAC\) System Description](#)

This procedure triggers the control module to learn the values of the component: Q38 Throttle Body - Airflow Adaptive Values

When to Perform the Procedure

NOTE: Failure to perform this procedure may result in poor system performance, DTCs being set, or customer dissatisfaction.

Perform this procedure when the following component has been serviced:

- Q38 Throttle Body - Cleaned/Replaced
- K20 Engine Control Module - Replaced

Conditions for Running the Procedure

- DTC P0068, P0101, P0102, P0103, P0106, P0107, P0108, P0116, P0117, P0118, P0120, P0122, P0123, P0128, P0171, P0172, P0174, P0175, P0201-P0208, P0220, P0222, P0223, P0261, P0262, P0264, P0265, P0267, P0268, P0270, P0271, P0273, P0274, P0276, P0277, P0279, P0280, P0282, P0283, P0300-P0308, P0351-P0358, P0496, P0601, P0604, P0606, P060D, P0641, P0651, P0697, P06A3, P06D2, P1248, P1249, P124A, P124B, P1516, P16A0-P16A2, P2101, P2119, P2120, P2122, P2123, P2125, P2127, P2128, P2135, P2138, P2147, P2148, P2150, P2151, P2153, P2154, P2156, P2157, P216B, P216C, P216E, P216F, P217B, P217C, P217E, P217F, P2176, P2300, P2301, P2303, P2304, P2306, P2307, P2309, P2310, P2312, P2313, P2315, P2316, P2318, P2319, P2321, P2322 = Not set
- Ignition = On
- Vehicle Speed Sensor 0 km/h (0 MPH)

Reference Information

Scan Tool Reference

[Control Module References](#)

With Scan Tool

1. Ignition - On / Vehicle - In Service Mode
2. Select:Module Diagnostics
3. Select:Engine Control Module
4. Select:Configuration/Reset Functions
5. Select:Reset Functions
6. Select:Throttle Body Idle Air Flow Compensation Reset
7. Follow the instructions on the scan tool.
8. Verify the scan tool parameter:Throttle Body Idle Air Flow Compensation = 0%
 - **If greater than 0**

Repeat step 1
 - **Go to next step: If 0**
9. Engine - Idling - At normal operating temperature
10. Verify the scan tool parameter:Engine Speed = -100 to +200 RPM of the Desired Idle Speed
 - **{Test failed 1 time (s) }If not in the specified range**
 1. Engine idling. - For greater than 3 min
 2. Ignition/Vehicle - Off - For greater than 1 min
 3. Engine idling. - For greater than 3 min
 4. Repeat step 9
 - **{Test failed 2 time (s) }If not in the specified range**
 1. Perform the following action:Road test the vehicle.
 2. Vehicle Speed - Greater than 70 km (44 mi)
 3. Decelerate - For 2 s
 4. Repeat step 10.2 - 3 times
 5. Engine idling. - For greater than 3 min
 6. Repeat step 9
 - **{Test failed 3 time (s) }If not in the specified range**

Refer to:[Diagnostic System Check - Vehicle](#)
 - **Go to next step: If in the specified range**
11. All OK.

Repair Instructions

Perform the Diagnostic Repair Verification after completing the repair:[Diagnostic Repair Verification](#)

WIRE TO WIRE REPAIR - ENGINE CONTROLS AND FUEL

Special Tools

- **EL-38125-10** Splice Sleeve Crimping Tool (non GMNA)
- **J-38125-5A** Ultra Torch Special Tool
- **J-38125-8** Splice Sleeve Crimping Tool (GMNA)

For equivalent regional tools, refer to [Special Tools](#) .

WARNING:

In order to reduce the risk of personal injury, loss of high voltage isolation to ground and higher system impedance, do not attempt to repair any HV wiring, connector, or terminal that is damaged. High voltage coaxial type cables are not repairable. Never attempt to repair a coaxial type cable. The entire cable/harness or component must be replaced. In order to maintain system integrity and personal safety, never attempt to repair any high voltage wiring, cables, or terminals. Performing

this procedure on high voltage circuits may result in serious injury or death.

NOTE: If the wiring harness internal to the transmission is damaged, the wiring harness must be replaced. The use of splice sleeves in an attempt to repair the internal transmission wires, connectors, or terminals could result in performance issues.

NOTE: Do not splice wires in Door Harness Grommets.

NOTE: The DuraSeal splice sleeves have the following 2 critical features:

- A special heat shrink sleeve environmentally seals the splice. The heat shrink sleeve contains a sealing adhesive inside.
- A cross hatched (knurled) core crimp provides the necessary low resistance contact integrity for these sensitive, low energy circuits.

Use only DuraSeal splice sleeves to form a one-to-one splice on all types of insulation except high voltage and specialty cables. Use DuraSeal splice sleeves where there are special requirements such as moisture sealing. Follow the instructions below in order to splice copper wire using DuraSeal splice sleeves.

Splice Sleeve Selection

Splice Sleeve Color	Crimp Tool Nest Color		Wire Gauge mm ² / (AWG)
	3 Crimp Nests	4 Crimp Nests	
Salmon (Yellow-Pink) 19300089	Red (1) or Red/Green (1)	Red (2)	0.22 - 0.8/ (18 - 26)
Blue 19168447	Blue (2)	Blue (3)	1.0 - 2.0/ (14 - 16)
Yellow 19168448	Yellow (3)	Yellow (4)	3.0 - 5.0/ (10 - 12)

NOTE: You must perform the following procedures in the listed order. Repeat the procedure if any wire strands are damaged. You must obtain a clean strip with all of the wire strands intact.

1. Open the harness by removing any tape:
 - Use a sewing seam ripper, available from sewing supply stores, in order to cut open the harness in order to avoid wire insulation damage.
 - Use the DuraSeal splice sleeves on all types of insulation except Tefzel and coaxial.
 - Do not use the crimp and DuraSeal splice sleeve to form a splice with more than 2 wires coming together.
2. Cut as little wire off the harness as possible. You may need the extra length of wire in order to change the location of a splice.

Adjust splice locations so that each splice is at least 40 mm (1.5 in) away from the other splices, harness branches, or connectors.

3. Strip the insulation:
 - When adding a length of wire to the existing harness, use the same size wire as the original wire.
 - Perform one of the following items in order to find the correct wire size:
 - Find the wire on the schematic and convert to regional wiring gauge size.
 - If you are unsure of the wire size, begin with the largest opening in the wire stripper and work down until achieving a clean strip of the insulation.
 - Strip approximately 5.0 mm (0.20 in) of insulation from each wire to be spliced.

- Do not nick or cut any of the strands. Inspect the stripped wire for nicks or cut strands.
 - If the wire is damaged, repeat this procedure after removing the damaged section.
4. For high temperature wiring, slide a section of high temperature SCT1 shrink tubing down the length of wire to be spliced. Ensure that the shrink tubing will not interfere with the splice procedure.
 5. Select the proper DuraSeal splice sleeve according to the wire size. Refer to the above table at the beginning of the repair procedure for the color coding of the DuraSeal splice sleeves and the crimp tool nests.

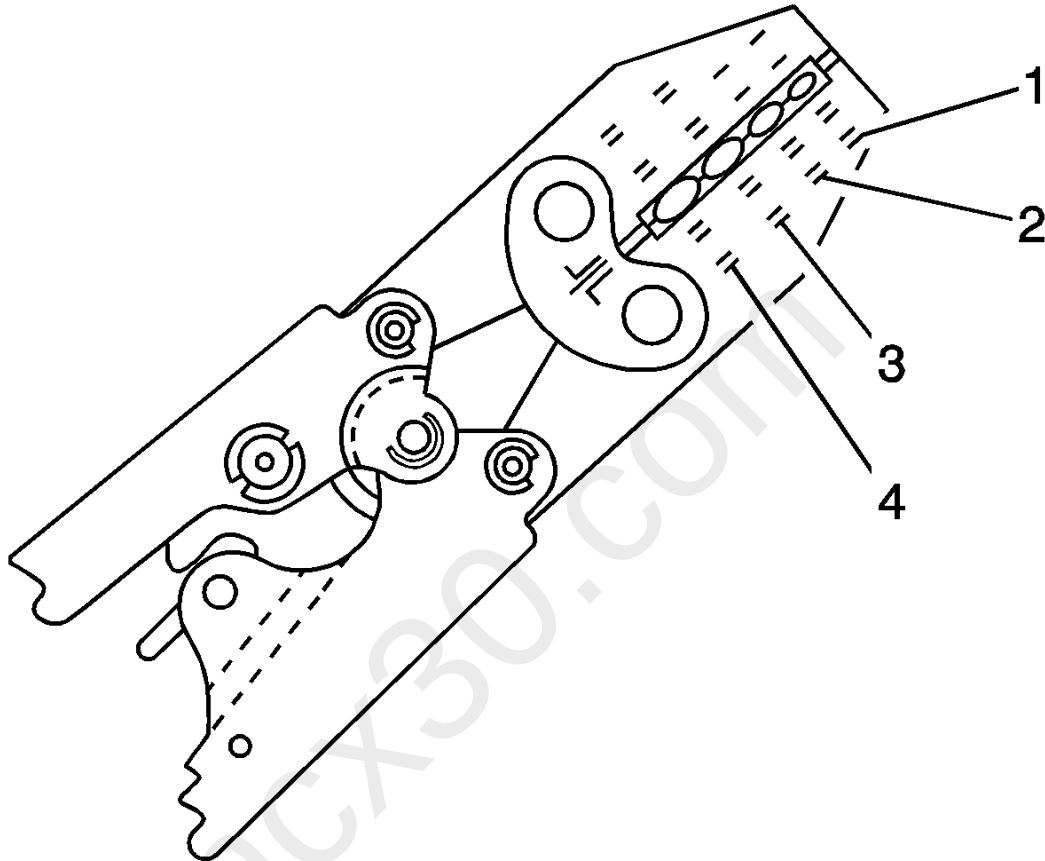


Fig. 1: Splice Sleeve Crimping Tool With 4 Crimp Nests
Courtesy of GENERAL MOTORS COMPANY

6. The **EL-38125-10** splice sleeve crimping tool has four crimp nests. The largest crimp nest (4) is used for crimping 10 and 12 gauge wires. The second largest crimp nest (3) is used for crimping 14 and 16 gauge wires. The third largest crimp nest (2) is used for crimping 18 and 20 gauge wires. The smallest crimp nest (1) is used for crimping 22 to 26 gauge wires. The crimp nests are referenced in the table (farther above) under the crimp tool nest color.

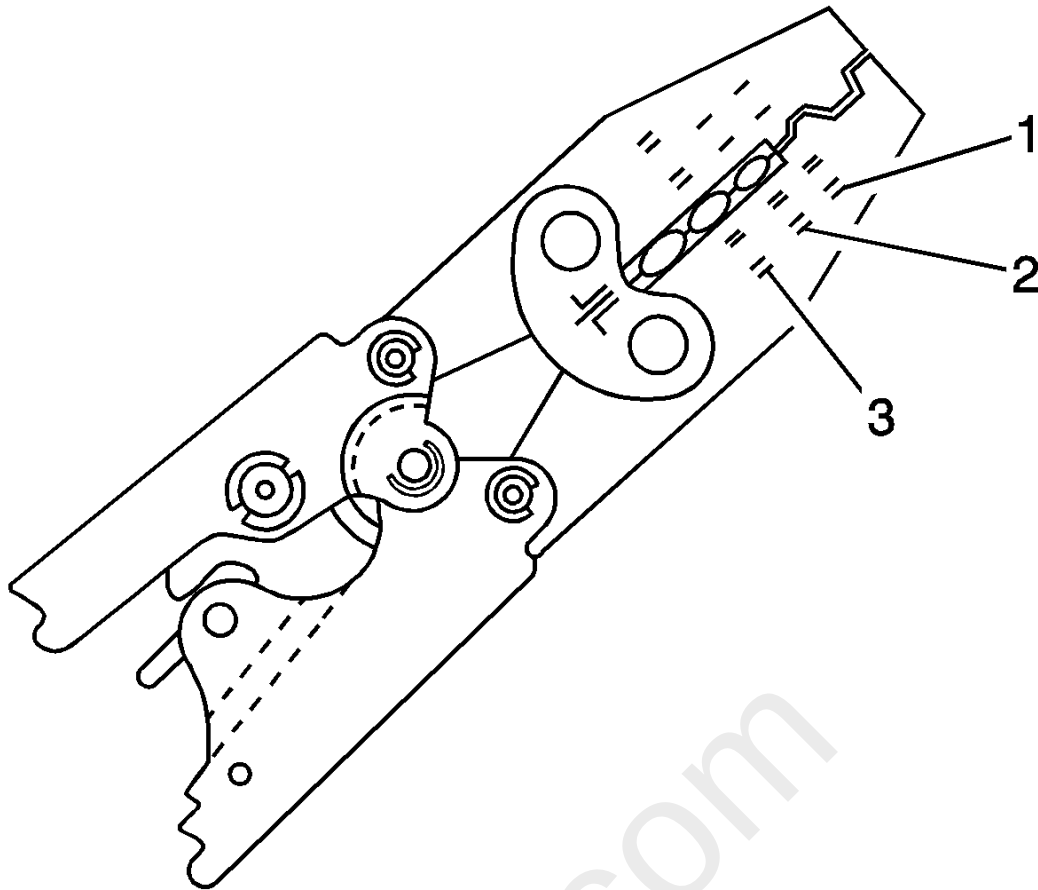


Fig. 2: Splice Sleeve Crimping Tool With 3 Crimp Nests
Courtesy of GENERAL MOTORS COMPANY

7. The **J-38125-8** splice sleeve crimping tool has three crimp nests. The largest crimp nest (3) is used for crimping 10 and 12 gauge wires. The second largest crimp nest (2) is used for crimping 14 and 16 gauge wires. The smallest crimp nest (1) is used for crimping 18 to 20 gauge wires. The crimp nests are referenced in the table (farther above) under the crimp tool nest color.
8. Use the splice sleeve crimp tool in order to position the DuraSeal splice sleeve in the proper color nest of the splice sleeve crimp tool. For the four crimp nest tool, use the three largest crimp nests to crimp the splice sleeves. For the three crimp nest tool, use all three crimp nests to crimp the splice sleeves. Use the four and three crimp tool diagrams (above) and the table (farther above) to match the splice sleeve with the correct crimp nest. The crimp tool diagram callout numbers match the numbers in the table (under crimp tool nest color).

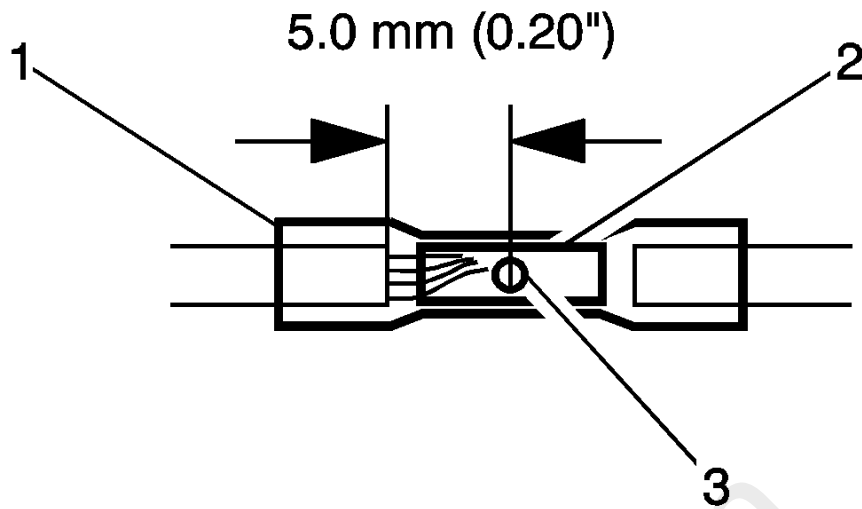


Fig. 3: Identifying DuraSeal Splice Sleeve

Courtesy of GENERAL MOTORS COMPANY

9. Place the DuraSeal splice sleeve in the nest. Ensure that the crimp falls midway between the end of the barrel and the stop. The sleeve has a stop (3) in the middle of the barrel (2) in order to prevent the wire (1) from going further. Close the hand crimper handles slightly in order to firmly hold the DuraSeal splice sleeve in the proper nest.



Fig. 4: Identifying Crimped Duraseal Splice Sleeve

Courtesy of GENERAL MOTORS COMPANY

10. Insert the wire into the splice sleeve barrel until the wire hits the barrel stop. Refer to **Folded-Over Wire Repair** for splicing wires of 0.35 mm or less (22, 24, 26 gauge sizes) and for splicing wires of different gauges.
11. Tightly close the handles of the crimp tool until the crimper handles open when released.

The crimper handles will not open until you apply the proper amount of pressure to the DuraSeal splice sleeve. Repeat steps 4 and 6 for the opposite end of the splice.



Fig. 5: Crimped Duraseal Splice Sleeve
Courtesy of GENERAL MOTORS COMPANY

12. Using the heat torch, apply heat to the crimped area of the barrel.
13. Start in the middle and gradually move the heat barrel to the open ends of the tubing:
 - The tubing will shrink completely as the heat is moved along the insulation.
 - A small amount of sealant will come out of the end of the tubing when sufficient shrinkage is achieved.

Weatherpack™ Wiring Repair

NOTE: Some replacement pigtail connectors may be delivered without the terminated leads installed into the connector. For Weatherpack™ connectors, all terminated leads included in the package should to be installed into the connector. If the connector end view shows that a terminal is not occupied, the extra terminated lead (s) need to be installed and the end (s) sealed using a DuraSeal splice sleeve and taped back into the harness.

1. Insert the wire into the splice sleeve barrel until the wire hits the barrel stop. Refer to **Folded-Over Wire Repair** for splicing wires of 0.35 mm or less (22, 24, 26 gauge sizes) and for splicing wires of different gauges.

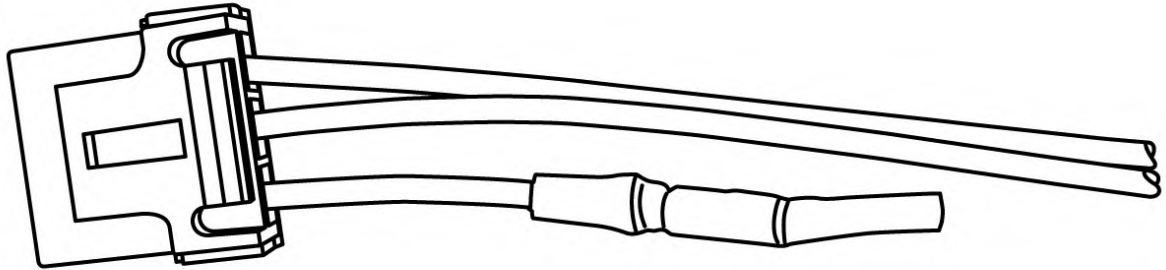


Fig. 7: Heat To Crimped Area Of Barrel

Courtesy of GENERAL MOTORS COMPANY

4. Start in the middle and gradually move the heat barrel to the open ends of the tubing:
 - The tubing will shrink completely as the heat is moved along the insulation.
 - A small amount of sealant will come out of the end of the tubing when sufficient shrinkage is achieved.

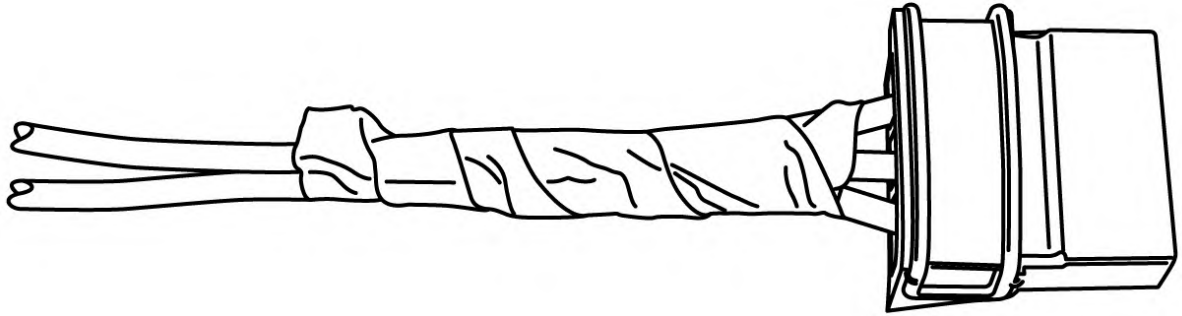


Fig. 8: Taping Extra Terminated Leads Back Into Harness
Courtesy of GENERAL MOTORS COMPANY

5. Tape the extra terminated lead (s) back into the harness.

High Temperature Wiring Repairs

Use the following procedures to perform high temperature wiring repairs:

1. Center the high temperature SCT1 shrink tube over the DuraSeal splice sleeve.
2. Using the heat torch, apply heat to the high temperature heat shrink tubing.
3. Gradually move the heat from the center to the open end of the tubing:
 - The tubing will shrink completely as the heat is moved along the insulation.
 - A small amount of sealant will come out of the end of the tubing when sufficient shrinkage is achieved.
4. Replace any reflective tape and clips that may have been removed during the repair.

CONNECTOR RECONNECTION - ENGINE CONTROLS AND FUEL

Special Tools

EL-35616 Terminal Test Probe Kit

For equivalent regional tools, refer to [Special Tools](#) .

When the condition is not currently present, but is indicated in DTC history, the cause may be intermittent. An intermittent may also be the cause when there is a customer complaint, but the symptom cannot be duplicated. Refer to the Symptom Table of the system that is suspect of causing the condition before trying to locate an intermittent condition.

Most intermittent conditions are caused by faulty electrical connections or wiring. Inspect for the following items:

- Loose, corroded, or painted terminal stud/fastener
- Wiring broken inside the insulation
- Poor connection between the male and female terminal at a connector
- A terminal not seated all the way into the connector body
- Poor terminal to wire connection - Some conditions which fall under this description are poor crimps, poor solder joints, crimping over the wire insulation rather than the wire itself, and corrosion in the wire to terminal contact area, etc.
- Pierced or damaged insulation can allow moisture to enter the wiring causing corrosion. The conductor can corrode inside the insulation, with little visible evidence. Look for swollen and stiff sections of wire in the suspect circuits.
- Wiring which has been pinched, cut, or its insulation rubbed through may cause an intermittent open or short as the bare area touches other wiring or parts of the vehicle.
- Wiring that comes in contact with hot or exhaust components
- Refer to [**Inducing Intermittent Fault Conditions**](#) in order to duplicate the conditions required, in order to verify the customer concern.
- Refer to [**Testing for Electrical Intermittents**](#) for test procedures to detect intermittent open, high resistance, short to ground, and short to voltage conditions.
- Refer to [**Scan Tool Snapshot Procedure**](#) for advanced intermittent diagnosis and Vehicle Data Recorder operation.

Testing for Terminal Fretting

Some intermittent conditions can be caused by wire terminal fretting corrosion. Fretting corrosion is a build-up of insulating, oxidized wear debris that can form when there is a small motion between electrical contacts. The oxidized wear debris can pile up enough at the electrical contact spots that the electrical resistance across the connection increases. Movement between the contacting surfaces as small as 10 to 100 microns can cause fretting. To put this in perspective, a sheet of paper is about 100 microns thick, so fretting motion is small and hard to see. Vibration and thermal expansion/contraction are the main sources that create fretting motion. Since vehicles vibrate and can experience large temperature swings, they are a good source for fretting motion. Tin, copper, nickel, and iron surfaces are all susceptible to fretting corrosion. Fretting corrosion can be difficult to see but it looks like small, dark smudges on the terminals contact surface.

To correct a fretting condition disconnect the suspect connector and add dielectric grease / lubricant (Nyogel 760G or equivalent, meeting GM specification 9986087) to both sides of the connector terminals. Then reconnect the connector and wipe away any excess lubricant. This will correct the additional terminal contact resistance due to the terminal fretting corrosion.

Testing for Proper Terminal Contact

It is important to test terminal contact at the component and any inline connectors before replacing a suspect component. Mating terminals must be inspected to ensure good terminal contact. A poor connection between the male and female terminal at a connector may be the result of contamination or deformation.

Contamination may be caused by the connector halves being improperly connected. A missing or damaged connector seal, damage to the connector itself, or exposing the terminals to moisture and dirt can also cause contamination. Contamination, usually in the underhood or underbody connectors, leads to terminal corrosion, causing an open circuit or intermittently open circuit.

Deformation is caused by probing the mating side of a connector terminal without the proper adapter. Always use the **EL-35616** kit when probing connectors. Other causes of terminal deformation are improperly joining the connector halves, or repeatedly separating and joining the connector halves. Deformation, usually to the female terminal contact tang, can result in poor terminal contact causing an open or intermittently open circuit.

Testing for Proper Terminal Contact in Bussed Electrical Centers

It is very important to use the correct test adapter when testing for proper terminal contact of fuses and relays in a bussed electrical center. Use the **EL-35616** kit to test for proper terminal contact. Failure to use the **EL-35616** kit can result in improper diagnosis of the bussed electrical center.

Follow the procedure below in order to test terminal contact:

1. Separate the connector halves.
2. Visually inspect the connector halves for contamination. Contamination may result in a white or green build-up within the connector body or between terminals. This causes high terminal resistance, intermittent contact, or an open circuit. An underhood or underbody connector that shows signs of contamination should be replaced in its entirety: terminals, seals, and connector body.
3. Using an equivalent male terminal/terminated lead, verify that the retention force is significantly different between a known good terminal and the suspect terminal. Replace the female terminal in question.

Flat Wire Connectors

There are no serviceable parts for flat wire connectors on the harness side or the component side.

Follow the procedure below in order to test terminal contact:

1. Remove the component in question.
2. Visually inspect each side of the connector for signs of contamination. Avoid touching either side of the connector as oil from your skin may be a source of contamination as well.
3. Visually inspect the terminal bearing surfaces of the flat wire circuits for splits, cracks, or other imperfections that could cause poor terminal contact. Visually inspect the component side connector to ensure that all of the terminals are uniform and free of damage or deformation.
4. Insert the appropriate adapter into the flat wire harness connector in order to test the circuit in question.

Control Module/Component Voltage and Grounds

Poor voltage or ground connections can cause widely varying symptoms.

- Test all control module voltage supply circuits. Many vehicles have multiple circuits supplying voltage to a control module. Other components in the system may have separate voltage supply circuits that may also need to be tested. Inspect connections at the module/component connectors, fuses, and any intermediate connections between the voltage source and the module/component. A test lamp or a DMM may indicate that voltage is present, but neither tests the ability of the circuit to carry sufficient current. Operate the component to test the ability of the circuit to carry sufficient current. Refer to [Circuit Testing](#), and Power Distribution Wiring Schematics.
- Test all control module ground and system ground circuits. The control module may have multiple ground circuits. Other components in the system may have separate grounds that may also need to be tested. Inspect grounds for clean and tight connections at the grounding point (screw or stud). Inspect the connections at the component and in splice packs, where applicable. Operate the component to test the ability of the circuit to carry sufficient current. Refer to [Circuit Testing](#), and Ground Distribution Wiring Schematics.

Temperature Sensitivity

- An intermittent condition may occur when a component/connection reaches normal operating temperature. The condition may occur only when the component/connection is cold, or only when the component/connection is hot.
- Freeze Frame, Failure Records, Snapshot, or Vehicle Data Recorder data may help with this type of intermittent condition, where applicable.
- If the intermittent is related to heat, review the data for a relationship with the following:
 - High ambient temperatures
 - Underhood/engine generated heat
 - Circuit generated heat due to a poor connection, or high electrical load

- Higher than normal load conditions, towing, etc.
- If the intermittent is related to cold, review the data for the following:
 - Low ambient temperatures - In extremely low temperatures, ice may form in a connection or component. Inspect for water intrusion.
 - The condition only occurs on a cold start.
 - The condition goes away when the vehicle warms up.
- Information from the customer may help to determine if the trouble follows a pattern that is temperature related.
- If temperature is suspected of causing an intermittent fault condition, attempt to duplicate the condition. Refer to [Inducing Intermittent Fault Conditions](#) in order to duplicate the conditions required.

Electromagnetic Interference and Electrical Noise

Some electrical components/circuits are sensitive to electromagnetic interference or other types of electrical noise. Inspect for the following conditions:

- A mis-routed harness that is too close to high voltage/high current devices such as secondary ignition components, motors, generator etc. - These components may induce electrical noise on a circuit that could interfere with normal circuit operation.
- Electrical system interference caused by a malfunctioning relay, or a control module driven solenoid or switch - These conditions can cause a sharp electrical surge. Normally, the condition will occur when the malfunctioning component is operating.
- Installation of non-factory or aftermarket add on accessories such as lights, 2-way radios, amplifiers, electric motors, remote starters, alarm systems, cell phones, etc. - These accessories may create interference in other circuits while operating and the interference would disappear when the accessory is not operating. Refer to [Checking Aftermarket Accessories](#).
- Test for an open diode across the A/C compressor clutch and for other open diodes. Some relays may contain a clamping diode.
- The generator may be allowing AC noise into the electrical system.

Incorrect Control Module

- There are only a few situations where reprogramming a control module is appropriate:
 - A new service control module is installed.
 - A control module from another vehicle is installed.
 - Revised software/calibration files have been released for this vehicle.

NOTE: **DO NOT re-program the control module with the SAME software/calibration files that are already present in the control module. This is not an effective repair for any type of concern.**

- Verify that the control module contains the correct software/calibration. If incorrect programming is found, reprogram the control module with the most current software/calibration. Refer to [Control Module References](#) for replacement, setup, and programming.

ENGINE CONTROL MODULE REPLACEMENT

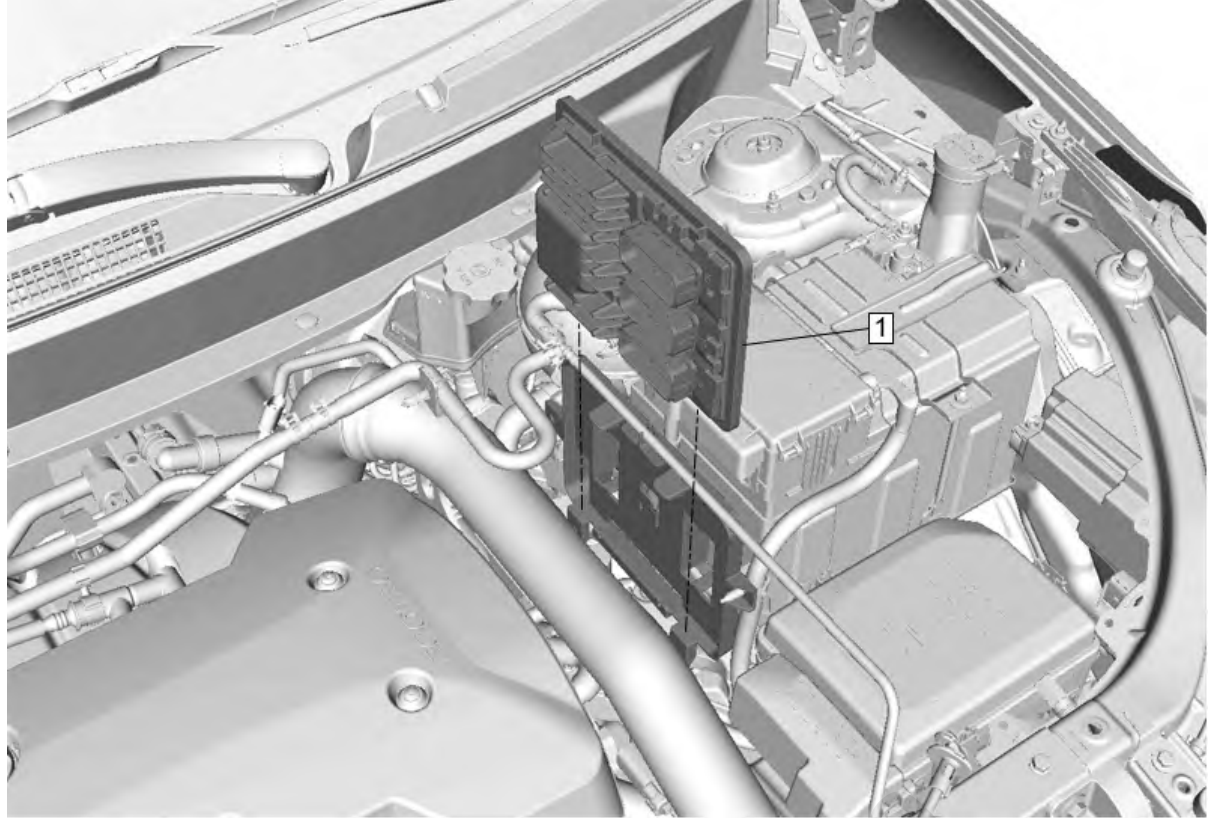


Fig. 9: Engine Control Module

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Disconnect the negative battery cable. Battery Negative Cable Disconnection and Connection (KL9)	

Callout	Component Name
1	Engine Control Module WARNING: Refer to Safety Glasses Warning . CAUTION: Always turn the ignition off when installing or removing the ECM connectors in order to prevent damage to the components. CAUTION: • Turn the ignition OFF when installing or removing the control module connectors and disconnecting or reconnecting the power to the control module (battery cable, powertrain control module (PCM) /engine control module (ECM) /transaxle control module (TCM) pigtail, control module fuse, jumper cables, etc.) in order to prevent internal control module damage. • Control module damage may result when the metal case contacts battery voltage. DO NOT contact the control module metal case with battery voltage when servicing a control module, using battery booster cables, or when charging the vehicle battery. • In order to prevent any possible electrostatic discharge damage to the control module, do no touch the connector pins or the soldered components on the circuit board. • Remove any debris from around the control module connector surfaces before servicing the control module. Inspect the control module connector gaskets when diagnosing or replacing the control module. Ensure that the gaskets are installed correctly. The gaskets prevent contaminant intrusion into the control module. • The replacement control module must be programmed. Procedure 1. Disconnect the electrical connectors from the engine control module. 2. Use a suitable tool to pry back the locking tabs and remove the engine control module from the bracket. 3. Perform the throttle body idle air flow compensation reset. Throttle Body Idle Air Flow Compensation Reset 4. If replacing the engine control module, it is necessary to reprogram the replacement module. Control Module References NOTE: Before removing the engine control module (ECM), record the oil life percentage remaining. Use the scan tool to reset the Engine Oil Life remaining back to the original percentage recorded.

ENGINE CONTROL MODULE BRACKET REPLACEMENT

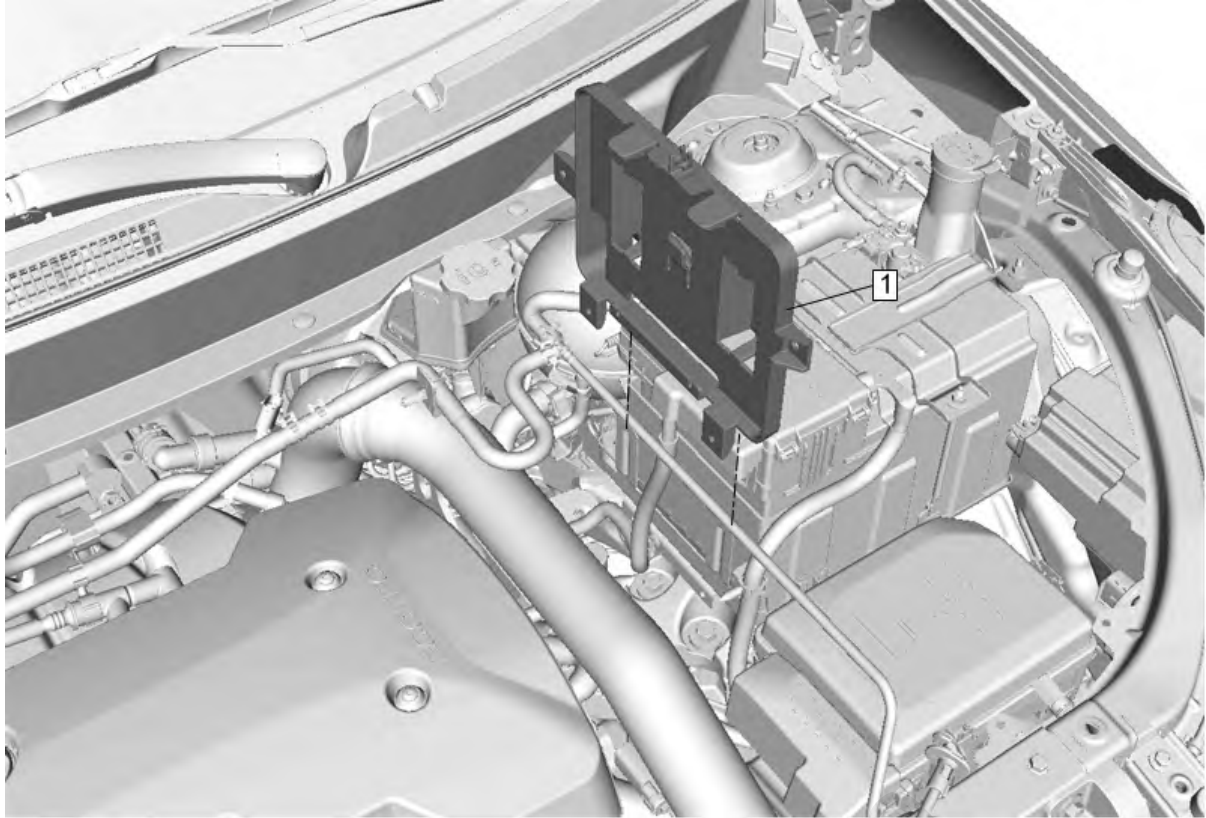


Fig. 10: Engine Control Module Bracket
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures <u>Engine Control Module Replacement</u> - Reposition Away Engine Coolant Air Bleed Hose @ Engine Control Module Bracket - <u>Engine Coolant Air Bleed Hose Replacement (Radiator Surge Tank to Radiator to Engine Coolant Air Bleed Pipe LTG)</u> - Remove wiring harness from engine control module bracket.	
1	Engine Control Module Bracket Procedure Release retaining tab to remove bracket from battery tray.

ENGINE COOLANT TEMPERATURE SENSOR REPLACEMENT

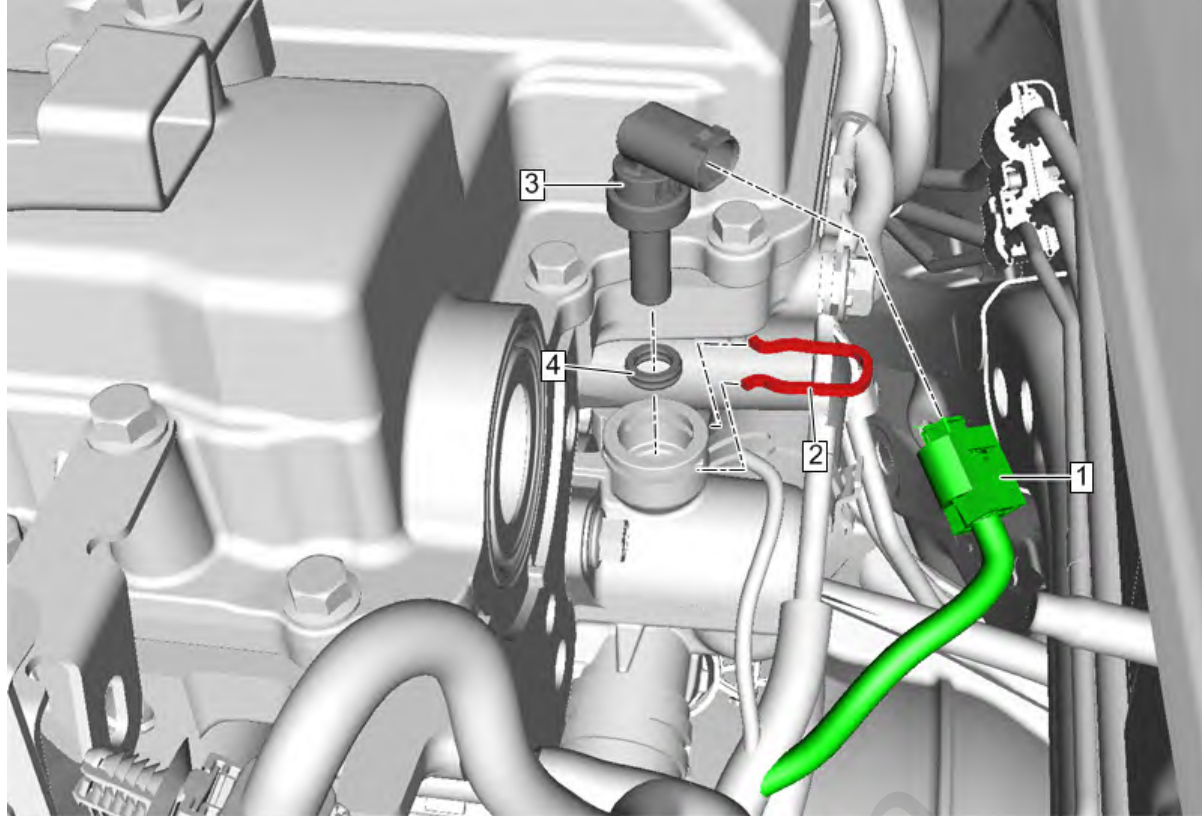


Fig. 11: Engine Coolant Temperature Sensor
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures <u>Cooling System Draining and Filling.(GE 47716). Cooling System Draining and Filling (Static).</u> <u>Vacuum Pump Replacement</u>	
1	Electrical Connector
2	Engine Coolant Temperature Sensor Retainer
3	Engine Coolant Temperature Sensor
4	Engine Coolant Temperature Sensor Seal
	Procedure The seal is reusable, inspect the seal and replace if damaged.

ENGINE OIL PRESSURE SENSOR REPLACEMENT

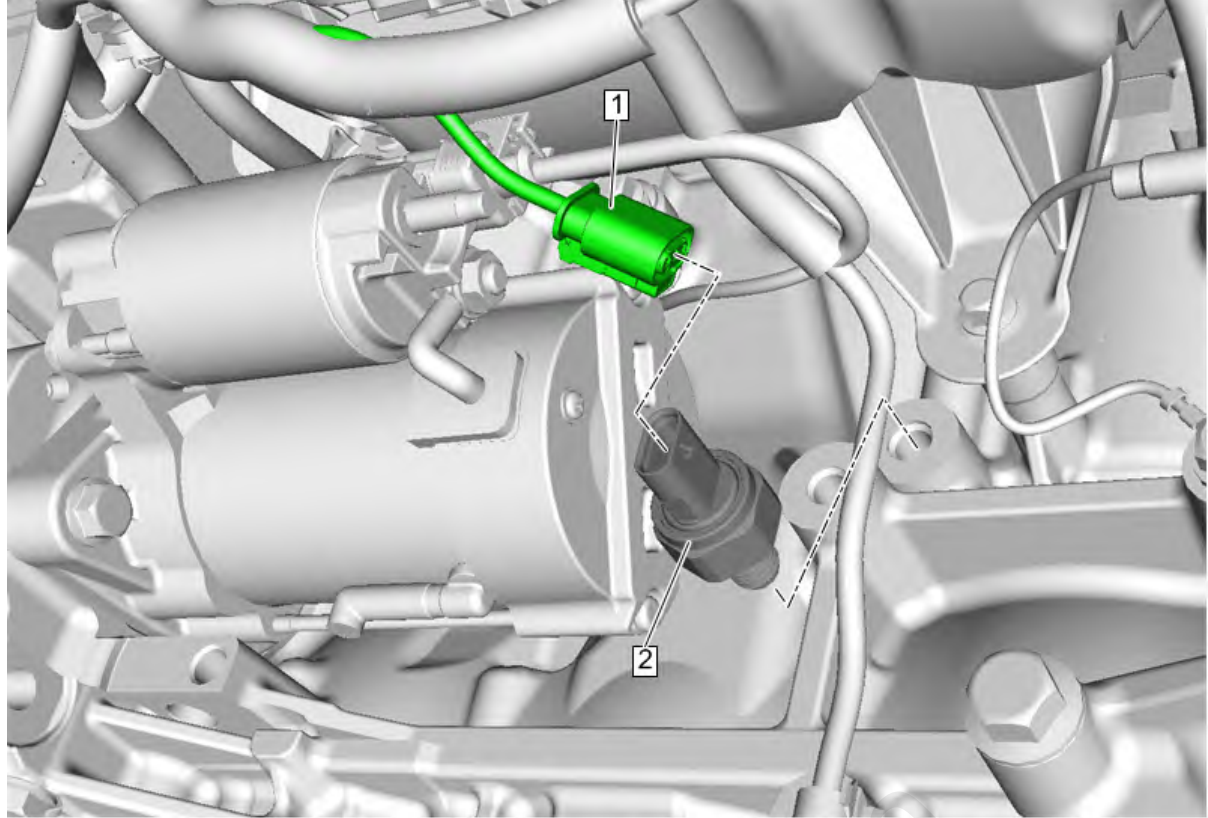


Fig. 12: Engine Oil Pressure Sensor
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Power Transfer Unit Case Replacement (M3D Transmission with LTG Engine).</u>	
1	Electrical Connector
2	Engine Oil Pressure Sensor CAUTION: Refer to <u>Component Fastener Tightening Caution</u> . Tighten 35 N.m (26 lb ft)

INTAKE AIR PRESSURE AND TEMPERATURE SENSOR REPLACEMENT

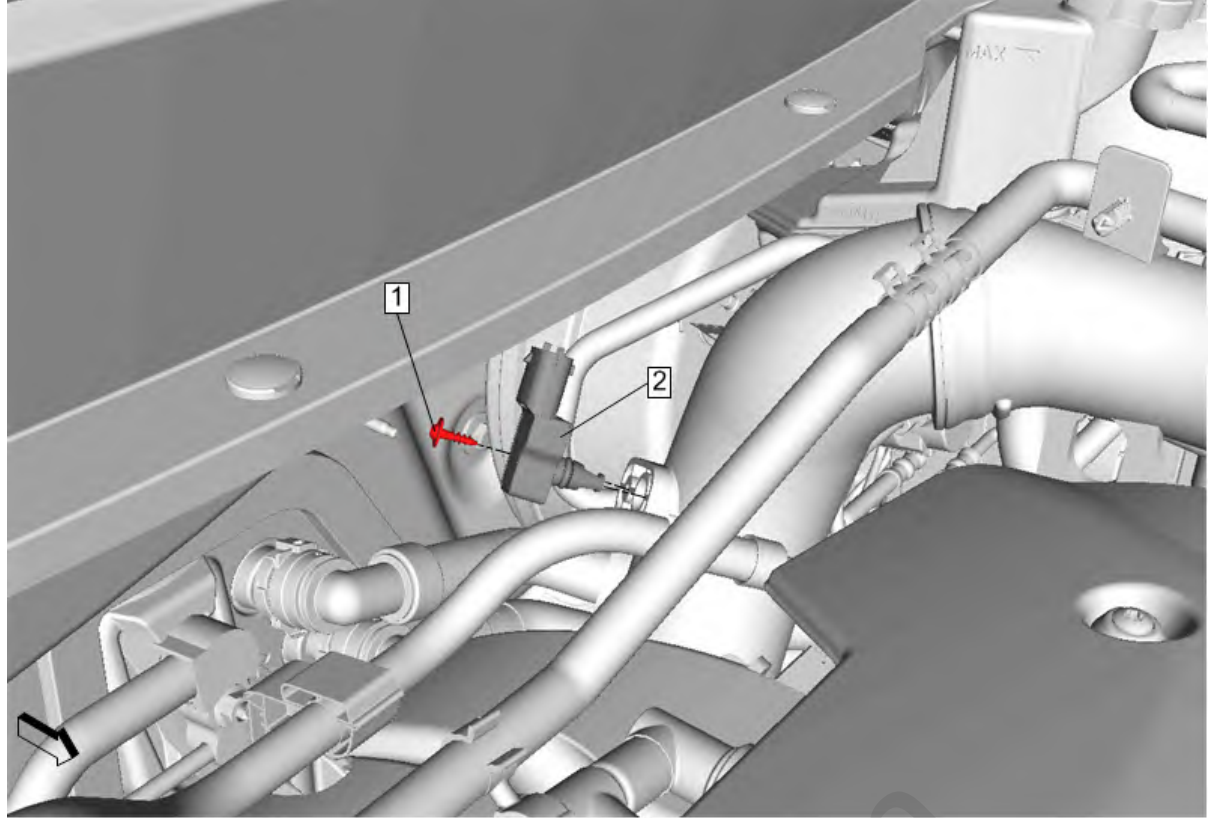


Fig. 13: Intake Air Pressure and Temperature Sensor
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Intake Air Pressure and Temperature Sensor Bolt CAUTION: Refer to <u>Fastener Caution</u> . Tighten 5 N.m (44 lb in)
2	Intake Air Pressure and Temperature Sensor Procedure 1. Disconnect the electrical connector. 2. Perform the intake system learned values reset. <u>Intake System Learned Values Reset</u>

MASS AIRFLOW SENSOR REPLACEMENT

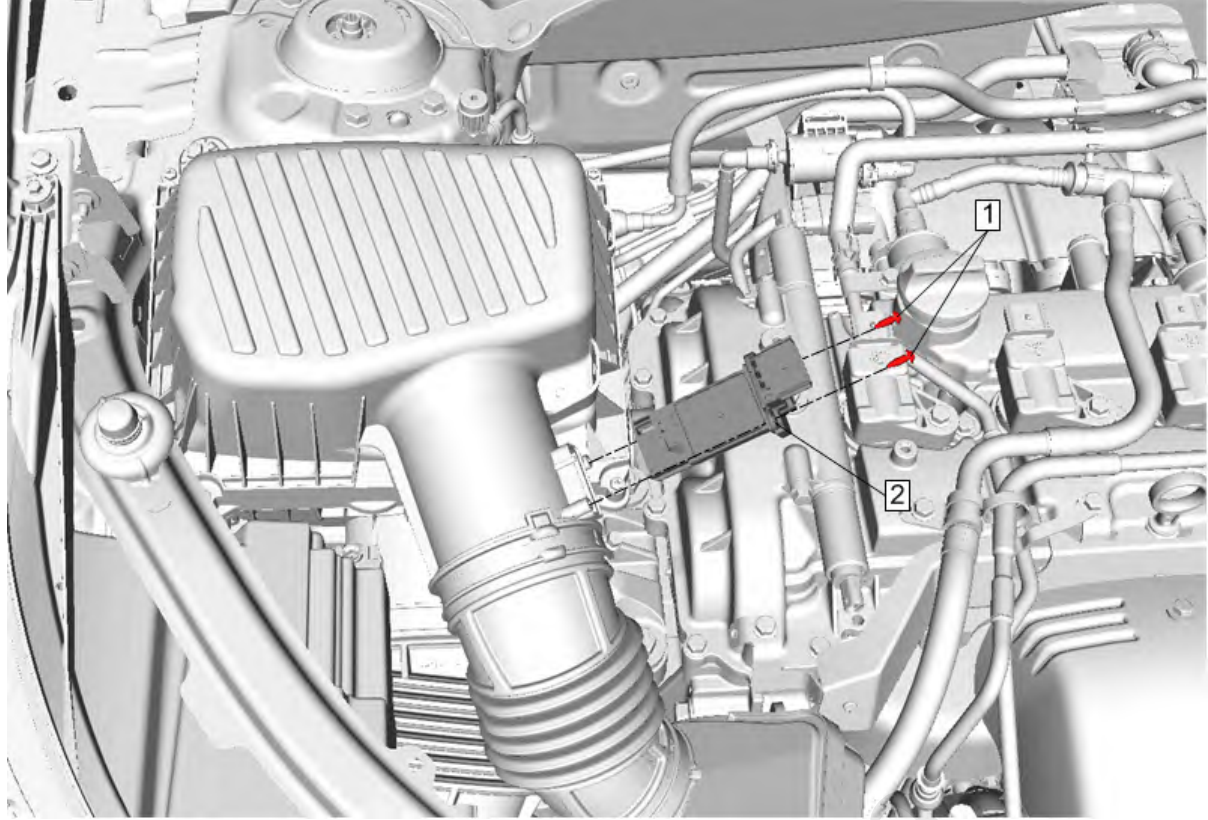


Fig. 14: Mass Airflow Sensor

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Mass Airflow Sensor Bolt [2x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 4 N.m (35 lb in)
2	Mass Airflow Sensor Procedure 1. Disconnect the electrical connector. 2. Perform the intake system learned values reset. <u>Intake System Learned Values Reset</u>

MANIFOLD ABSOLUTE PRESSURE SENSOR REPLACEMENT

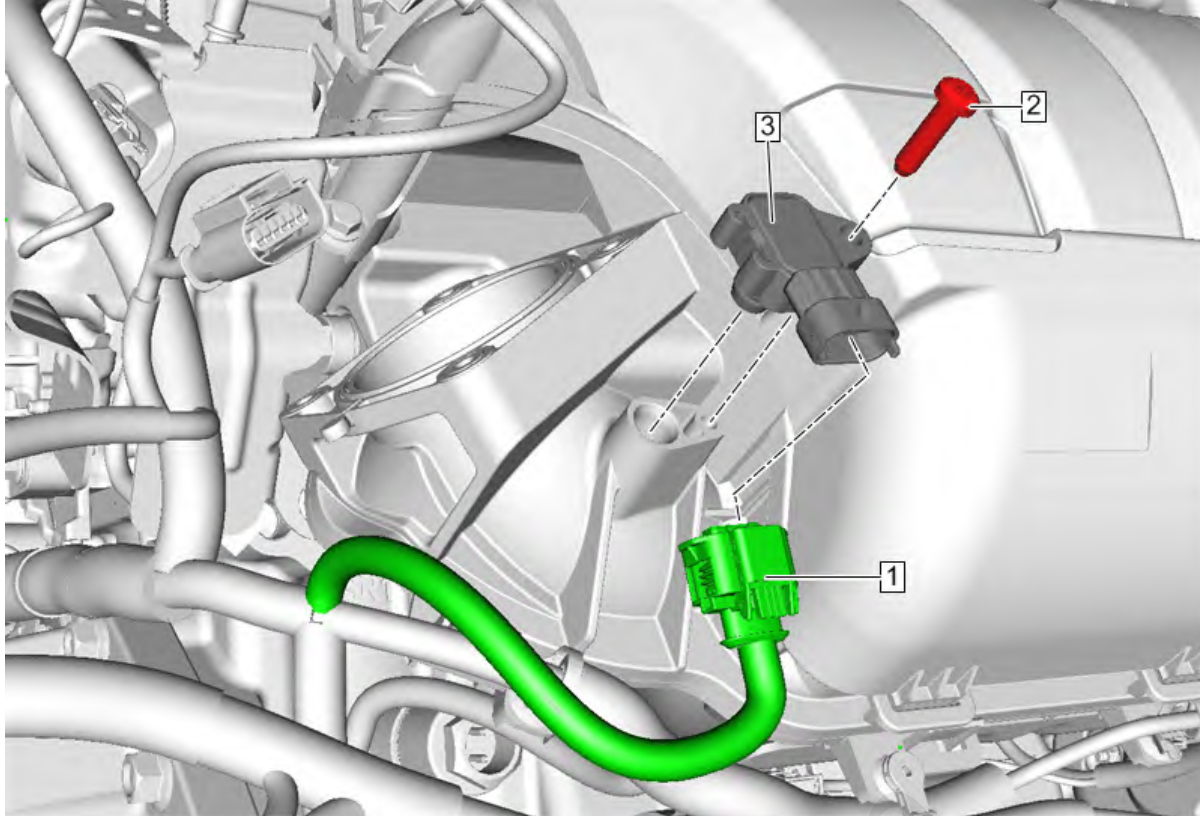


Fig. 15: Manifold Absolute Pressure Sensor
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Throttle Body Assembly Replacement</u>	
1	Electrical Connector
2	Manifold Absolute Pressure Sensor Bolt CAUTION: Refer to <u>Fastener Caution</u> . Tighten 5 N.m (44 lb in)
3	Manifold Absolute Pressure Sensor Procedure 1. The seal is reusable, inspect the seal and replace if damaged. 2. Perform the intake system learned values reset. <u>Intake System Learned Values Reset</u>

HEATED OXYGEN SENSOR REPLACEMENT - SENSOR 1

Special Tools

J-39194 Oxygen Sensor Wrench

Equivalent regional tools: Special Tools (Diagnostic Tools), Special Tools (Mechanical Tools)

Removal Procedure

WARNING: In order to avoid being burned, do not service the exhaust system while it is still hot. Service the system when it is cool.

WARNING: Avoid contact with HOT components. Wear safety glasses and protective

gloves to avoid personal injury.

CAUTION: Refer to [Heated Oxygen and Oxygen Sensor Caution](#) .

CAUTION: The use of excessive force may damage the threads in the exhaust manifold/pipe.

NOTE:

- The heated oxygen sensor in-line connector and louvered end **MUST** be kept clear of all grease, dirt, and other contaminants. Do **NOT** use cleaning solvents of any type. Do **NOT** drop or roughly handle the sensor.
- The heated oxygen sensor **MAY** be difficult to remove when the engine temperature is less than 48Â°C (120Â°F).
- A special anti-seize compound is used on the heated oxygen sensor threads. The compound consists of liquid graphite and glass beads. The graphite will burn away, but the glass beads will remain, making the sensor easier to remove. New or service sensors will have the compound already applied to the threads. IF a sensor is removed and is to be reinstalled, the threads **MUST** have an anti-seize compound applied before installation. [Adhesives, Fluids, Lubricants, and Sealers](#)

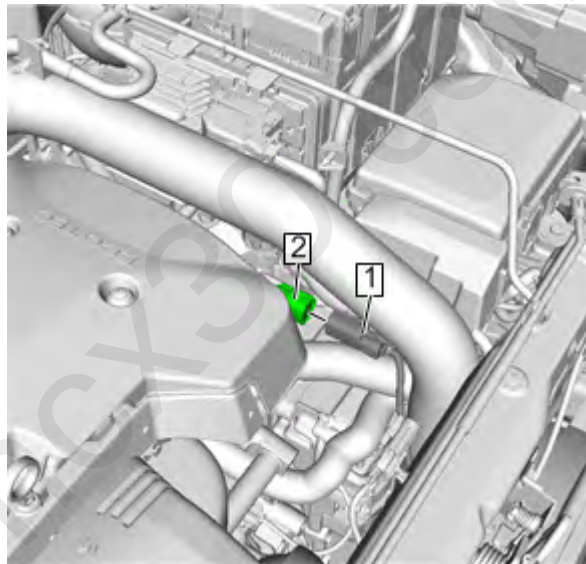


Fig. 16: Heated Oxygen Sensor Wiring Connector
Courtesy of GENERAL MOTORS COMPANY

1. Disconnect the heated oxygen sensor wiring connector (1) from the engine wiring harness connector (2).

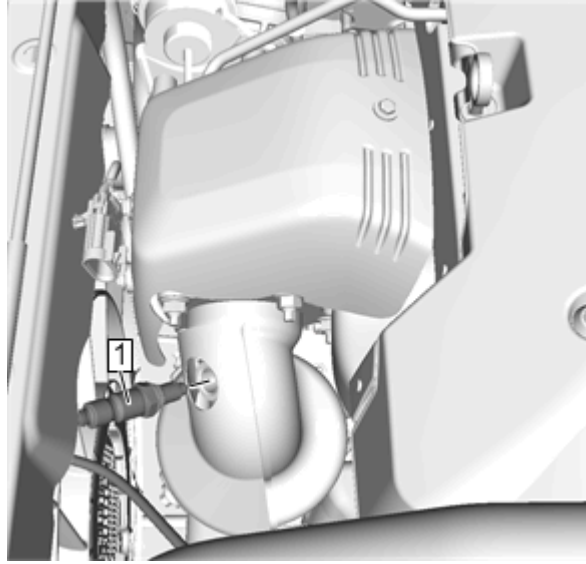


Fig. 17: Heated Oxygen Sensor

Courtesy of GENERAL MOTORS COMPANY

2. Use the **J-39194** wrench to remove the heated oxygen sensor (1).

Installation Procedure

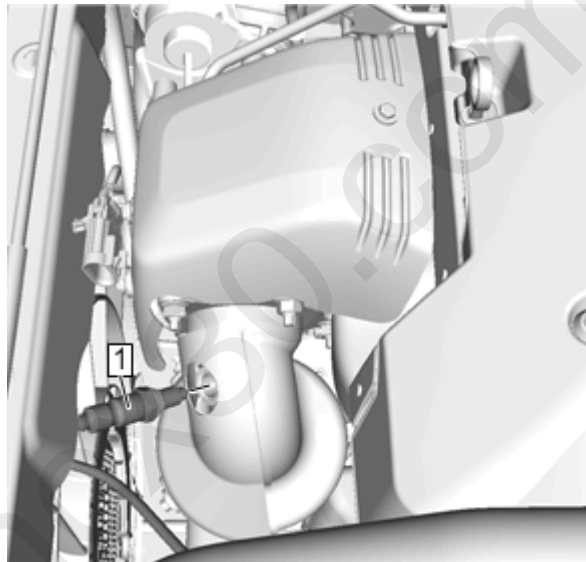


Fig. 18: Heated Oxygen Sensor

Courtesy of GENERAL MOTORS COMPANY

CAUTION: Refer to **Component Fastener Tightening Caution** .

1. Use the **J-39194** wrench to install the heated oxygen sensor (1) and tighten to 42 N.m (31 lb ft).

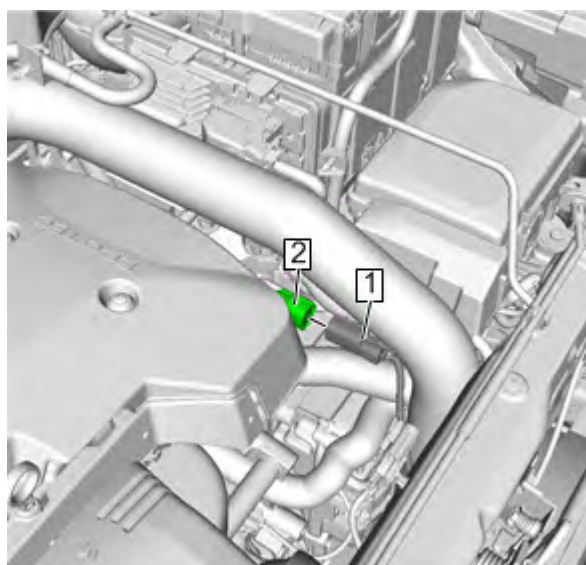


Fig. 19: Heated Oxygen Sensor Wiring Connector
Courtesy of GENERAL MOTORS COMPANY

2. Connect the heated oxygen sensor wiring connector (1) to the engine wiring harness connector (2).

CAUTION: Refer to Heated Oxygen Sensor Resistance Learn Reset Caution .

3. If replacing, perform the HO2S heater resistance learned values reset. HO2S Heater Resistance Learned Values Reset

HEATED OXYGEN SENSOR REPLACEMENT - SENSOR 2

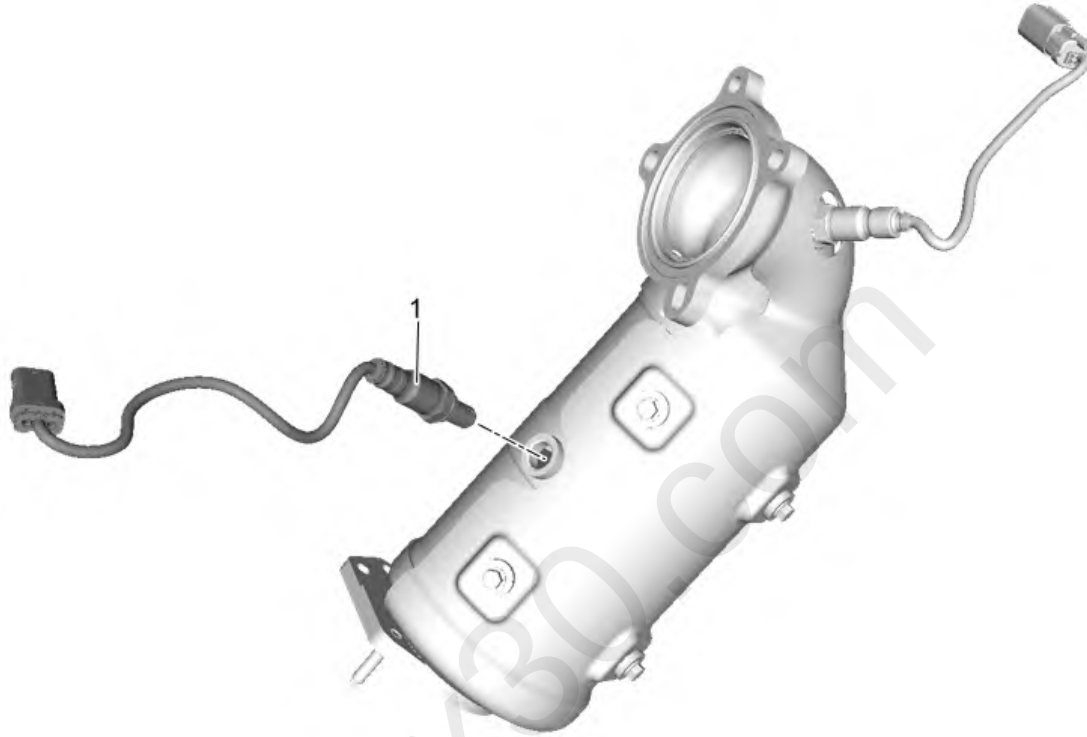


Fig. 20: Heated Oxygen Sensor - Sensor 2
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: In order to avoid being burned, do not service the exhaust system while it is still hot. Service the system when it is cool.	
WARNING: Avoid contact with HOT components. Wear safety glasses and protective gloves to avoid personal injury.	
Preliminary Procedure <u>Warm Up Three-Way Catalytic Converter Replacement (LTG)</u> .	

Callout	Component Name
1	Heated Oxygen Sensor CAUTION: Refer to Component Fastener Tightening Caution . CAUTION: Refer to Heated Oxygen and Oxygen Sensor Caution . CAUTION: Refer to Heated Oxygen Sensor Resistance Learn Reset Caution . CAUTION: The use of excessive force may damage the threads in the exhaust manifold/pipe. Procedure If replacing, perform the HO2S heater resistance learned values reset. HO2S Heater Resistance Learned Values Reset NOTE: • The heated oxygen sensor in-line connector and louvered end MUST be kept clear of all grease, dirt, and other contaminants. Do NOT use cleaning solvents of any type. Do NOT drop or roughly handle the sensor. • The heated oxygen sensor MAY be difficult to remove when the engine temperature is less than 48Â°C (120Â°F). • A special anti-seize compound is used on the heated oxygen sensor threads. The compound consists of liquid graphite and glass beads. The graphite will burn away, but the glass beads will remain, making the sensor easier to remove. New or service sensors will have the compound already applied to the threads. IF a sensor is removed and is to be reinstalled, the threads MUST have an anti-seize compound applied before installation. Adhesives, Fluids, Lubricants, and Sealers Tighten 42 N.m (31 lb ft) Special Tools J-39194 Oxygen Sensor Wrench Equivalent regional tools: Special Tools (Diagnostic Tools) Special Tools (Mechanical Tools)

ACCELERATOR PEDAL WITH POSITION SENSOR ASSEMBLY REPLACEMENT

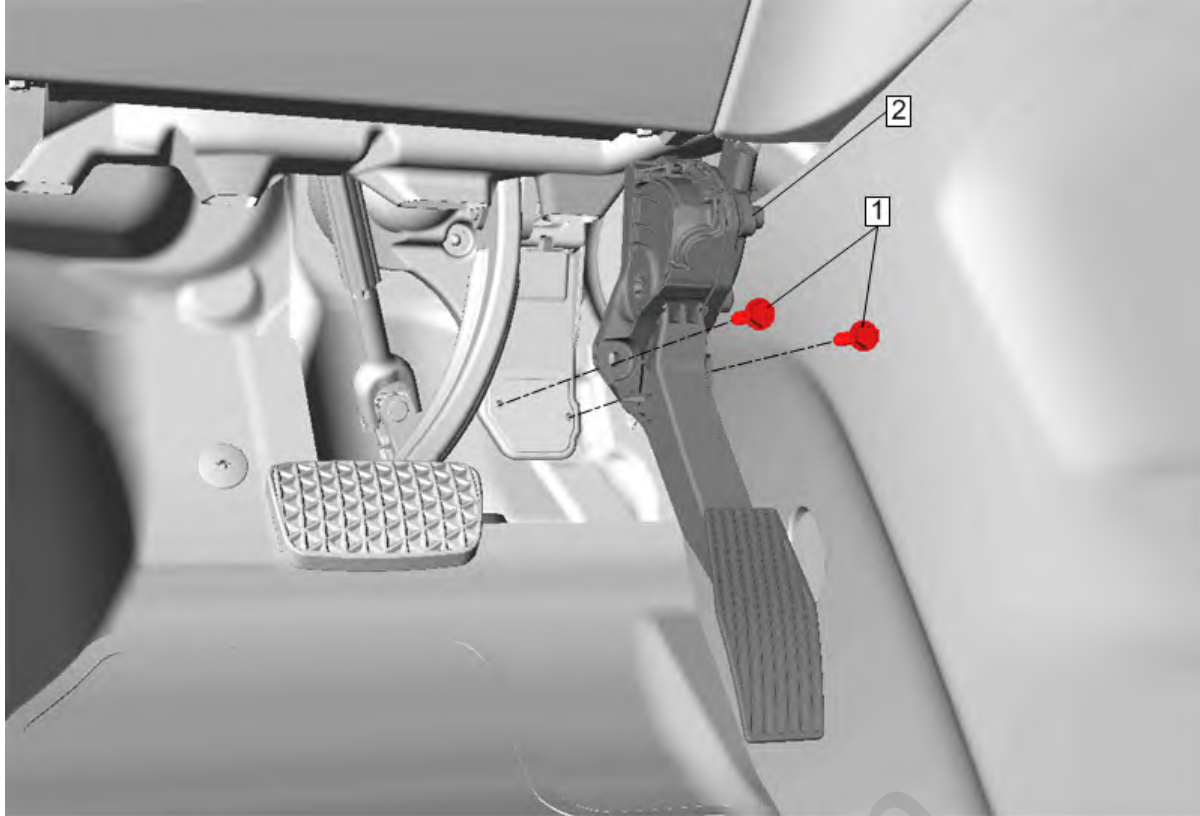


Fig. 21: Accelerator Pedal With Position Sensor Assembly.
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Accelerator Pedal Position Sensor Bolt [2x] CAUTION: Refer to Fastener Caution . Tighten 9 N.m (80 lb in)
2	Accelerator Pedal Position Sensor Procedure Disconnect the electrical connector.

THROTTLE BODY ASSEMBLY REPLACEMENT

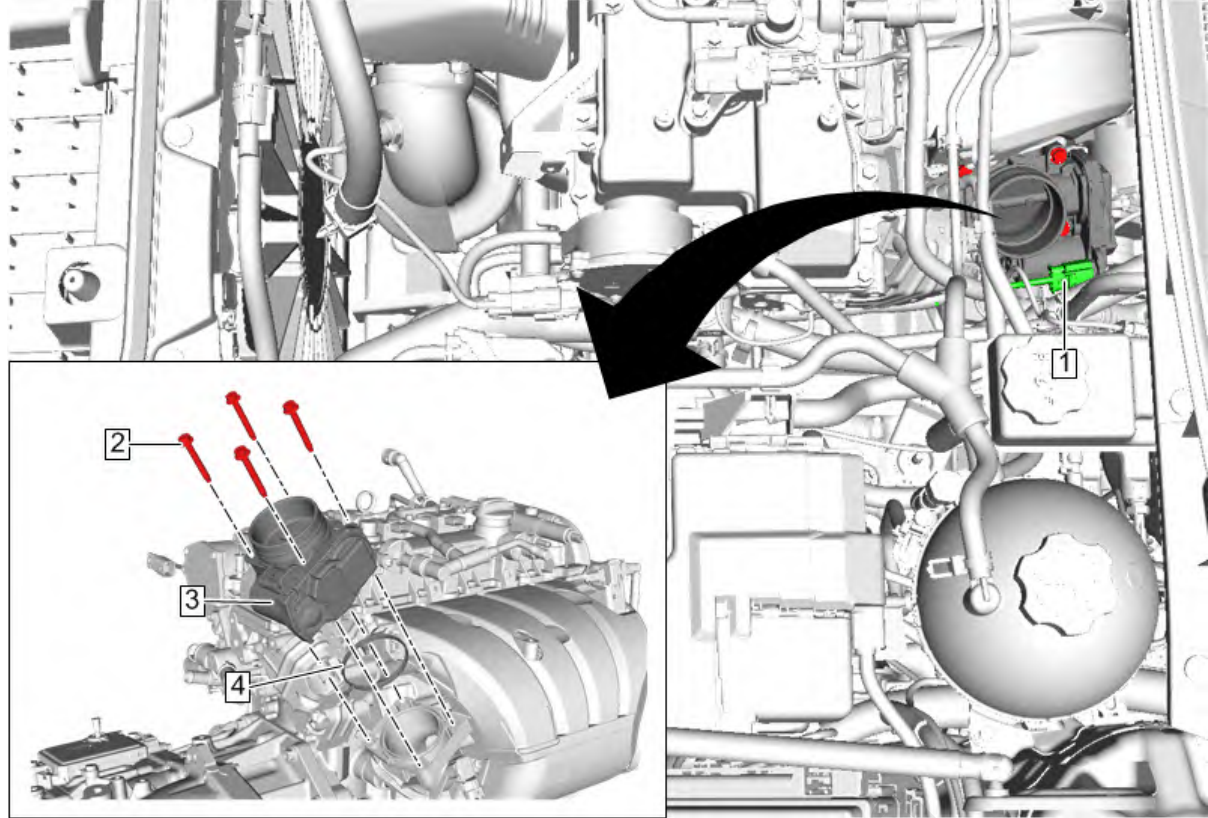


Fig. 22: Throttle Body Assembly

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
CAUTION: Do not use solvent of any type when cleaning the gasket surfaces on the intake manifold and the throttle body assembly, as damage to the gasket surfaces and throttle body assembly may result. Use care in cleaning the gasket surfaces on the intake manifold and the throttle body assembly, as sharp tools may damage the gasket surfaces. CAUTION: Do not use any solvent that contains Methyl Ethyl Ketone (MEK). This solvent may damage fuel system components. NOTE: Do NOT prop open the throttle blade with the ignition key in the ON position as it MAY set a diagnostic trouble code (DTC). Preliminary Procedures <u>Charge Air Cooler Outlet Air Tube Replacement</u> <u>Intake Manifold Cover Replacement</u>	
1	Electrical Connector
2	Throttle Body Bolt [4x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 10 N.m (89 lb in)

Callout	Component Name
3	Throttle Body Procedure 1. Perform the intake system learned values reset. Intake System Learned Values Reset 2. Perform the throttle body idle air flow compensation reset. Throttle Body Idle Air Flow Compensation Reset
4	Throttle Body Seal Procedure The seal is reusable, inspect the seal and replace if damaged.

THROTTLE BODY CLEANING

WARNING: Turn OFF the ignition before inserting fingers into the throttle bore. Unexpected movement of the throttle blade could cause personal injury.

CAUTION: Do not insert any tools into the throttle body bore in order to avoid damage to the throttle valve plate.

CAUTION: Do not use any solvent that contains Methyl Ethyl Ketone (MEK). This solvent may damage fuel system components.

1. Remove the charge air cooler outlet air tube. Refer to [Charge Air Cooler Outlet Air Tube Replacement](#).

NOTE: DO NOT prop open the throttle blade with the ignition key in the ON position as it may set a diagnostic trouble code (DTC).

2. Inspect the throttle body bore and the throttle valve plate for deposits. You must open the throttle valve in order to inspect all of the surfaces.
3. Clean the throttle body bore and the throttle valve plate using a clean shop towel and approved cleaner.
4. Install the charge air cooler outlet air tube. Refer to [Charge Air Cooler Outlet Air Tube Replacement](#).
5. Perform the Throttle/Idle Learn procedure. Refer to [Throttle Body Idle Air Flow Compensation Reset](#).

FUEL PRESSURE RELIEF

WARNING: Fuel that flows out at high pressure can cause serious injury to the skin and eyes. ALWAYS depressurize the fuel system before removing components that are under high fuel pressure.

WARNING: Remove the fuel tank cap and relieve the fuel system pressure before servicing the fuel system in order to reduce the risk of personal injury. After you relieve the fuel system pressure, a small amount of fuel may be released when servicing the fuel lines, the fuel injection pump, or the connections. In order to reduce the risk of personal injury, cover the fuel system components with a shop towel before disconnection. This will catch any fuel that may leak out. Place the towel in an approved container when the disconnection is complete.

Scan Tool Method - Preferred

1. Install a scan tool and turn the ignition ON.
2. Using the scan tool, command the fuel pump OFF allowing the low pressure fuel pump to shut off.

3. Start the vehicle and allow the engine to idle until the engine stops. The engine will stop in approximately 5-20 seconds.
4. Repeat step 3. Using the scan tool, verify pressure has dropped to a minimal level.
5. Turn the ignition OFF.

Alternate Method - If a scan tool is not available

1. Disable the fuel pump by removing the B+ fuel pump control module fuse. Refer to [Electrical Center Identification Views](#).
2. Start the vehicle and allow the engine to idle until the engine stops. The engine will stop in approximately 5-20 seconds.
3. Attempt to restart the vehicle to ensure pressure has dropped to a minimal level.
4. Turn the ignition OFF.

FUEL PRESSURE GAUGE INSTALLATION AND REMOVAL

Special Tools

- **CH-37287-1A** Fuel Pressure Gauge Adapter
- **J-34730 - 1A** Fuel Pressure Gauge

Equivalent regional tools: [Special Tools \(Diagnostic Tools\)](#), [Special Tools \(Mechanical Tools\)](#)

Installation Procedure

WARNING: Fuel/gasoline vapors are highly flammable. A fire could occur if an ignition source is present. Never drain or store gasoline or diesel fuel in an open container, due to the possibility of fire or explosion. Have a dry chemical (Class B) fire extinguisher nearby.

WARNING: Wrap a shop towel around the fuel pressure connection in order to reduce the risk of fire and personal injury. The towel will absorb any fuel leakage that occurs during the connection of the fuel pressure gauge. Place the towel in an approved container when the connection of the fuel pressure gauge is complete.

CAUTION: Clean all of the following areas before performing any disconnections in order to avoid possible contamination in the system:

- The fuel pipe connections
- The hose connections
- The areas surrounding the connections

1. Relieve the fuel system pressure. [Fuel Pressure Relief](#)
2. Disconnect the quick connect coupling of the fuel feed hose from the fuel feed pipe of the fuel pump. Use a shop towel in order to catch any remaining fuel that may leak. [Metal Collar Quick Connect Fitting Service](#)
3. Install the **CH-37287-1A** adapter (2) between the fuel feed pipe of the fuel pump and of the fuel feed hose.

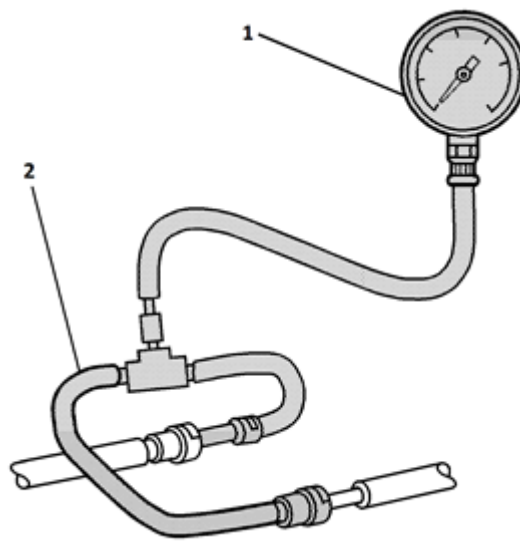


Fig. 23: Gauge And Adapter

Courtesy of GENERAL MOTORS COMPANY

CAUTION: Refer to [Component Fastener Tightening Caution](#) .

4. Install the **J-34730 - 1A** gauge (1) to the **CH-37287-1A** adapter (2), and tighten securely.
5. Turn ON the ignition in order to pressurize the fuel system.
6. Turn OFF the ignition.
7. Check for any fuel leaks.

Removal Procedure

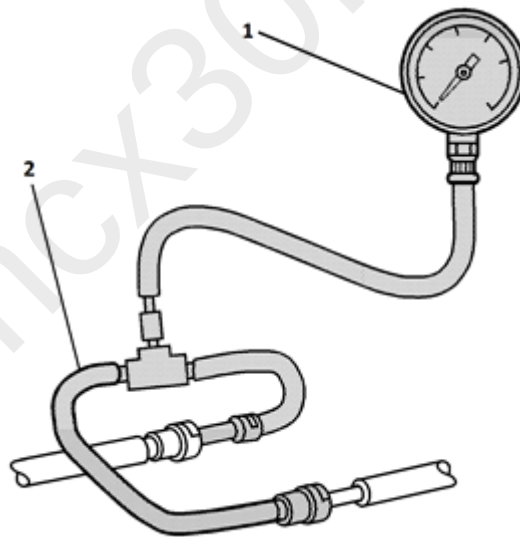


Fig. 24: Gauge And Adapter

Courtesy of GENERAL MOTORS COMPANY

1. Relieve the fuel system pressure. [Fuel Pressure Relief](#)
2. Remove the **J-34730 - 1A** gauge (1).
3. Disconnect the quick connect coupling of the **CH-37287-1A** adapter from the fuel feed hose and from the fuel feed pipe on the fuel pump. Use a shop towel in order to catch any remaining fuel that may leak. [Metal Collar Quick Connect Fitting Service](#)
4. Connect the quick-connect fitting of the fuel feed hose to the fuel feed pipe of the fuel pump. [Metal Collar Quick Connect Fitting Service](#)
5. Turn ON the ignition in order to pressurize the fuel system.
6. Turn OFF the ignition.
7. Check for any fuel leaks.

Special Tools

- **CH-41769** Fuel Line Disconnect Tool Set
- **CH-44581** Fuel Line Disconnect Tool

For equivalent regional tools, refer to [Special Tools \(Diagnostic Tools\)](#) [Special Tools \(Mechanical Tools\)](#) .

Removal Procedure

WARNING: Refer to [Diesel/Gasoline Vapors Warning](#) .

1. Relieve the fuel system pressure. Refer to [Fuel Pressure Relief](#).

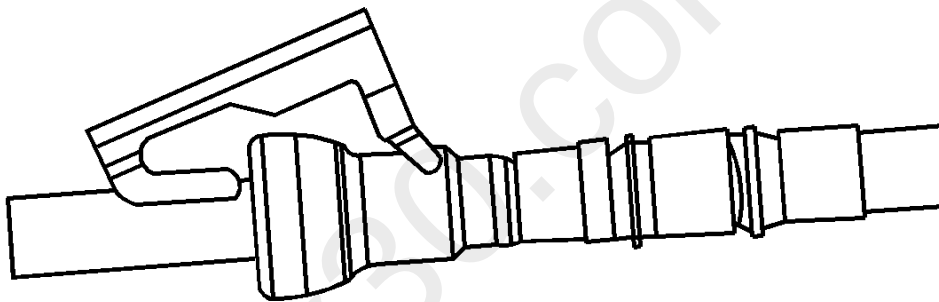


Fig. 25: View Of Quick-Connect Fitting Retainer
Courtesy of GENERAL MOTORS COMPANY

2. Remove the retainer from the quick-connect fitting.

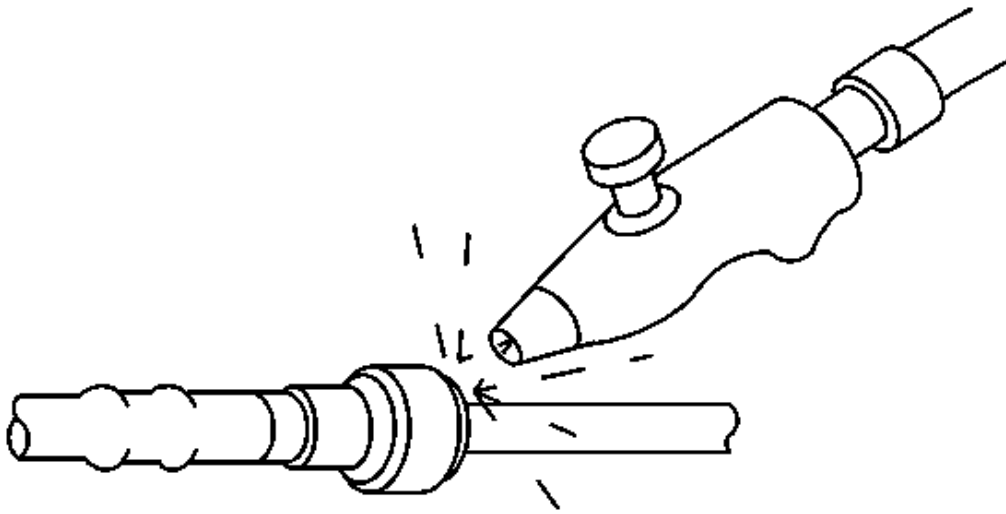


Fig. 26: Blowing Dirt Out Of Fitting.(Metal Collar)

Courtesy of GENERAL MOTORS COMPANY

WARNING: Wear safety glasses when using compressed air, as flying dirt particles may cause eye injury.

3. Blow dirt out of the fitting using compressed air.

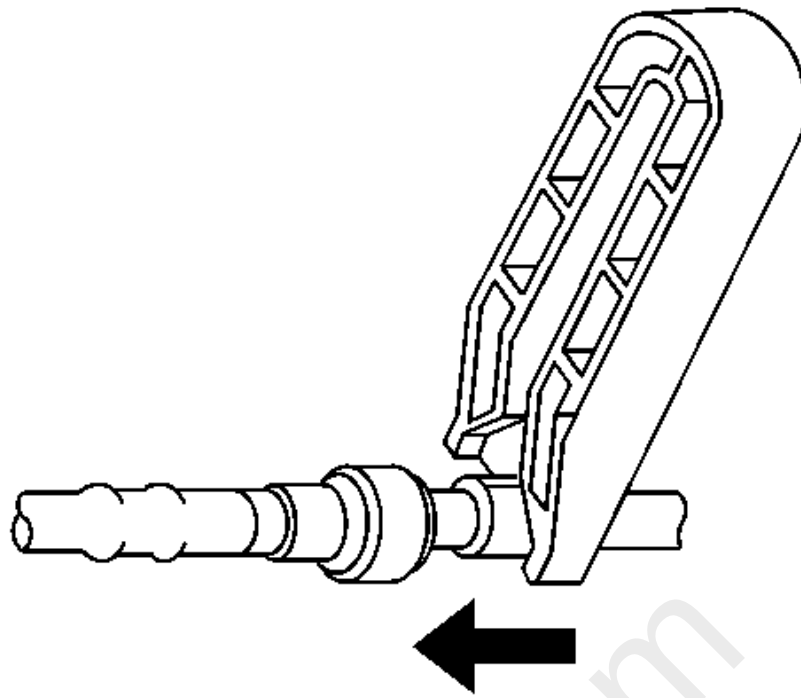


Fig. 27: View Of Quick Connect Locking Tabs (Metal Collar)

Courtesy of GENERAL MOTORS COMPANY

4. Depending on the fuel line size and ability to access the fitting, choose the appropriate tool: **CH-41769** fuel line disconnect tool set or **CH-44581** fuel line disconnect tool. Insert the **CH-41769** fuel line disconnect tool set or **CH-44581** fuel line disconnect tool into the female connector, then push inward to release the locking tabs.

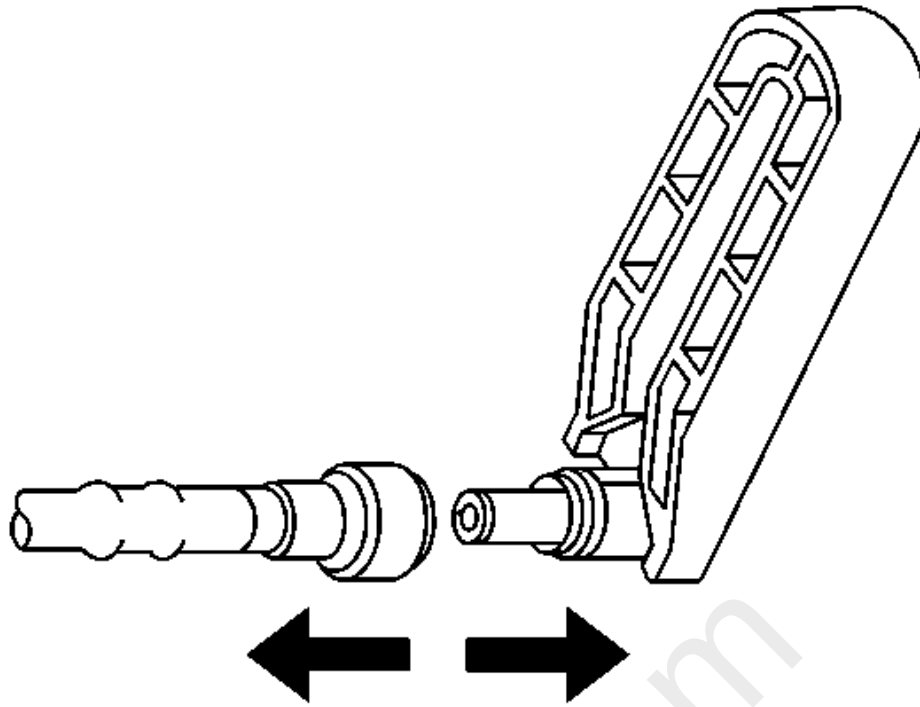


Fig. 28: View Of Quick Connect Locking Tabs (Metal Collar)
Courtesy of GENERAL MOTORS COMPANY

5. Pull the connection apart.

CAUTION: If necessary, remove rust or burrs from the fuel pipes with an emery cloth. Use a radial motion with the fuel pipe end in order to prevent damage to the O-ring sealing surface. Use a clean shop towel in order to wipe off the male tube ends. Inspect all the connections for dirt and burrs. Clean or replace the components and assemblies as required.

6. Using a clean shop towel, wipe off the male pipe end.

7. Inspect both ends of the fitting for dirt and burrs.

8. Clean or replace the components as required.

Installation Procedure

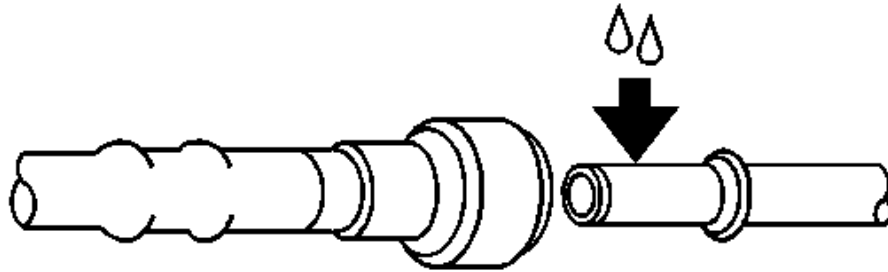


Fig. 29: Oiling Male Pipe Ends (Metal Collar).
Courtesy of GENERAL MOTORS COMPANY

WARNING: In order to reduce the risk of fire and personal injury, before connecting fuel pipe fittings, always apply a few drops of clean engine oil to the male pipe ends.

This will ensure proper reconnection and prevent a possible fuel leak.

During normal operation, the O-rings located in the female connector will swell and may prevent proper reconnection if not lubricated.

1. Apply a few drops of clean engine oil to the male pipe end.

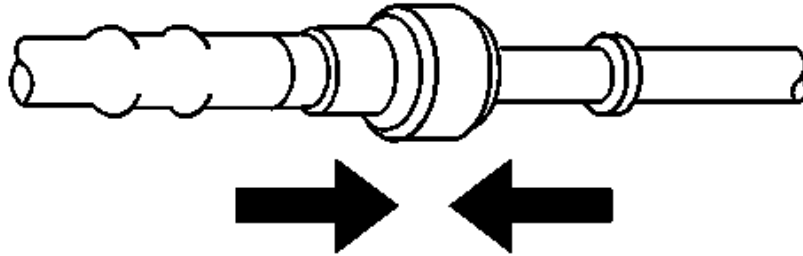


Fig. 30: View Of Connectors (Metal Collar)

Courtesy of GENERAL MOTORS COMPANY

2. Push both sides of the quick-connect fitting together to cause the retaining tabs to snap into place.

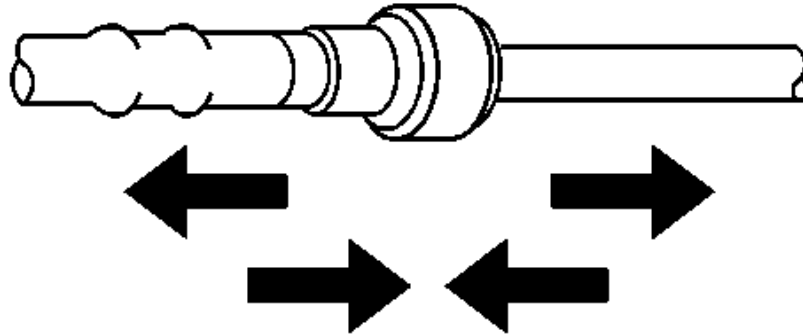


Fig. 31: Ensuring Connection (Metal Collar) Is Secure
Courtesy of GENERAL MOTORS COMPANY

3. Pull on both sides of the quick-connect fitting to make sure the connection is secure.

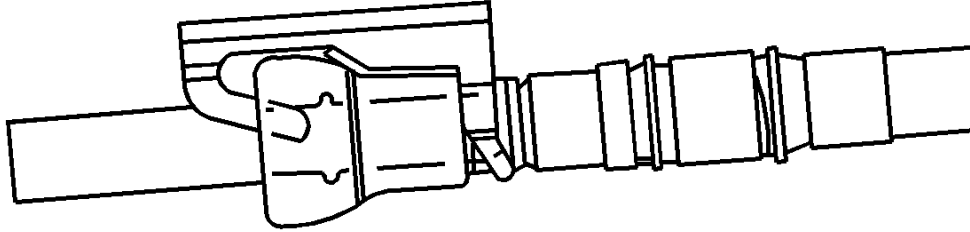


Fig. 32: View Of Fuel Pipe Retainer

Courtesy of GENERAL MOTORS COMPANY

4. Install the retainer to the quick-connect fitting.
5. Inspect for leaks using the following procedure:
 1. Turn the ignition ON, with the engine OFF for 2 seconds.
 2. Turn the ignition OFF, for 10 seconds.
 3. Turn the ignition ON, with the engine OFF for 2 seconds.
 4. Turn the ignition OFF.
 5. Inspect for leaks.

PLASTIC COLLAR QUICK CONNECT FITTING SERVICE

Removal Procedure

WARNING: Refer to [Diesel/Gasoline Vapors Warning](#) .

NOTE: If servicing a fuel system, insure the fuel pressure has been relieved.

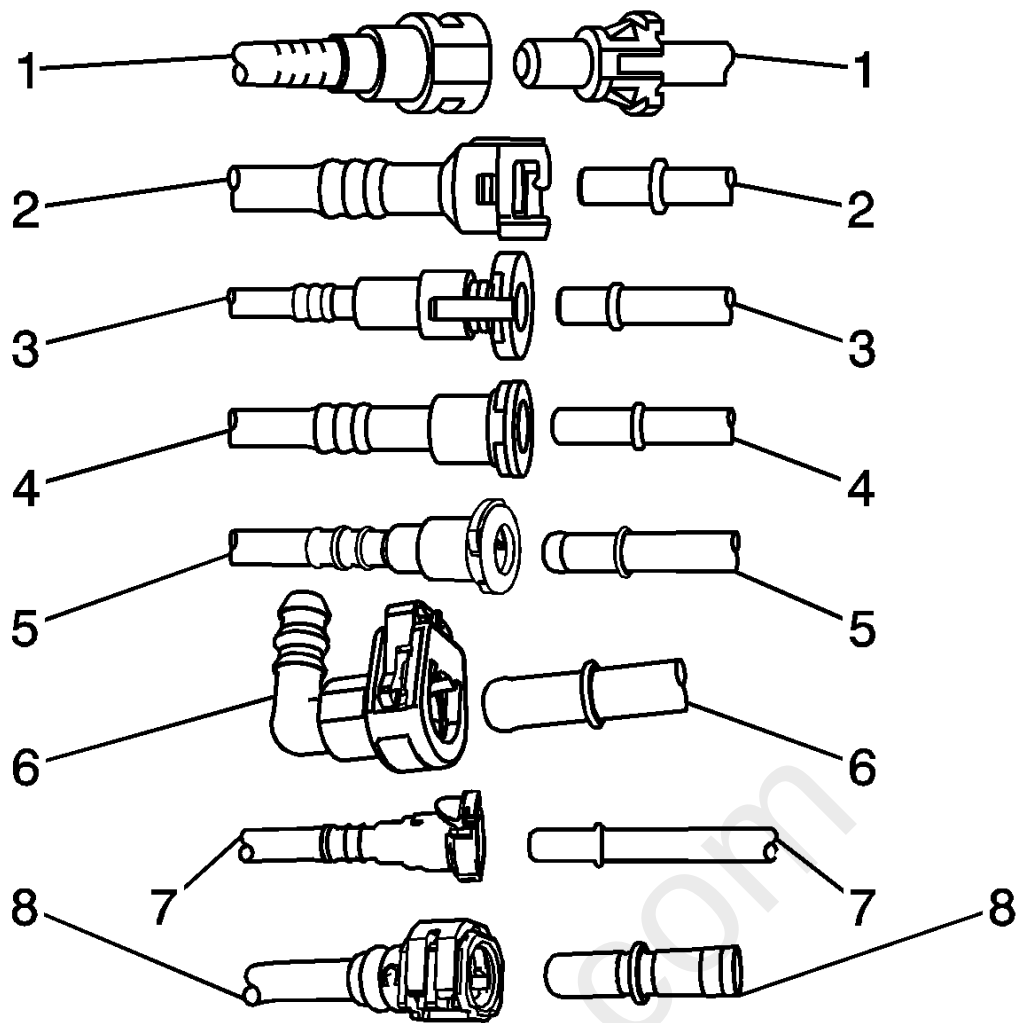


Fig. 33: Plastic Collar Quick Connect Fitting Service

Courtesy of GENERAL MOTORS COMPANY

NOTE:

There are several types of plastic collar fuel and evaporative emission quick connect fittings used on this vehicle.

- Bartholomew (1)
- Q Release (2)
- Squeeze to Release (3)
- Sliding Retainer (4)
- Global Connect (5)
- TI Loc (6)
- Safe Lock (7)
- Plastic Connector (8)

The following instructions apply to all of these types of plastic collar quick connect fittings except where indicated.

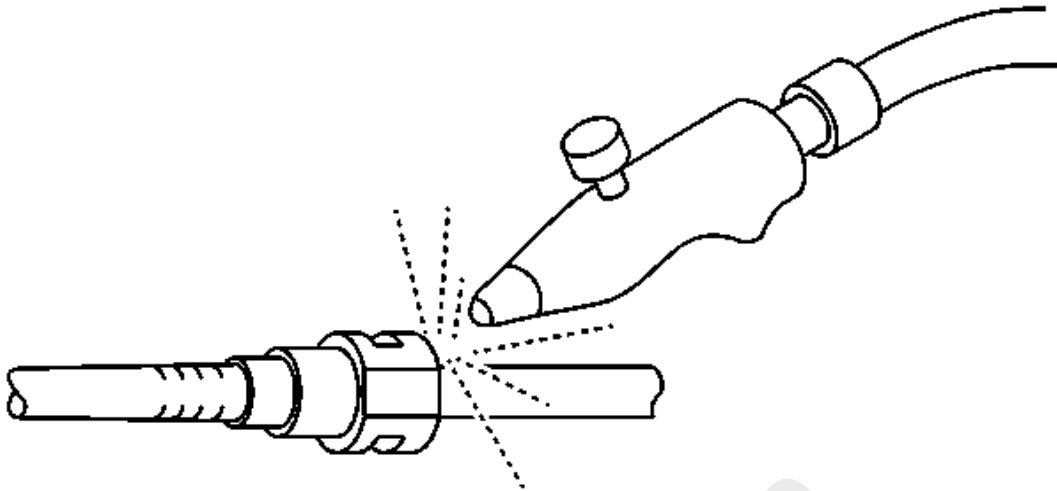


Fig. 34: Blowing Dirt Out Of Fitting (Plastic Collar)

Courtesy of GENERAL MOTORS COMPANY

WARNING: Always apply a few drops of clean engine oil to the male pipe ends before connecting the fuel pipe fittings. This will ensure proper reconnection and prevent a possible fuel leak. Always replace O-rings.

1. Using compressed air, blow any dirt out of the quick-connect fitting.

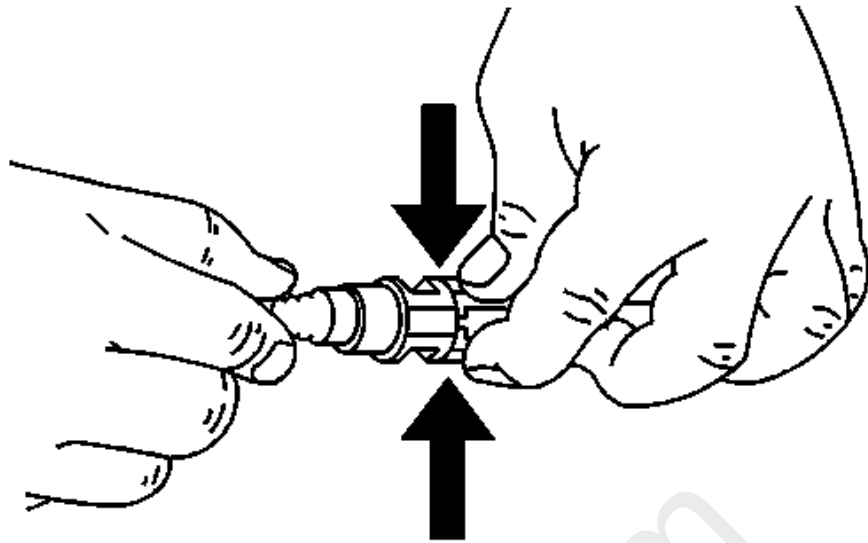


Fig. 35: View Of Quick Connect Fitting Release Tabs (Plastic Collar)

Courtesy of GENERAL MOTORS COMPANY

2. This step applies to Bartholomew style connectors ONLY. Squeeze the plastic quick-connect fitting release tabs.

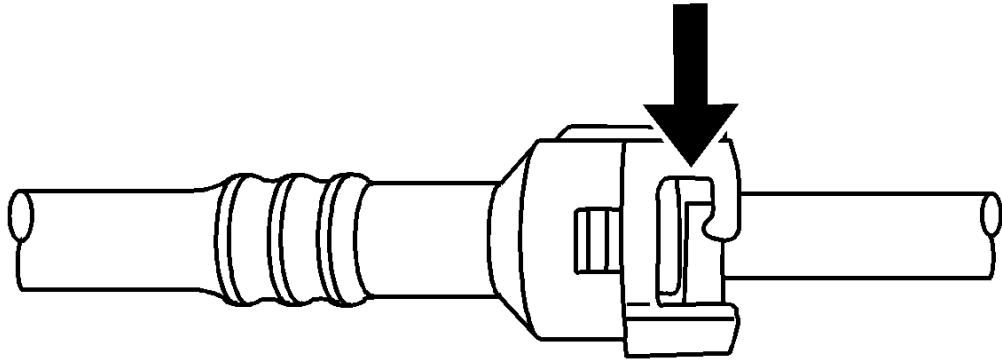


Fig. 36: Releasing Q Release Style Connectors (Plastic Collar).

Courtesy of GENERAL MOTORS COMPANY

3. This step applies to Q Release style connectors ONLY. Release the fitting by Pushing the tab toward the other side of the slot in the fitting.

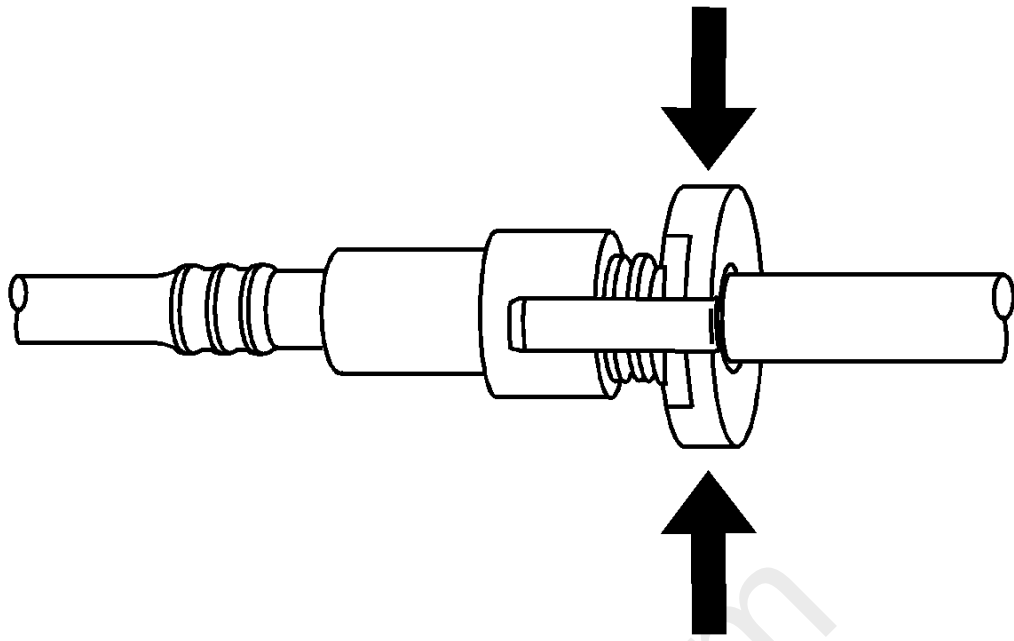


Fig. 37: Disengaging Quick Connect Fitting (Plastic Collar)

Courtesy of GENERAL MOTORS COMPANY

4. This step applies to Squeeze to Release style connectors ONLY. Squeeze where indicated by arrows on both sides of the plastic ring surrounding the quick-connect fitting.

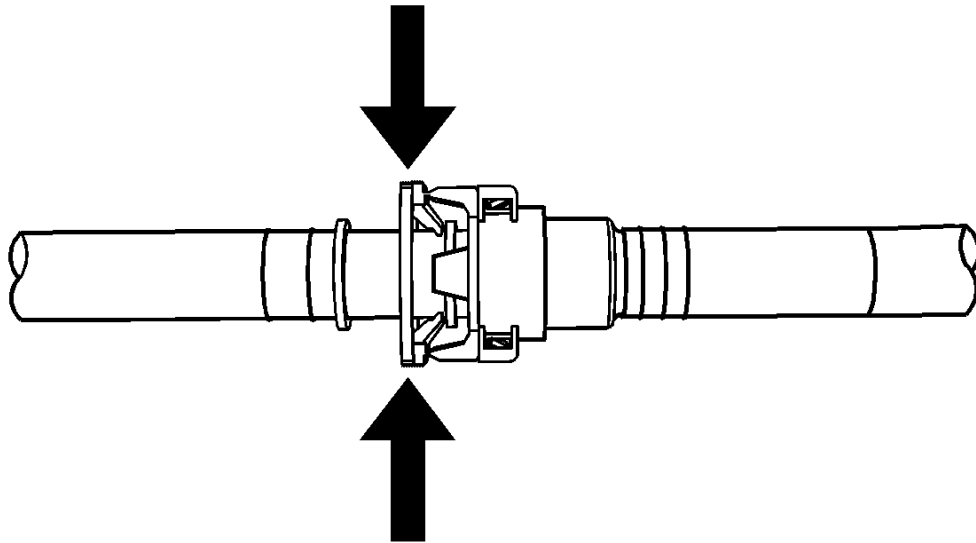


Fig. 38: Pushing In Male Side Of Connector

Courtesy of GENERAL MOTORS COMPANY

5. This step applies to Squeeze to Release style connectors ONLY. Push in the male side slightly in order to slide the retainer away from the retainers, squeeze where indicated by arrows on both sides of the plastic ring surrounding the quick-connect fitting.



Fig. 39: Variants Of Sliding Retainer Style Connectors

Courtesy of GENERAL MOTORS COMPANY

NOTE: There are two variants of sliding retainer style connectors shown above, both have the same release and installation procedure.

6. This step applies to Sliding Retainer style connectors ONLY. Release the fitting by pressing on one side of the release tab causing it to push in slightly. If the tab doesn't move try pressing the tab in from the opposite side. The tab will only move in one direction.

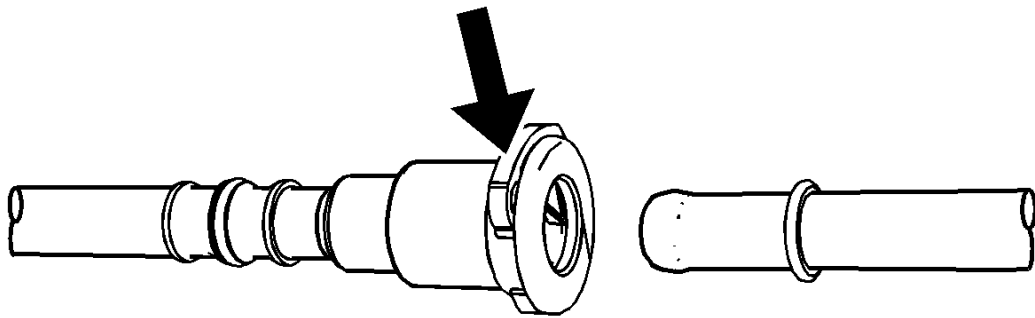


Fig. 40: Global Connector Style

Courtesy of GENERAL MOTORS COMPANY

7. This step applies to the Global Connector style only. Push the connector toward the tube in order to release the pressure. Press and hold down the release mechanism, and pull the connector straight out.

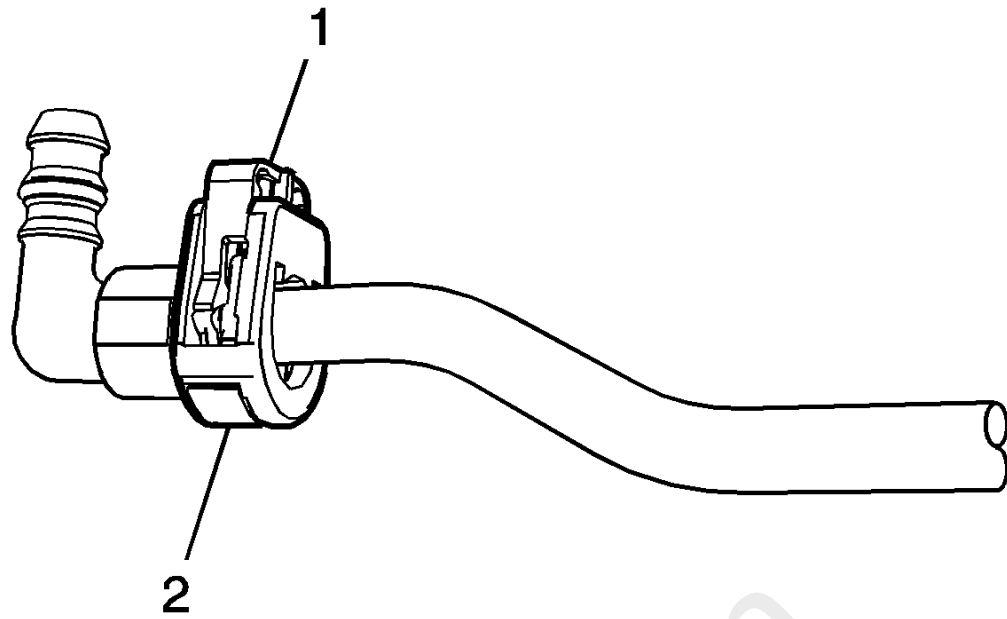


Fig. 41: TI Loc style

Courtesy of GENERAL MOTORS COMPANY

8. This step applies to the TI Loc style only. Push the connector toward the tube in order to release the pressure. Release the redundant latch (1) with two fingers or a flat bladed tool. Then press and hold down the bottom release mechanism (2) and pull the connector straight out.

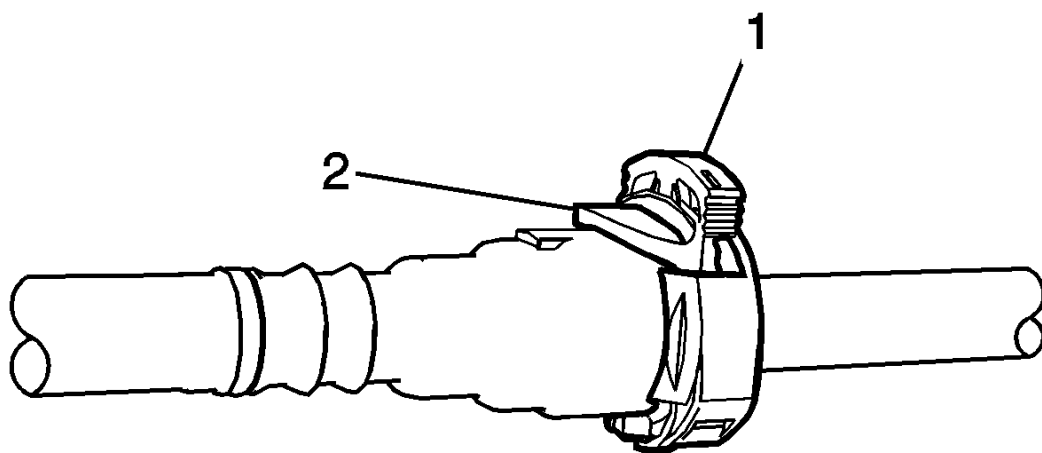


Fig. 42: Safe Lock Style

Courtesy of GENERAL MOTORS COMPANY

WARNING: Refer to [Relieving Fuel Pressure Warning](#) .

9. This step applies to the Safe Lock style only. Push the connector toward the tube in order to release the pressure. Release the second latch (1) with two fingers. Then press and hold down the bottom release mechanism (2) and pull the connector straight out.

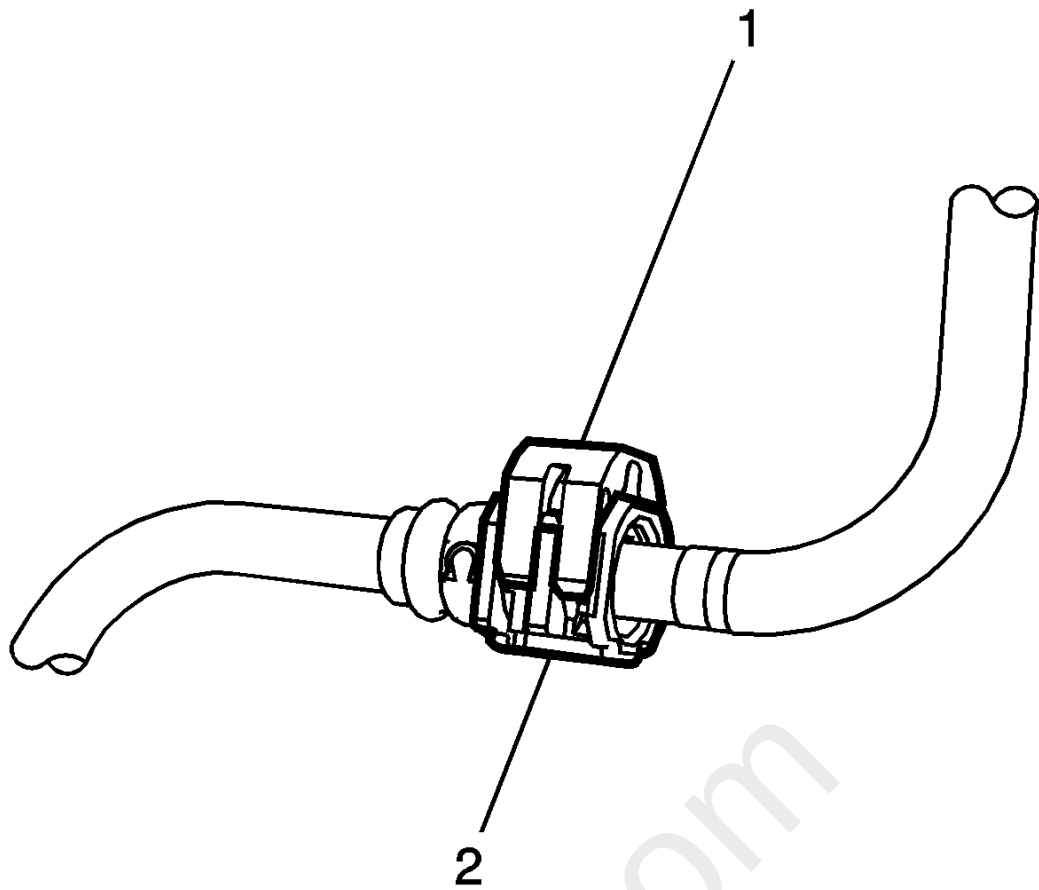


Fig. 43: Latch And Connector Straight Out
Courtesy of GENERAL MOTORS COMPANY

10. This step applies to the Plastic Connector style 8, push the connector toward the tube in order to release the pressure. Press the latch (1) inward in order to release the pipe, while pulling the connector (2) straight out.
11. Using a clean shop towel, wipe off the male pipe end.
12. Inspect both ends of the fitting for dirt and burrs.
13. Clean or replace components as necessary.

Installation Procedure

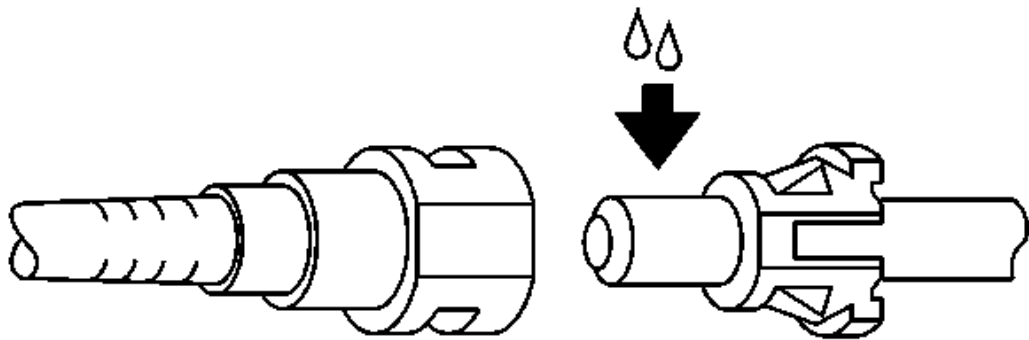


Fig. 44: Lubricating Male Pipe End

Courtesy of GENERAL MOTORS COMPANY

WARNING: Always apply a few drops of clean engine oil to the male pipe ends before connecting the fuel pipe fittings. This will ensure proper reconnection and prevent a possible fuel leak. Always replace O-rings.

1. Apply a few drops of clean engine oil to the male pipe end.

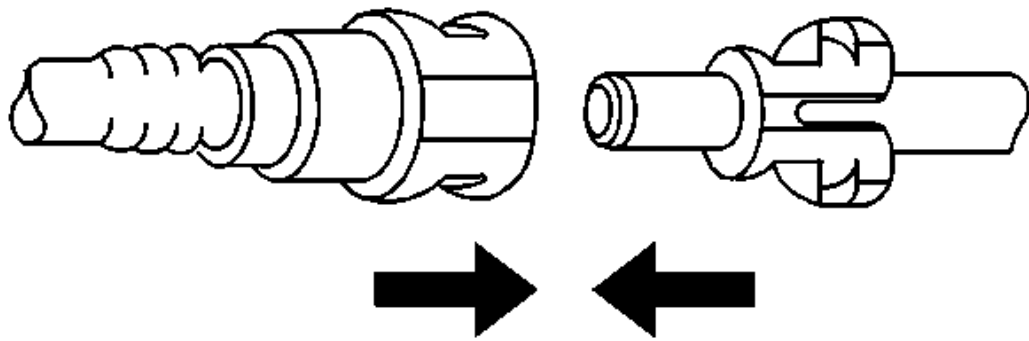


Fig. 45: Connecting Quick-Connect Fittings

Courtesy of GENERAL MOTORS COMPANY

2. Push both sides of the quick-connect fitting together in order to cause the retaining feature to snap into place.

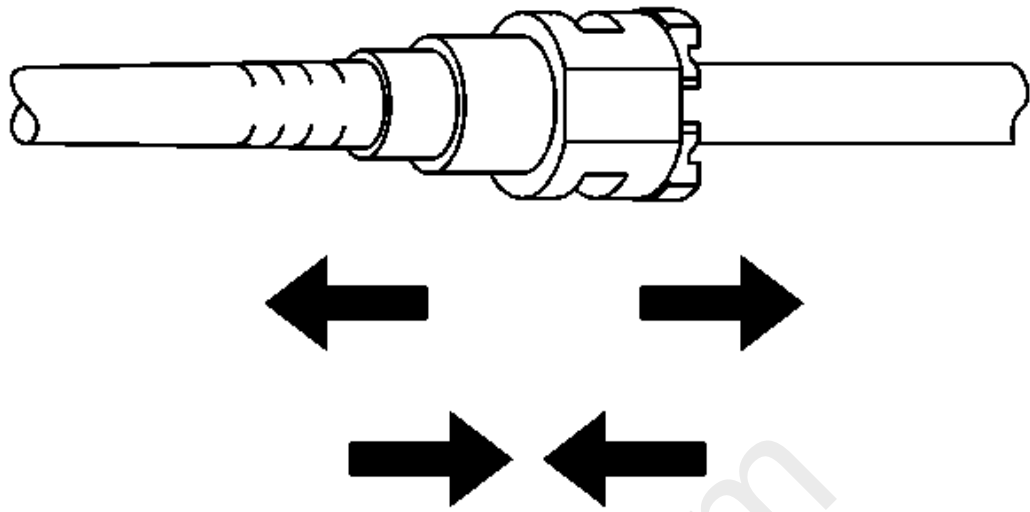


Fig. 46: View Of Quick-Connect Fitting
Courtesy of GENERAL MOTORS COMPANY

3. Pull on both sides of the quick-connect fitting to make sure the connection is secure.

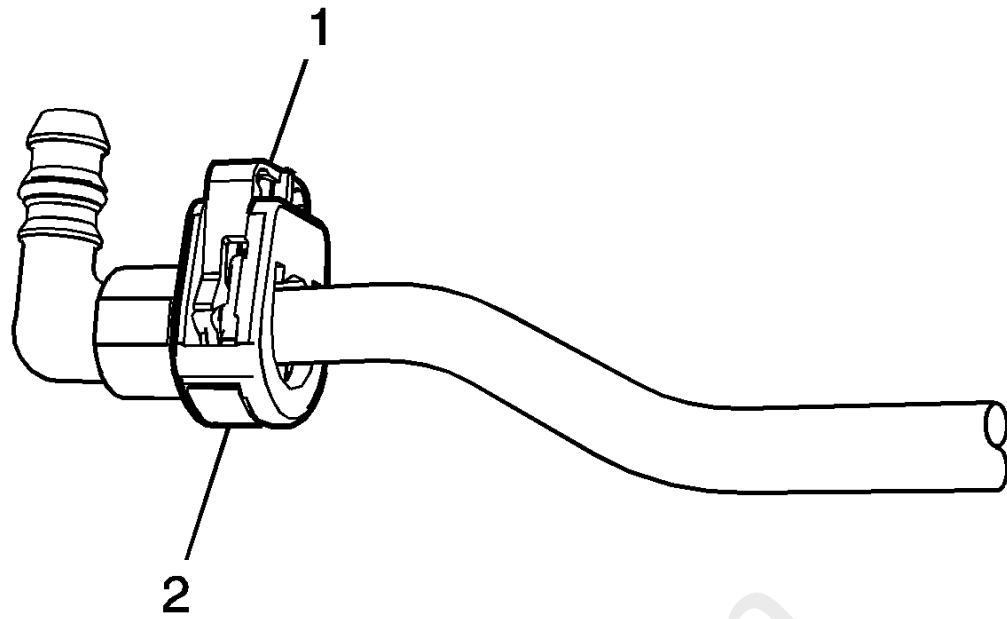


Fig. 47: TI Loc style

Courtesy of GENERAL MOTORS COMPANY

4. Insert the tube in the connector until the retainer snaps in place.
5. Push down on the redundant latch (1) until it is fully engaged and snapped into position.

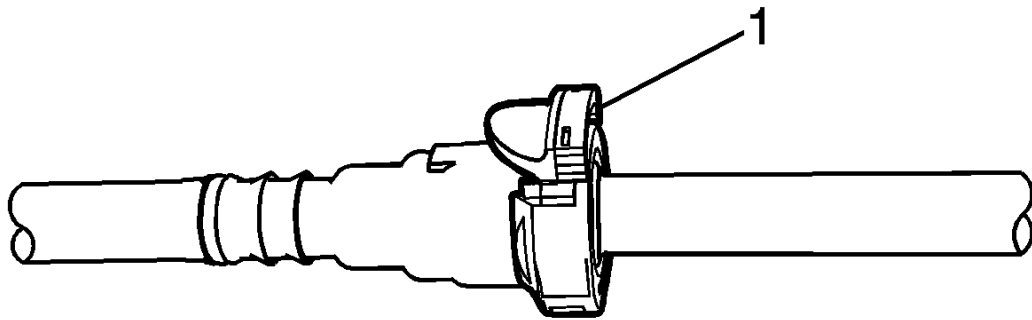


Fig. 48: Redundant Latch

Courtesy of GENERAL MOTORS COMPANY

6. Insert the tube in the connector until the retainer snaps in place.
7. Push down on the second latch (1) in order to secure the connection.

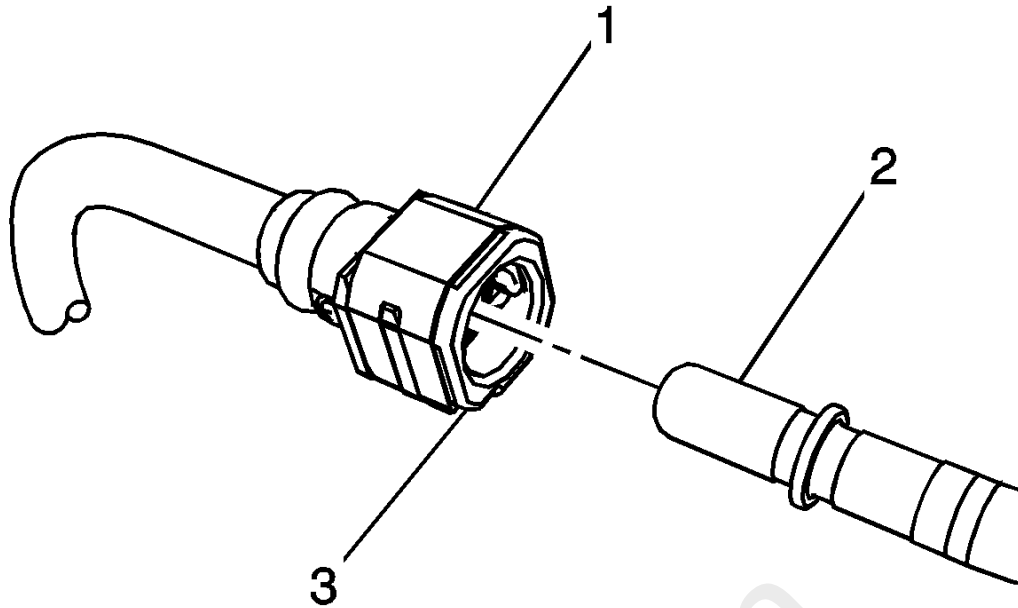


Fig. 49: Latch And Connector

Courtesy of GENERAL MOTORS COMPANY

8. For the plastic connector type 8, depress the latch (1) while inserting the connector (3) on to the pipe (2).
9. Move the latch (1) upward in order to secure the connection.
10. Inspect for leaks using the following procedure:
 1. Turn the ignition ON, with the engine OFF for 2 seconds.
 2. Turn the ignition OFF, for 10 seconds.
 3. Turn the ignition ON, with the engine OFF for 2 seconds.
 4. Turn the ignition OFF.
 5. Inspect for leaks.

FUEL TANK DRAINING

WARNING: Never drain or store fuel in an open container. Always use an approved fuel storage container in order to reduce the chance of fire or explosion.

WARNING: Place a dry chemical (Class B) fire extinguisher nearby before performing any on-vehicle service procedures. Failure to follow these precautions may result in personal injury.

CAUTION: When performing a fuel tank draining procedure on a capless fuel system, only use the capless adapter funnel or equivalent. Using something other than the capless adapter funnel or equivalent may cause damage to the capless fuel system.

1. Insert the capless adapter funnel or equivalent into the capless fill pipe.

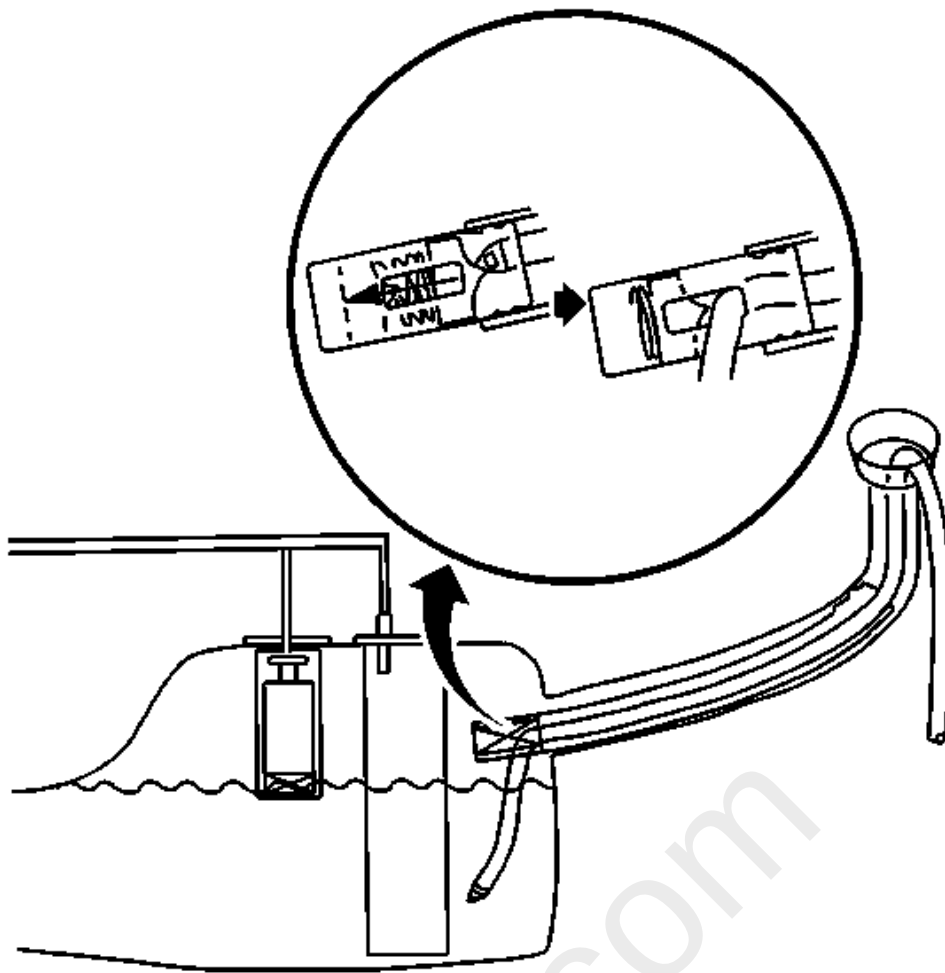


Fig. 50: Draining Fuel Tank

Courtesy of GENERAL MOTORS COMPANY

NOTE: Lubricate the fuel drain hose with Transjel Lubricant or equivalent to aid in hose insertion.

2. Insert the a suitable suction hose into the fuel tank until the bottom is reached.
3. Attach a suitable suction hose to the hose used with the hand or air operated pump device.
4. Use a hand or air operated pump device in order to drain as much fuel through the fuel fill pipe as possible.

FUEL TANK SHIELD REPLACEMENT (AWD)

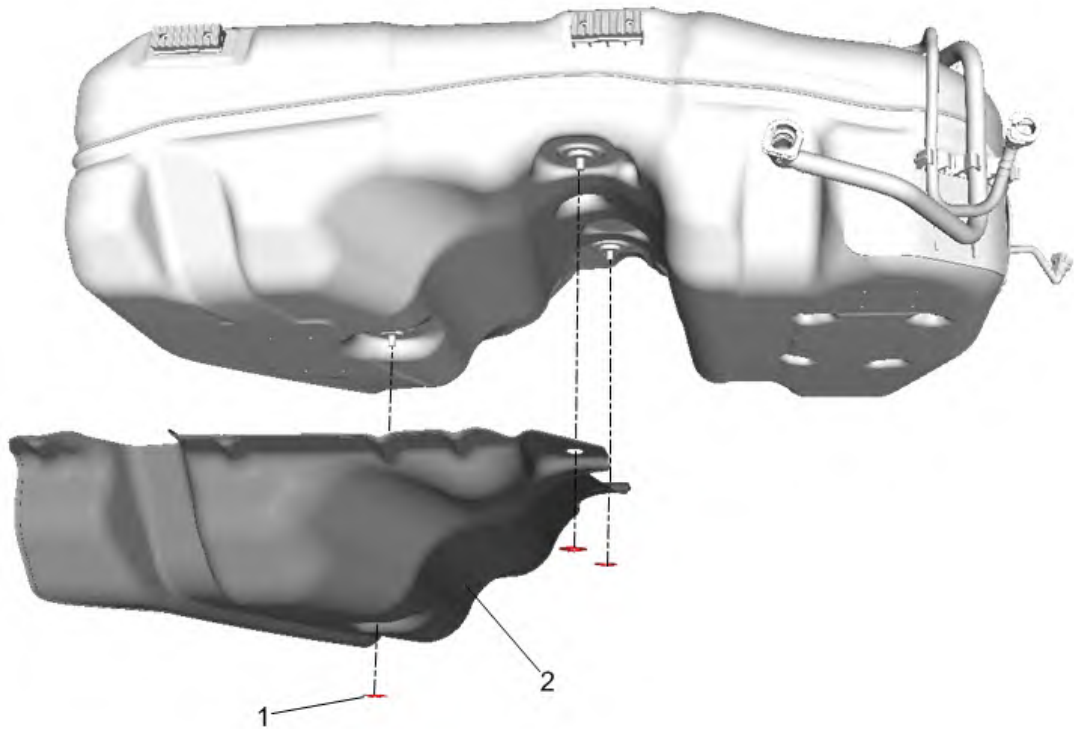


Fig. 51: Fuel Tank Shield (AWD)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning .	
WARNING: Refer to Safety Glasses Warning .	
Preliminary Procedure Fuel Tank Replacement (AWD)	
1	Fuel Tank Shield Retainer [3x]
2	Fuel Tank Shield

FUEL TANK SHIELD REPLACEMENT (FWD)

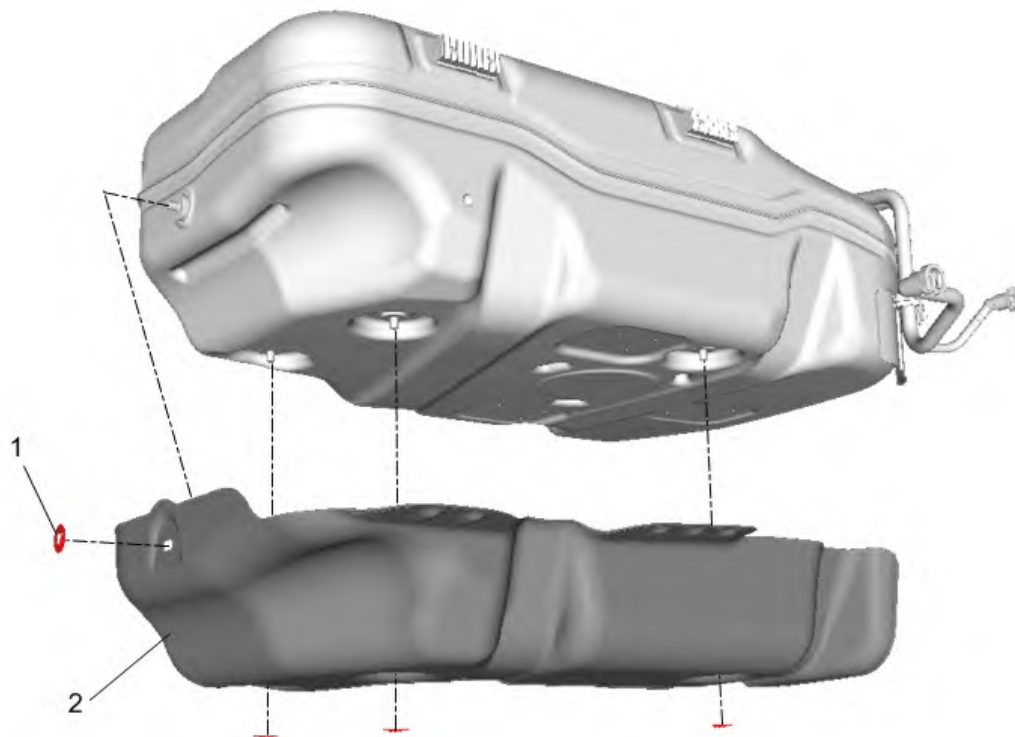


Fig. 52: Fuel Tank Shield (FWD)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning .	
WARNING: Refer to Safety Glasses Warning .	
Preliminary Procedure Fuel Tank Replacement (FWD)	
1	Fuel Tank Shield Retainer [4x]
2	Fuel Tank Shield

FUEL TANK REPLACEMENT (AWD)

Removal Procedure

WARNING: Refer to [Diesel/Gasoline Vapors Warning](#) .

WARNING: Refer to [Safety Glasses Warning](#) .

1. Relieve the fuel system pressure. [Fuel Pressure Relief](#)
2. Drain the fuel tank. [Fuel Tank Draining](#)
3. Raise and support the vehicle. [Lifting and Jacking the Vehicle](#) .
4. Remove Exhaust Muffler Assembly - [Exhaust Muffler Replacement \(LTG, LYX\)](#)
5. Remove Driveline Torque Tube - [Driveline Torque Tube Replacement](#)
6. Remove Underbody Rear Air Deflector - [Underbody Rear Air Deflector Replacement \(All Wheel Drive\)](#) [Underbody Rear Air Deflector Replacement \(Diesel\)](#)

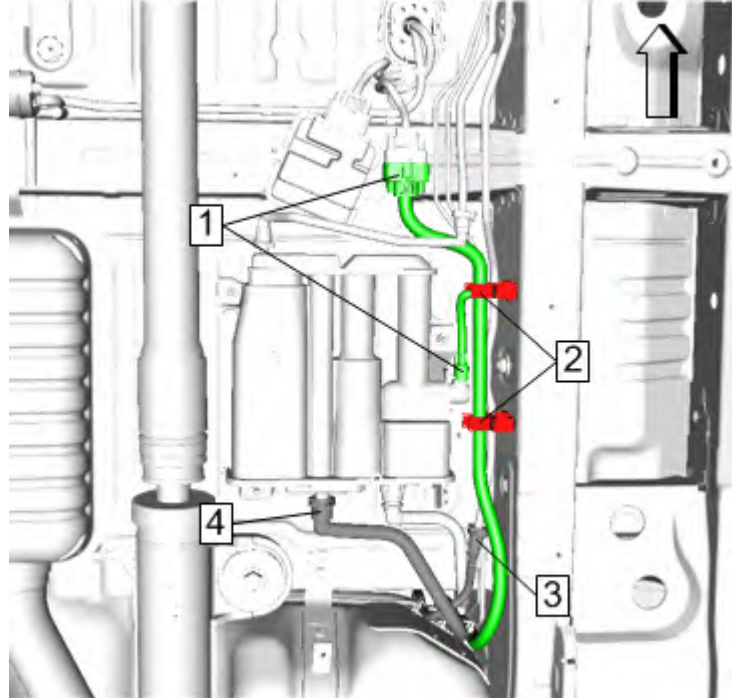


Fig. 53: Fuel Tank Fuel Pump Module Wiring Harness, Fuel Pump Fuel Feed Hose And Evaporative Emission Canister Vent Hose

Courtesy of GENERAL MOTORS COMPANY

7. Disconnect Fuel Tank Fuel Pump Module Wiring Harness (1) - [2x]
8. Remove Fuel Tank Fuel Pump Module Wiring Harness (1) @ Retainer - [2x]
9. Disconnect Fuel Pump Fuel Feed Hose (3) - [Plastic Collar Quick Connect Fitting Service](#)
10. Disconnect Evaporative Emission Canister Vent Hose (4) - [Plastic Collar Quick Connect Fitting Service](#)

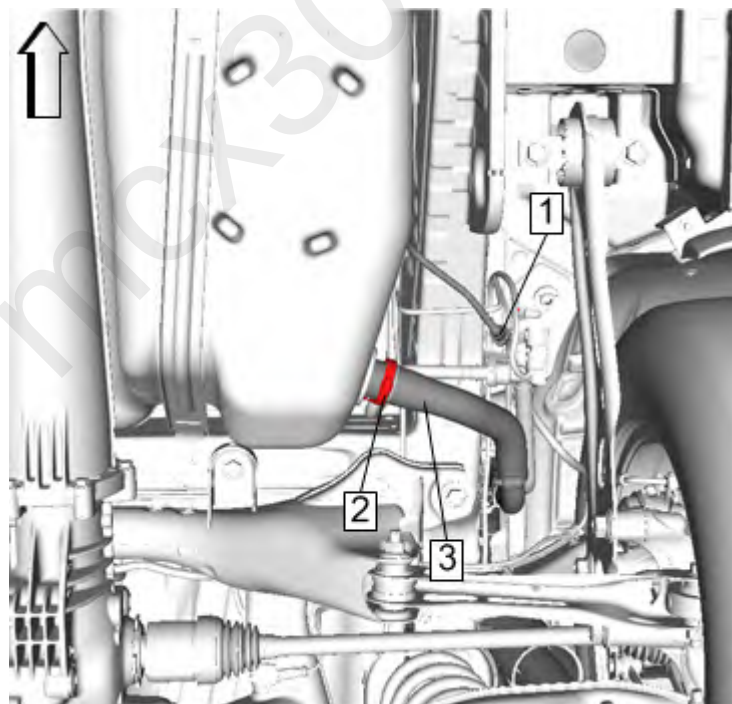


Fig. 54: Fuel Tank Vent Hose, Fuel Tank Filler Hose And Clamp

Courtesy of GENERAL MOTORS COMPANY

11. Disconnect Fuel Tank Vent Hose (1) - [Plastic Collar Quick Connect Fitting Service](#)
12. Remove Fuel Tank Filler Hose Clamp (2).
13. Remove Fuel Tank Filler Hose (3).

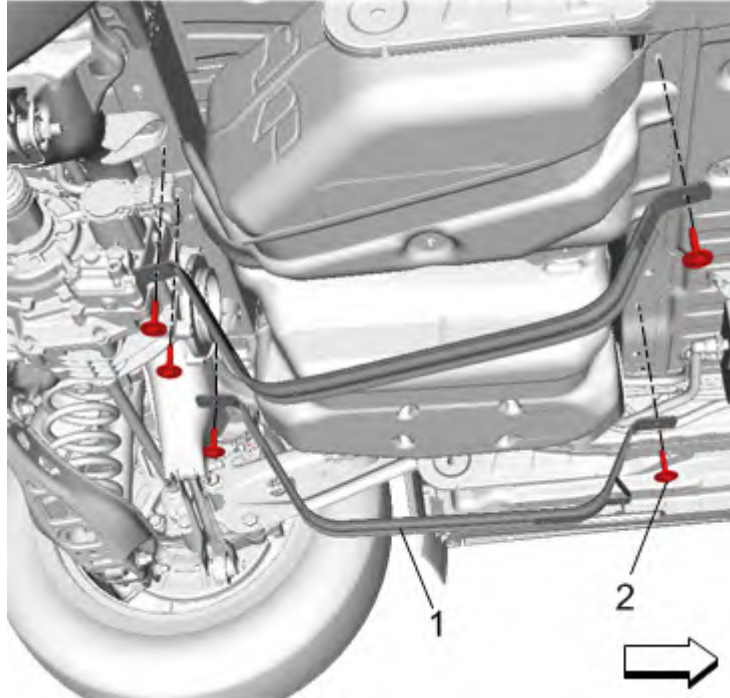


Fig. 55: Fuel Tank Strap And Bolt

Courtesy of GENERAL MOTORS COMPANY

14. Place a suitable adjustable jack under the fuel tank.
15. Remove Fuel Tank Strap Bolt (1) - [5x]
16. Remove Fuel Tank Strap (2) - [2x]

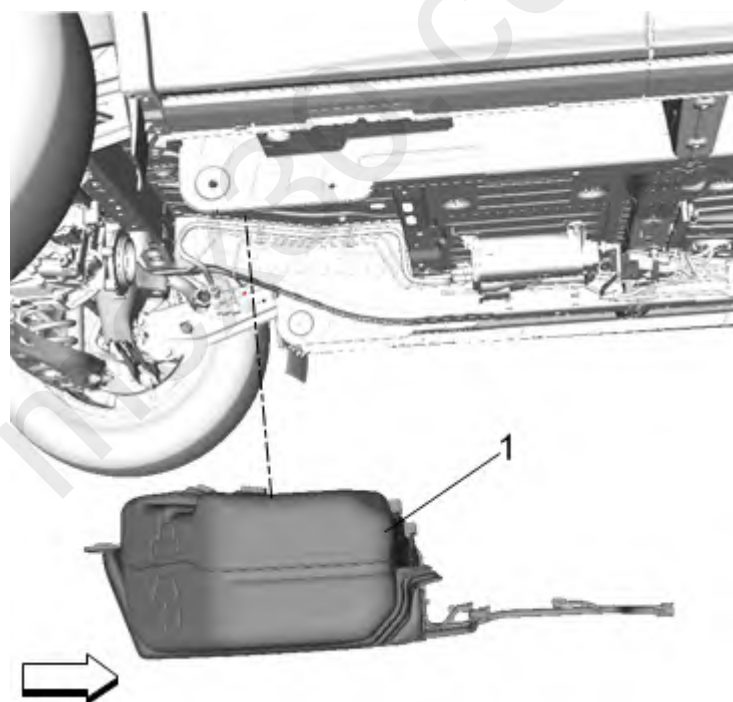


Fig. 56: Fuel Tank

Courtesy of GENERAL MOTORS COMPANY

17. Remove Fuel Tank (1)
18. If replacing fuel tank transfer parts as necessary.

Installation Procedure

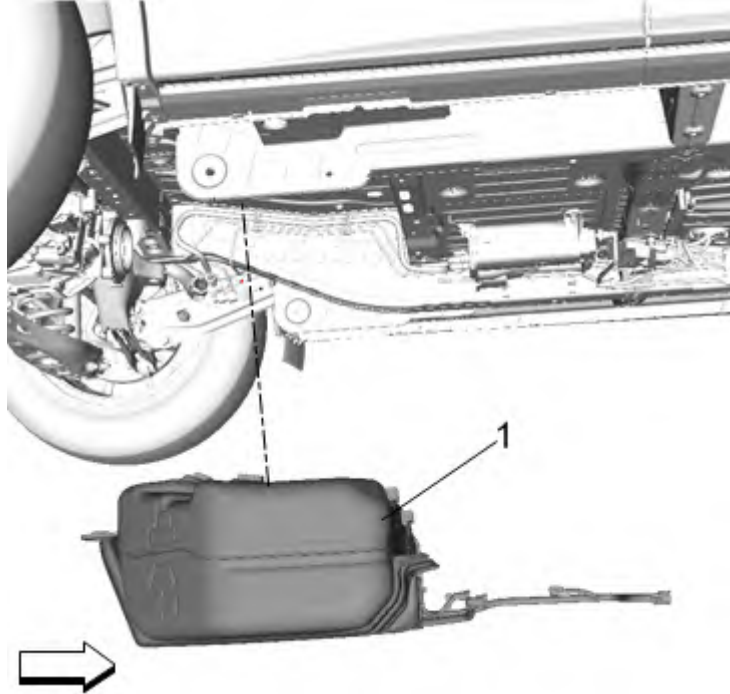


Fig. 57: Fuel Tank

Courtesy of GENERAL MOTORS COMPANY

1. Place a suitable adjustable jack under the fuel tank.
2. Install Fuel Tank (1)

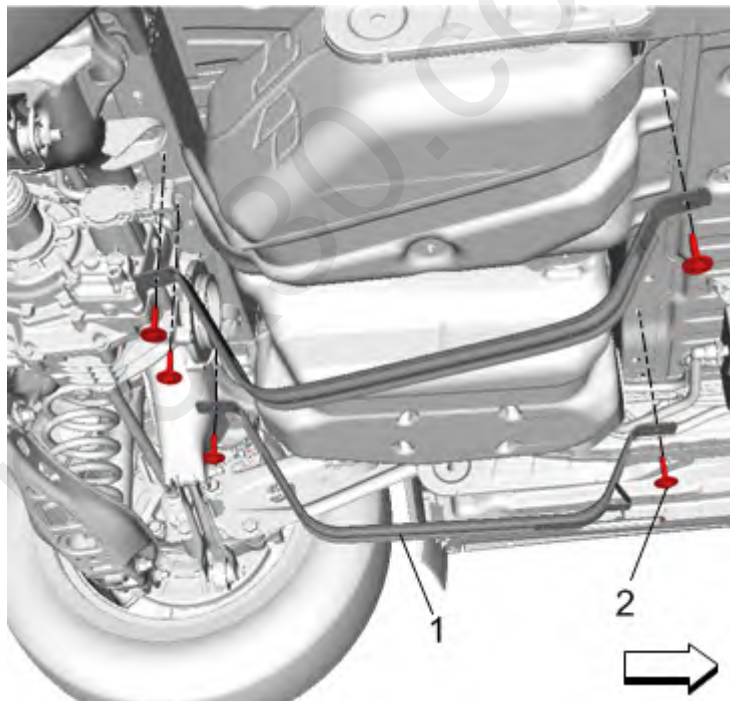


Fig. 58: Fuel Tank Strap And Bolt

Courtesy of GENERAL MOTORS COMPANY

3. Install Fuel Tank Strap (2) - [2x]

CAUTION: Refer to [Fastener Caution](#) .

4. Install Fuel Tank Strap Bolt (1) and tighten [5x] 22 N.m (16 lb ft)

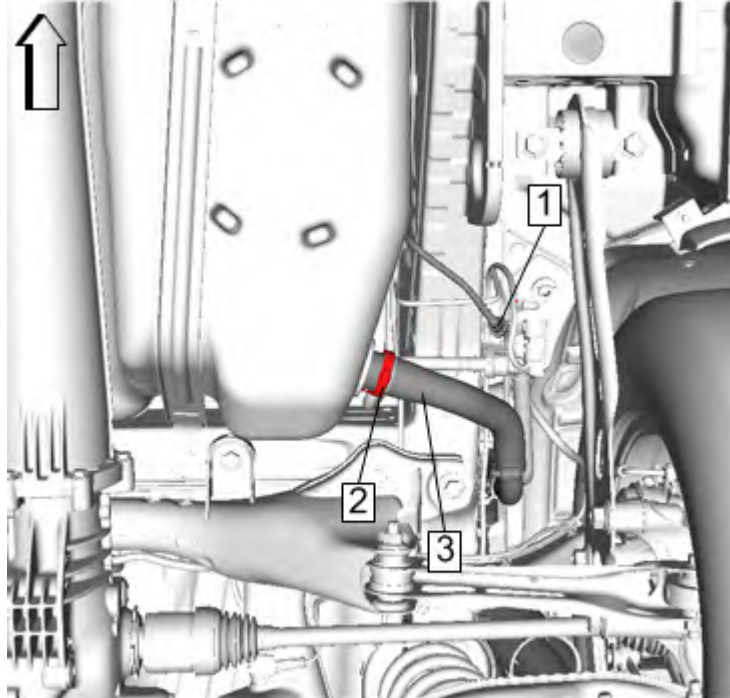


Fig. 59: Fuel Tank Vent Hose, Fuel Tank Filler Hose And Clamp
Courtesy of GENERAL MOTORS COMPANY

5. Install Fuel Tank Filler Hose (3)
6. Install Fuel Tank Filler Hose Clamp (2) and tighten 4 N.m (35 lb in)
7. Connect Fuel Tank Vent Hose (1) - [Plastic Collar Quick Connect Fitting Service](#)

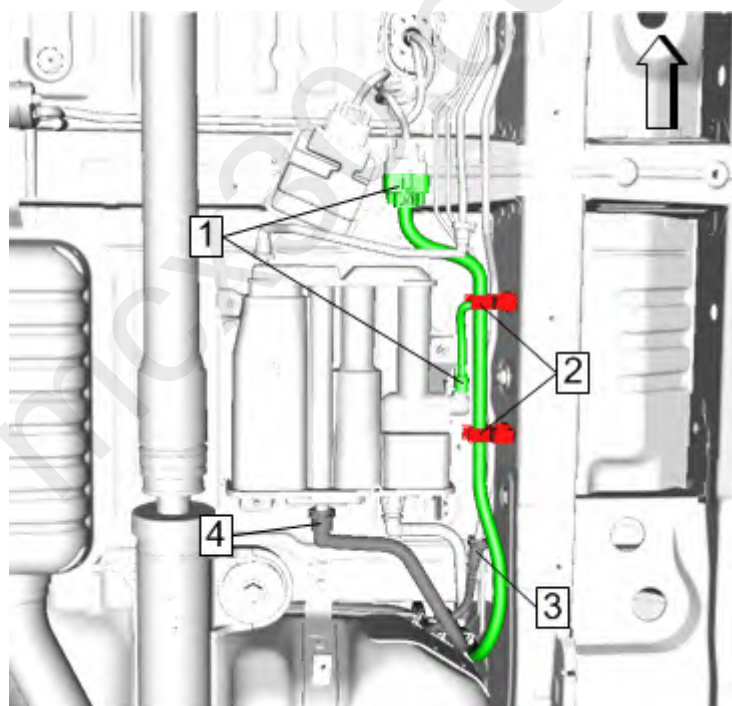


Fig. 60: Fuel Tank Fuel Pump Module Wiring Harness, Fuel Pump Fuel Feed Hose And Evaporative Emission Canister Vent Hose
Courtesy of GENERAL MOTORS COMPANY

8. Connect Evaporative Emission Canister Vent Hose (4) - [Plastic Collar Quick Connect Fitting Service](#)
9. Connect Fuel Pump Fuel Feed Hose (3) - [Plastic Collar Quick Connect Fitting Service](#)
10. Install Fuel Tank Fuel Pump Module Wiring Harness (1) @ Retainer - [2x]
11. Connect Fuel Tank Fuel Pump Module Wiring Harness (1) - [2x]
12. Install Underbody Rear Air Deflector - [Underbody Rear Air Deflector Replacement \(All Wheel Drive\)](#) [Underbody Rear Air Deflector Replacement \(Diesel\)](#)
13. Install Driveline Torque Tube - [Driveline Torque Tube Replacement](#)

14. Install Exhaust Muffler Assembly - [Exhaust Muffler Replacement \(LTG, LYX\)](#).

15. Lower the vehicle.

16. Refill the fuel tank.

17. Inspect for fuel leaks.

FUEL TANK REPLACEMENT (FWD)

Removal Procedure

WARNING: Refer to [Diesel/Gasoline Vapors Warning](#) .

WARNING: Refer to [Safety Glasses Warning](#) .

1. Relieve the fuel system pressure. [Fuel Pressure Relief](#)
2. Drain the fuel tank. [Fuel Tank Draining](#)
3. Raise and support the vehicle. [Lifting and Jacking the Vehicle](#) .
4. Remove Exhaust Muffler Assembly - [Exhaust Muffler Replacement \(LTG, LYX\)](#)
5. Underbody Rear Air Deflector - [Underbody Rear Air Deflector Replacement \(Front Wheel Drive\)](#) [Underbody Rear Air Deflector Replacement \(Diesel\)](#)

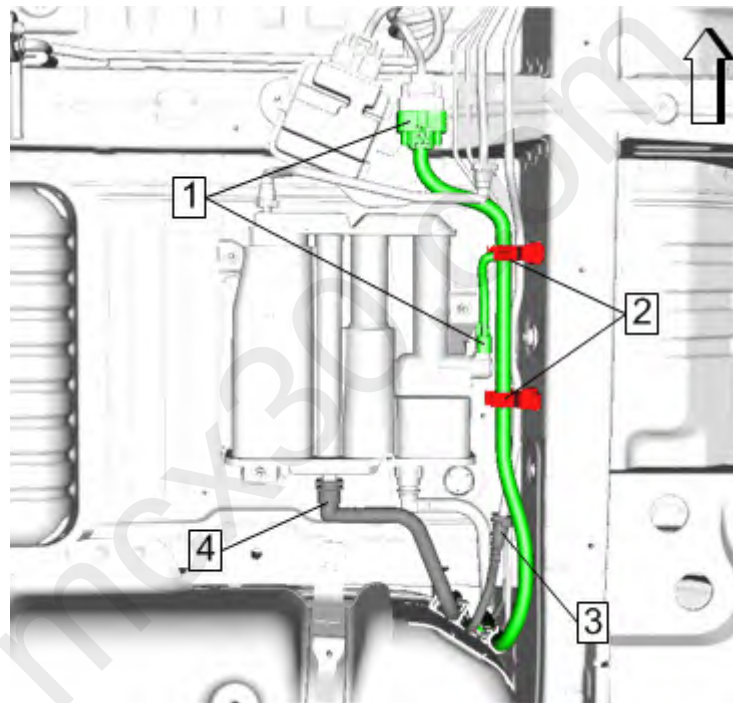


Fig. 61: Fuel Tank Fuel Pump Module Wiring Harness And Fuel Pump Fuel Feed Hose
Courtesy of GENERAL MOTORS COMPANY

6. Disconnect Fuel Tank Fuel Pump Module Wiring Harness (1) - [2x]
7. Remove Fuel Tank Fuel Pump Module Wiring Harness (1) @ Retainer - [2x]
8. Disconnect Fuel Pump Fuel Feed Hose (3) - [Plastic Collar Quick Connect Fitting Service](#)
9. Disconnect Evaporative Emission Canister Vent Hose (4) - [Plastic Collar Quick Connect Fitting Service](#)

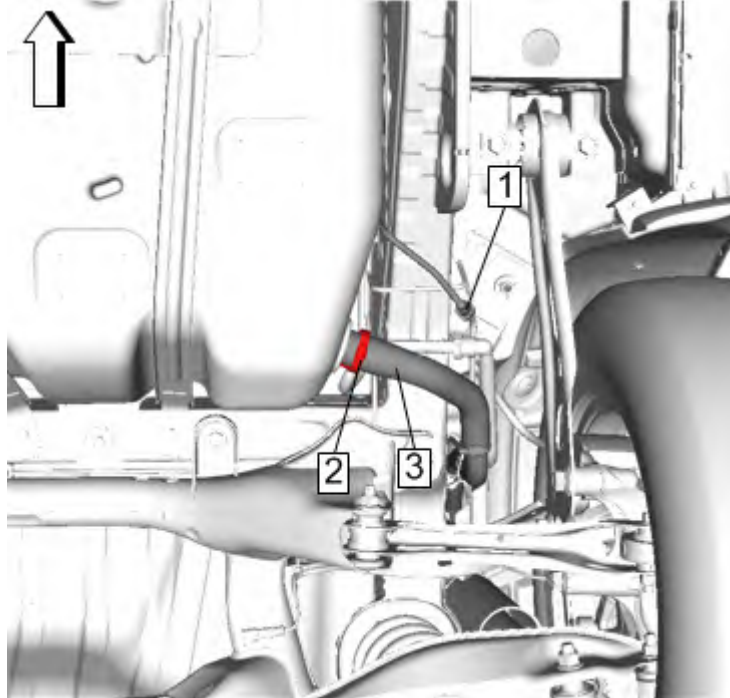


Fig. 62: Fuel Tank Vent Hose, Fuel Tank Filler Hose And Clamp
 Courtesy of GENERAL MOTORS COMPANY

10. Disconnect Fuel Tank Vent Hose (1) - [Plastic Collar Quick Connect Fitting Service](#)
11. Remove Fuel Tank Filler Hose Clamp (2)
12. Remove Fuel Tank Filler Hose (3)

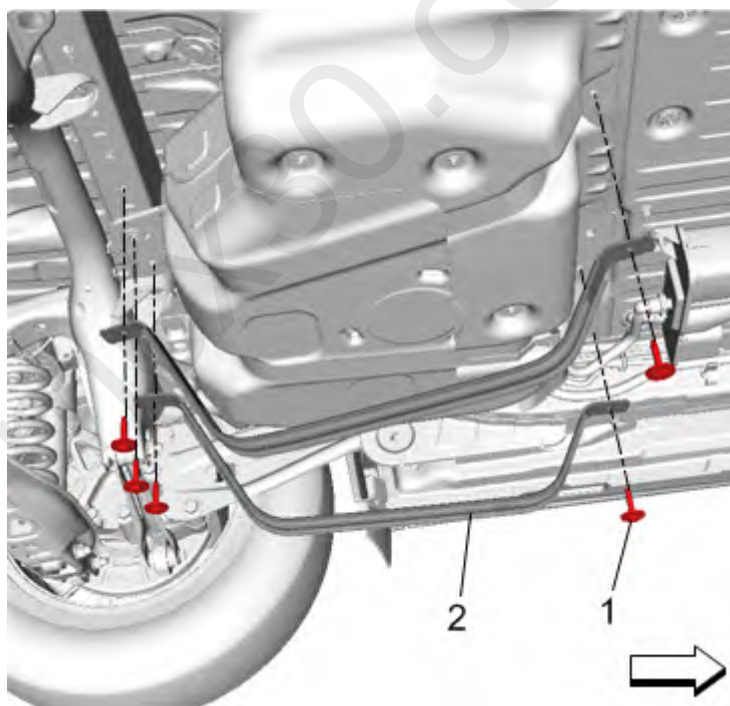


Fig. 63: Fuel Tank Strap And Bolt
 Courtesy of GENERAL MOTORS COMPANY

13. Place a suitable adjustable jack under the fuel tank.
14. Remove Fuel Tank Strap Bolt (1) - [5x]
15. Remove Fuel Tank Strap (2) - [2x]

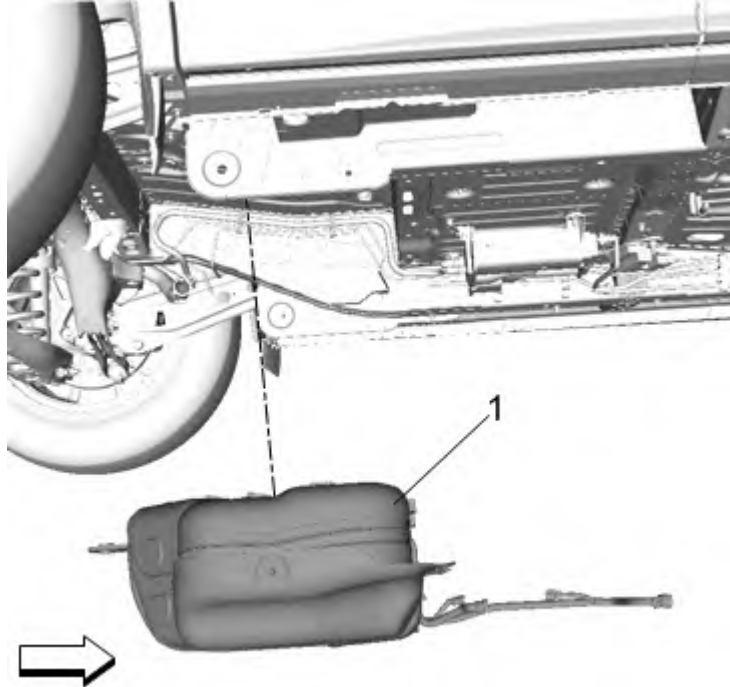


Fig. 64: Fuel Tank

Courtesy of GENERAL MOTORS COMPANY

16. Remove Fuel Tank (1).
17. If replacing fuel tank transfer parts as necessary.

Installation Procedure

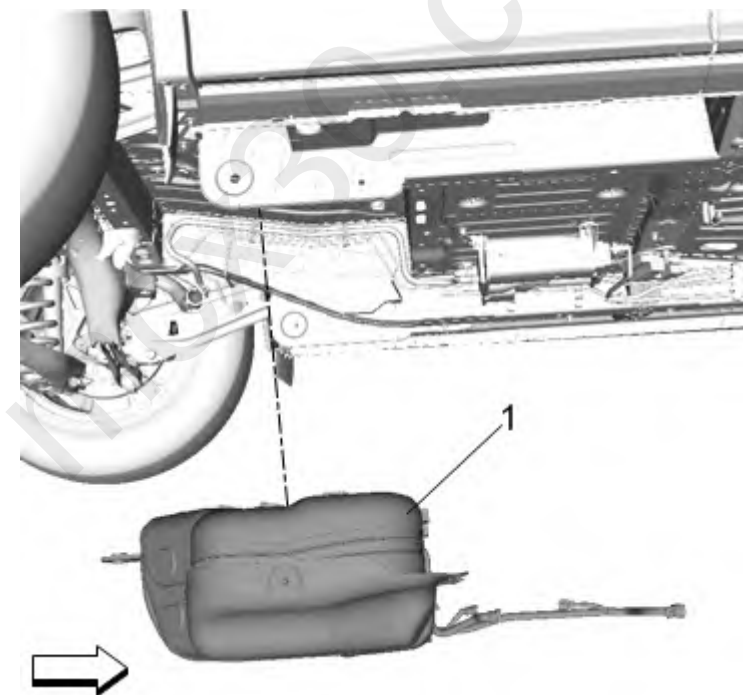


Fig. 65: Fuel Tank

Courtesy of GENERAL MOTORS COMPANY

1. Place a suitable adjustable jack under the fuel tank.
2. Install Fuel Tank (1).

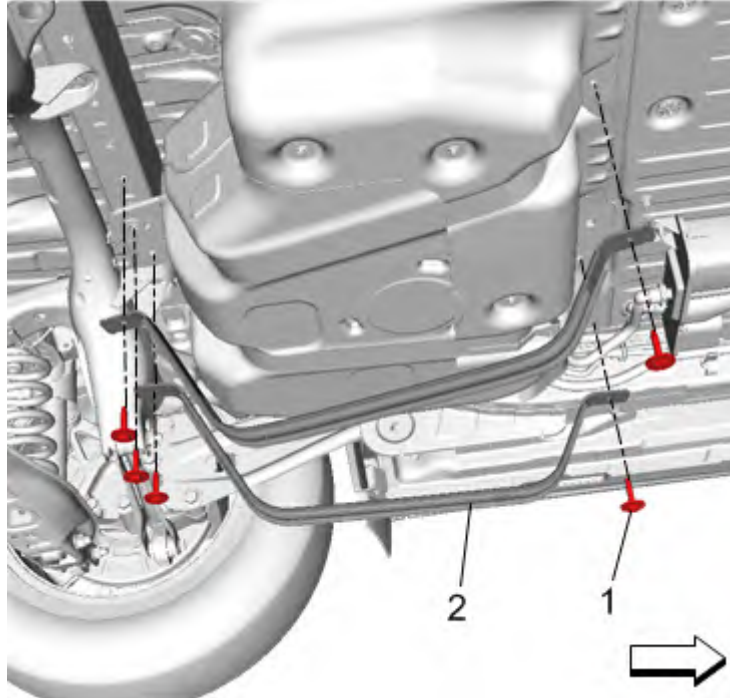


Fig. 66: Fuel Tank Strap And Bolt

Courtesy of GENERAL MOTORS COMPANY

3. Install Fuel Tank Strap (2) [2x]

CAUTION: Refer to [Fastener Caution](#) .

4. Install Fuel Tank Strap Bolt (1) - and tighten [5x] 22 N.m (16 lb ft)

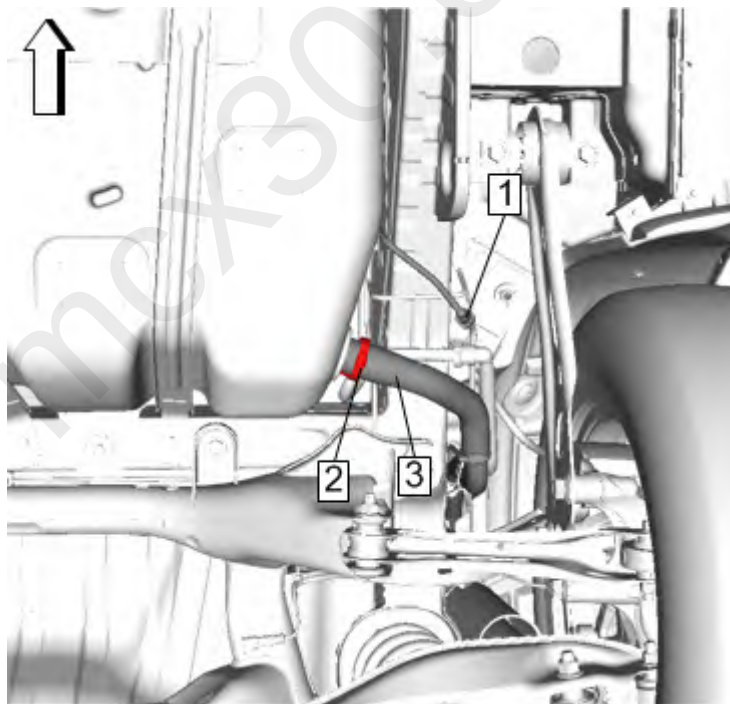


Fig. 67: Fuel Tank Vent Hose, Fuel Tank Filler Hose And Clamp

Courtesy of GENERAL MOTORS COMPANY

5. Install Fuel Tank Filler Hose (3)
6. Install Fuel Tank Filler Hose Clamp (2) and tighten 4 N.m (35 lb in)
7. Correct Fuel Tank Vent Hose (1) - [Plastic Collar Quick Connect Fitting Service](#)

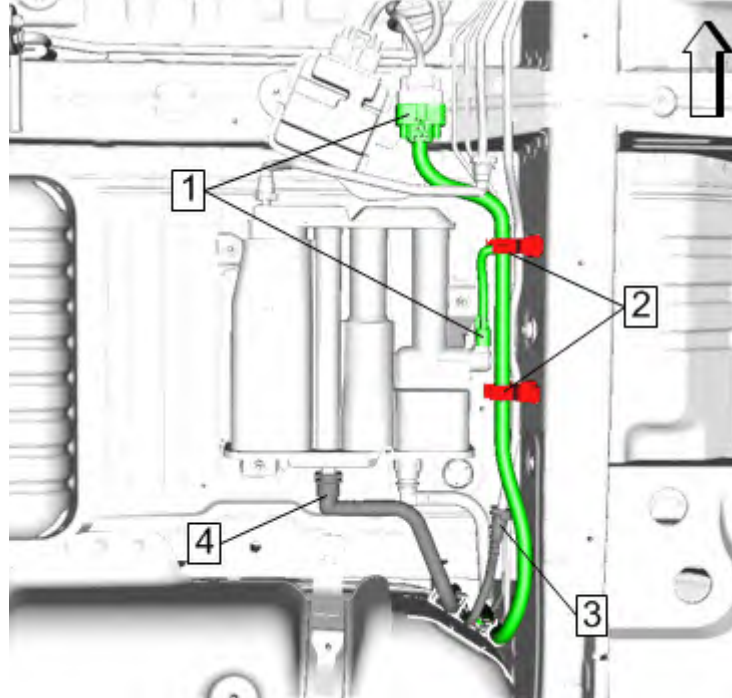


Fig. 68: Fuel Tank Fuel Pump Module Wiring Harness And Fuel Pump Fuel Feed Hose
Courtesy of GENERAL MOTORS COMPANY

8. Connect Evaporative Emission Canister Vent Hose (4) - **Plastic Collar Quick Connect Fitting Service**
9. Connect Fuel Pump Fuel Feed Hose (3) - **Plastic Collar Quick Connect Fitting Service**
10. Install Fuel Tank Fuel Pump Module Wiring Harness (1) @ Retainer - [2x]
11. Connect Fuel Tank Fuel Pump Module Wiring Harness (1) - [2x]
12. Install Underbody Rear Air Deflector - **Underbody Rear Air Deflector Replacement (Front Wheel Drive)**, **Underbody Rear Air Deflector Replacement (Diesel)**
13. Install Exhaust Muffler Assembly - **Exhaust Muffler Replacement (LTG, LYX)**
14. Lower the vehicle.
15. Refill the fuel tank.
16. Inspect for fuel leaks.

FUEL TANK FILLER HOSE REPLACEMENT (AWD)

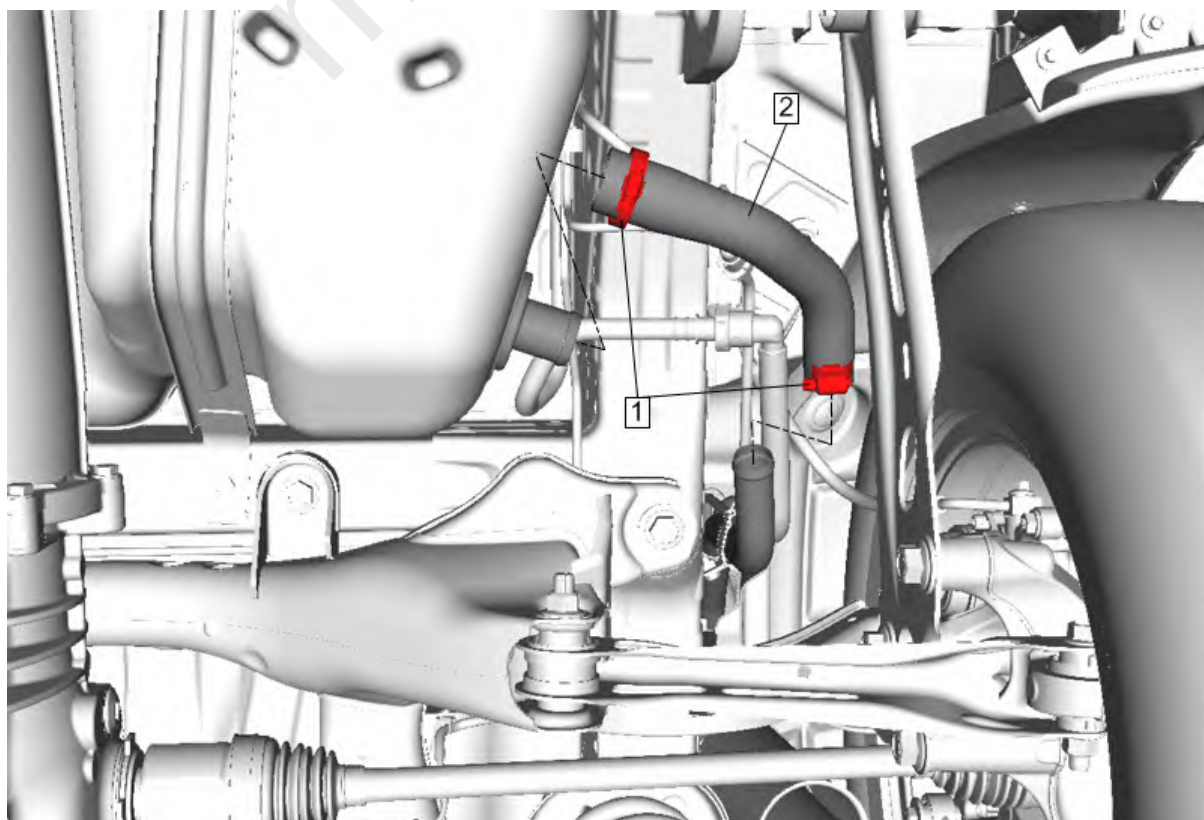


Fig. 69: Fuel Tank Filler Hose (AWD).
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures <u>Fuel Tank Draining</u> <u>Lifting and Jacking the Vehicle</u>	
1	Fuel Tank Filler Hose Clamp [2x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 4 N.m (35 lb in)
2	Fuel Tank Filler Hose

FUEL TANK FILLER HOSE REPLACEMENT (FWD)

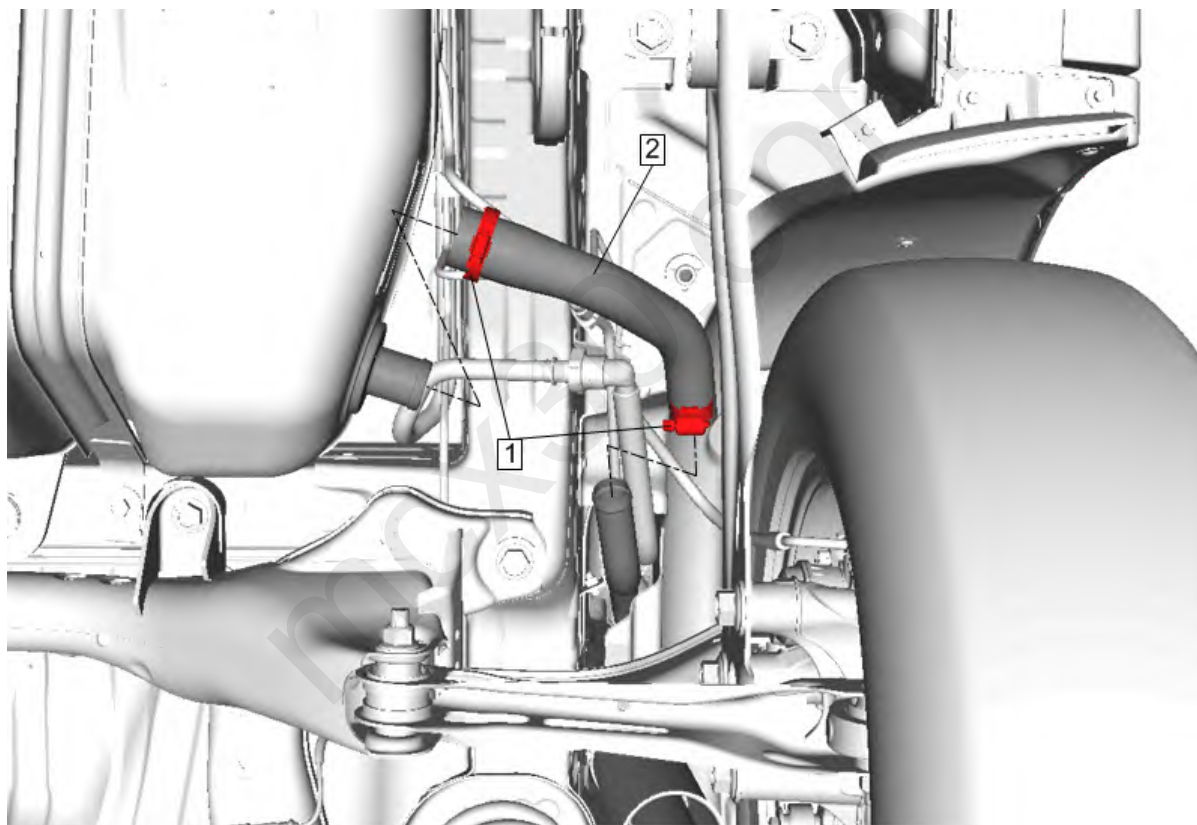


Fig. 70: Fuel Tank Filler Hose (FWD).
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures <u>Fuel Tank Draining</u> <u>Lifting and Jacking the Vehicle</u>	
Empty space for additional content	

Callout	Component Name
1	Fuel Tank Filler Hose Clamp [2x] CAUTION: Refer to Fastener Caution . Tighten 4 N.m (35 lb in)
2	Fuel Tank Filler Hose

FUEL SYSTEM CLEANING

NOTE: When flushing the fuel tank, treat the fuel and water mixture as a hazardous material. Handle the material in accordance with all local, state and federal laws and regulations.

NOTE: Whenever the fuel tank is cleaned, inspect the fuel pump fuel strainer. If the fuel pump fuel strainer is contaminated, replace the fuel pump fuel strainer and inspect the fuel pump.

NOTE: Always maintain cleanliness when servicing fuel system components.

1. Remove the fuel tank fuel pump module. [Fuel Tank Fuel Pump Module Replacement \(FWD\)](#)[Fuel Tank Fuel Pump Module Replacement \(AWD\)](#).
2. Inspect the fuel pump inlet for dirt and debris. If dirt and debris are found, replace the fuel pump.
3. Flush fuel tank with hot water.
4. Pour the water out of the fuel sender assembly opening in the fuel tank. Rock the fuel tank in order to ensure that the removal of the water from the fuel tank is complete.
5. Allow tank to dry completely before reassembly.
6. Install the fuel tank fuel pump module. [Fuel Tank Fuel Pump Module Replacement \(FWD\)](#)[Fuel Tank Fuel Pump Module Replacement \(AWD\)](#).

FUEL TANK FUEL PUMP MODULE REPLACEMENT (FWD)

Special Tools

CH 52075 Fuel Sender Lock Ring Wrench

Equivalent regional tools: [Special Tools \(Diagnostic Tools\)](#) [Special Tools \(Mechanical Tools\)](#)

Removal Procedure

WARNING: Refer to [Diesel/Gasoline Vapors Warning](#) .

WARNING: Refer to [Safety Glasses Warning](#) .

1. Remove Fuel Tank - [Fuel Tank Replacement \(FWD\)](#).

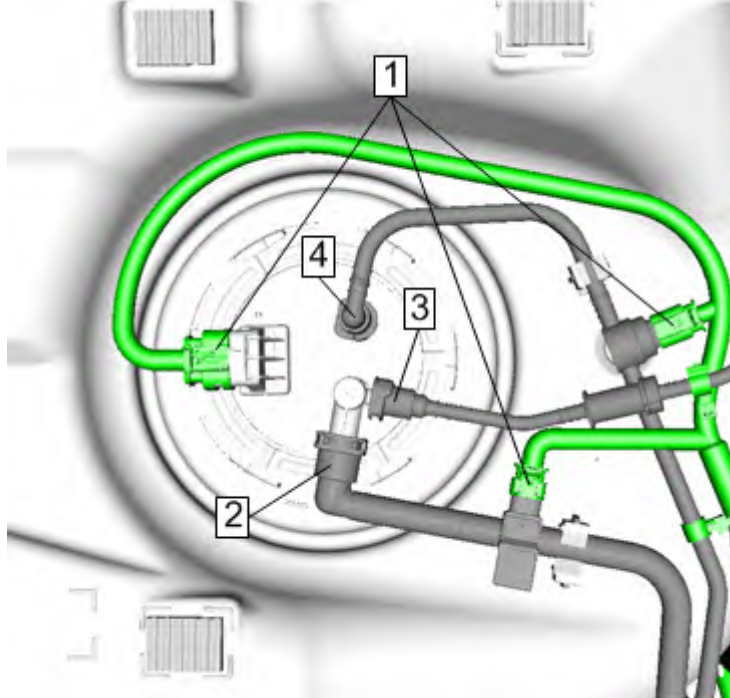


Fig. 71: Electrical Connector

Courtesy of GENERAL MOTORS COMPANY

2. Disconnect Electrical Connector (1) - [3x]
3. Disconnect Evaporative Emission Canister Vent Hose (2) - [Plastic Collar Quick Connect Fitting Service](#)
4. Disconnect Fuel Tank Vent Hose (3) - [Plastic Collar Quick Connect Fitting Service](#)
5. Disconnect Fuel Pump Fuel Feed Hose (4) - [Plastic Collar Quick Connect Fitting Service](#)

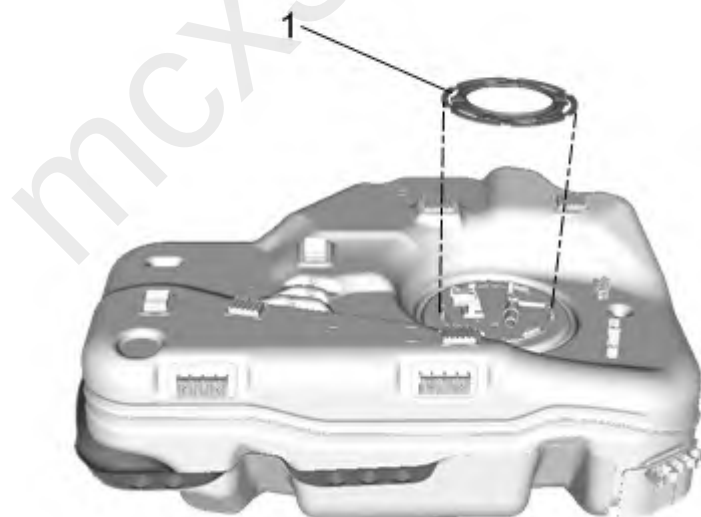


Fig. 72: Fuel Pump Lock Ring

Courtesy of GENERAL MOTORS COMPANY

6. Remove Fuel Pump Lock Ring (1) - **CH 52075** Fuel Sender Lock Ring Wrench

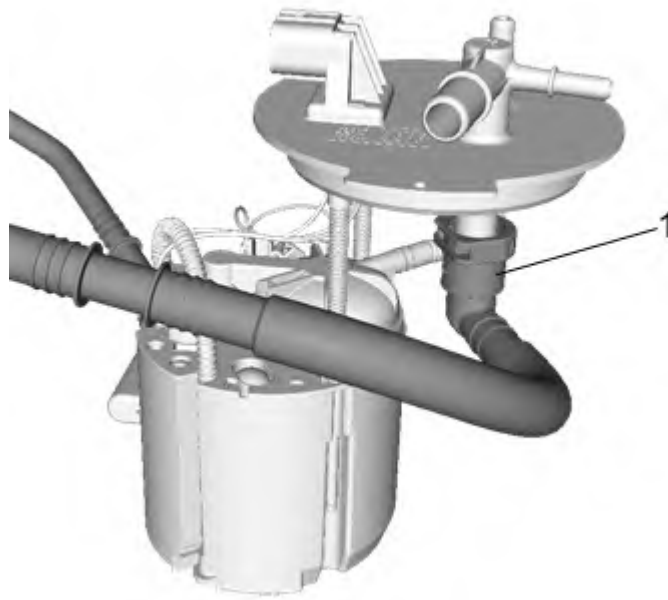


Fig. 73: Fuel Tank Vent Hose

Courtesy of GENERAL MOTORS COMPANY

7. Disconnect Fuel Tank Vent Hose (1) - [Plastic Collar Quick Connect Fitting Service](#)

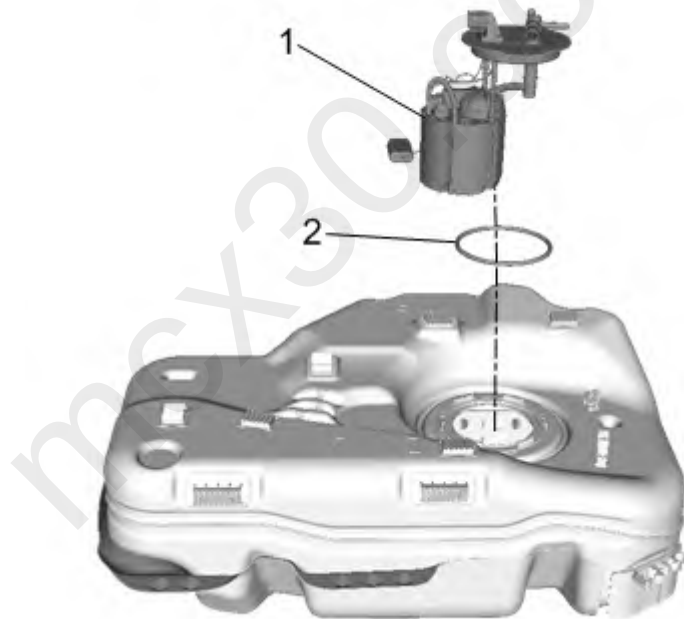


Fig. 74: Fuel Tank Fuel Pump Module And O-Ring

Courtesy of GENERAL MOTORS COMPANY

8. Remove Fuel Tank Fuel Pump Module (1)
9. Remove O-Ring (2) and DISCARD

Installation Procedure

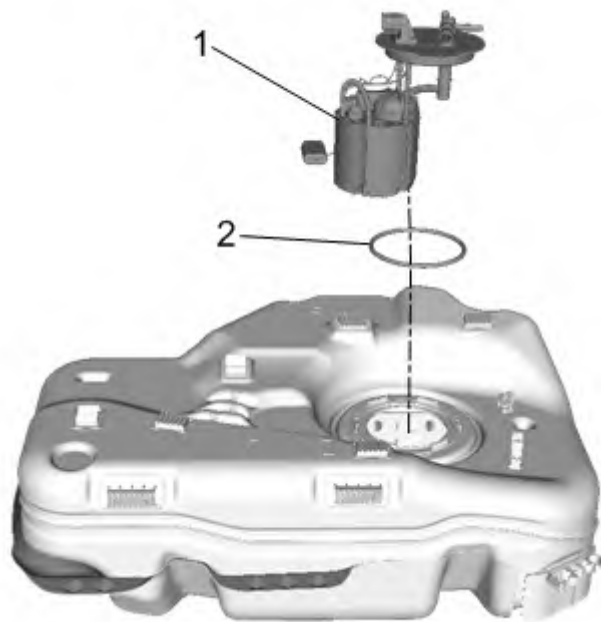


Fig. 75: Fuel Tank Fuel Pump Module And O-Ring
Courtesy of GENERAL MOTORS COMPANY

1. Install a NEW O-Ring (2)
2. Install Fuel Tank Fuel Pump Module (1)

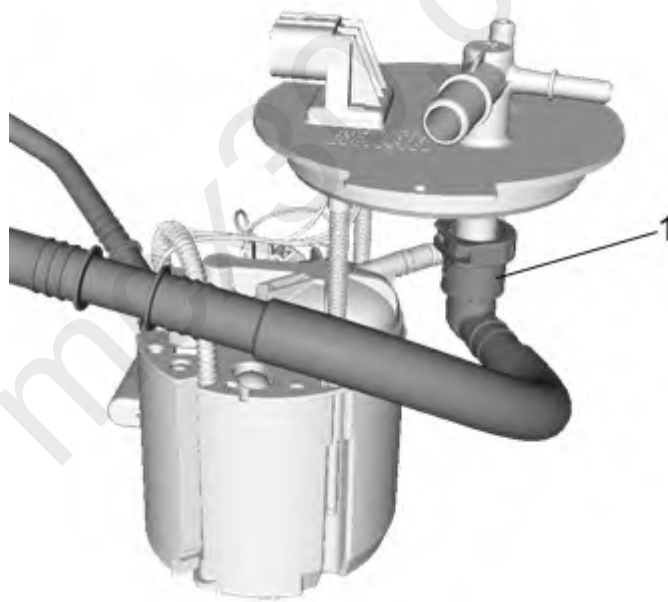


Fig. 76: Fuel Tank Vent Hose
Courtesy of GENERAL MOTORS COMPANY

3. Connect Fuel Tank Vent Hose (1) - [Plastic Collar Quick Connect Fitting Service](#)

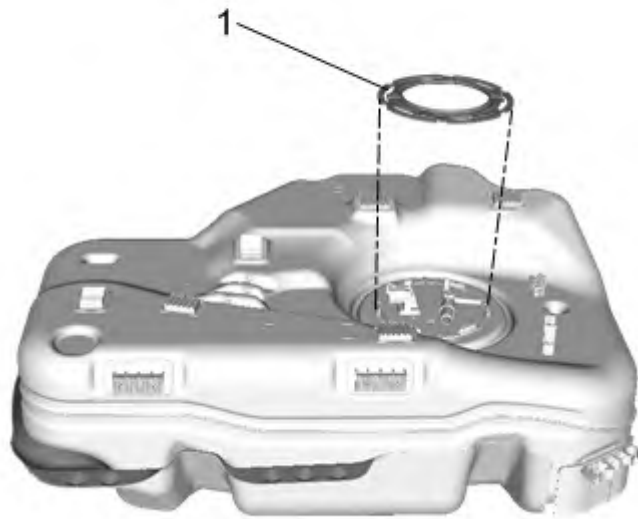


Fig. 77: Fuel Pump Lock Ring

Courtesy of GENERAL MOTORS COMPANY

4. Install Fuel Pump Lock Ring (1) - **CH 52075 Fuel Sender Lock Ring Wrench**

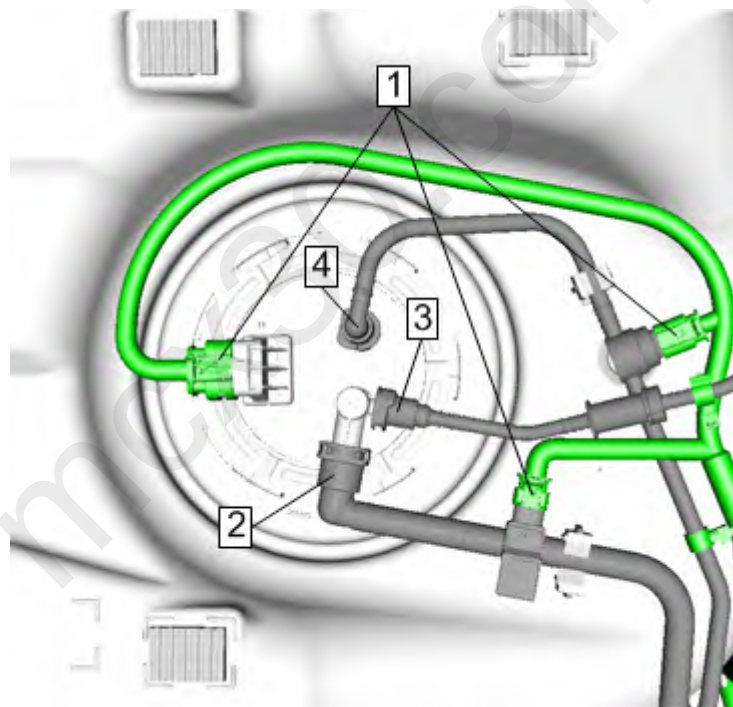


Fig. 78: Electrical Connector

Courtesy of GENERAL MOTORS COMPANY

5. Connect Fuel Pump Fuel Feed Hose (4) - **Plastic Collar Quick Connect Fitting Service**
6. Connect Fuel Tank Vent Hose (3) - **Plastic Collar Quick Connect Fitting Service**
7. Evaporative Emission Canister Vent Hose (2) - **Plastic Collar Quick Connect Fitting Service**
8. Connect Electrical Connector (1) - [3x]
9. Install Fuel Tank - **Fuel Tank Replacement (FWD)**

FUEL TANK FUEL PUMP MODULE REPLACEMENT (AWD)

Special Tools

CH 52075 Fuel Sender Lock Ring Wrench

Equivalent regional tools: **Special Tools (Diagnostic Tools)**, **Special Tools (Mechanical Tools)**

WARNING: Refer to [Diesel/Gasoline Vapors Warning](#) .

WARNING: Refer to [Safety Glasses Warning](#) .

1. Remove Fuel Tank - [Fuel Tank Replacement \(AWD\)](#).

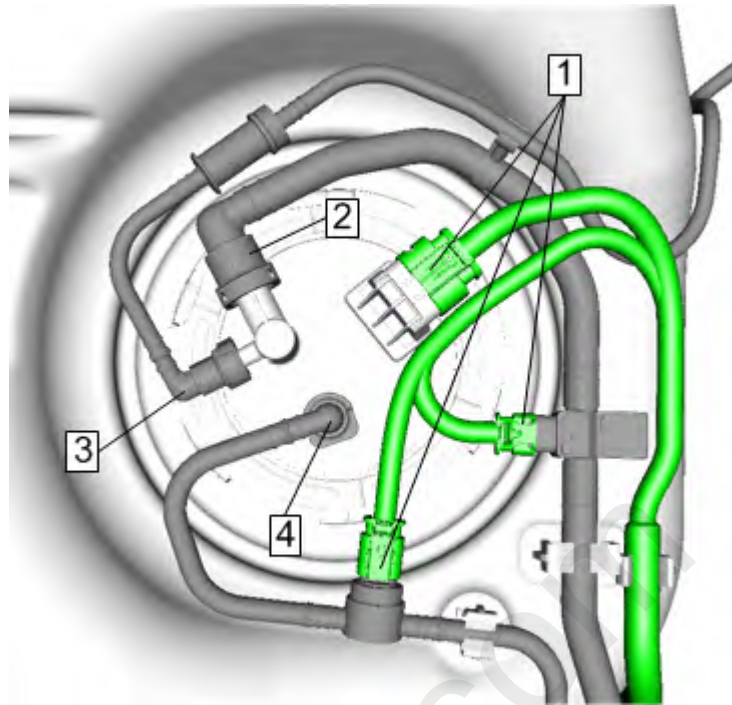


Fig. 79: Electrical Connector And Evaporative Emission Canister Vent Hose
Courtesy of GENERAL MOTORS COMPANY

2. Disconnect Electrical Connector (1) - [3x]
3. Disconnect Evaporative Emission Canister Vent Hose (2) - [Plastic Collar Quick Connect Fitting Service](#)
4. Disconnect Fuel Tank Vent Hose (3) - [Plastic Collar Quick Connect Fitting Service](#)
5. Disconnect Fuel Pump Fuel Feed Hose (4) - [Plastic Collar Quick Connect Fitting Service](#)

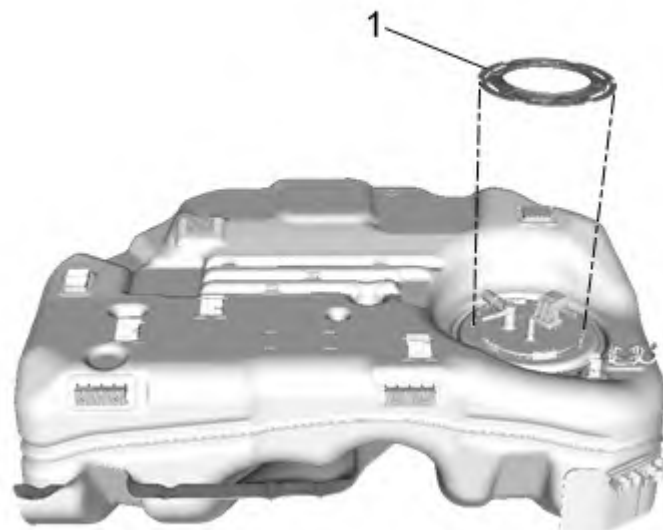


Fig. 80: Fuel Pump Lock Ring
Courtesy of GENERAL MOTORS COMPANY

6. Remove Fuel Pump Lock Ring (1) - **CH 52075** Fuel Sender Lock Ring Wrench

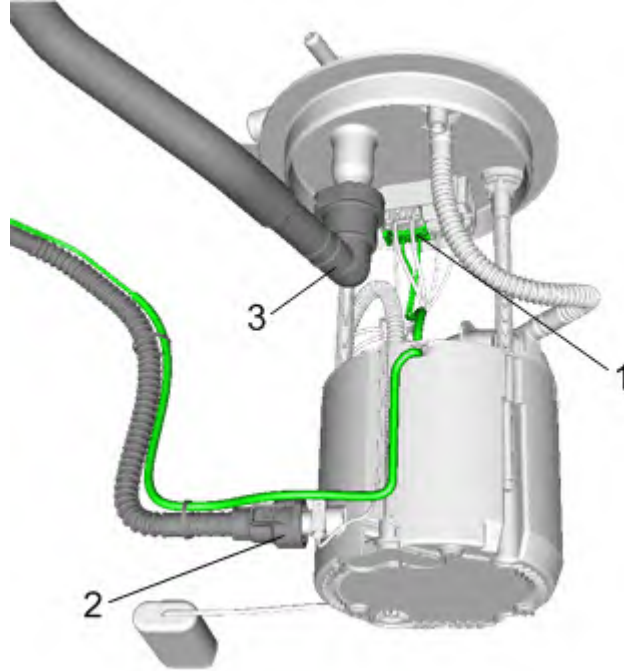


Fig. 81: Electrical Connector, Electrical Connector And Transfer Hose
 Courtesy of GENERAL MOTORS COMPANY

7. Disconnect Electrical Connector (1).
8. Disconnect Transfer Hose (2) - [Plastic Collar Quick Connect Fitting Service](#)
9. Disconnect Electrical Connector (3) - [Plastic Collar Quick Connect Fitting Service](#)

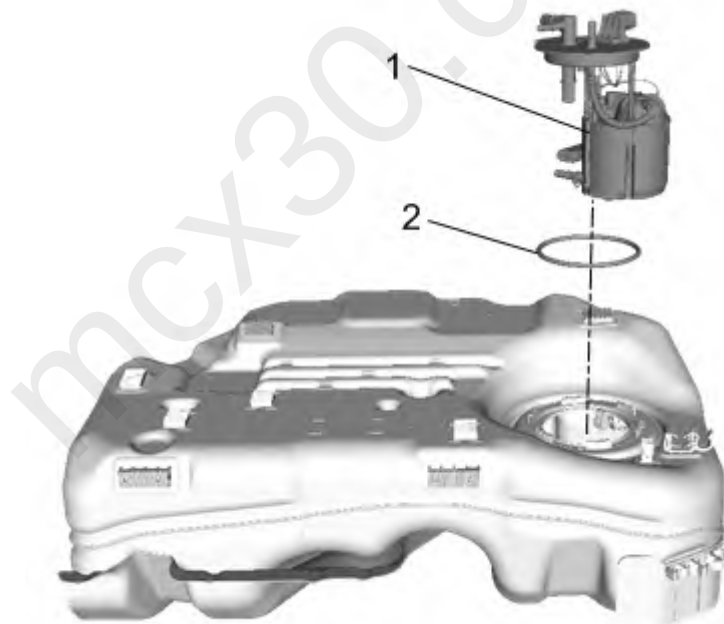


Fig. 82: Fuel Tank Fuel Pump Module And O-Ring
 Courtesy of GENERAL MOTORS COMPANY

10. Remove Fuel Tank Fuel Pump Module (1)
11. Remove O-Ring (2) and DISCARD

Installation Procedure



Fig. 83: Inspect Bottom Of Fuel Pump Module For Green Rubber Pads
 Courtesy of GENERAL MOTORS COMPANY

1. Inspect bottom of fuel pump module for 3 green rubber pads (1). If rubber pads are present, remove and discard them from fuel pump module prior to installing the fuel pump module in the tank.

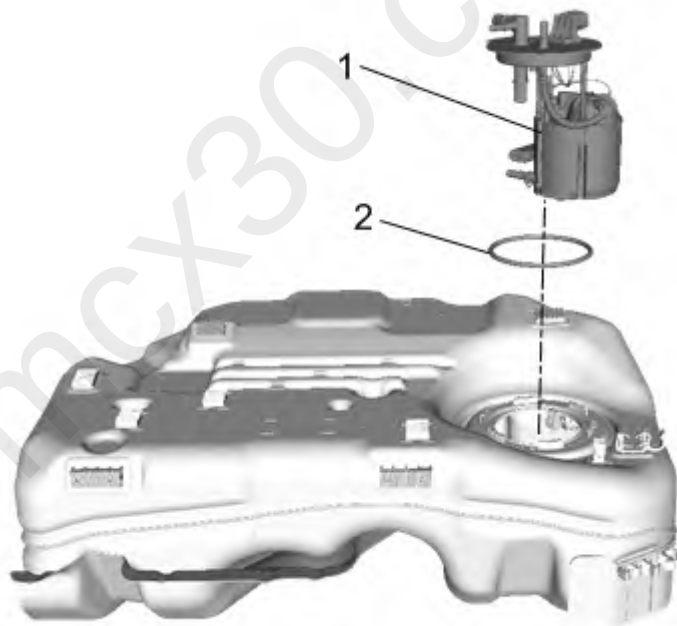


Fig. 84: Fuel Tank Fuel Pump Module And O-Ring
 Courtesy of GENERAL MOTORS COMPANY

2. Install a NEW O-Ring (2)
3. Install Install Fuel Tank Fuel Pump Module (1)

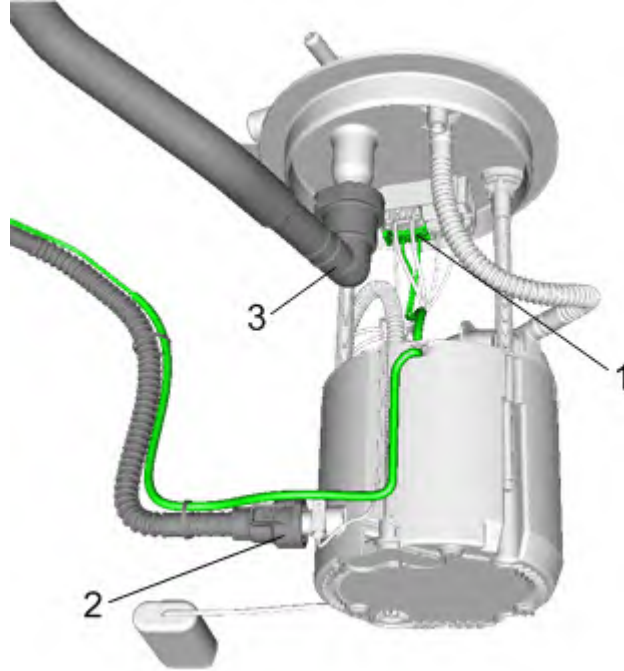


Fig. 85: Electrical Connector, Electrical Connector And Transfer Hose
 Courtesy of GENERAL MOTORS COMPANY

4. Connect Fuel Tank Vent Hose (3) - [Plastic Collar Quick Connect Fitting Service](#)
5. Connect Transfer Hose (2) - [Plastic Collar Quick Connect Fitting Service](#)
6. Connect Electrical Connector (1)

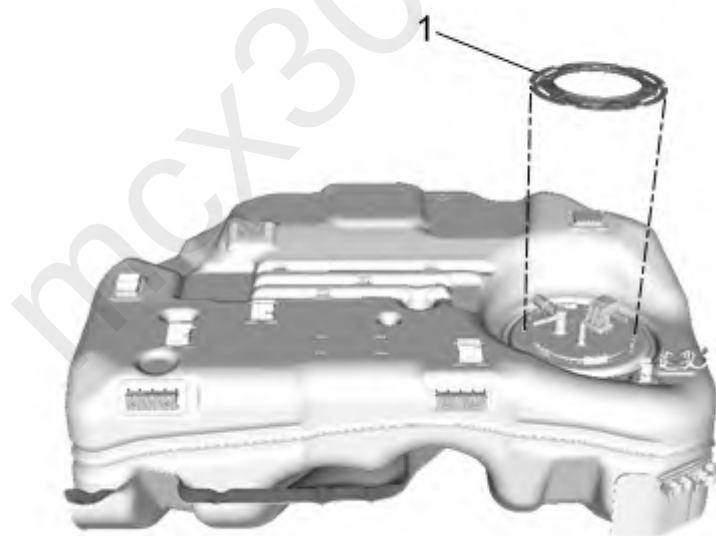


Fig. 86: Fuel Pump Lock Ring
 Courtesy of GENERAL MOTORS COMPANY

7. Install Fuel Pump Lock Ring (1) - **CH 52075 Fuel Sender Lock Ring Wrench**

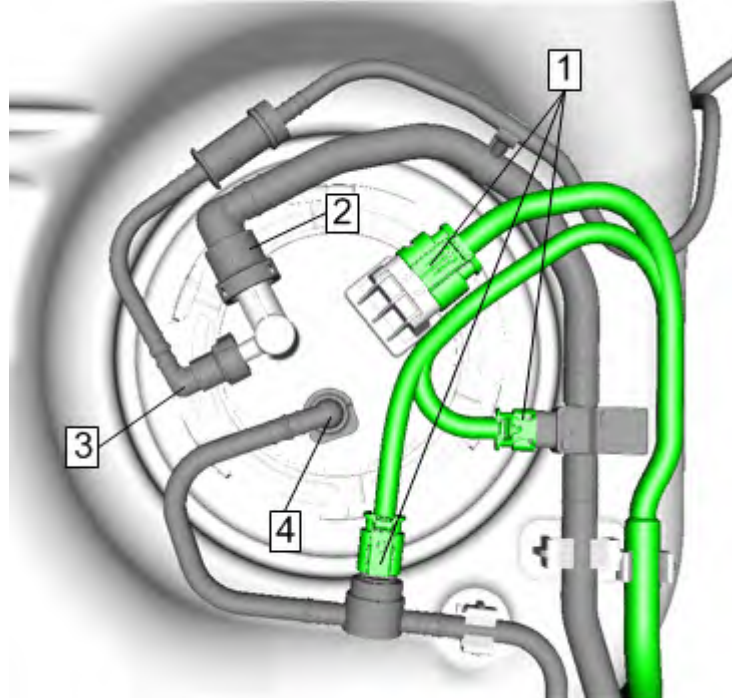


Fig. 87: Electrical Connector And Evaporative Emission Canister Vent Hose
 Courtesy of GENERAL MOTORS COMPANY

8. Connect Fuel Pump Fuel Feed Hose (4) - [Plastic Collar Quick Connect Fitting Service](#)
9. Connect Fuel Tank Vent Hose (3) - [Plastic Collar Quick Connect Fitting Service](#)
10. Connect Evaporative Emission Canister Vent Hose (2) - [Plastic Collar Quick Connect Fitting Service](#)
11. Connect Electrical Connector (1) - [3x]
12. Install Fuel Tank - [Fuel Tank Replacement \(AWD\)](#)

FUEL PUMP POWER CONTROL MODULE REPLACEMENT (AWD)

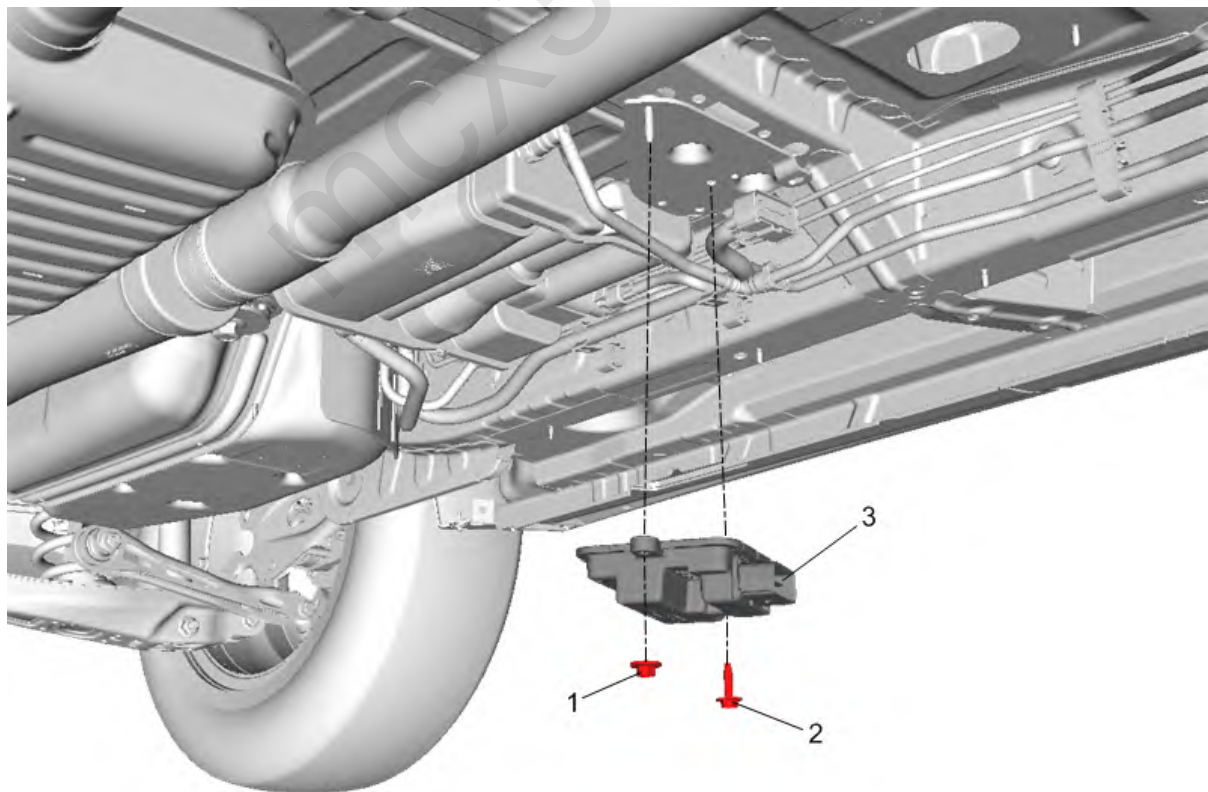


Fig. 88: Fuel Pump Power Control Module (AWD)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

Callout	Component Name
Preliminary Procedure <u>Underbody Rear Air Deflector Replacement (All Wheel Drive). Underbody Rear Air Deflector Replacement (Diesel).</u>	
1	Fuel Pump Power Control Module Nut CAUTION: Refer to <u>Fastener Caution</u> . Tighten 9 N.m (80 lb in)
2	Fuel Pump Power Control Module Bolt Tighten 9 N.m (80 lb in)
3	Fuel Pump Power Control Module Procedure 1. Disconnect the electrical connector. 2. If replacing, reprogram the module. <u>Control Module References</u>

FUEL PUMP POWER CONTROL MODULE REPLACEMENT (FWD)

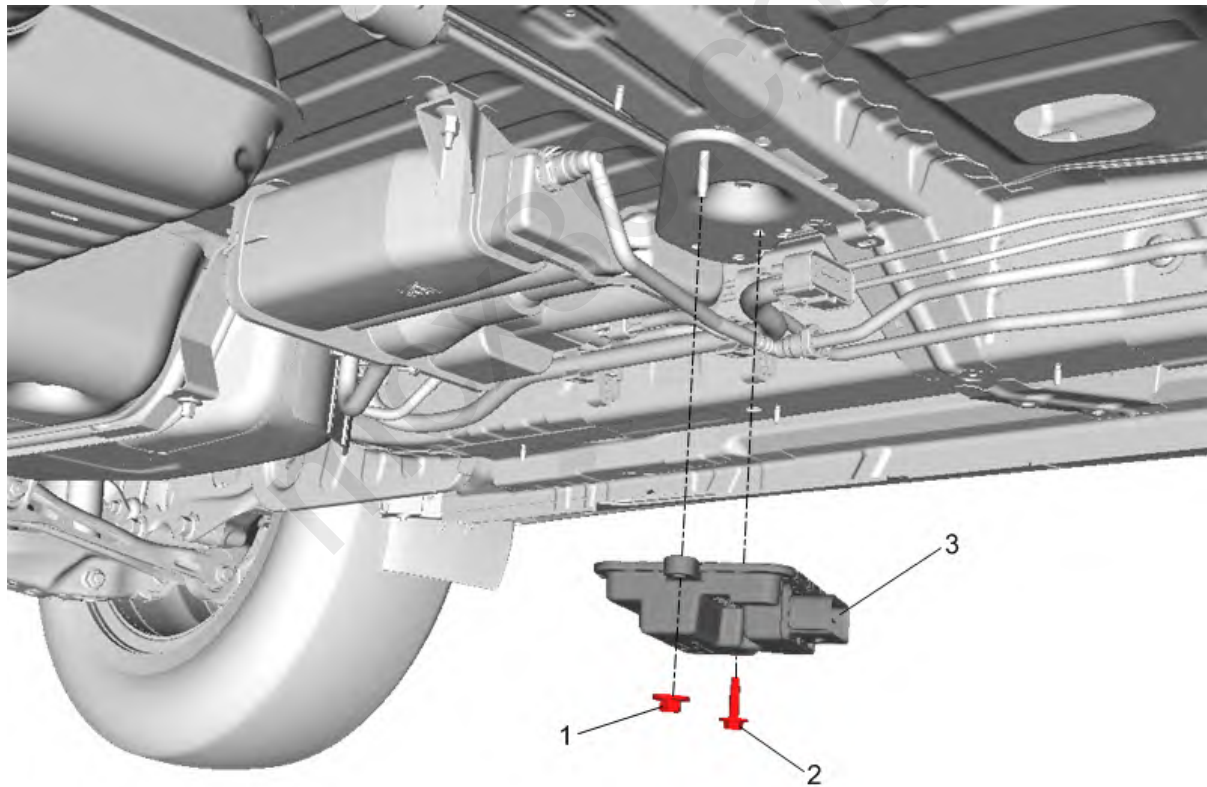


Fig. 89: Fuel Pump Power Control Module (FWD)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Underbody Rear Air Deflector Replacement (Front Wheel Drive). Underbody Rear Air Deflector Replacement (Diesel).</u>	

Callout	Component Name
1	Fuel Pump Power Control Module Nut CAUTION: Refer to Fastener Caution . Tighten 9 N.m (80 lb in)
2	Fuel Pump Power Control Module Bolt Tighten 9 N.m (80 lb in)
3	Fuel Pump Power Control Module Procedure 1. Disconnect the electrical connector. 2. If replacing, reprogram the module. Control Module References

FUEL TANK PRESSURE SENSOR REPLACEMENT (AWD)

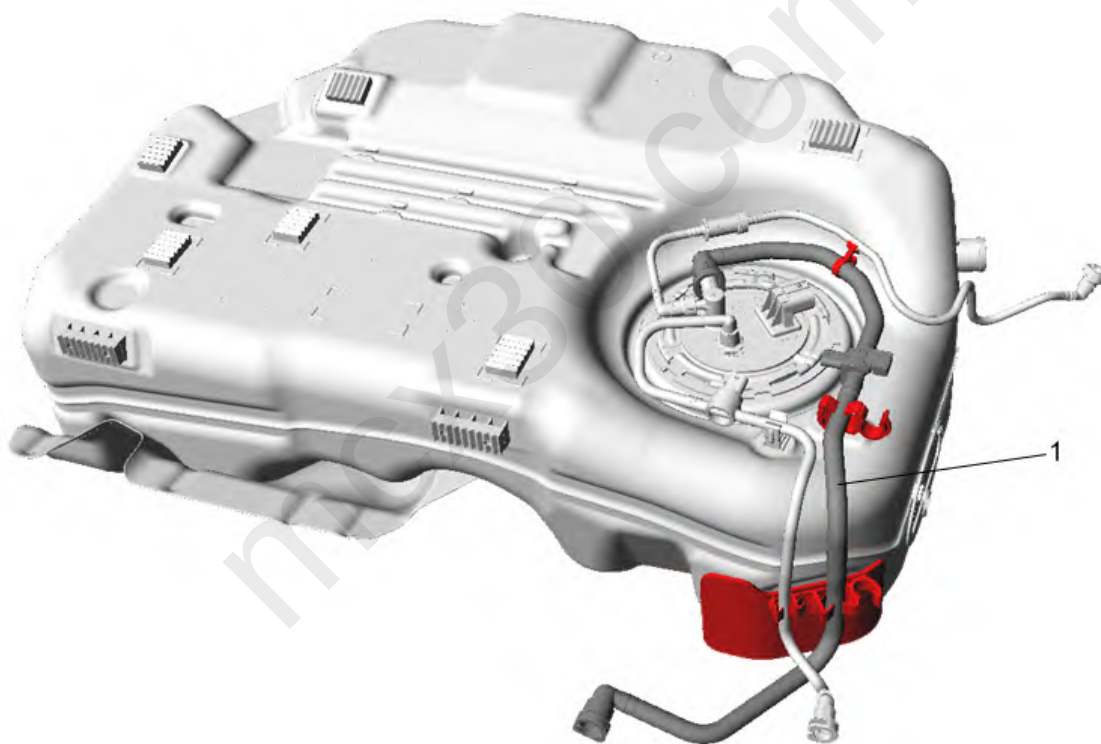


Fig. 90: Fuel Tank Pressure Sensor (AWD)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
	WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Fuel Tank Replacement (AWD) .

Callout	Component Name
1	Fuel Tank Pressure Sensor Procedure 1. Disconnect the electrical connector. 2. Disconnect the evaporative emission canister vent hose and remove from retainers. Plastic Collar Quick Connect Fitting Service NOTE: Fuel tank pressure sensor is serviced as part of evap hose assembly.

FUEL TANK PRESSURE SENSOR REPLACEMENT (FWD)

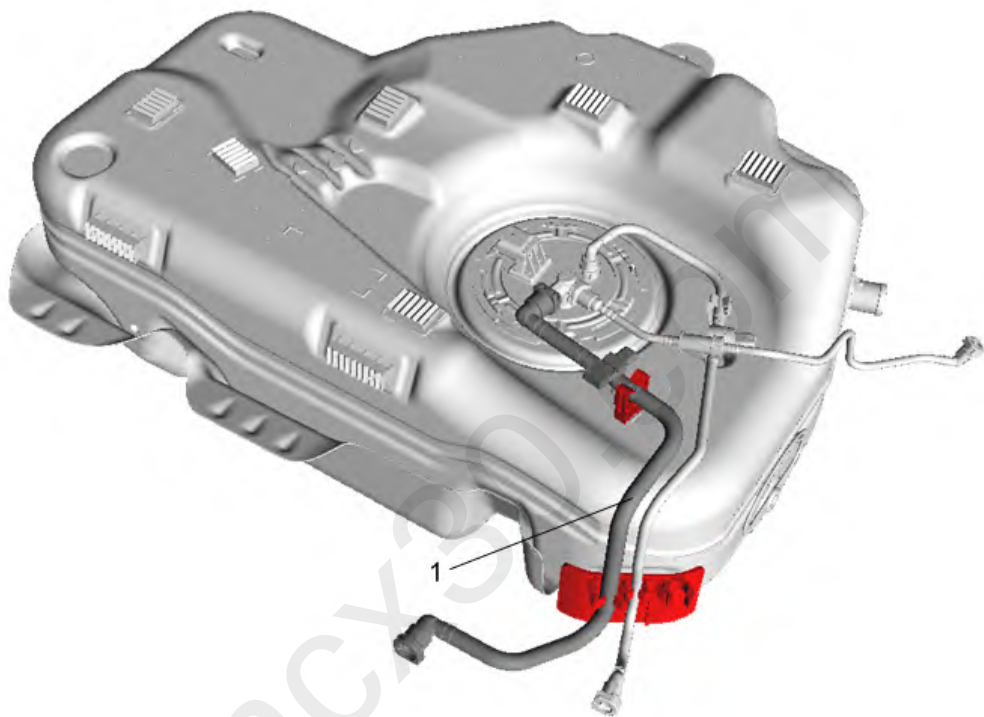


Fig. 91: Fuel Tank Pressure Sensor (FWD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
	WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Fuel Tank Replacement (FWD)

Callout	Component Name
1	Fuel Tank Pressure Sensor Procedure 1. Disconnect the electrical connector. 2. Disconnect the evaporative emission canister vent hose and remove from retainers. <u>Plastic Collar Quick Connect Fitting Service</u> NOTE: Fuel tank pressure sensor is serviced as part of evap hose assembly.

FUEL LEVEL SENSOR REPLACEMENT (AWD)

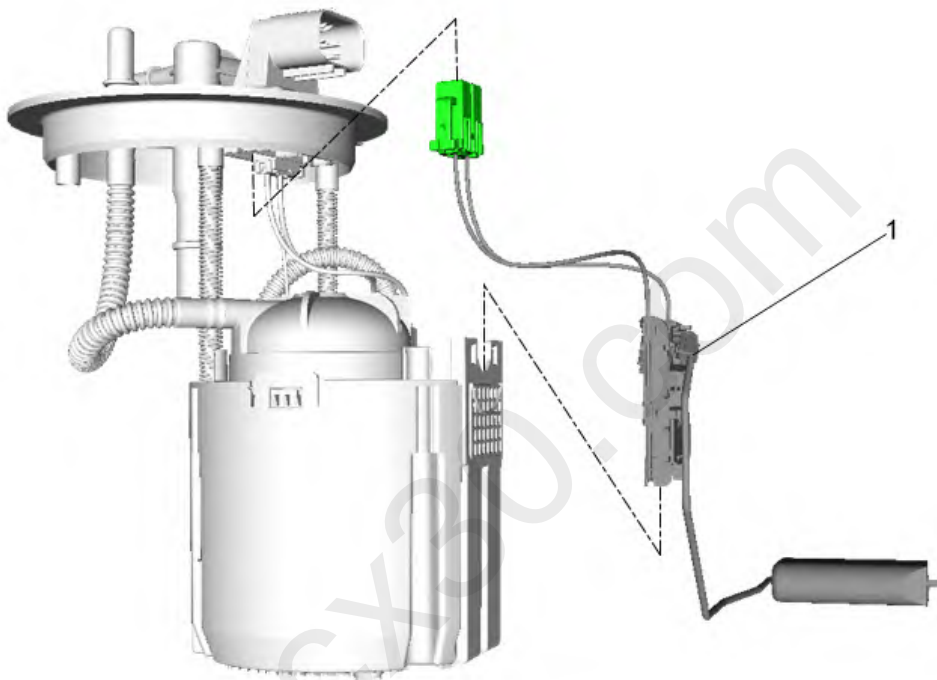


Fig. 92: Fuel Level Sensor (AWD)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to <u>Diesel/Gasoline Vapors Warning</u> . WARNING: Refer to <u>Safety Glasses Warning</u> . Preliminary Procedure <u>Fuel Tank Fuel Pump Module Replacement (AWD)</u>	
1	Fuel Level Sensor Procedure 1. Release tabs and slide fuel level sensor up to remove. 2. Disconnect the electrical connector.

FUEL LEVEL SENSOR REPLACEMENT (FWD)

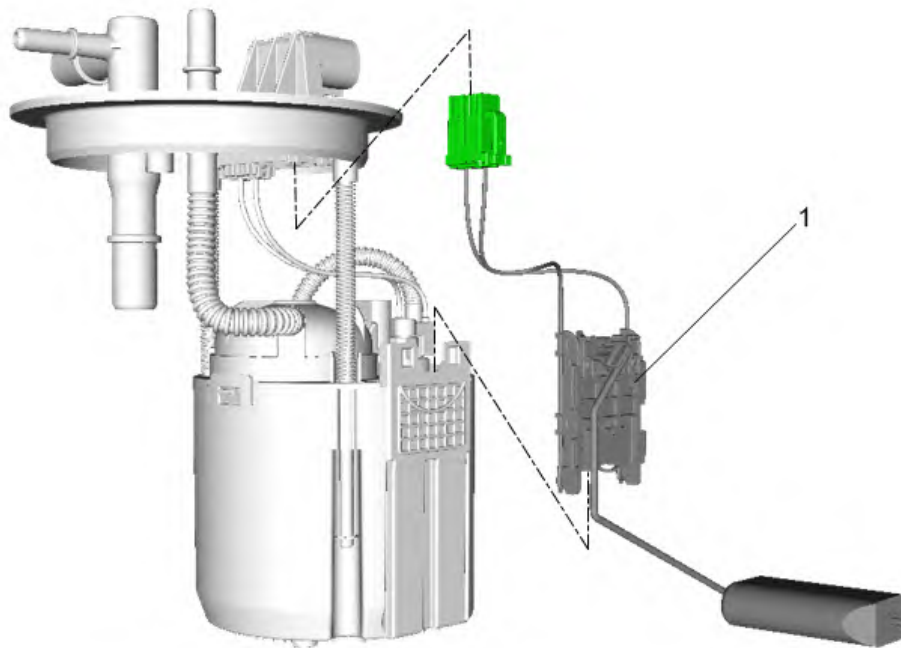


Fig. 93: Fuel Level Sensor (FWD)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning .	
WARNING: Refer to Safety Glasses Warning .	
Preliminary Procedure Fuel Tank Fuel Pump Module Replacement (FWD)	
1	Fuel Level Sensor Procedure 1. Release tabs and slide fuel level sensor up to remove. 2. Disconnect the electrical connector.

FUEL TANK FILLER PIPE REPLACEMENT

Removal Procedure

WARNING: Refer to [Diesel/Gasoline Vapors Warning](#) .

WARNING: Refer to [Safety Glasses Warning](#) .

1. Drain fuel tank below filler pipe. [Fuel Tank Draining](#)
2. Remove Fuel Tank Filler Pipe Housing - [Fuel Tank Filler Pipe Housing Replacement \(Equinox\)](#) [Fuel Tank Filler Pipe Housing Replacement \(Terrain\)](#).
3. Remove Rear Wheelhouse Liner-Left Side - [Rear Wheelhouse Liner Replacement- Left Side \(Equinox\)](#) [Rear Wheelhouse Liner Replacement- Left Side \(Terrain\)](#).

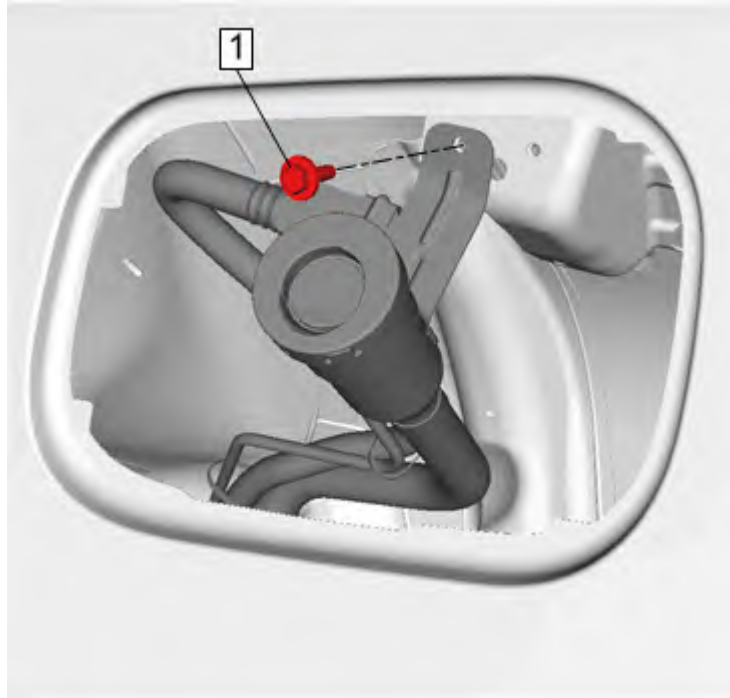


Fig. 94: Fuel Tank Filler Pipe Ground Bolt
Courtesy of GENERAL MOTORS COMPANY

4. Remove Fuel Tank Filler Pipe Ground Bolt (1)

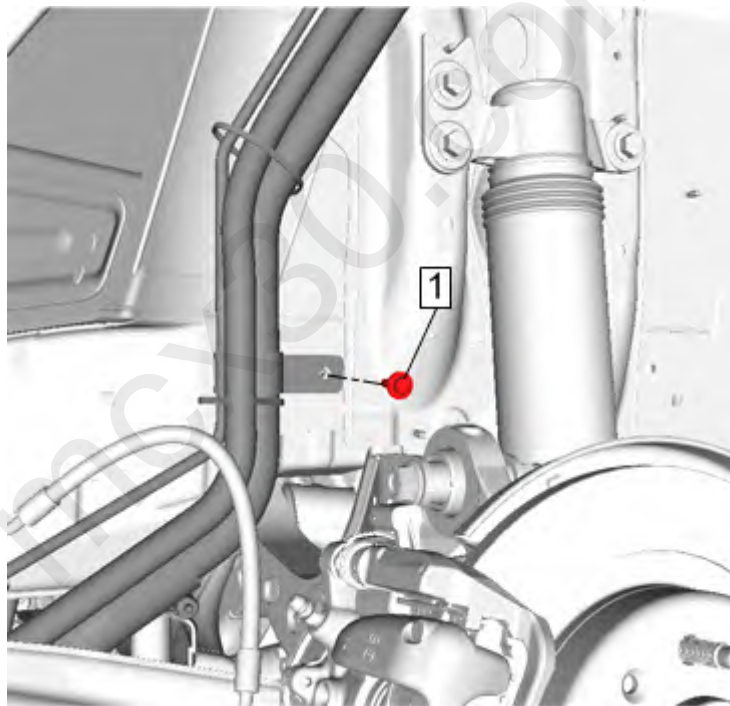


Fig. 95: Fuel Tank Filler Pipe Ground Bolt
Courtesy of GENERAL MOTORS COMPANY

5. Remove Fuel Tank Filler Pipe Ground Bolt (1)

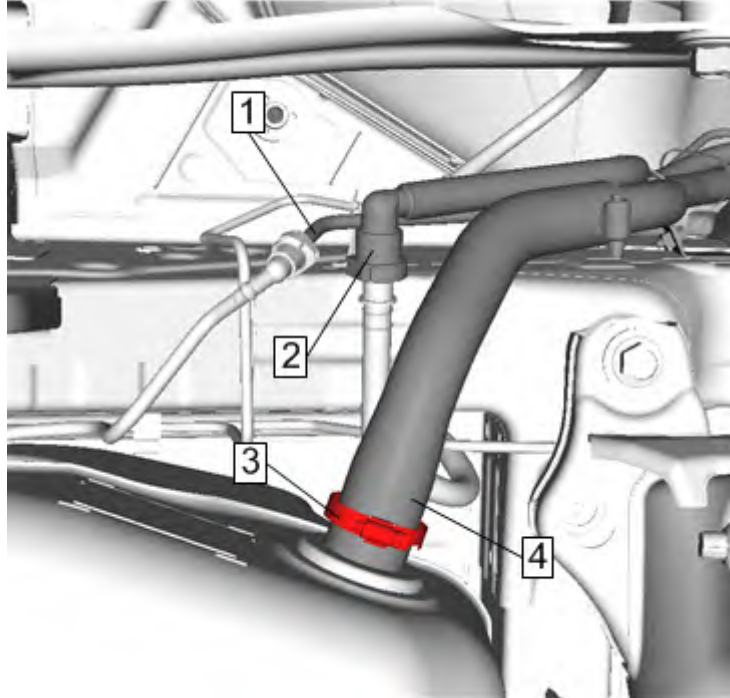


Fig. 96: Fuel Tank Filler Pipe

Courtesy of GENERAL MOTORS COMPANY

6. Disconnect Fuel Tank Filler Pipe (1) - [Plastic Collar Quick Connect Fitting Service](#)
7. Disconnect Evaporative Emission Canister Vent Hose (2) - [Plastic Collar Quick Connect Fitting Service](#)
8. Remove Fuel Tank Filler Hose Clamp (3)
9. Remove Fuel Tank Filler Hose (4)

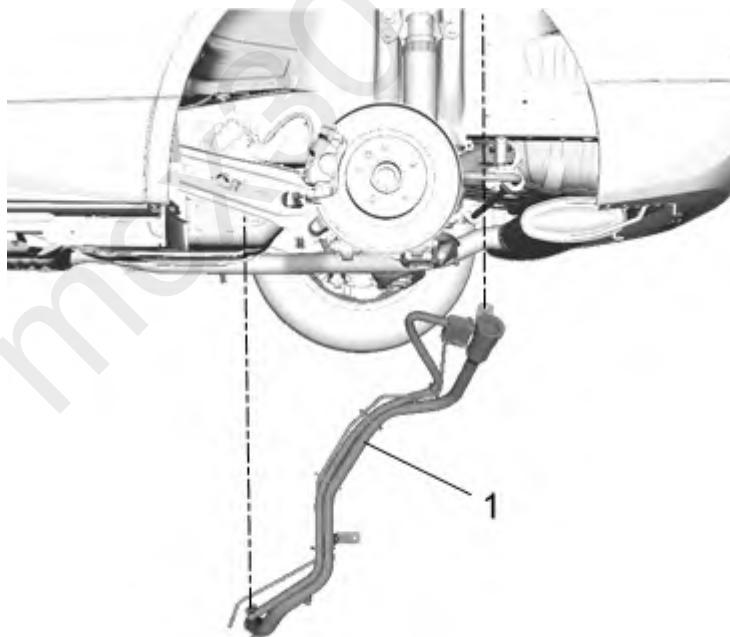


Fig. 97: Fuel Tank Filler Pipe

Courtesy of GENERAL MOTORS COMPANY

10. Remove Fuel Tank Filler Pipe (1)

Installation Procedure

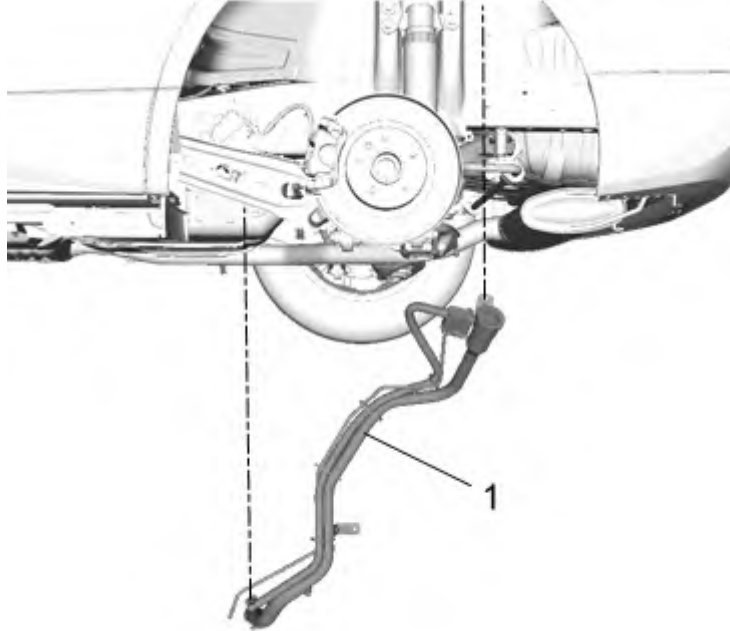


Fig. 98: Fuel Tank Filler Pipe

Courtesy of GENERAL MOTORS COMPANY

1. Install Fuel Tank Filler Pipe (1)

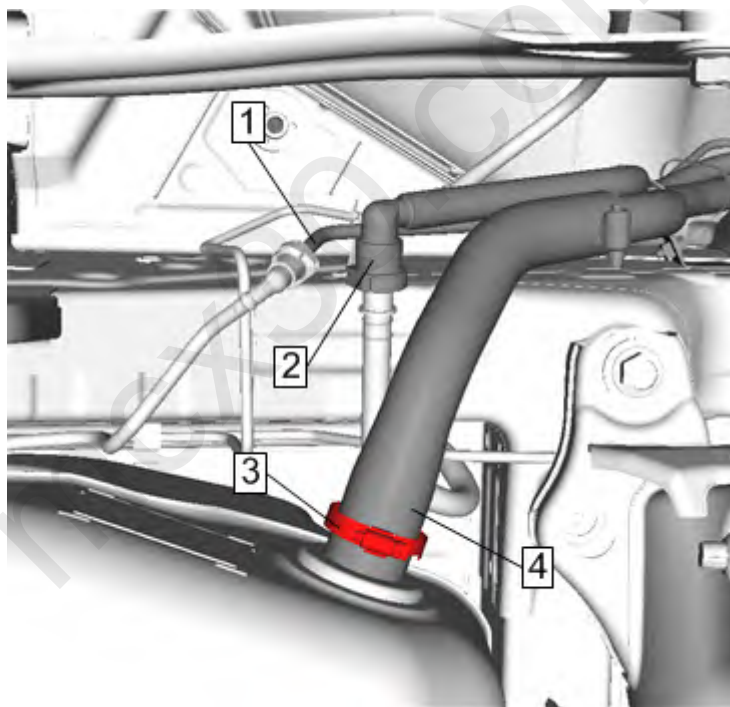


Fig. 99: Fuel Tank Filler Pipe

Courtesy of GENERAL MOTORS COMPANY

2. Install Fuel Tank Filler Hose (4)

CAUTION: Refer to **Fastener Caution** .

3. Install Fuel Tank Filler Hose Clamp (3) and tighten 4 N.m (35 lb in)
4. Connect Evaporative Emission Canister Vent Hose (2) - **Plastic Collar Quick Connect Fitting Service**
5. Connect Fuel Tank Filler Pipe (1) - **Plastic Collar Quick Connect Fitting Service**

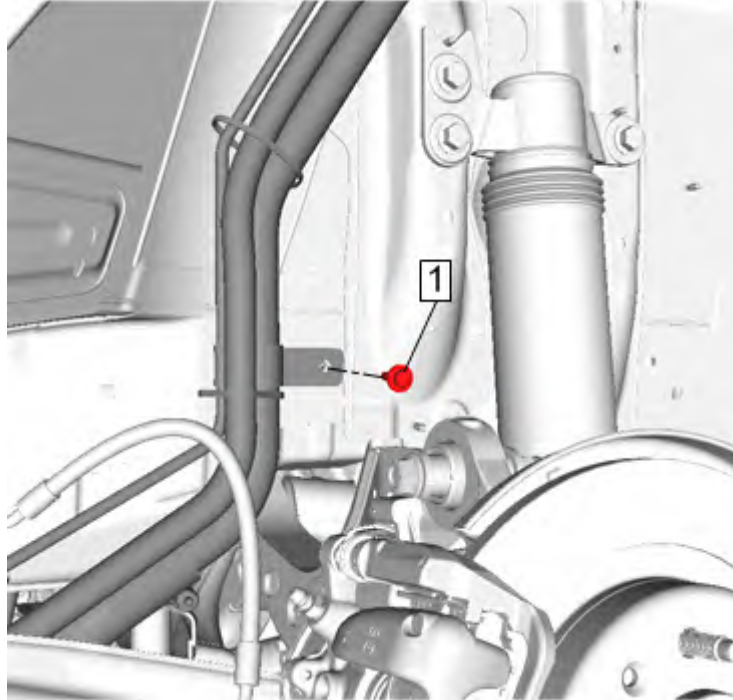


Fig. 100: Fuel Tank Filler Pipe Ground Bolt
 Courtesy of GENERAL MOTORS COMPANY

6. Install Fuel Tank Filler Pipe Ground Bolt (1) and tighten 9 N.m (80 lb in)

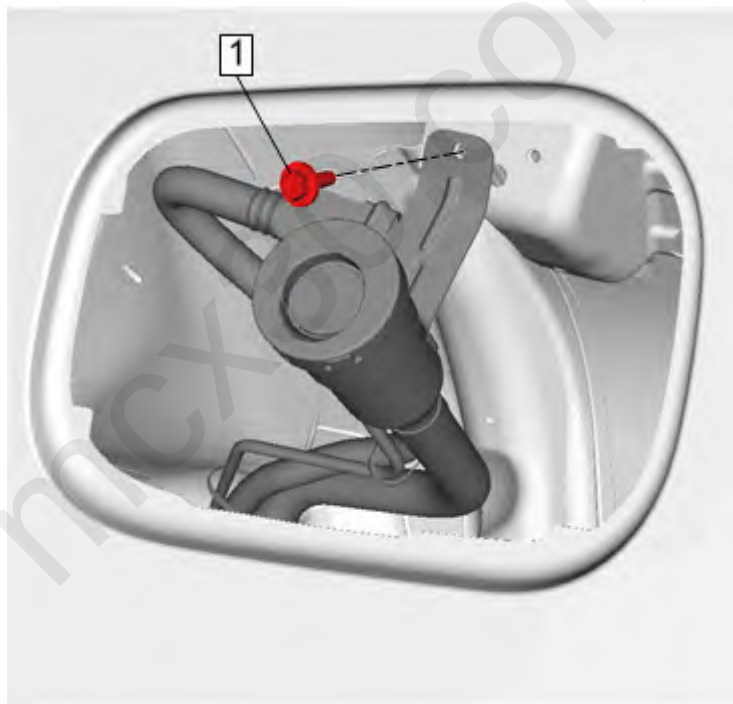


Fig. 101: Fuel Tank Filler Pipe Ground Bolt
 Courtesy of GENERAL MOTORS COMPANY

7. Install Fuel Tank Filler Pipe Ground Bolt (1) and tighten 9 N.m (80 lb in)
8. Install Rear Wheelhouse Liner-Left Side - [Rear Wheelhouse Liner Replacement- Left Side \(Equinox\)](#) [Rear Wheelhouse Liner Replacement- Left Side \(Terrain\)](#)
9. Install Fuel Tank Filler Pipe Housing - [Fuel Tank Filler Pipe Housing Replacement \(Equinox\)](#) [Fuel Tank Filler Pipe Housing Replacement \(Terrain\)](#)
10. Refill fuel tank.

FUEL PUMP COVER REPLACEMENT

Removal Procedure

1. Remove Charge Air Cooler Outlet Air Tube - [Charge Air Cooler Outlet Air Tube Replacement](#)
2. Remove Intake Manifold Cover - [Intake Manifold Cover Replacement](#)

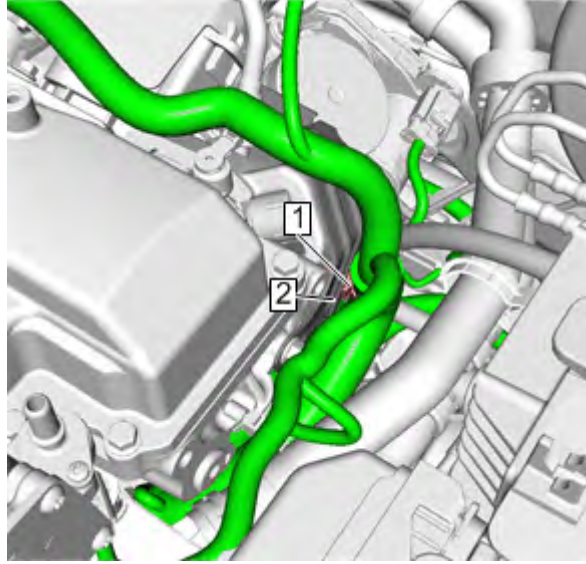


Fig. 102: Engine Wiring Harness Retainer And Fuel Pump Cover
 Courtesy of GENERAL MOTORS COMPANY

3. Remove Engine Wiring Harness Retainer (1) @ Fuel Pump Cover (2).

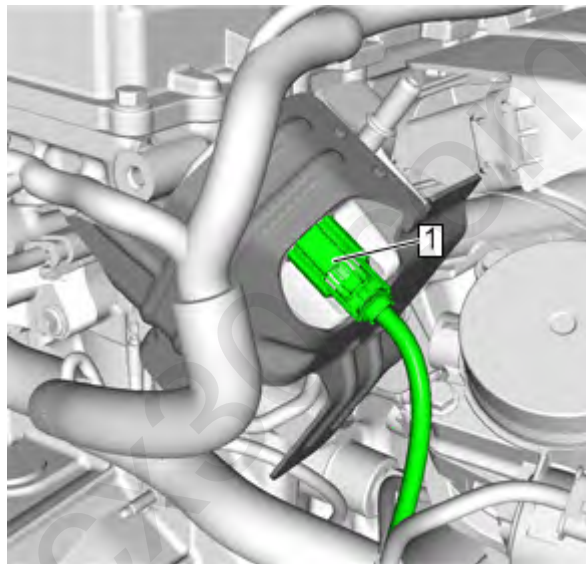


Fig. 103: Electrical Connector
 Courtesy of GENERAL MOTORS COMPANY

4. Disconnect Electrical Connector (1) @ Fuel Pump

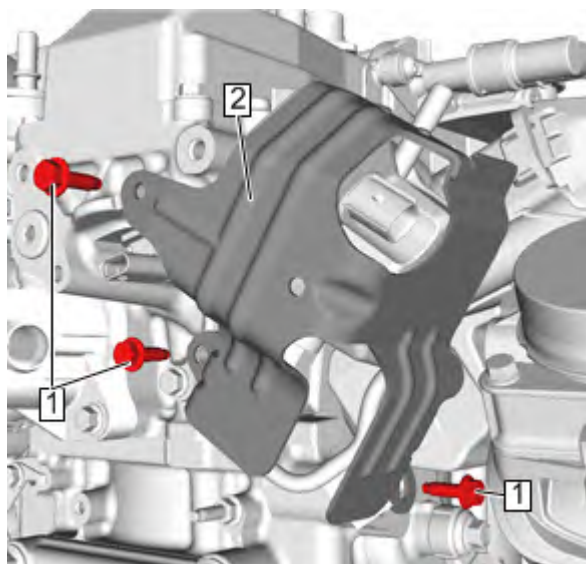


Fig. 104: Fuel Pump Shield Bolt
 Courtesy of GENERAL MOTORS COMPANY

5. Remove Fuel Pump Shield Bolt (1) - [3x]
6. Remove Fuel Pump Cover (2).

Installation Procedure

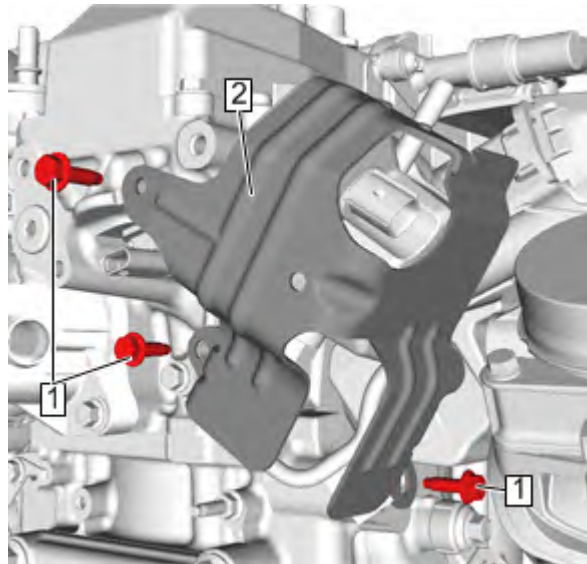


Fig. 105: Fuel Pump Shield Bolt
Courtesy of GENERAL MOTORS COMPANY

1. Install Fuel Pump Cover (2)

CAUTION: Refer to **Fastener Caution** .

2. Install Fuel Pump Shield Bolt (1) and tighten [3x] 10 N.m (89 lb in)

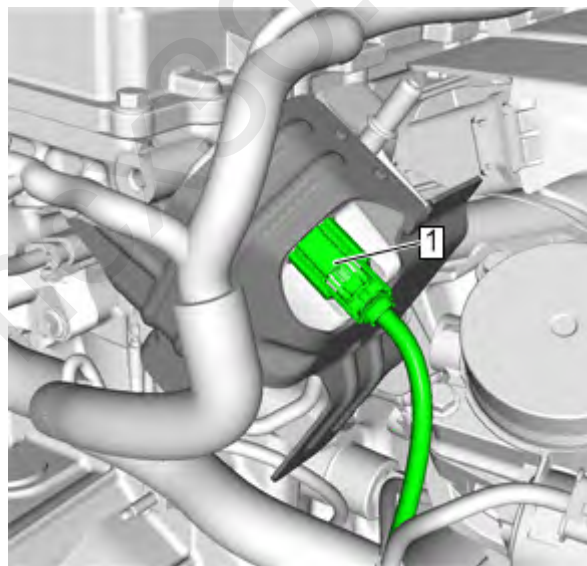


Fig. 106: Electrical Connector
Courtesy of GENERAL MOTORS COMPANY

3. Connect Electrical Connector (1) @ Fuel Pump.

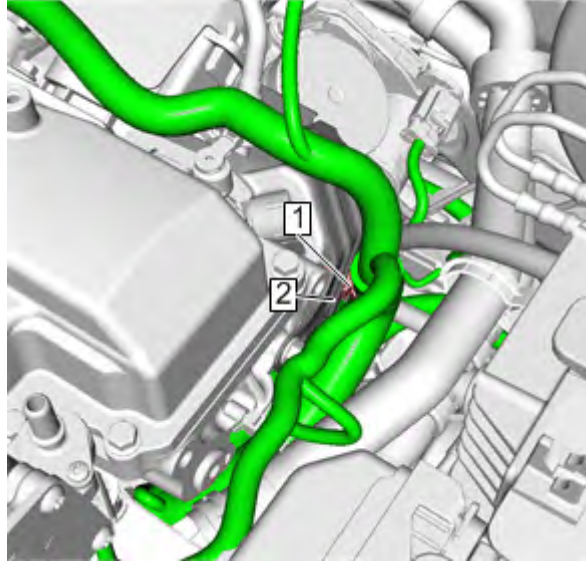


Fig. 107: Engine Wiring Harness Retainer And Fuel Pump Cover
 Courtesy of GENERAL MOTORS COMPANY

4. Install Engine Wiring Harness Retainer (1) @ Fuel Pump Cover (2)
5. Install Intake Manifold Cover [Intake Manifold Cover Replacement](#)
6. Install Install Charge Air Cooler Outlet Air Tube - [Charge Air Cooler Outlet Air Tube Replacement](#)

FUEL PUMP INSULATOR REPLACEMENT

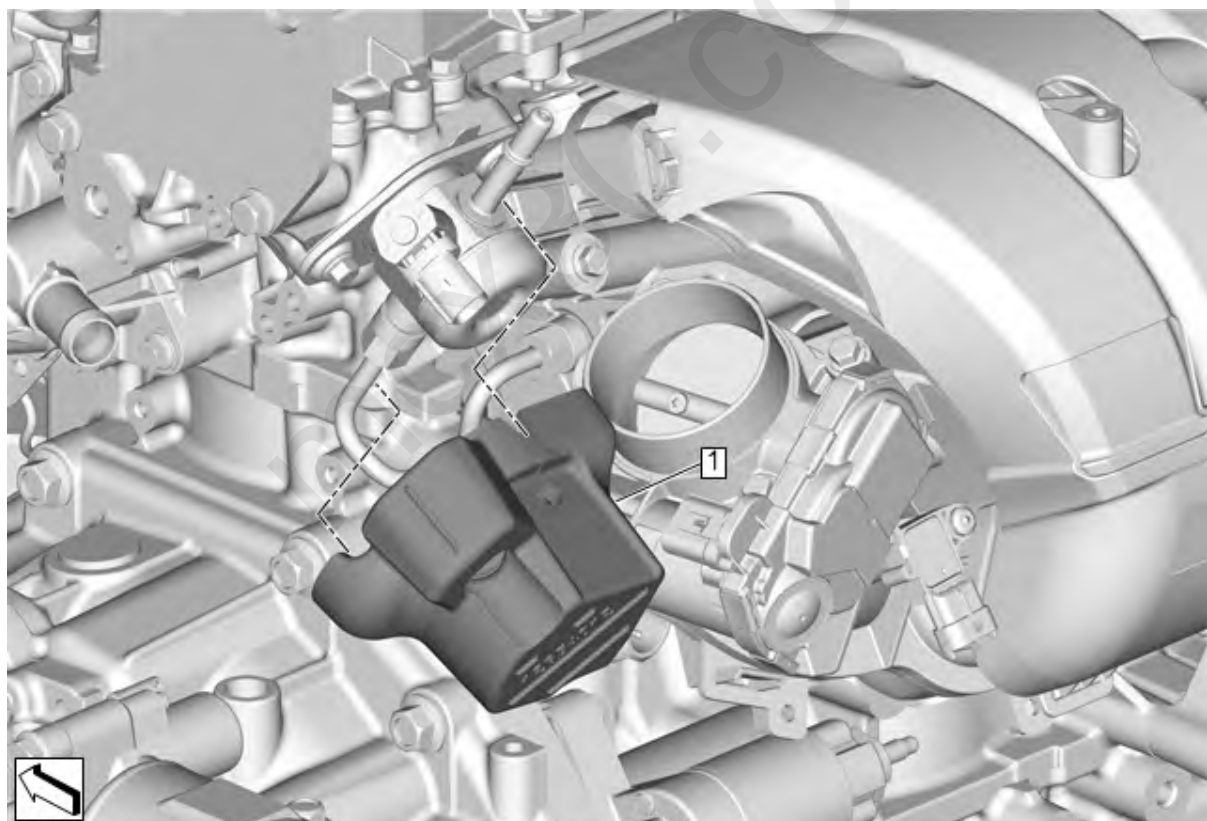


Fig. 108: Fuel Pump Insulator
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: The noise cancelling foam component MUST be replaced if it has been exposed to engine fluids. Failure to replace the noise cancelling foam component that has been exposed to engine fluids may result in an engine fire resulting in catastrophic engine damage, and possible injury or death.	
Preliminary Procedure Fuel Pump Cover Replacement	

Callout	Component Name
1	Fuel Pump Insulator NOTE: The fuel pump insulator snaps into place.

FUEL FEED PIPE REPLACEMENT (AWD)

Removal Procedure

WARNING: Refer to [Diesel/Gasoline Vapors Warning](#) .

WARNING: Refer to [Safety Glasses Warning](#) .

1. Relieve the fuel system pressure. [Fuel Pressure Relief](#)
2. Disconnect Fuel Feed Front Pipe - [Fuel Feed Front Pipe Replacement](#)

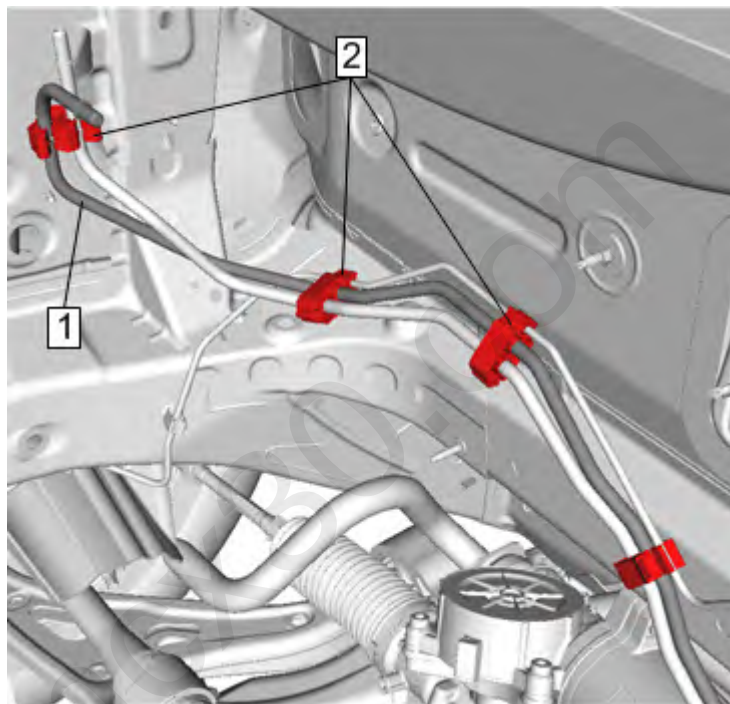


Fig. 109: Fuel Feed Pipe And Retainer

Courtesy of GENERAL MOTORS COMPANY

3. Remove Fuel Feed Pipe (1) @ Retainer (2) -[4x]
4. Raise and support the vehicle. [Lifting and Jacking the Vehicle](#) .

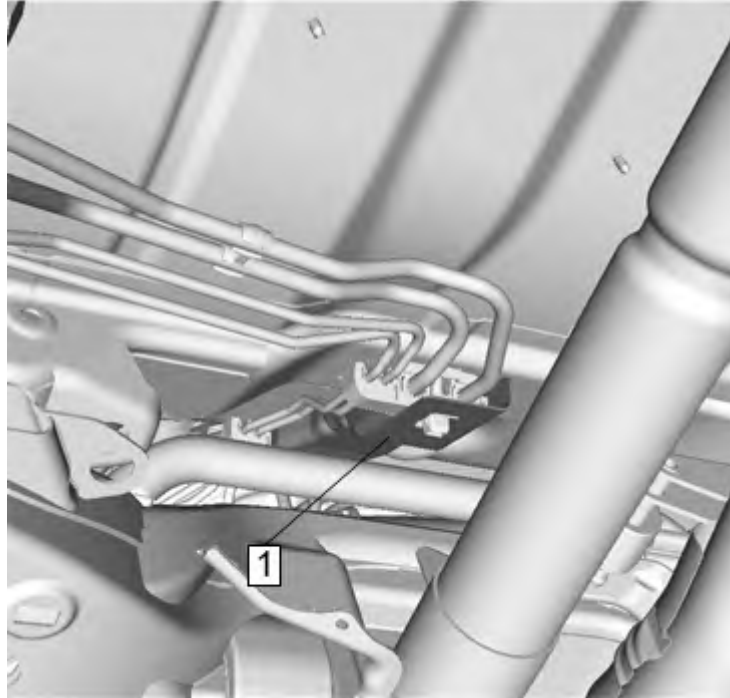


Fig. 110: Shield

Courtesy of GENERAL MOTORS COMPANY

5. Remove Shield (1).

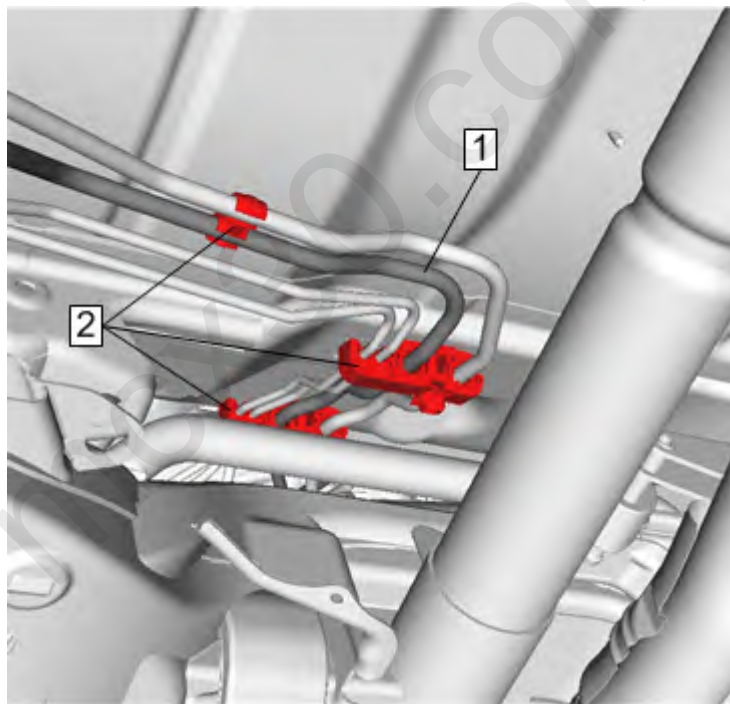


Fig. 111: Fuel Feed Pipe And Retainer

Courtesy of GENERAL MOTORS COMPANY

6. Remove Fuel Feed Pipe (1) @ Retainer (2) - [3x]
7. Remove Underbody Rear Air Deflector - Underbody Rear Air Deflector Replacement (All Wheel Drive), Underbody Rear Air Deflector Replacement (Diesel)

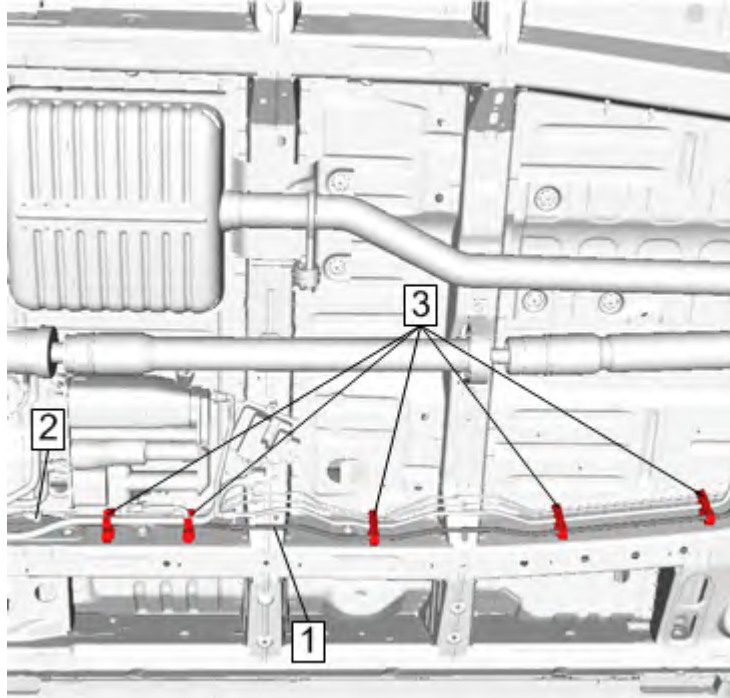


Fig. 112: Fuel Feed Pipe And Fuel Pump Fuel Feed Hose
Courtesy of GENERAL MOTORS COMPANY

8. Disconnect Fuel Feed Pipe (1) @ Fuel Pump Fuel Feed Hose (2) - [Plastic Collar Quick Connect Fitting Service](#)
9. Remove Fuel Feed Pipe (1) @ Retainer (2) - [5x]

Installation Procedure

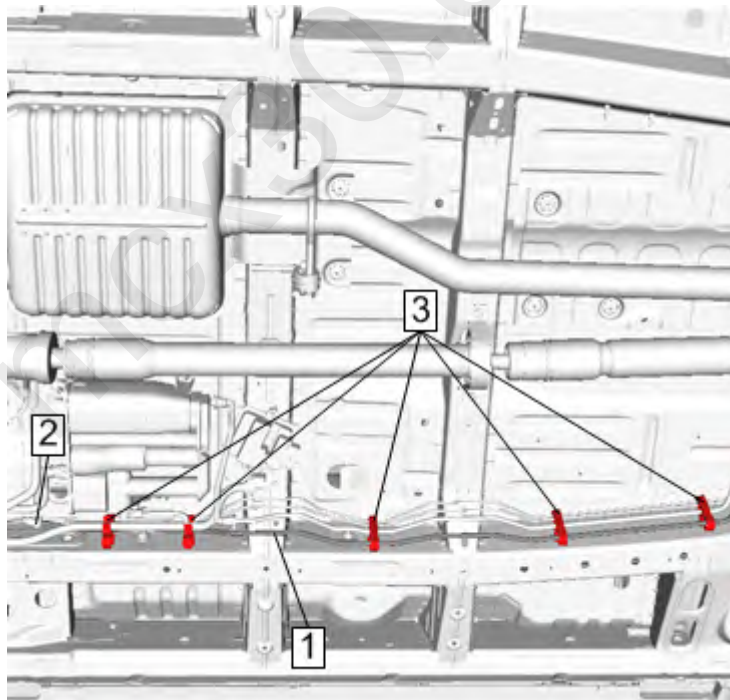


Fig. 113: Fuel Feed Pipe And Fuel Pump Fuel Feed Hose
Courtesy of GENERAL MOTORS COMPANY

1. Install Fuel Feed Pipe (1) @ Retainer (3) - [5x]
2. Connect Fuel Feed Pipe (1) @ Fuel Pump Fuel Feed Hose (2) - [Plastic Collar Quick Connect Fitting Service](#)
3. Install Underbody Rear Air Deflector - [Underbody Rear Air Deflector Replacement \(All Wheel Drive\)](#) [Underbody Rear Air Deflector Replacement \(Diesel\)](#)

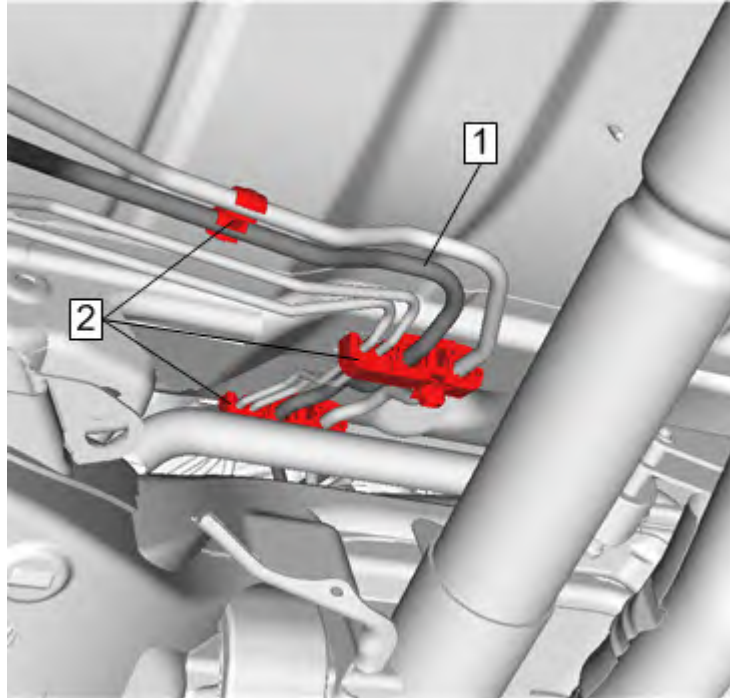


Fig. 114: Fuel Feed Pipe And Retainer
Courtesy of GENERAL MOTORS COMPANY

4. Install Fuel Feed Pipe (1) @ Retainer (2) - [3x]

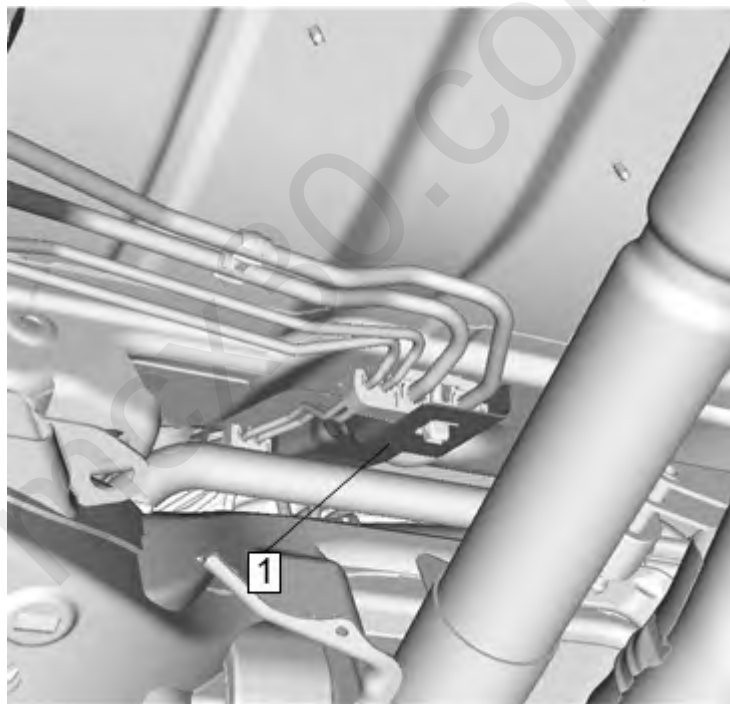


Fig. 115: Shield
Courtesy of GENERAL MOTORS COMPANY

5. Install Shield (1)
6. Lower the vehicle.

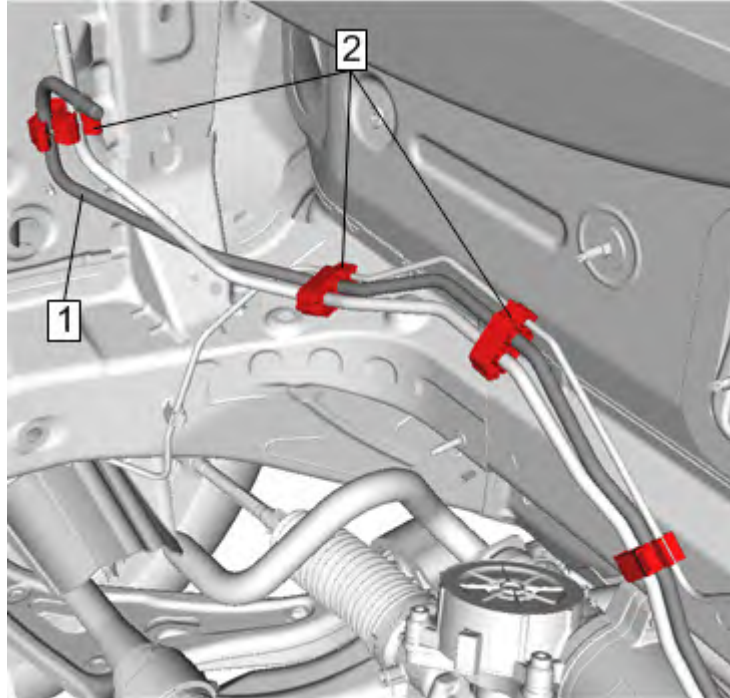


Fig. 116: Fuel Feed Pipe And Retainer

Courtesy of GENERAL MOTORS COMPANY

7. Install Fuel Feed Pipe (1) @ Retainer (2) - [4x]
8. Connect Fuel Feed Front Pipe - [Fuel Feed Front Pipe Replacement](#)
9. Pressurize fuel system and check for fuel leaks.

FUEL FEED PIPE REPLACEMENT (FWD)

Removal Procedure

WARNING: Refer to [Diesel/Gasoline Vapors Warning](#) .

WARNING: Refer to [Safety Glasses Warning](#) .

1. Relieve the fuel system pressure. [Fuel Pressure Relief](#)
2. Disconnect Fuel Feed Front Pipe - [Fuel Feed Front Pipe Replacement](#)

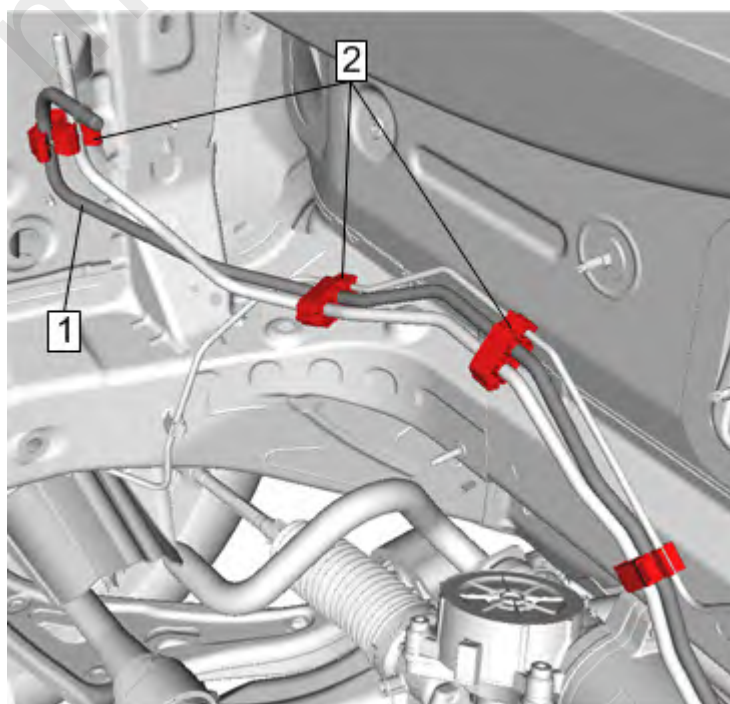


Fig. 117: Fuel Feed Pipe And Retainer

Courtesy of GENERAL MOTORS COMPANY

3. Remove Fuel Feed Pipe (1) @ Retainer (2) - [4x]
4. Raise and support the vehicle. [Lifting and Jacking the Vehicle](#) .

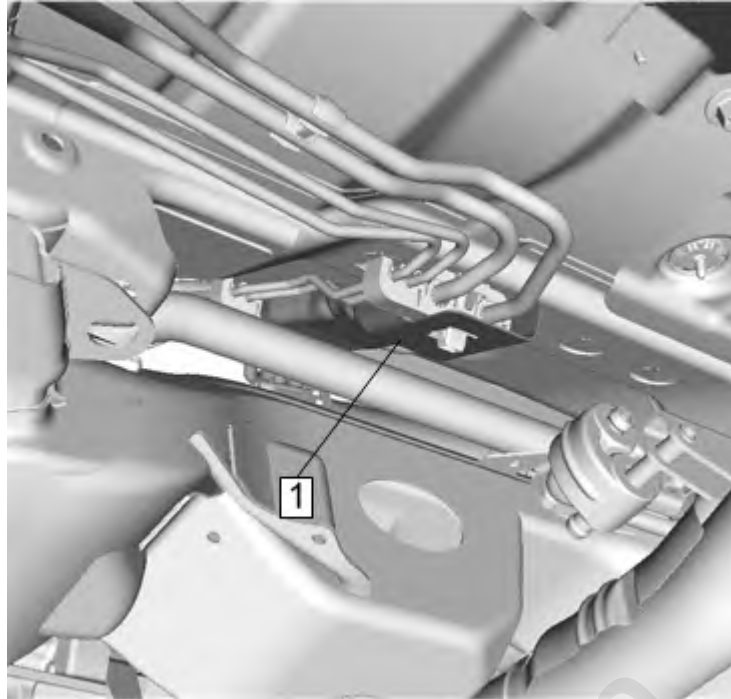


Fig. 118: Shield

Courtesy of GENERAL MOTORS COMPANY

5. Remove Shield (1)

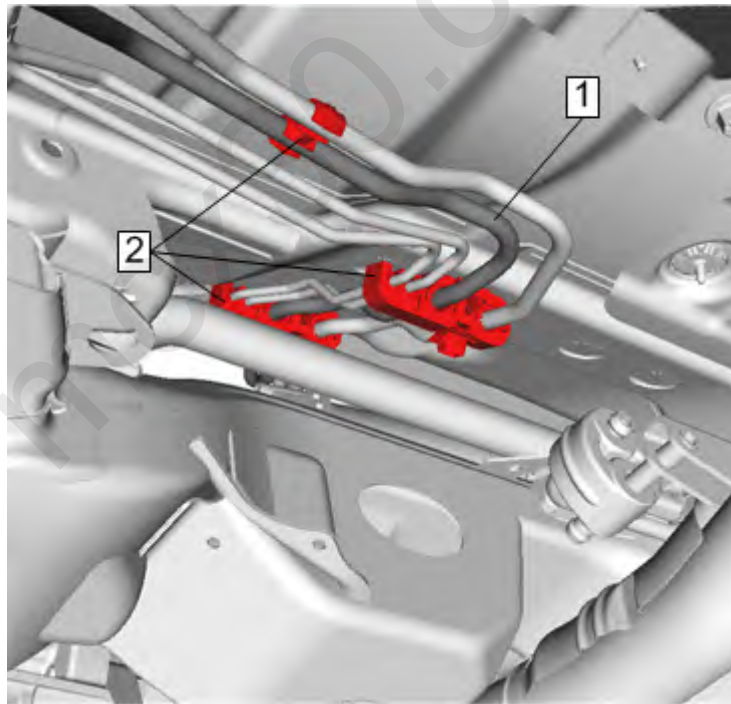


Fig. 119: Fuel Feed Pipe And Retainer

Courtesy of GENERAL MOTORS COMPANY

6. Remove Fuel Feed Pipe (1) @ Retainer (2) - [3x]
7. Remove Underbody Rear Air Deflector - [Underbody Rear Air Deflector Replacement \(Front Wheel Drive\)](#) [Underbody Rear Air Deflector Replacement \(Diesel\)](#)

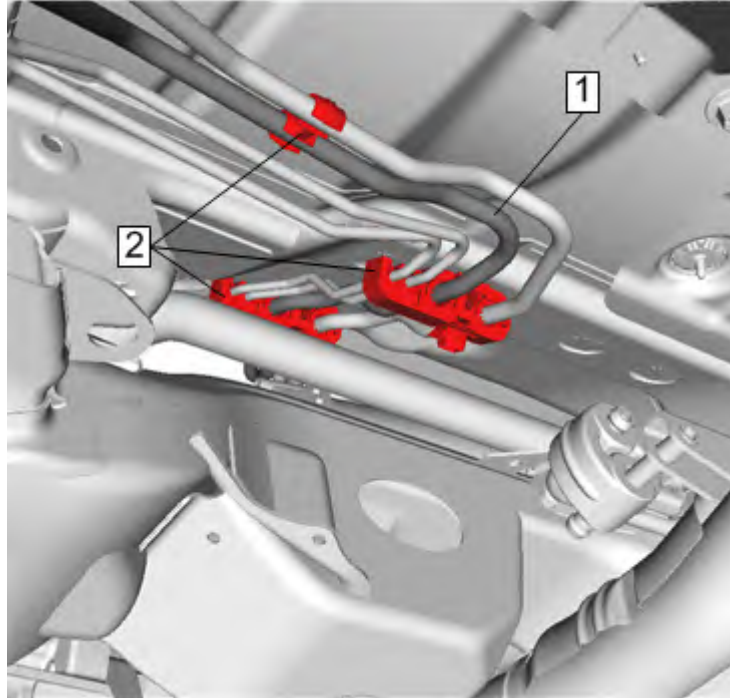


Fig. 122: Fuel Feed Pipe And Retainer

Courtesy of GENERAL MOTORS COMPANY

4. Install Fuel Feed Pipe (1) @ Retainer (2) - [3x]

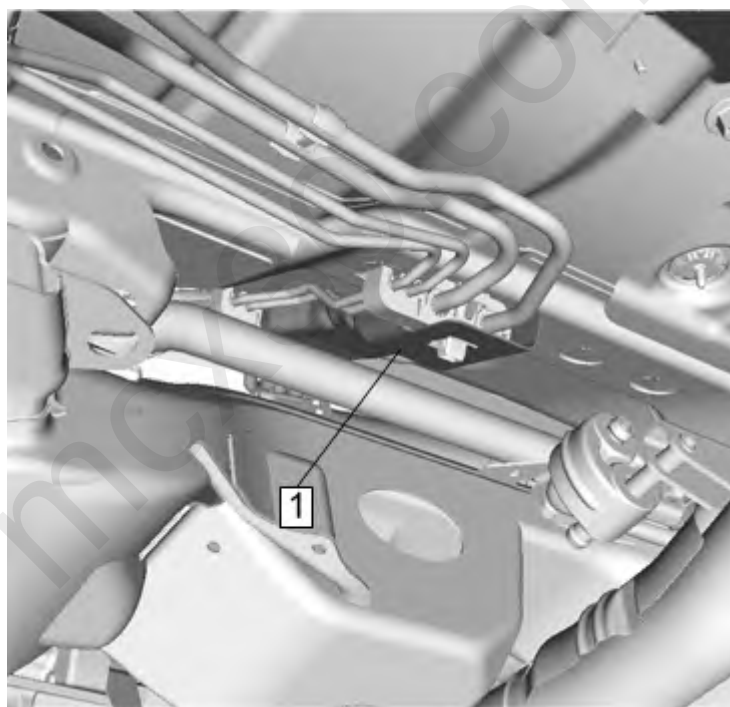


Fig. 123: Shield

Courtesy of GENERAL MOTORS COMPANY

5. Install Shield (1)
6. Lower the vehicle.

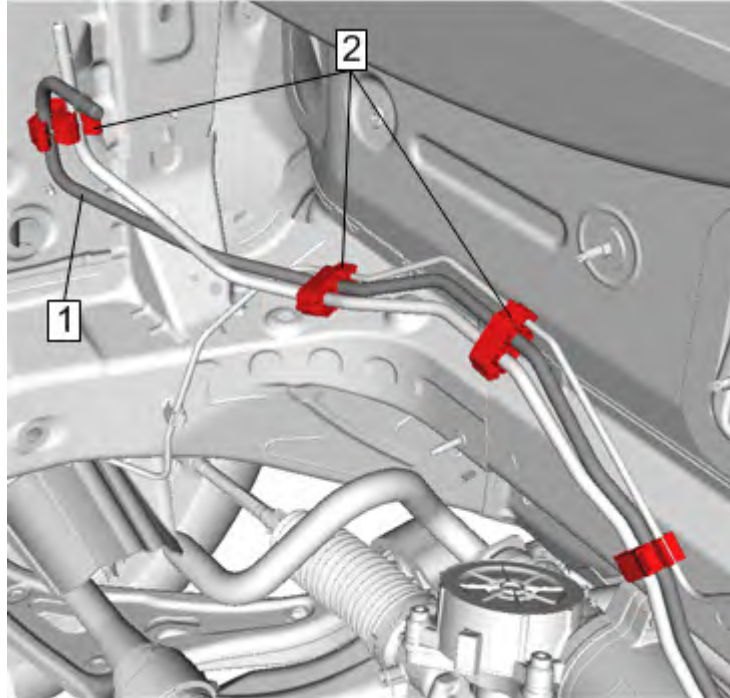


Fig. 124: Fuel Feed Pipe And Retainer
 Courtesy of GENERAL MOTORS COMPANY

7. Install Fuel Feed Pipe (1) @ Retainer (2) - [4x]
8. Connect Fuel Feed Front Pipe - **Fuel Feed Front Pipe Replacement**
9. Pressurize fuel system and check for fuel leaks.

FUEL FEED FRONT PIPE REPLACEMENT

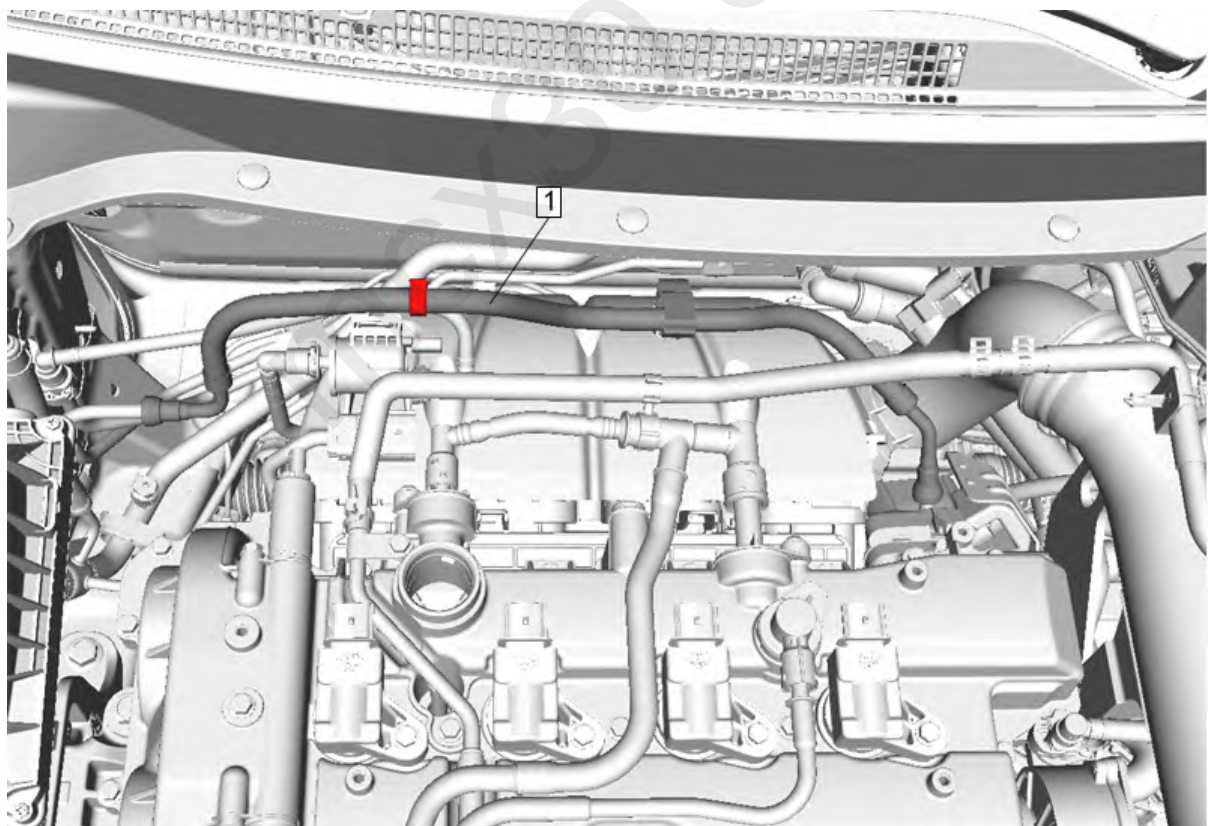


Fig. 125: Fuel Feed Front Pipe
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedures 1. Relieve the fuel system pressure. Fuel Pressure Relief 2. Intake Manifold Cover Replacement 3. Reposition the engine wiring harness as necessary.	
1	Fuel Feed Front Pipe Procedure 1. Disconnect the fuel feed front pipe and remove from retainer. Metal Collar Quick Connect Fitting Service 2. Pressurize fuel system and check for fuel leaks.

FUEL PRESSURE SENSOR REPLACEMENT - FUEL FEED PIPE (AWD)

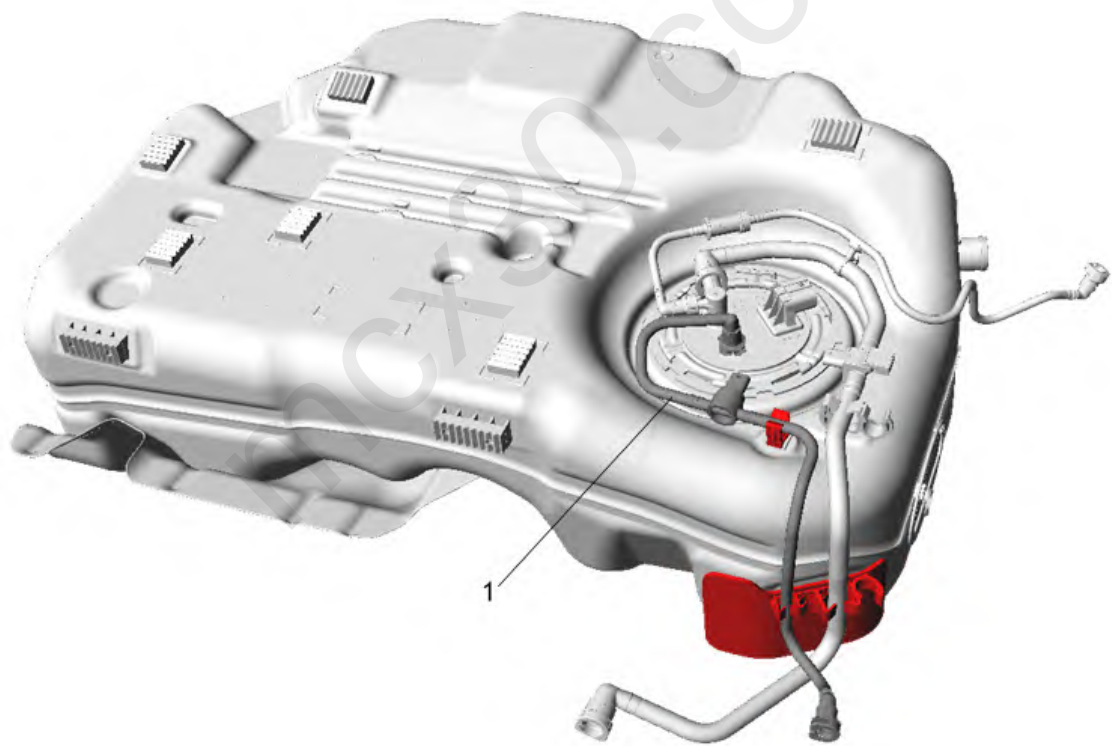


Fig. 126: Fuel Pressure Sensor - Fuel Feed Pipe (AWD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Fuel Tank Replacement (AWD) .	

Callout	Component Name
1	Fuel Pressure Sensor Procedure 1. Disconnect the electrical connector. 2. Disconnect the fuel hose and remove from retainers. Plastic Collar Quick Connect Fitting Service NOTE: Fuel pressure sensor is serviced as part of fuel hose assembly.

FUEL PRESSURE SENSOR REPLACEMENT - FUEL FEED PIPE (FWD)

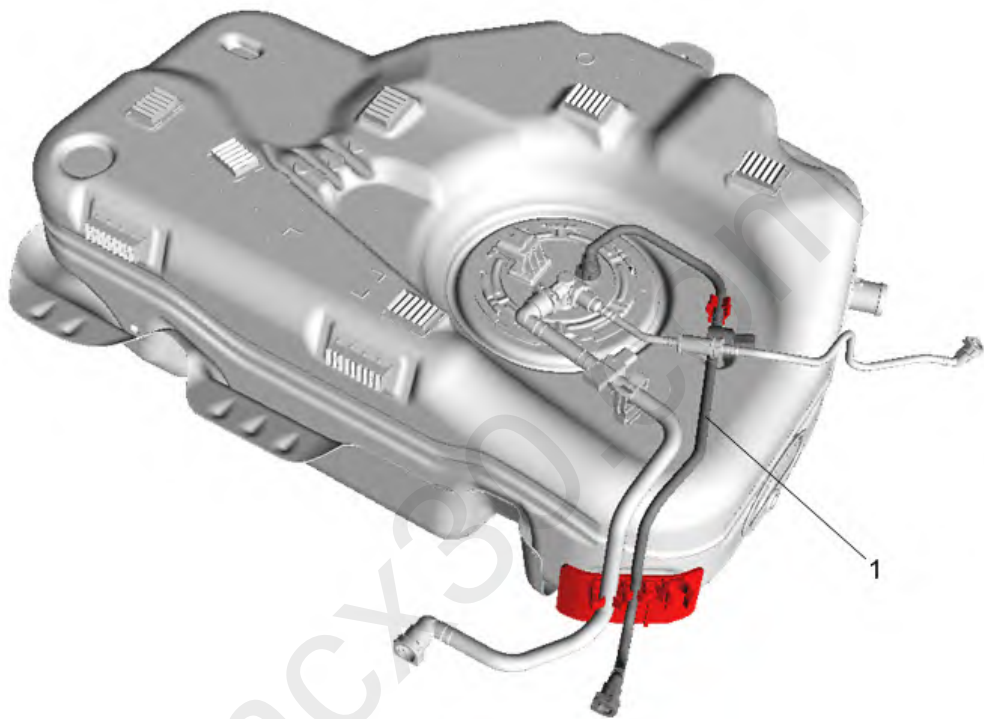


Fig. 127: Fuel Pressure Sensor - Fuel Feed Pipe (FWD).
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Fuel Tank Replacement (FWD)	

Callout	Component Name
1	Fuel Pressure Sensor Procedure 1. Disconnect the electrical connector. 2. Disconnect the fuel hose and remove from retainers. Plastic Collar Quick Connect Fitting Service NOTE: Fuel pressure sensor is serviced as part of fuel hose assembly.

FUEL FEED INTERMEDIATE PIPE REPLACEMENT

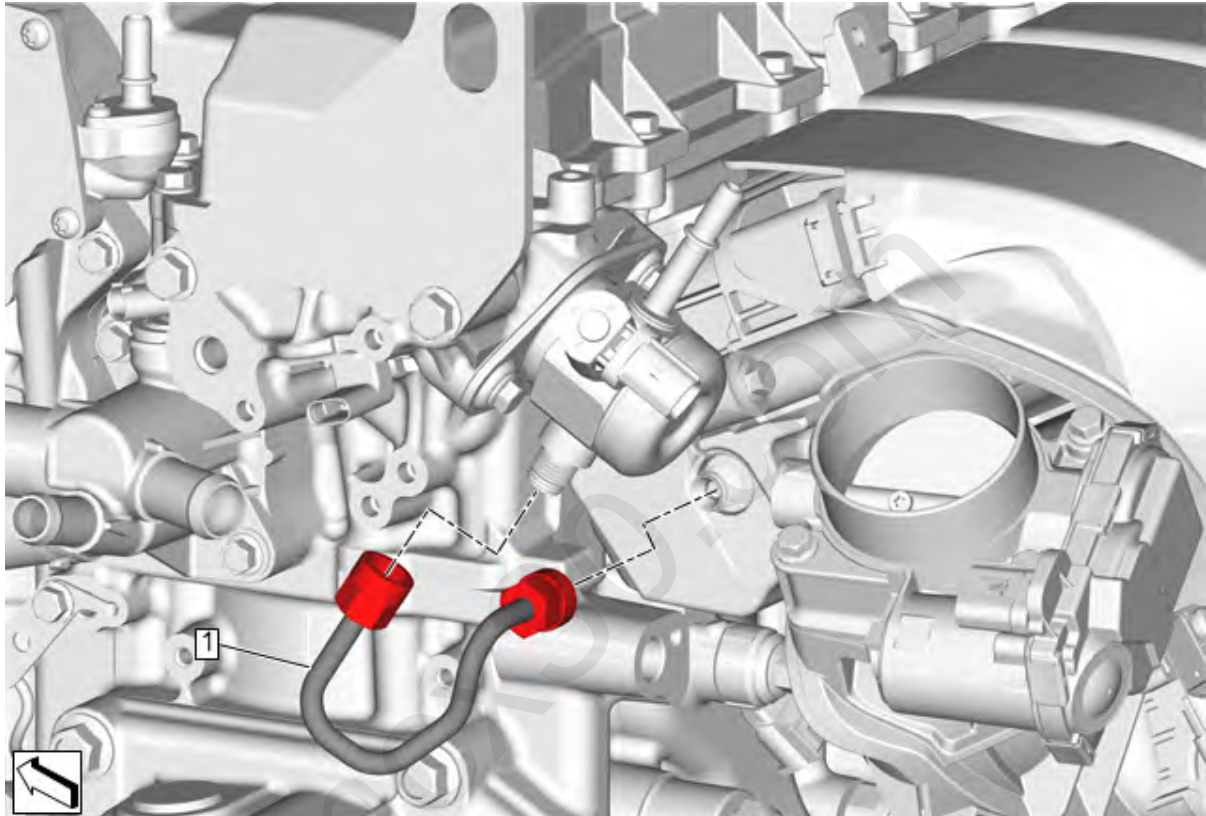


Fig. 128: Fuel Feed Intermediate Pipe
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . Preliminary Procedures 1. Fuel Pressure Relief 2. Fuel Pump Cover Replacement 3. Fuel Pump Insulator Replacement	

Callout	Component Name
1	Fuel Feed Intermediate Pipe CAUTION: Refer to Component Fastener Tightening Caution . Procedure 1. DISCARD the fuel feed intermediate pipe. 2. Hand start both fuel feed intermediate pipe fittings before tightening to specification. Tighten Tighten the fitting to the fuel injection fuel rail to 15 N.m (11 lb ft) Tighten the fitting to the fuel pump to 15 N.m (11 lb ft) Tighten the fitting to the fuel injection fuel rail to 30 N.m (22 lb ft) Tighten the fitting to the fuel pump to 30 N.m (22 lb ft)

FUEL TANK VENT HOSE REPLACEMENT (AWD)

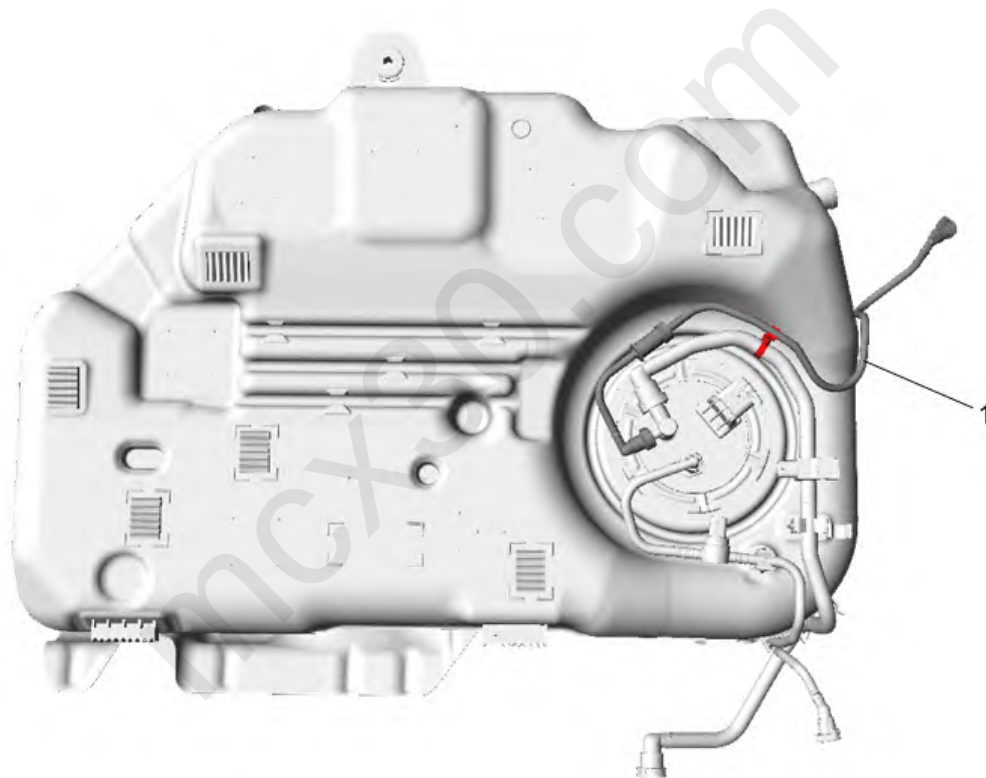


Fig. 129: Fuel Tank Vent Hose (AWD)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
	WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Fuel Tank Replacement (AWD).
1	Fuel Tank Vent Hose Procedure Disconnect the fuel tank vent hose and remove from retainer. Plastic Collar Quick Connect Fitting Service

FUEL TANK VENT HOSE REPLACEMENT (FWD)

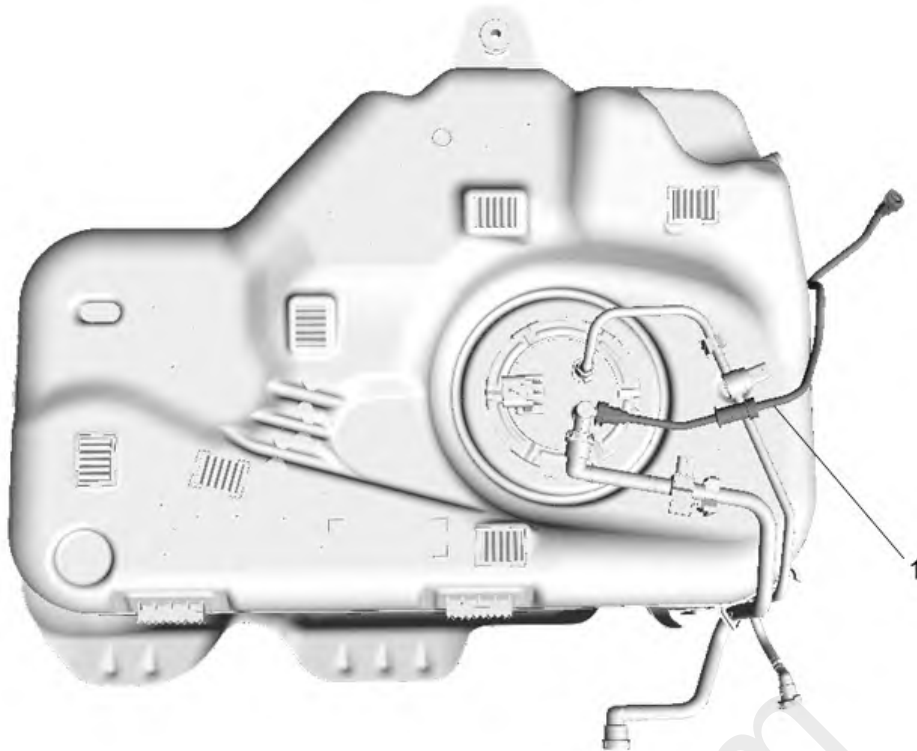


Fig. 130: Fuel Tank Vent Hose (FWD)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning .	
WARNING: Refer to Safety Glasses Warning .	
Preliminary Procedure Fuel Tank Replacement (FWD) .	
1	Fuel Tank Vent Hose Procedure Disconnect the fuel tank vent hose. Plastic Collar Quick Connect Fitting Service

FUEL PUMP REPLACEMENT

Special Tools

EN-50790 High Pressure Fuel Pump Installation Alignment Gauge

Equivalent regional tools: [Special Tools \(Diagnostic Tools\)](#) [Special Tools \(Mechanical Tools\)](#)

Removal Procedure

WARNING: The noise cancelling foam component **MUST** be replaced if it has been exposed to engine fluids. Failure to replace the noise cancelling foam component that has been exposed to engine fluids may result in an engine fire resulting in catastrophic engine damage, and possible injury or death.

WARNING: Fuel/gasoline vapors are highly flammable. A fire could occur if an ignition source is present. Never drain or store gasoline or diesel fuel in an open container, due to the possibility of fire or explosion. Have a dry chemical (Class B) fire extinguisher nearby.

WARNING: Wear safety glasses in order to avoid eye damage.

CAUTION: Refer to [Fuel and Evaporative Emission Hose/Pipe Connection Cleaning Caution](#).

1. Relieve the fuel system pressure. [Fuel Pressure Relief](#)
2. Remove Fuel Feed Front Pipe - [Fuel Feed Front Pipe Replacement](#)

NOTE: High pressure fuel feed pipes are one time use only. ALWAYS install a NEW high pressure fuel feed pipe if the pipe is removed OR the fittings are loosened.

3. Remove Fuel Feed Intermediate Pipe and DISCARD - [Fuel Feed Intermediate Pipe Replacement](#)

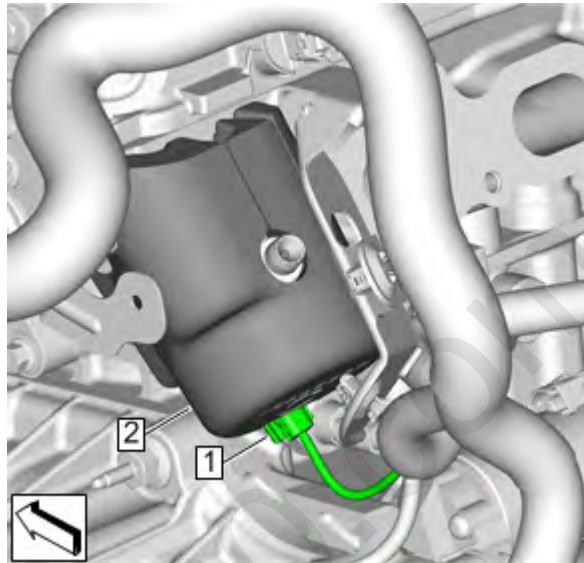
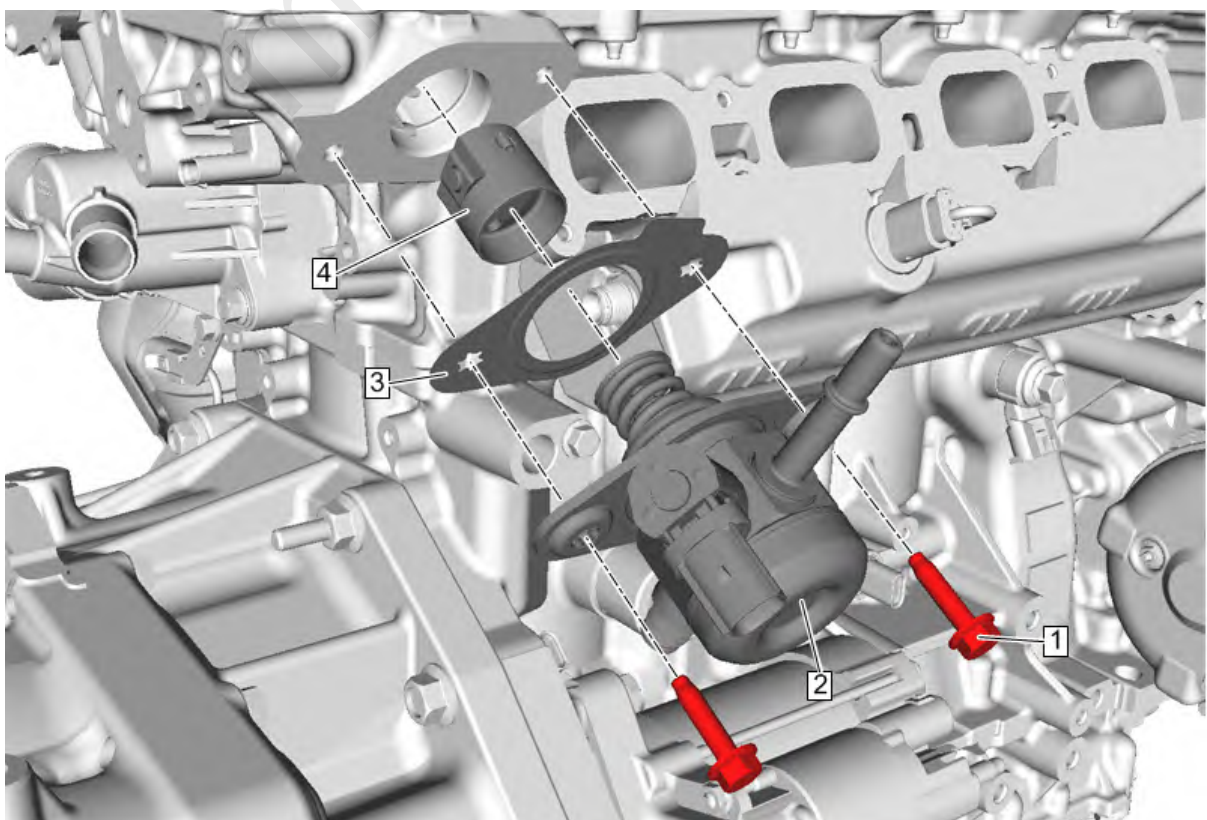


Fig. 131: Fuel Pump Insulator And Electrical Connector
Courtesy of GENERAL MOTORS COMPANY

4. Disconnect the electrical connector (1).
5. Remove the fuel pump insulator (2).



CAUTION: Alternately loosen the fuel pump bolts one turn at a time until the pump is fully disengaged from fuel pump lifter follower. Trying to remove the pump bolts without even side-to-side loosening may result in pump plunger damage

6. Remove and DISCARD the 2 fuel pump bolts (1).

NOTE: Ensure that during removal of the fuel pump that the valve lifter follower does NOT fall apart.

7. Remove the fuel pump (2).

NOTE:

- The valve lifter follower MAY remain in the cylinder head bore after removing the fuel pump.
- If the valve lifter follower does NOT pull out of the cylinder head bore with the fuel pump, then remove it afterwards.

8. Remove the valve lifter follower (4).

9. Remove and DISCARD the fuel pump housing gasket (3).

Installation Procedure

1. Lubricate the cylinder head bore with clean engine oil. [Adhesives, Fluids, Lubricants, and Sealers](#)

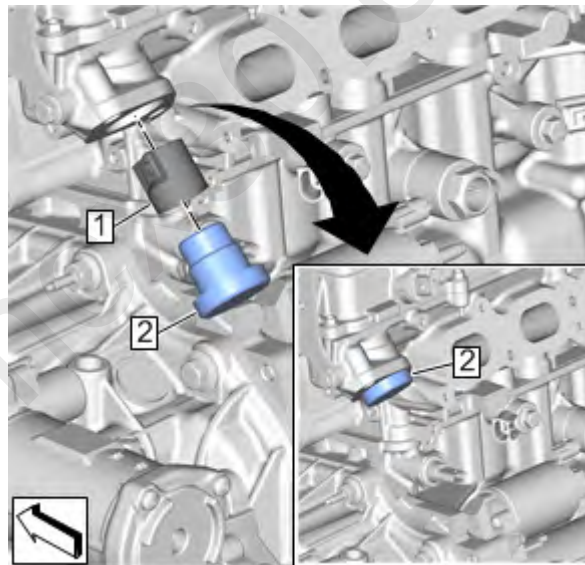


Fig. 133: Valve Lifter Follower
Courtesy of GENERAL MOTORS COMPANY

2. Lubricate the valve lifter follower (1) with clean engine oil and install it into the cylinder head bore. [Adhesives, Fluids, Lubricants, and Sealers](#)

NOTE:

- The camshaft **MUST** be at the base circle position before the fuel pump is installed.
- At the base circle position, the EN-50790 alignment gauge will sit flush with the cylinder head.

3. Install the **EN-50790** alignment gauge (2) and turn the crankshaft until the camshaft lobe is at the base circle position.

4. Remove the **EN-50790** alignment gauge (2) and valve lifter follower (1).

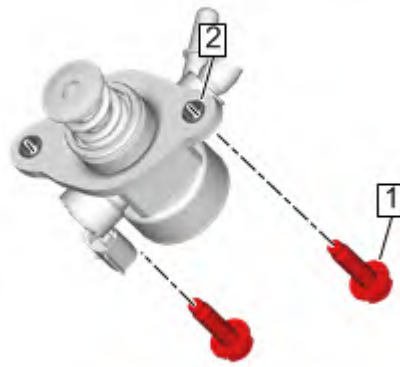


Fig. 134: Fuel Pump Bolts And Fuel Pump Bolt Retainers
 Courtesy of GENERAL MOTORS COMPANY

CAUTION: This vehicle is equipped with torque-to-yield or single use fasteners. Install a NEW torque-to-yield or single use fastener when installing this component. Failure to replace the torque-to-yield or single use fastener could cause damage to the vehicle or component.

NOTE:

- ALWAYS make sure the fuel pump bolt retainers are present before installing the fuel pump bolts.
- If ANY fuel pump bolt retainers are missing or NOT suitable for reuse, replace the retainers as necessary.

5. Install the 2 NEW fuel pump bolts (1) through the 2 fuel pump bolt retainers (2).

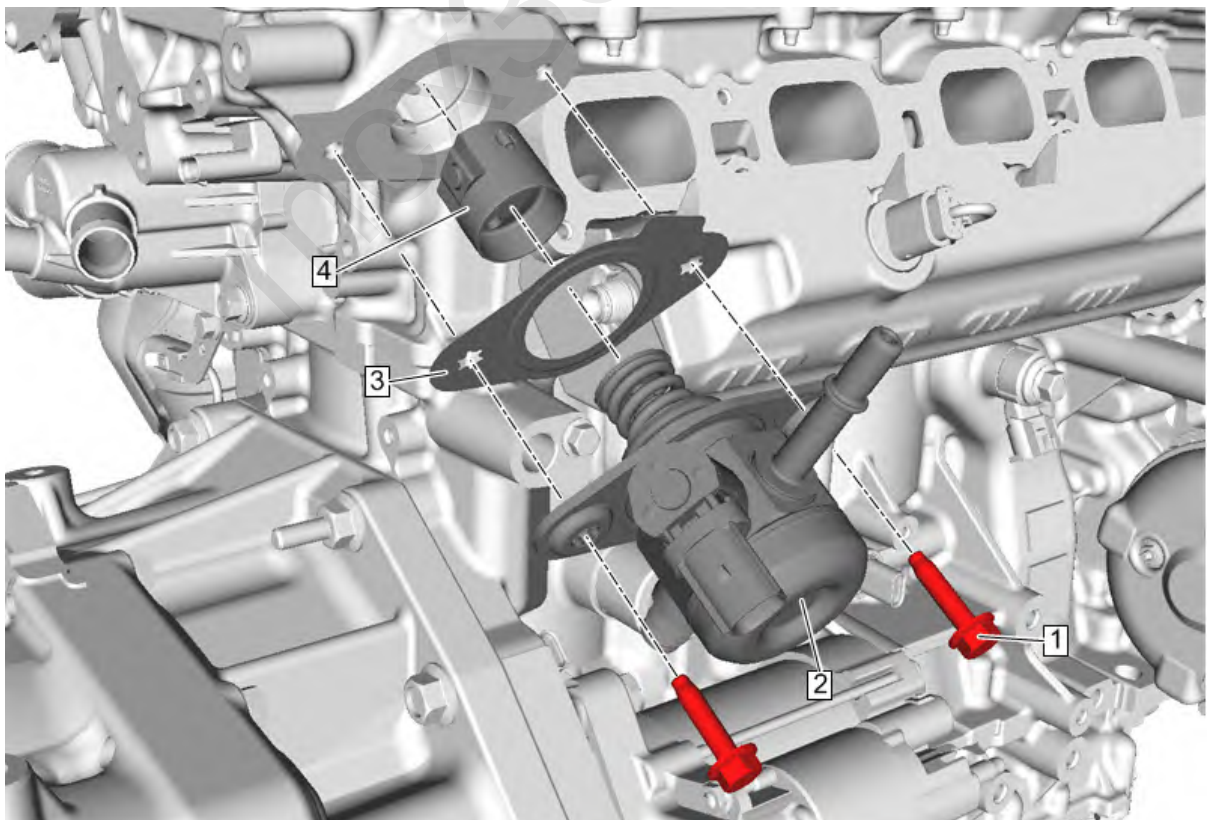


Fig. 135: Fuel Pump Assembly, Fuel Pump Gasket, Bolts And Valve Lifter Follower
 Courtesy of GENERAL MOTORS COMPANY

6. Lubricate the valve lifter follower (4) again with clean engine oil, if necessary, and install it into the cylinder head bore. **Adhesives, Fluids, Lubricants, and Sealers**

7. Install a NEW fuel pump gasket (3) with the locating tab pointing upwards.

8. Install the fuel pump assembly (2) into the cylinder head and start the NEW fuel pump bolts (1) by hand.

CAUTION: Refer to [Fastener Caution](#) .

CAUTION: Alternately hand-tighten the fuel pump bolts one turn at a time until the pump is fully seated. Trying to draw down the pump without even side-to-side tightening may result in pump plunger damage.

9. Tighten the NEW fuel pump bolts (3) to:

1. First Pass: 8 N.m (71 lb in)
2. Final Pass: 50 degrees

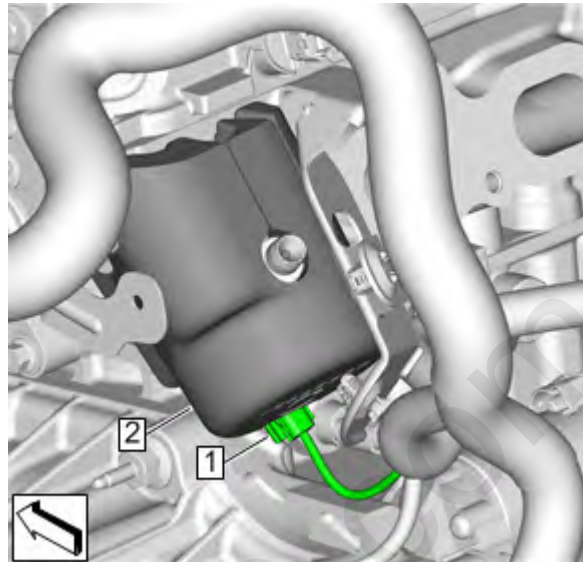


Fig. 136: Fuel Pump Insulator And Electrical Connector
Courtesy of GENERAL MOTORS COMPANY

10. Install the fuel pump insulator (2).
11. Connect the electrical connector (1).

NOTE: High pressure fuel feed pipes are one time use only. ALWAYS install a NEW high pressure fuel feed pipe if the pipe is removed OR the fittings are loosened.

12. Install the NEW fuel feed intermediate pipe. [Fuel Feed Intermediate Pipe Replacement](#)
13. Install Fuel Feed Front Pipe - [Fuel Feed Front Pipe Replacement](#)
14. Inspect for leaks using the following procedure:
 1. Turn ON the ignition with the engine OFF for 2 seconds.
 2. Turn OFF the ignition for 10 seconds.
 3. Turn ON the ignition with the engine OFF.
 4. Inspect for fuel leaks.
15. Perform the fuel rail pressure relief valve learned values reset. [Fuel Rail Pressure Relief Valve Learned Values Reset](#)

FUEL PUMP FUEL FEED HOSE REPLACEMENT (AWD)

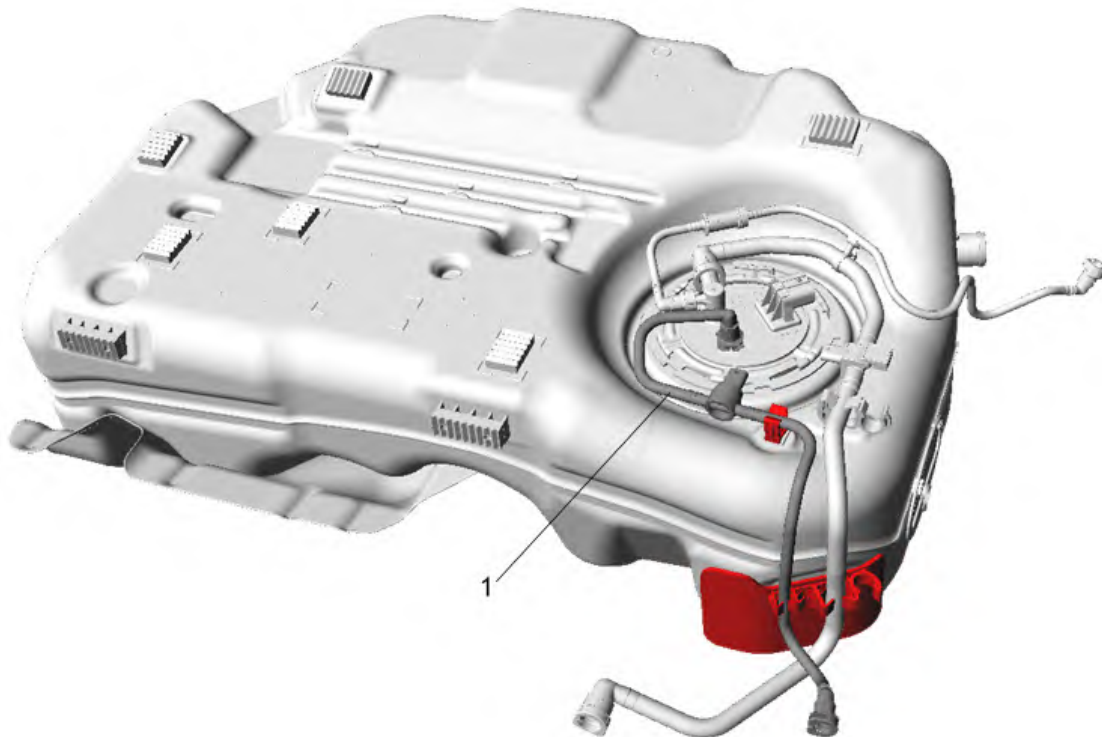


Fig. 137: Fuel Pump Fuel Feed Hose (AWD)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Fuel Tank Replacement (AWD)	
1	Fuel Pump Fuel Feed Hose Procedure 1. Disconnect the electrical connector. 2. Disconnect the fuel pump fuel feed hose and remove from retainers. Plastic Collar Quick Connect Fitting Service

FUEL PUMP FUEL FEED HOSE REPLACEMENT (FWD)

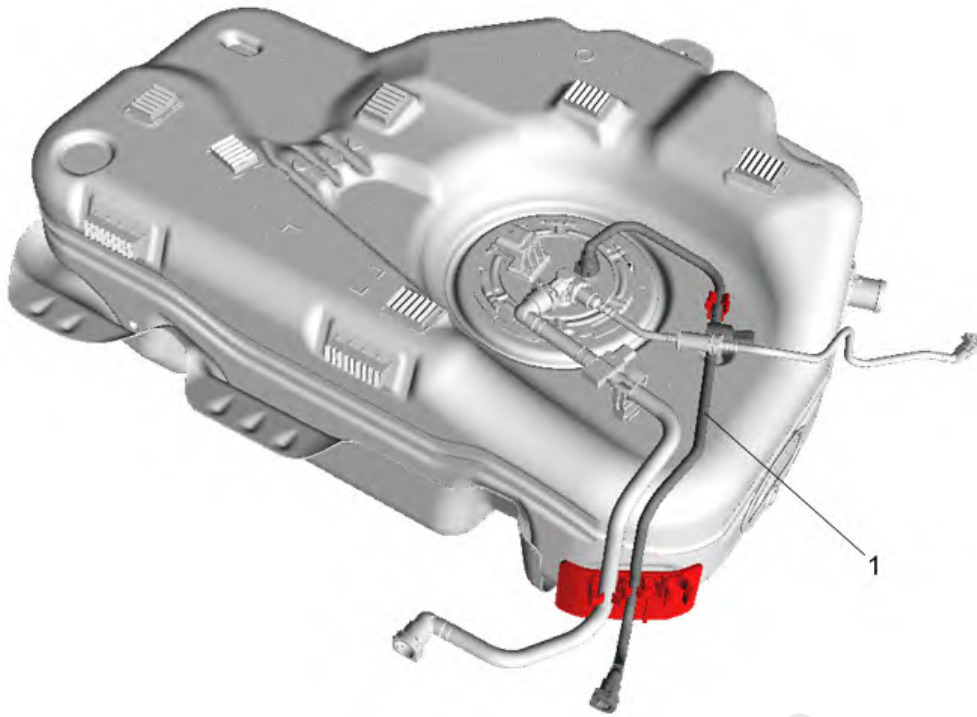


Fig. 138: Fuel Pump Fuel Feed Hose (FWD)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Fuel Tank Replacement (FWD)	
1	Fuel Pump Fuel Feed Hose Procedure 1. Disconnect the electrical connector. 2. Disconnect the fuel pump fuel feed hose and remove from retainers. Plastic Collar Quick Connect Fitting Service

FUEL INJECTION FUEL RAIL ASSEMBLY REPLACEMENT

Special Tools

- EN-47909 Injector Bore and Sleeve Cleaning Kit
- EN-49248 Fuel Rail Assembly Remover

Equivalent regional tools: [Special Tools \(Diagnostic Tools\)](#) [Special Tools \(Mechanical Tools\)](#)

Removal Procedure

1. Remove Fuel Injection Fuel Rail Noise Shield - [Fuel Injection Fuel Rail Noise Shield Replacement](#)
2. Remove Fuel Feed Intermediate Pipe - and DISCARD - [Fuel Feed Intermediate Pipe Replacement](#)
3. Remove Fuel Injection Fuel Rail Fuel Pressure Sensor - [Fuel Injection Fuel Rail Fuel Pressure Sensor Replacement](#)

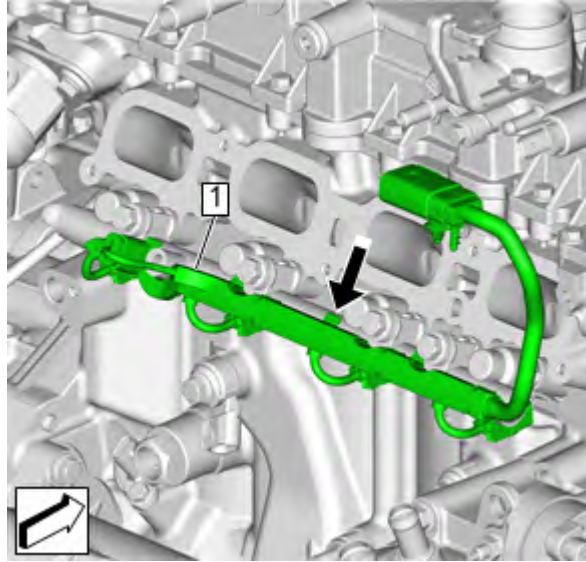


Fig. 139: Fuel Injection Fuel Rail Wiring Harness

Courtesy of GENERAL MOTORS COMPANY

NOTE: The fuel injection fuel rail wiring harness is clipped onto the fuel rail.

4. Remove the fuel injection fuel rail wiring harness (1).

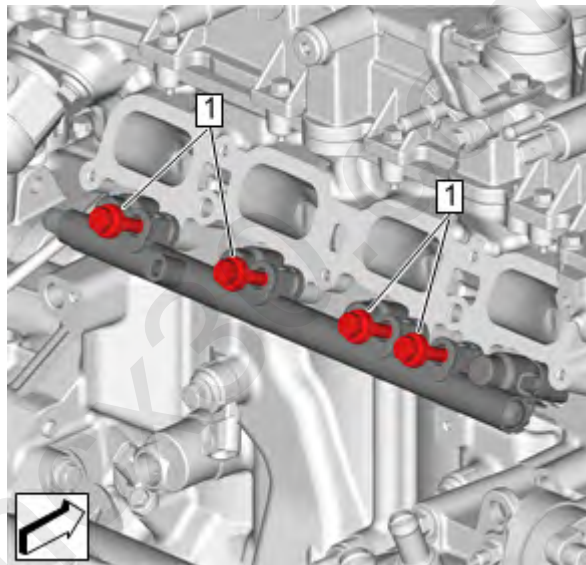


Fig. 140: Fuel Injection Fuel Rail Bolts

Courtesy of GENERAL MOTORS COMPANY

NOTE: Fuel rail bolts are captured in the fuel rail assembly. Ensure the bolt is completely loosened, and the threads are no longer engaged. Use a suitable tool to apply enough force to pull the bolt straight out of the fuel rail.

5. Remove the fuel injection fuel rail bolts (1) including the upper grommets.

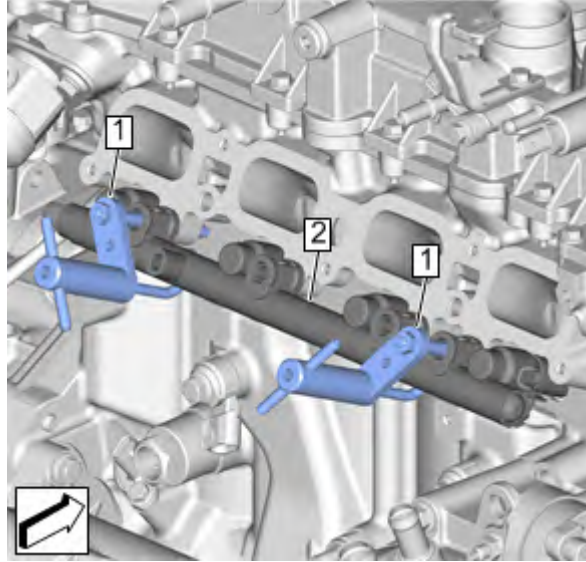


Fig. 141: Fuel Injection Fuel Rail And Remover
Courtesy of GENERAL MOTORS COMPANY

NOTE:

- The hook of the portion of the EN-49248 remover **MUST** be properly seated on the underside of the fuel injection fuel rail.
- Turn **BOTH** handles simultaneously, in small, even increments.
- Do **NOT** twist the fuel injector fuel rail while removing.

6. Using the EN-49248 remover (1), slowly work the fuel injection fuel rail (2) upwards, in small, even increments.
7. Once the fuel injection fuel rail (2) is free, remove the EN-49248 remover (1), and remove the fuel rail from the vehicle.

Installation Procedure

1. Use the EN-47909 cleaning kit to clean the fuel injector bores and sleeves. [Fuel Rail and Injectors Cleaning and Inspection](#)
2. If necessary, replace the fuel injection fuel rail insulators. [Fuel Rail and Injectors Cleaning and Inspection](#)

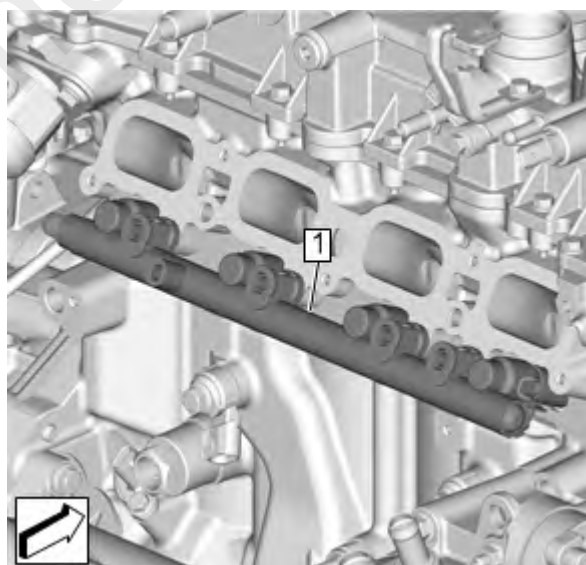


Fig. 142: Fuel Injection Fuel Rail
Courtesy of GENERAL MOTORS COMPANY

3. Install the fuel injection fuel rail (1), making sure the fuel injectors seat into the cylinder head evenly.

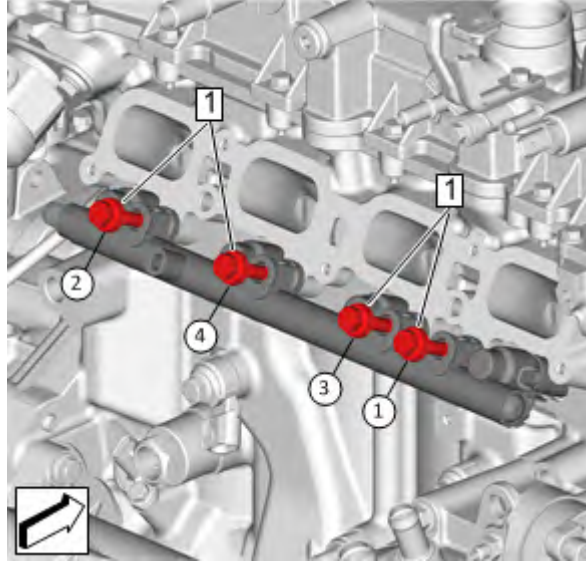


Fig. 143: Fuel Injection Fuel Rail Bolts
Courtesy of GENERAL MOTORS COMPANY

CAUTION: Refer to [Fastener Caution](#) .

4. To install the fuel injection fuel rail bolts (1), perform the following steps:
 1. First Pass: Start ALL bolts by hand, but do NOT tighten.
 2. Second Pass: Tighten the outer two bolts by hand to seat the fuel injectors.
 3. Third Pass: Tighten the remaining bolts by hand.
 4. Final Pass: Tighten ALL bolts in sequence to 25 N.m (18 lb ft).

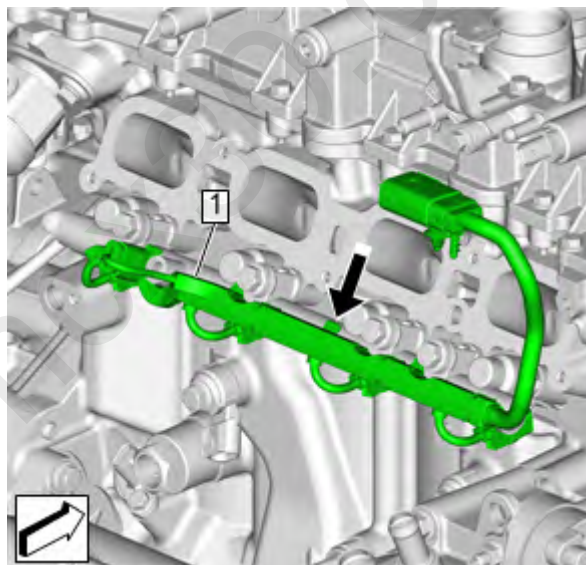


Fig. 144: Fuel Injection Fuel Rail Wiring Harness
Courtesy of GENERAL MOTORS COMPANY

NOTE: The fuel injection fuel rail wiring harness is clipped onto the fuel rail.

5. Install the fuel injection fuel rail wiring harness (1).
6. Install the fuel injection fuel rail pressure sensor. [Fuel Injection Fuel Rail Fuel Pressure Sensor Replacement](#)
7. Install a NEW fuel feed intermediate pipe. [Fuel Feed Intermediate Pipe Replacement](#)
8. Pressurize the fuel system and inspect for leaks.
9. Install Fuel Injection Fuel Rail Noise Shield - [Fuel Injection Fuel Rail Noise Shield Replacement](#)

FUEL INJECTION FUEL RAIL NOISE SHIELD REPLACEMENT

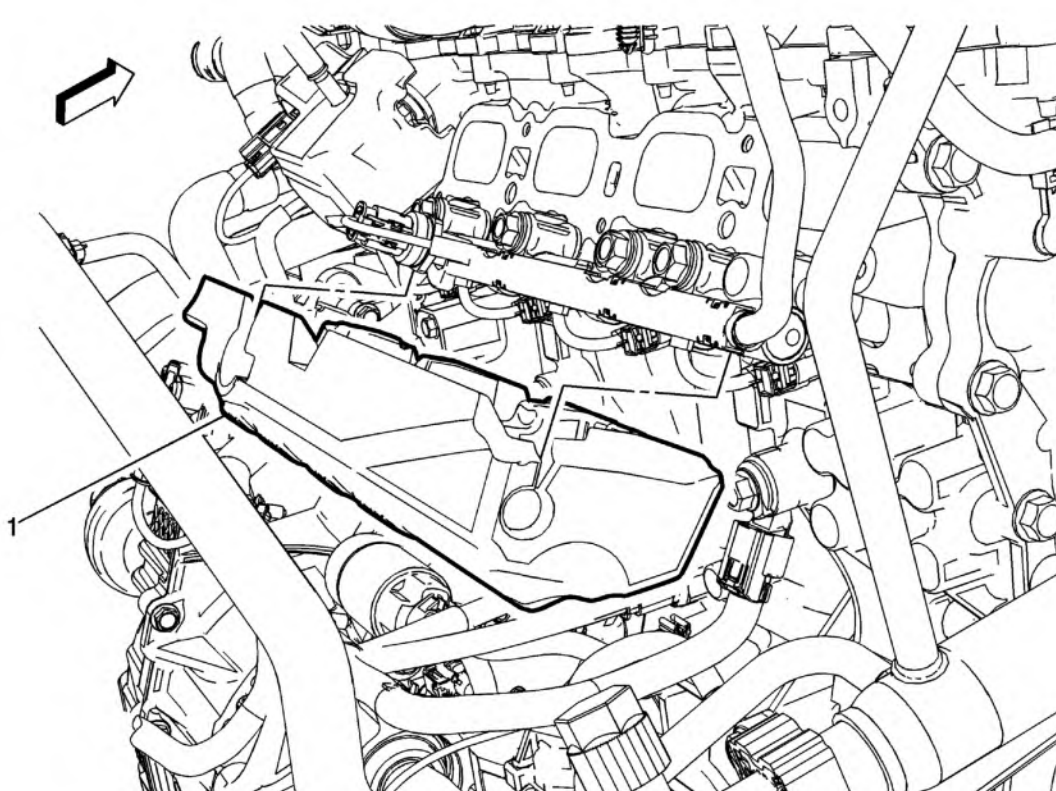


Fig. 145: Fuel Injection Fuel Rail Noise Shield
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Intake Manifold Replacement</u>	
1	Fuel Injection Fuel Rail Noise Shield WARNING: The noise cancelling foam component MUST be replaced if it has been exposed to engine fluids. Failure to replace the noise cancelling foam component that has been exposed to engine fluids may result in an engine fire resulting in catastrophic engine damage, and possible injury or death. NOTE: The fuel injection fuel rail noise shield snaps into place.

FUEL INJECTION FUEL RAIL FUEL PRESSURE SENSOR REPLACEMENT

Removal Procedure

WARNING: The noise cancelling foam component **MUST** be replaced if it has been exposed to engine fluids. Failure to replace the noise cancelling foam component that has been exposed to engine fluids may result in an engine fire resulting in catastrophic engine damage, and possible injury or death.

WARNING: Fuel/gasoline vapors are highly flammable. A fire could occur if an ignition source is present. Never drain or store gasoline or diesel fuel in an open container, due to the possibility of fire or explosion. Have a dry chemical (Class B) fire extinguisher nearby.

WARNING: Wear safety glasses in order to avoid eye damage.

1. Relieve the fuel system pressure. Fuel Pressure Relief

NOTE: It is NOT necessary to completely remove the intake manifold to gain access to the fuel injection fuel rail fuel pressure sensor.

2. Reposition Intake Manifold - [Intake Manifold Replacement](#)
3. Reposition Fuel Injection Fuel Rail Noise Shield - [Fuel Injection Fuel Rail Noise Shield Replacement](#)

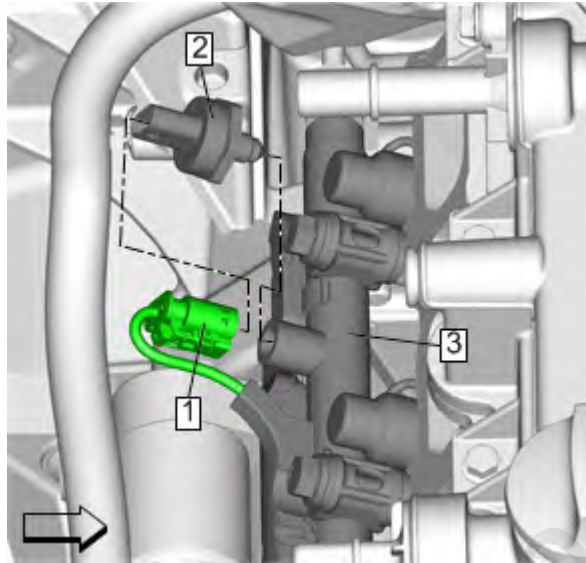


Fig. 146: Fuel Rail Pressure Sensor
Courtesy of GENERAL MOTORS COMPANY

4. Disconnect the electrical connector (1).

CAUTION: Refer to [Fuel and Evaporative Emission Hose/Pipe Connection Cleaning Caution](#) .

NOTE:

- Do NOT apply force to the plastic housing of the fuel injection fuel rail fuel pressure sensor. ONLY apply force to the attached hexagon.
- Some fuel may leak from the fuel injection fuel rail orifice after the sensor is removed. Dry the area around the orifice using a lint free cloth.
- After removal, the area around the fuel injection fuel rail sealing surface should be inspected. The surface should be free of fuel, dirt, debris, and burrs.

5. Remove the fuel injection fuel rail fuel pressure sensor (2).

Installation Procedure

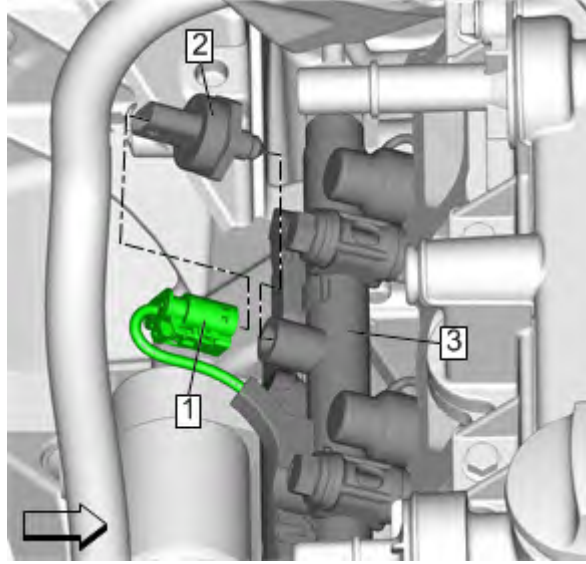


Fig. 147: Fuel Rail Pressure Sensor

Courtesy of GENERAL MOTORS COMPANY

CAUTION: Refer to [Component Fastener Tightening Caution](#) .

NOTE:

- Do NOT apply force to the plastic housing of the fuel injection fuel rail fuel pressure sensor. ONLY apply force to the attached hexagon.
- BEFORE installation of the fuel injection fuel rail fuel pressure sensor, the fuel injection fuel rail threads MUST be clean and free of any fuel or the sensor will NOT seal properly.

1. To install the fuel injection fuel rail fuel pressure sensor (2) properly, perform the following steps:
 1. Lubricate the sensor threads and sealing surface with one drop of clean engine oil.
 2. Install the sensor and hand tighten.
 3. Remove the sensor.
 4. Re-lubricate the sensor threads and sealing surface with one drop of clean engine oil.
 5. Install the sensor and tighten to 33 N.m (24 lb ft).
2. Connect the electrical connector (1).

NOTE: If a fuel leak occurs at the fuel injection fuel rail, the fuel rail will need to be replaced.

3. Pressurize the fuel system and inspect for leaks.
4. Install Fuel Injection Fuel Rail Noise Shield - [Fuel Injection Fuel Rail Noise Shield Replacement](#)
5. Install Intake Manifold - [Intake Manifold Replacement](#)

FUEL INJECTOR REPLACEMENT

Special Tools

- EN-47909 Injector Bore and Sleeve Cleaning Kit
- EN-49245 Fuel Injector Seal Installer and Sizer
- EN-50791 Fuel Injector Nozzle Installer
- EN-51105 Fuel Injector Seal Installer

Equivalent regional tools: [Special Tools](#)

CAUTION: Use care in removing the fuel injectors in order to prevent damage to the fuel injector electrical connector pins or the fuel injector nozzles. Do not

immerse the fuel injector in any type of cleaner. The fuel injector is an electrical component and may be damaged by this cleaning method.

1. Remove Fuel Injection Fuel Rail - [Fuel Injection Fuel Rail Assembly Replacement](#)

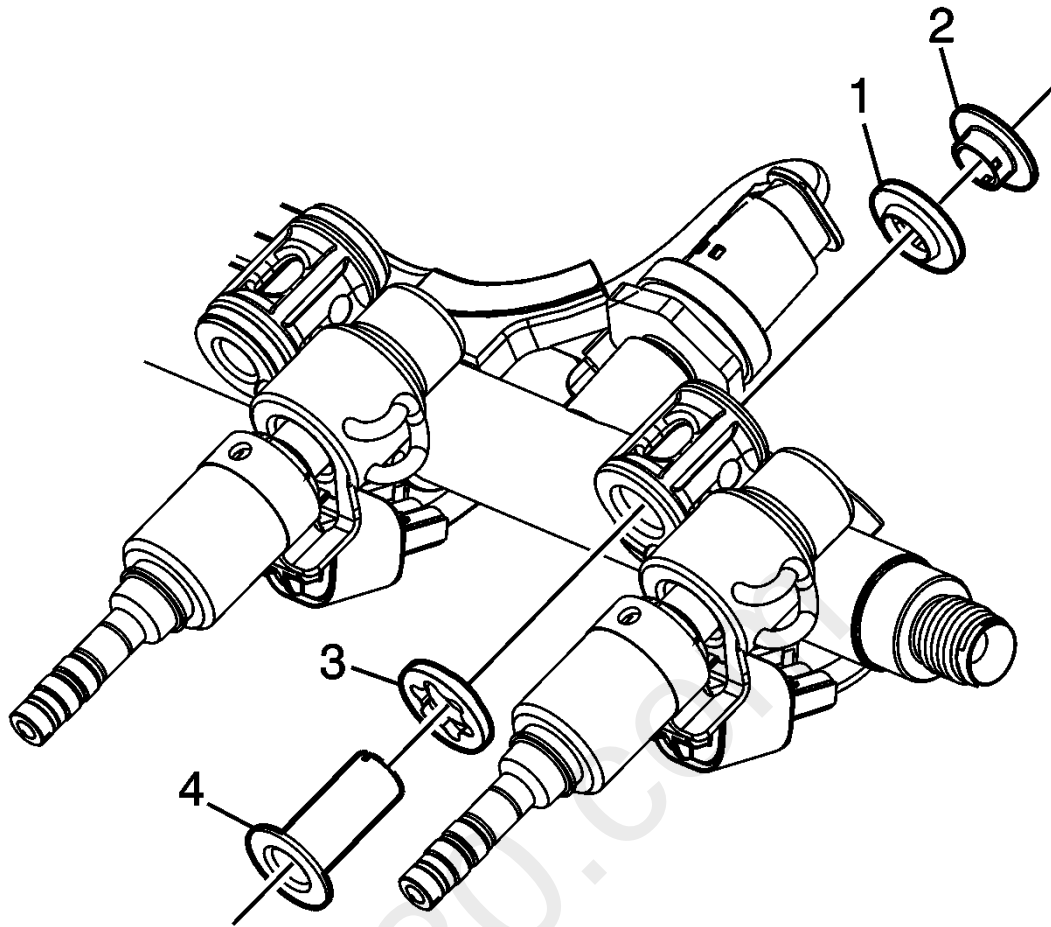


Fig. 148: Fuel Rail Insulator Assemblies
Courtesy of GENERAL MOTORS COMPANY

2. Remove and inspect the fuel rail insulator assemblies (1 - 4). Replace the entire assembly if any components show signs of wear or the insulators (4) show the following conditions:
- Dry or cracked appearance
 - Flattened or misshapen appearance

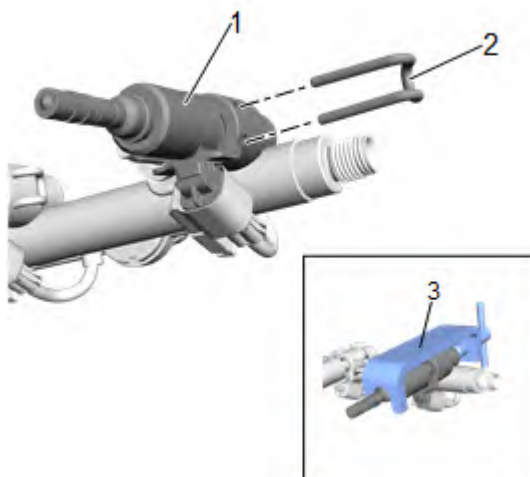


Fig. 149: Fuel Injector And Retaining Pin
Courtesy of GENERAL MOTORS COMPANY

3. Disconnect the electrical connectors from the fuel injectors.
4. Use the **EN-50791** installer (3) to compress the fuel injector (1) and relieve pressure on the retaining pin (2). Remove the fuel injector retaining pin (2). Remove the **EN-50791** installer once the retaining pin is removed.

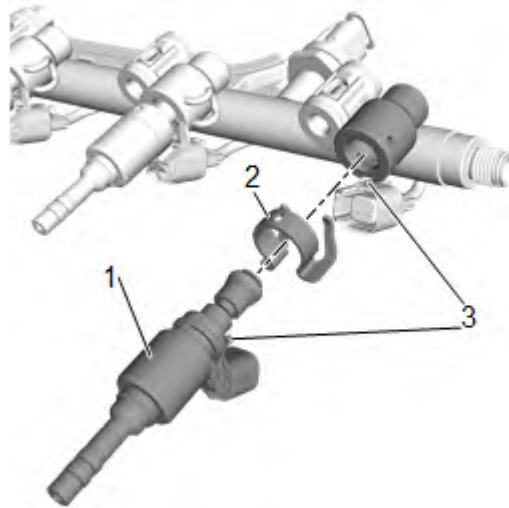


Fig. 150: Injectors And Fuel Rail Slot
Courtesy of GENERAL MOTORS COMPANY

NOTE:

- Support the fuel injector at the widest point.
- Support the fuel injection fuel rail along the bottom.
- Do NOT support or hold the fuel injector by the tip or connector.
- Do NOT tilt or excessively twist the fuel injector during removal.

5. Remove the fuel injector (1) from the fuel injection fuel rail by pulling it straight out along the fuel injector axis. Slight rotation of the fuel injector is acceptable as long as excessive force is not applied to the fuel injector tab while engaged in the fuel rail slot (3).
6. Remove the fuel injector holding clamp (2) from the rear of the fuel injector.

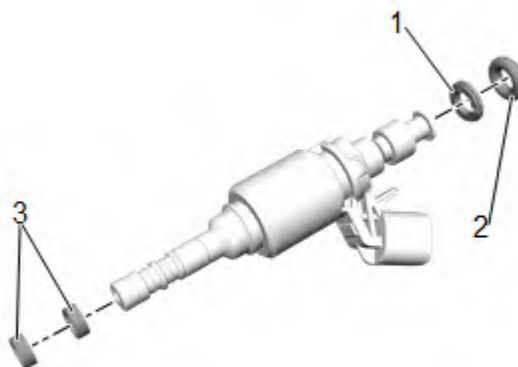


Fig. 151: Fuel Injector O-ring And Plastic Spacer
Courtesy of GENERAL MOTORS COMPANY

7. Remove and DISCARD the fuel injector O-ring (2) and spacer (1).
8. Remove and DISCARD the fuel injector seals (3).

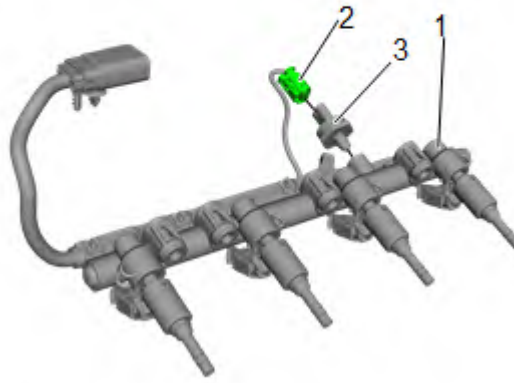


Fig. 152: Fuel Rail

Courtesy of GENERAL MOTORS COMPANY

NOTE: Do NOT soak or submerge the fuel injection fuel rail or the fuel injectors in solvent. Do NOT use solvent on the fuel rail label.

9. Clean the exterior of the fuel injection fuel rail (1) and the fuel injectors in solvent.
10. Use the **EN-47909** cleaning kit to clean the fuel injector bores and sleeves.
11. Inspect the fuel injection fuel rail and components for the following conditions:
 - Damage, debris, or restrictions to the fuel rail
 - Damage, debris, or restrictions to the fuel ports in the fuel rail
 - Damage to the mounting area for the fuel rail
 - Damage to the fuel rail mounting bolts
 - Damage to the threads on the fuel rail fuel feed fitting
12. Replace the fuel injection fuel rail if ANY damage is found. Do NOT attempt to repair a fuel rail.

CAUTION: Refer to [Fastener Caution](#) .

NOTE: Remove and inspect the fuel injection fuel rail fuel pressure sensor **ONLY** if the sensor is suspect.

13. Remove and inspect the fuel injection fuel rail fuel pressure sensor (3) for damage using the following procedure:
 1. Disconnect the wiring harness connector from the fuel injection fuel rail fuel pressure sensor.
 2. Remove the fuel injection fuel rail fuel pressure sensor. Dry the pressure sensor bore in the fuel rail with a lint free cloth. The bore should be free of fuel, debris, and burrs.
 3. Lubricate the fuel injection fuel rail fuel pressure sensor bore with clean engine oil.
 4. Lubricate the threads and sealing area on the fuel injection fuel rail fuel pressure sensor with clean engine oil.
 5. Install the fuel injection fuel rail fuel pressure sensor hand tight.
 6. Remove the fuel injection fuel rail fuel pressure sensor and re-lubricate the bore, threads, and sealing area.
 7. Install the fuel injection fuel rail fuel pressure sensor and tighten to 33 N.m (24 lb ft).
 8. Connect the wiring harness connector to the fuel injection fuel rail fuel pressure sensor.

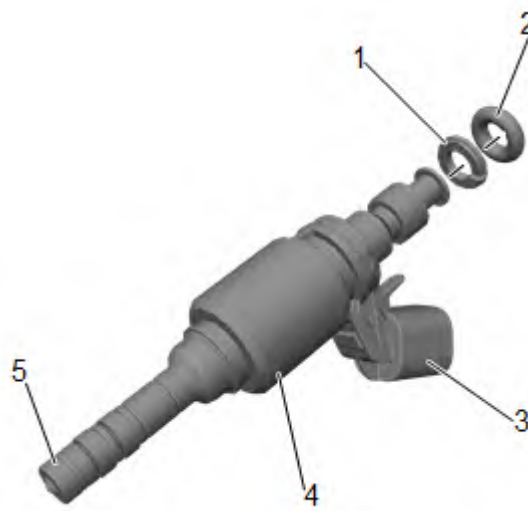


Fig. 153: Fuel Injector Connector

Courtesy of GENERAL MOTORS COMPANY

14. Inspect the fuel injectors for the following conditions:

- Damage to the fuel injector connector (3)
- Damage to the fuel injector harness connector
- Damage to the fuel injector tip (5)
- Damage to the fuel injector (4)

15. Replace the fuel injector if ANY damage is found. Do NOT attempt to repair a fuel injector.

16. Install the NEW fuel injector spacer (1).

NOTE: Lubricate the NEW fuel injector O-ring with clean engine oil.

17. Install the NEW fuel injector O-ring.

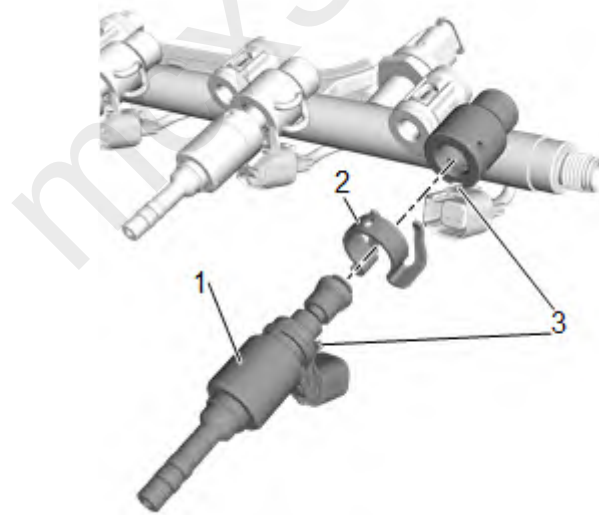


Fig. 154: Injectors And Fuel Rail Slot

Courtesy of GENERAL MOTORS COMPANY

18. Install the fuel injector holding clamp (2) onto the rear of the fuel injector.

19. Hand install the fuel injector (1) to the fuel injection fuel rail, carefully aligning the fuel injector tab to the slot in the fuel rail (3).

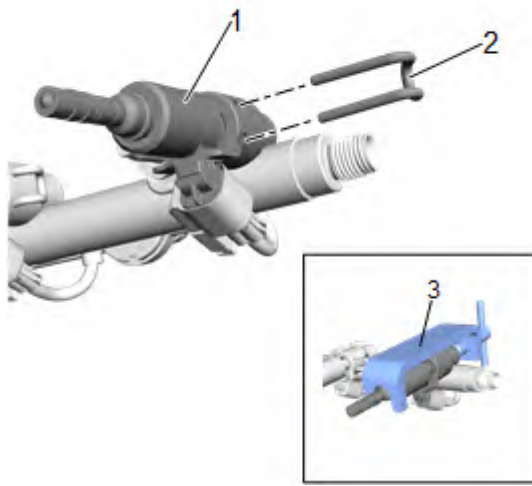


Fig. 155: Fuel Injector And Retaining Pin
 Courtesy of GENERAL MOTORS COMPANY

NOTE: The fuel injector **MUST** be fully installed and properly aligned with the fuel injection fuel rail before installing the retaining pin.

20. Use the **EN-50791** installer (3) to compress the fuel injector (1) into the fuel injection fuel rail.
21. Ensure the fuel injector is fully seated in the fuel injection fuel rail and install the fuel injector retaining pin (4).
22. Ensure the fuel injector retaining pin is fully seated in the fuel injector fuel rail and remove **EN-50791** installer.
23. Repeat the process until all fuel injectors are properly installed to the fuel rail.

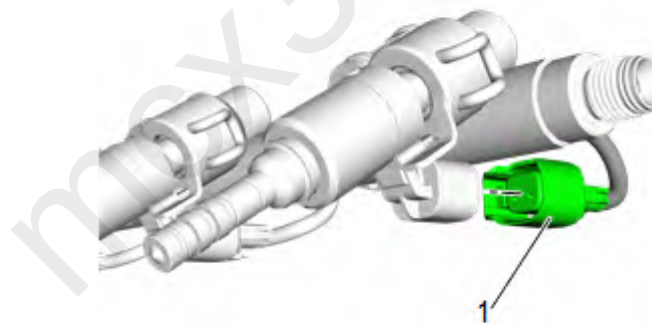


Fig. 156: Fuel Rail Harness Connectors
 Courtesy of GENERAL MOTORS COMPANY

24. Connect the electrical connectors (1) to the fuel injectors.

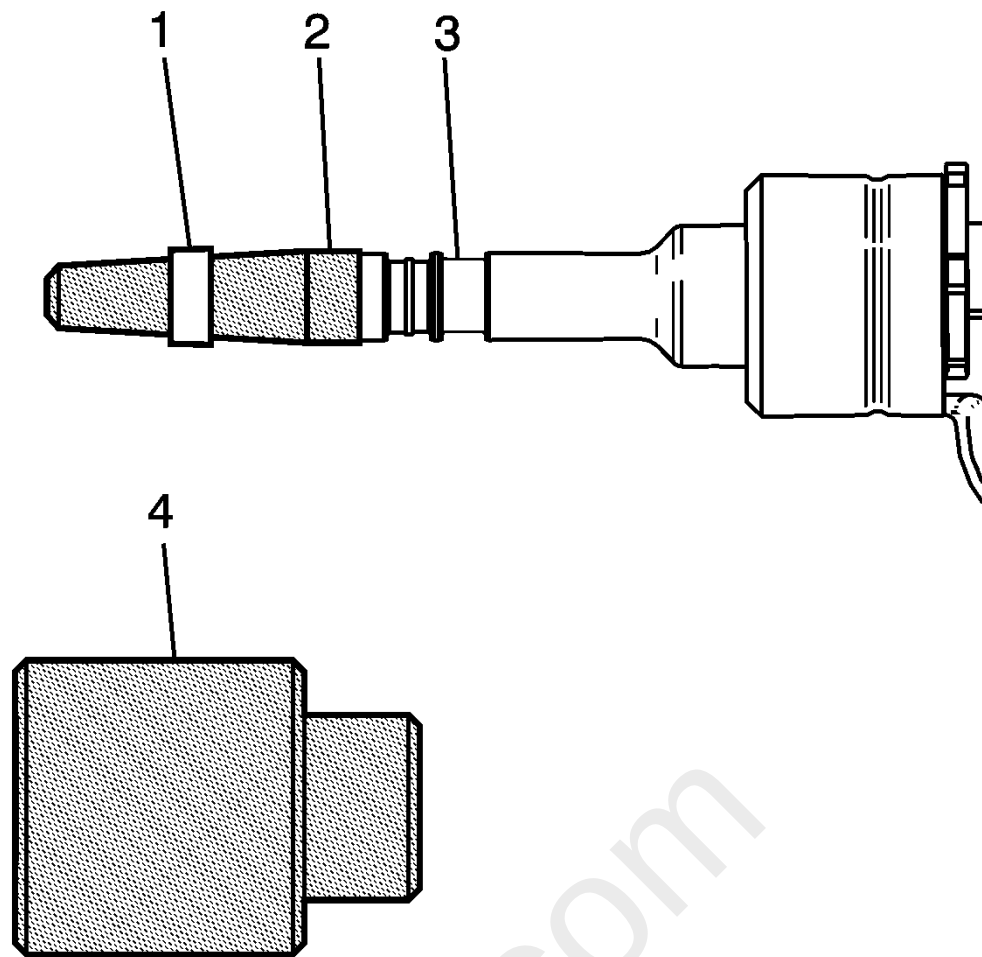


Fig. 157: Second Recessed Area And NEW Seal
Courtesy of GENERAL MOTORS COMPANY

NOTE: Do NOT use any type of lubricant when installing the NEW fuel injector seals on the fuel injector tip.

25. Install the **EN-51105 - 1** long protector (2) onto the fuel injector tip.
26. Place a NEW fuel injector seal (1) onto the **EN-51105 - 1** long protector.
27. Use the **EN-49245** pusher to install the NEW fuel injector seal into the second recessed area (3) of the fuel injector.
28. Remove the **EN-51105 - 1** long protector.
29. Compress the NEW fuel injector seal with your fingers, then resize the seal using the **EN-49245** pusher (4).

NOTE: Do NOT use any type of lubricant when installing the NEW fuel injector seals on the fuel injector tip.

30. Install the **EN-51105 - 2** short protector (2) onto the fuel injector tip.
31. Place a NEW fuel injector seal (1) onto the **EN-51105 - 2** short protector.
32. Use the **EN-49245** pusher to install the NEW fuel injector seal into the remaining recessed area of the fuel injector.
33. Remove the **EN-51105 - 2** short protector.
34. Compress the NEW fuel injector seal with your fingers, then resize the seal using the **EN-49245** pusher (4).
35. Install Fuel Injection Fuel Rail - [**Fuel Injection Fuel Rail Assembly Replacement**](#)

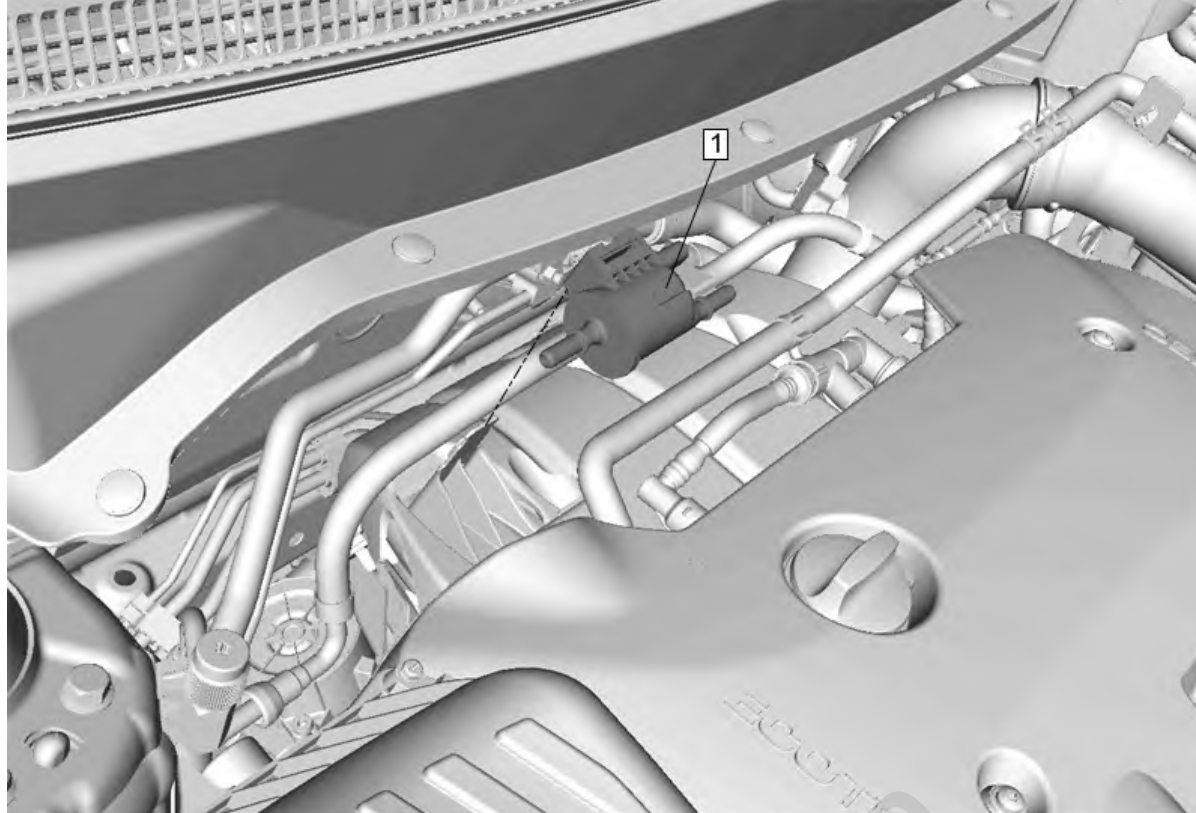


Fig. 158: Evaporative Emission Canister Purge Solenoid Valve

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Disconnect the evaporative emission pipe. Plastic Collar Quick Connect Fitting Service	
1	Evaporative Emission Canister Purge Solenoid Valve Procedure 1. Disconnect the electrical connector. 2. Release retaining tab.

EVAPORATIVE EMISSION CANISTER PURGE SOLENOID VALVE HOSE REPLACEMENT (AWD)

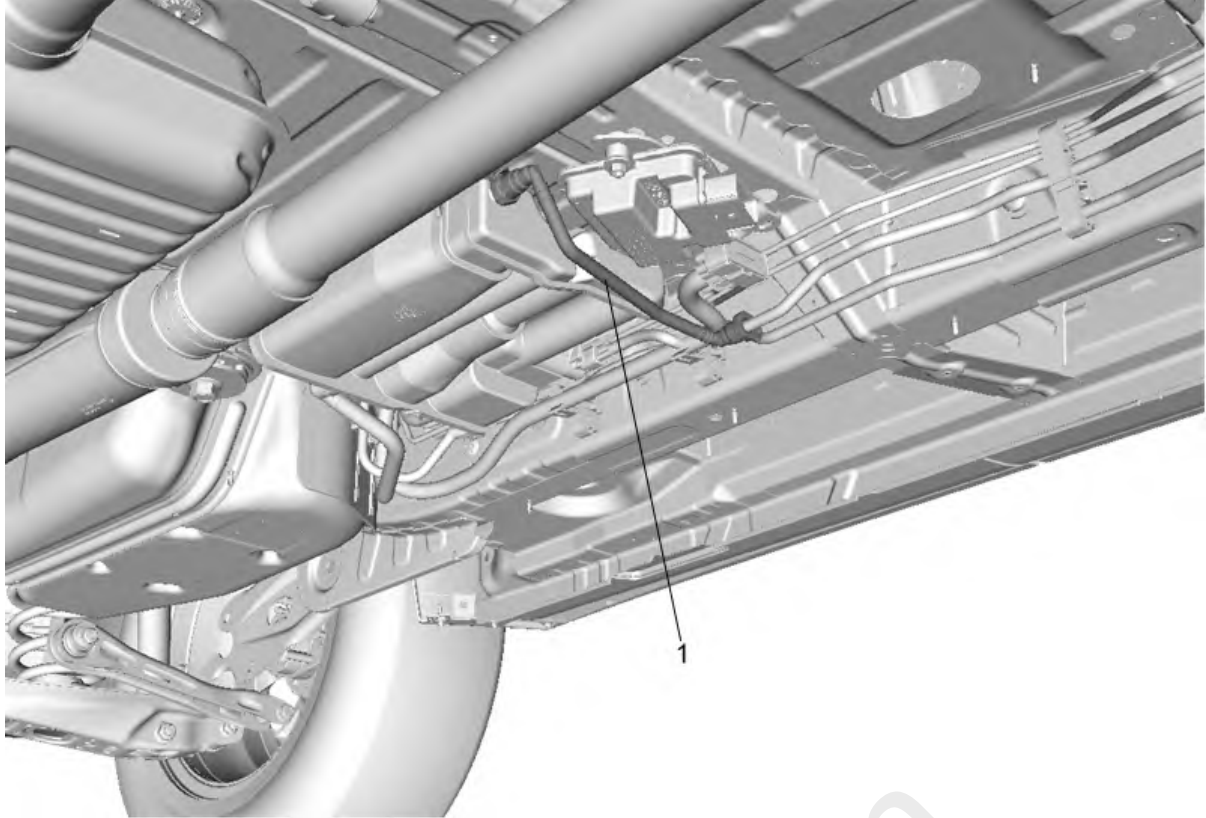


Fig. 159: Evaporative Emission Canister Purge Solenoid Valve Hose (AWD)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Underbody Rear Air Deflector Replacement (All Wheel Drive) . Underbody Rear Air Deflector Replacement (Diesel) .	
1	Evaporative Emission Canister Purge Solenoid Valve Hose Procedure Disconnect the evaporative emission canister purge solenoid valve hose. Plastic Collar Quick Connect Fitting Service

EVAPORATIVE EMISSION CANISTER PURGE SOLENOID VALVE HOSE REPLACEMENT (FWD)

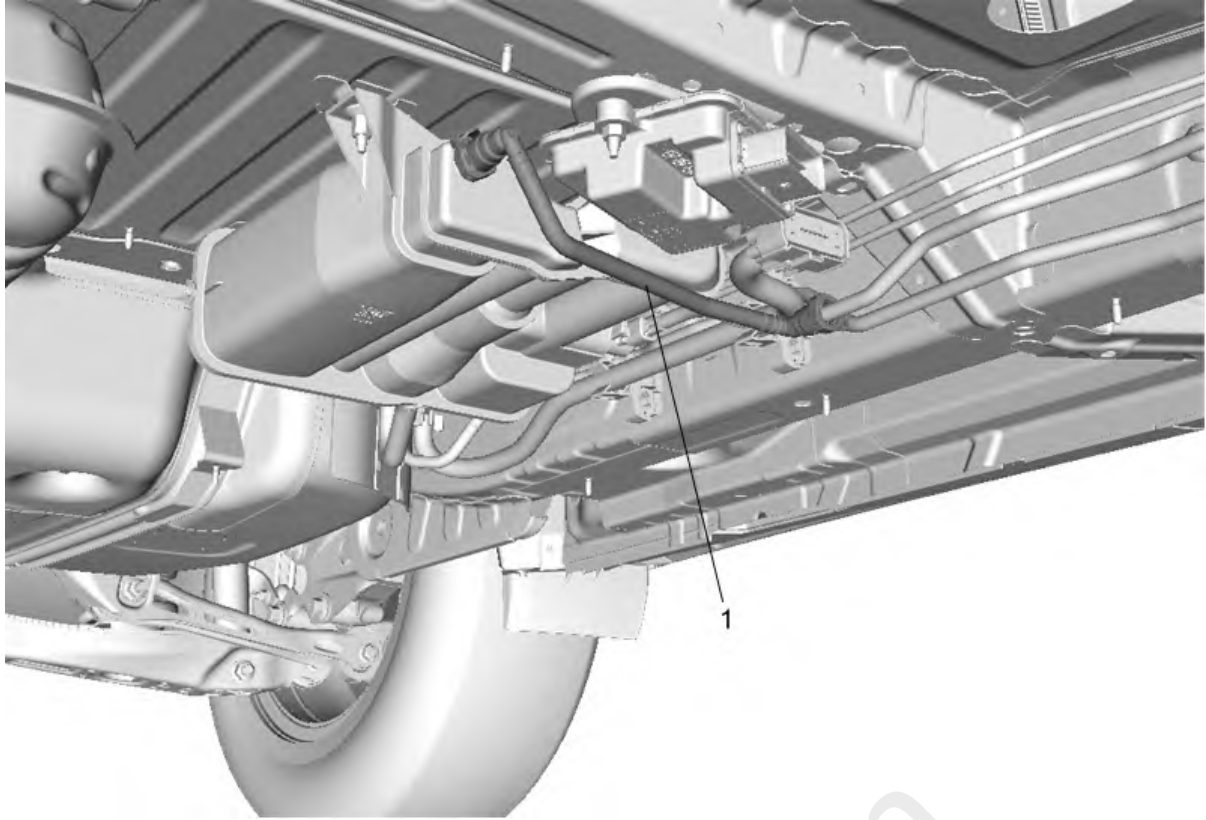


Fig. 160: Evaporative Emission Canister Purge Solenoid Valve Hose (FWD)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Underbody Rear Air Deflector Replacement (Front Wheel Drive) . Underbody Rear Air Deflector Replacement (Diesel) .	
1	Evaporative Emission Canister Purge Solenoid Valve Hose Procedure Disconnect the evaporative emission canister purge solenoid valve hose. Plastic Collar Quick Connect Fitting Service

EVAPORATIVE EMISSION CANISTER PURGE TUBE REPLACEMENT

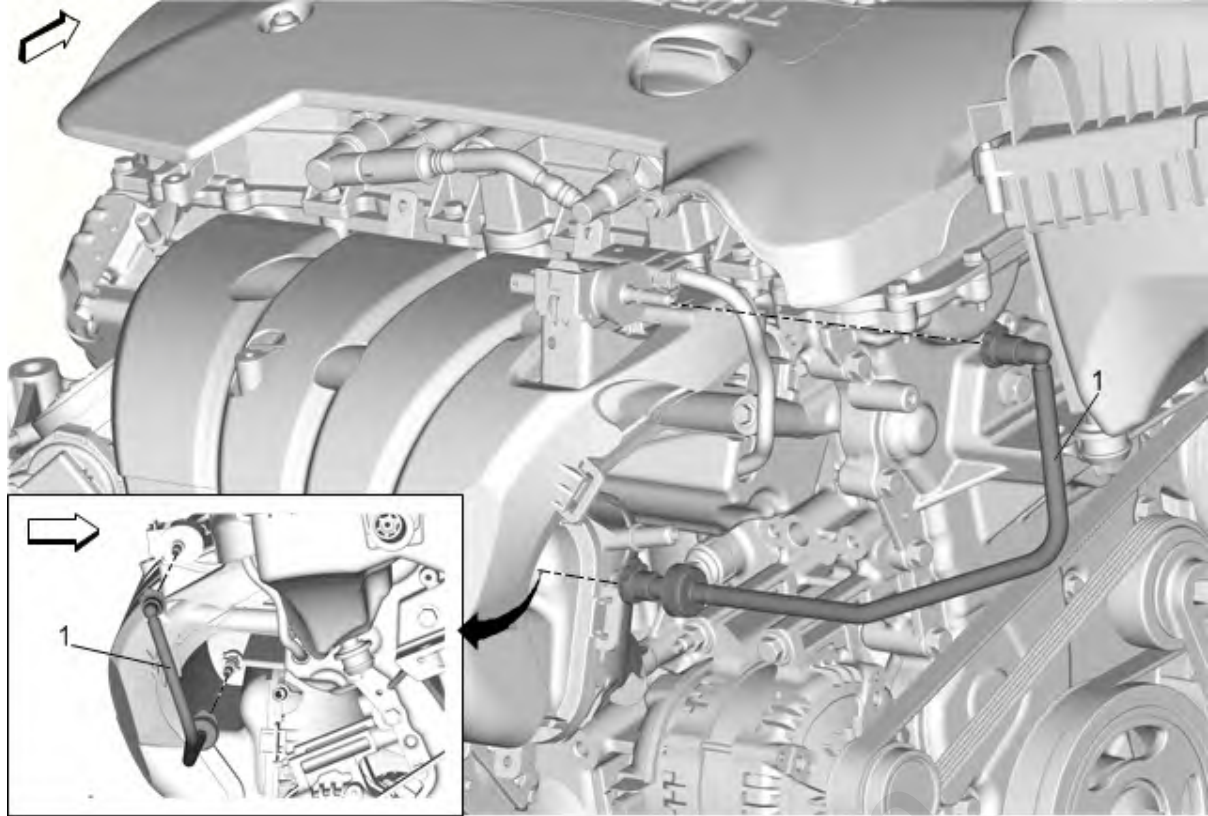


Fig. 161: Evaporative Emission Canister Purge Tube

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Throttle Body Assembly Replacement</u>	
1	Evaporative Emission Canister Purge Tube Procedure Disconnect the evaporative emission canister purge tube from the intake manifold and the evaporative emission canister purge valve. <u>Plastic Collar Quick Connect Fitting Service</u>

EVAPORATIVE EMISSION CANISTER VENT SOLENOID VALVE REPLACEMENT

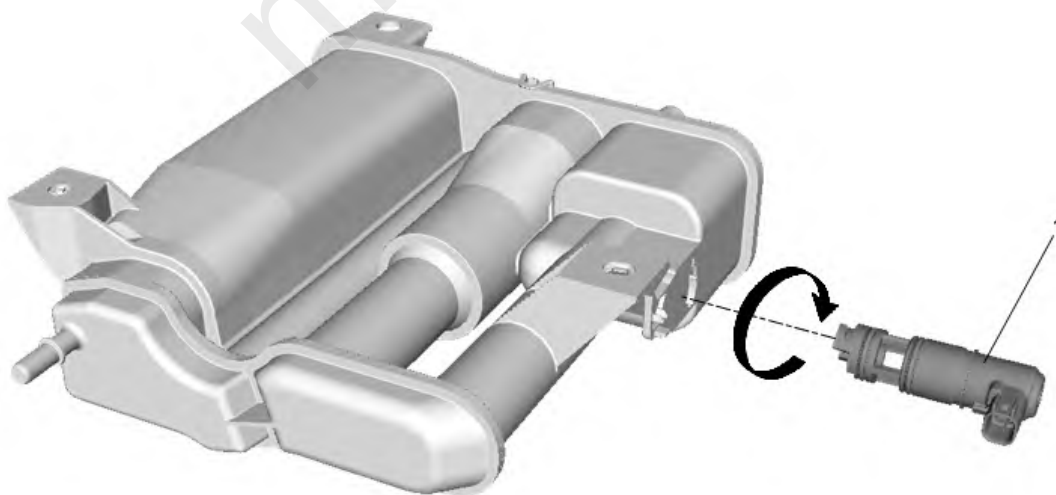


Fig. 162: Evaporative Emission Canister Vent Solenoid Valve
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Evaporative Emission Canister Replacement (AWD) Evaporative Emission Canister Replacement (FWD)	
1	Evaporative Emission Canister Vent Solenoid Valve NOTE: Rotate solenoid clockwise 1/4 turn to remove.

EVAPORATIVE EMISSION CANISTER VENT HOSE REPLACEMENT (AWD)

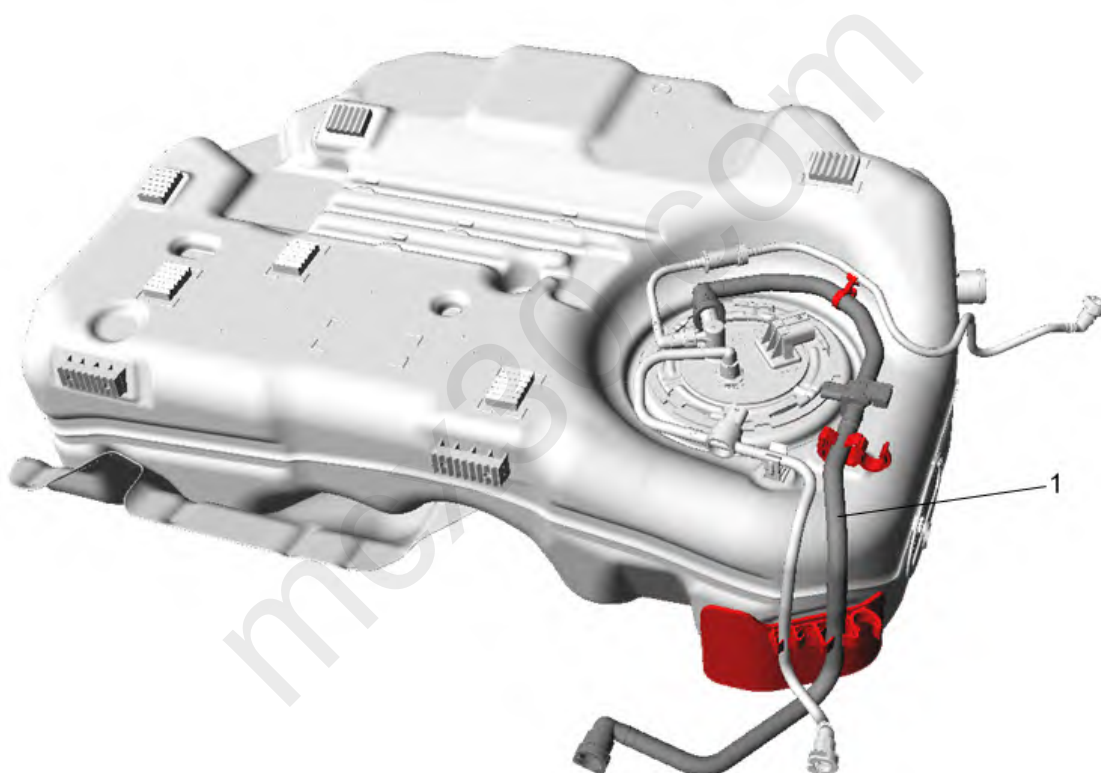


Fig. 163: Evaporative Emission Canister Vent Hose (AWD)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Fuel Tank Replacement (AWD)	
Empty space for the component name and callout	

Callout	Component Name
1	Evaporative Emission Canister Vent Hose Procedure 1. Disconnect the electrical connector. 2. Disconnect the evaporative emission canister vent hose and remove from retainers. Plastic Collar Quick Connect Fitting Service

EVAPORATIVE EMISSION CANISTER VENT HOSE REPLACEMENT (FWD)

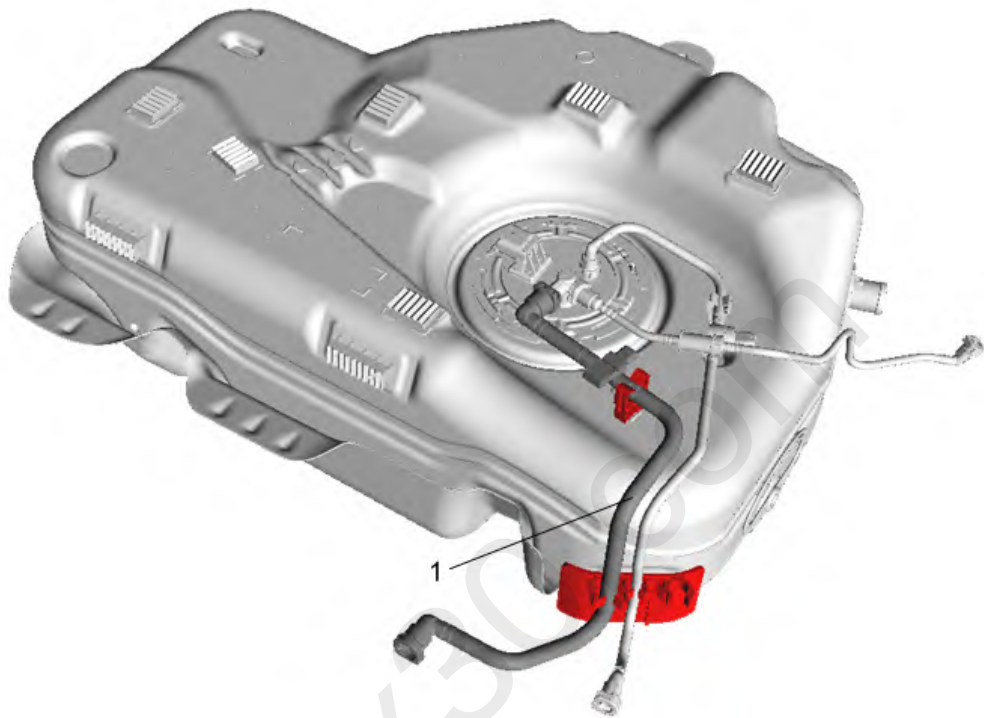


Fig. 164: Evaporative Emission Canister Vent Hose (FWD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Fuel Tank Replacement (FWD) .	
1	Evaporative Emission Canister Vent Hose Procedure 1. Disconnect the electrical connector. 2. Disconnect the evaporative emission canister vent hose and remove from retainers. Plastic Collar Quick Connect Fitting Service

EVAPORATIVE EMISSION CANISTER VENT HOSE REPLACEMENT (AT FILLER PIPE)

Removal Procedure

WARNING: Refer to **Diesel/Gasoline Vapors Warning** .

- 1.
2. Remove Rear Wheelhouse Liner-Left Side - [Rear Wheelhouse Liner Replacement- Left Side \(Equinox\)](#), [Rear Wheelhouse Liner Replacement- Left Side \(Terrain\)](#).

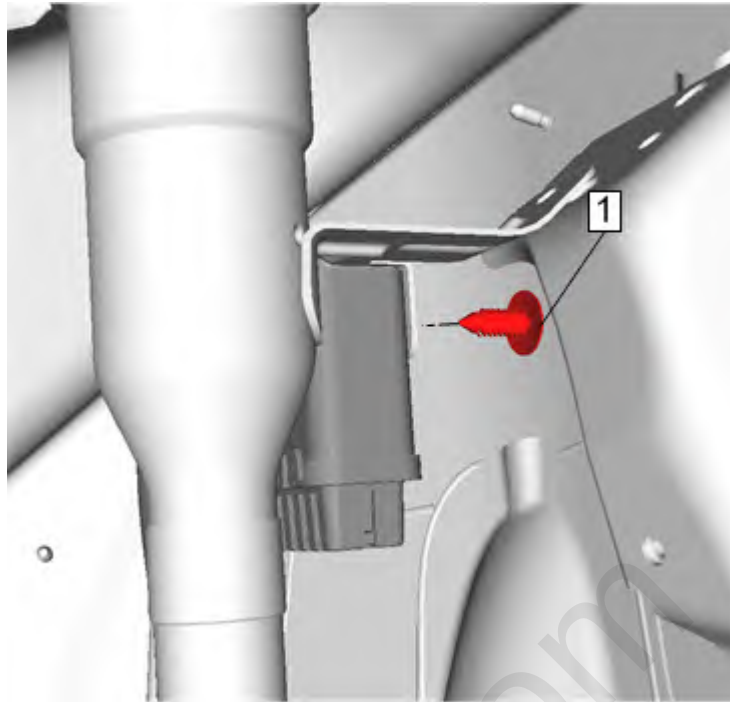


Fig.165: Retainer

Courtesy of GENERAL MOTORS COMPANY

3. Remove Retainer (1)

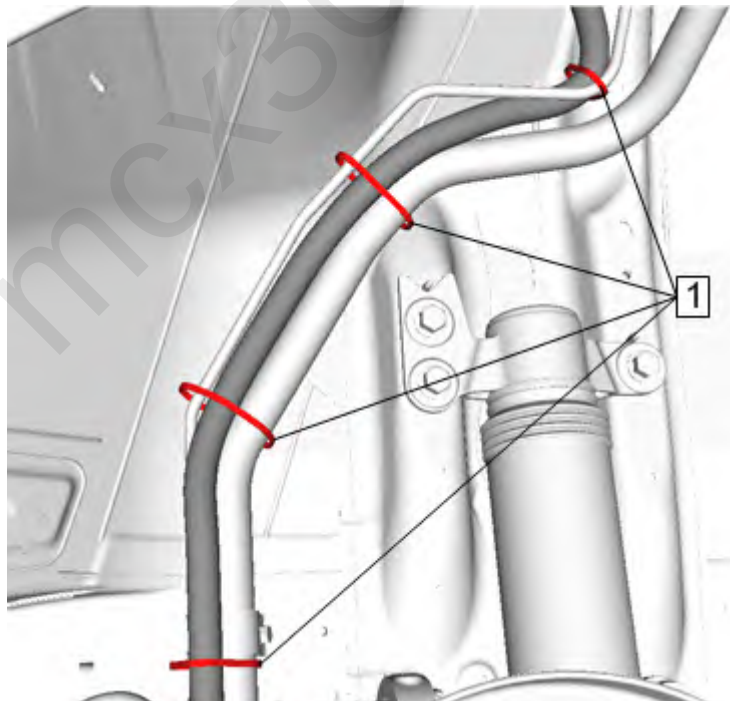


Fig.166: Tie Strap

Courtesy of GENERAL MOTORS COMPANY

4. Remove Tie Strap (1) and DISCARD [4x]

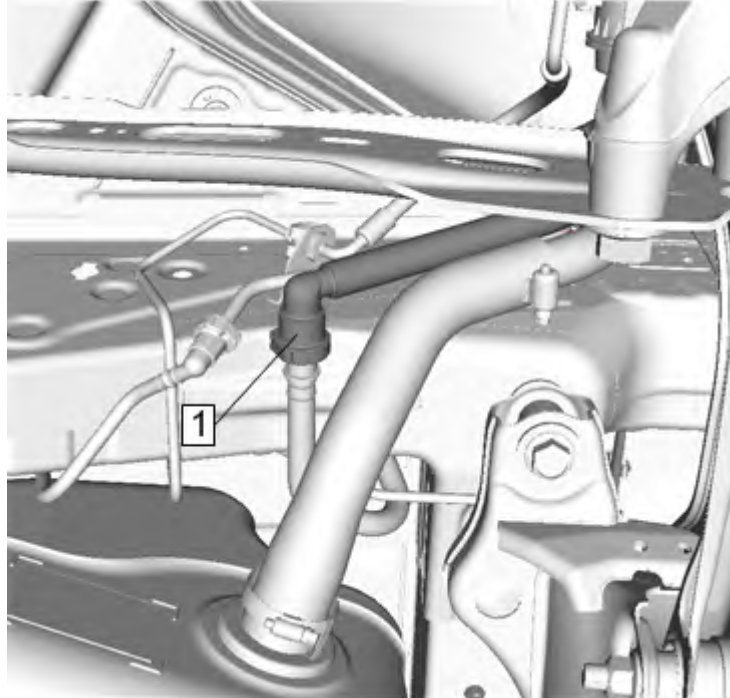


Fig. 167: Evaporative Emission Canister Vent Hose
Courtesy of GENERAL MOTORS COMPANY

5. Disconnect Evaporative Emission Canister Vent Hose - **Plastic Collar Quick Connect Fitting Service**

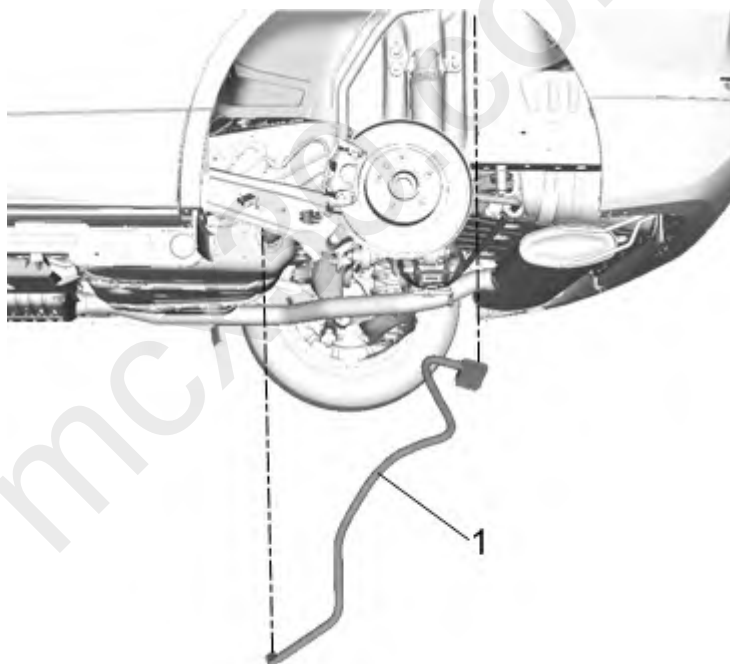


Fig. 168: Evaporative Emission Canister Vent Hose
Courtesy of GENERAL MOTORS COMPANY

6. Remove Evaporative Emission Canister Vent Hose.

Installation Procedure

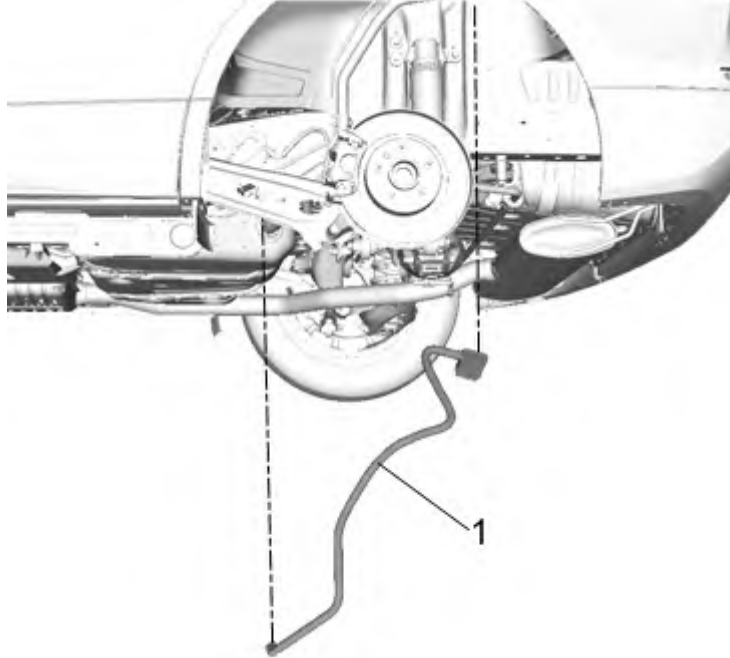


Fig. 169: Evaporative Emission Canister Vent Hose
Courtesy of GENERAL MOTORS COMPANY

1. Install Evaporative Emission Canister Vent Hose.

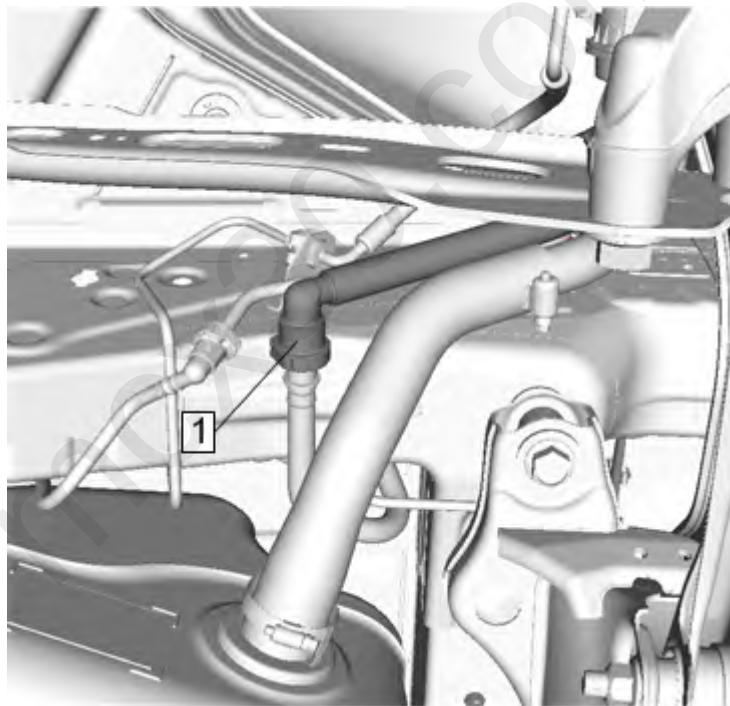


Fig. 170: Evaporative Emission Canister Vent Hose
Courtesy of GENERAL MOTORS COMPANY

2. Connect Evaporative Emission Canister Vent Hose - **Plastic Collar Quick Connect Fitting Service**

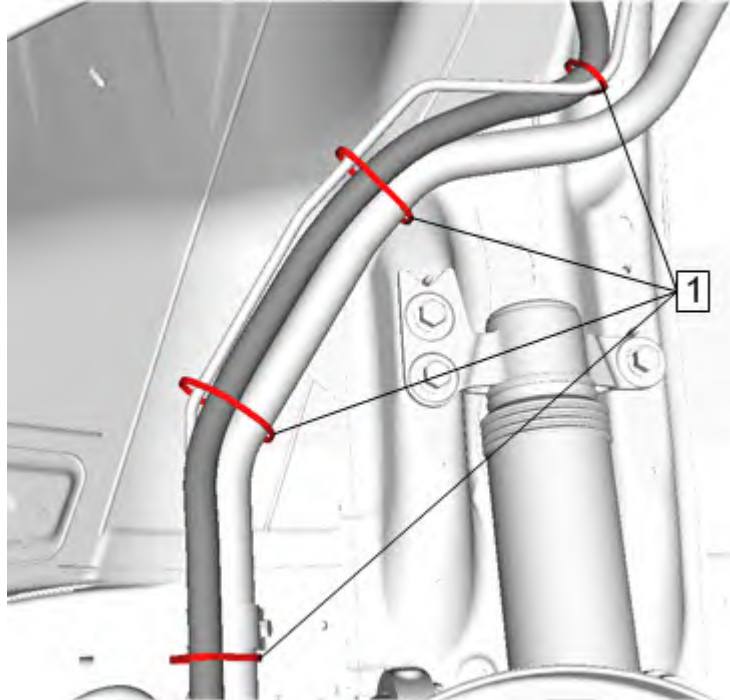


Fig. 171: Tie Strap

Courtesy of GENERAL MOTORS COMPANY

3. Install NEW Tie Strap (1) - [4x]

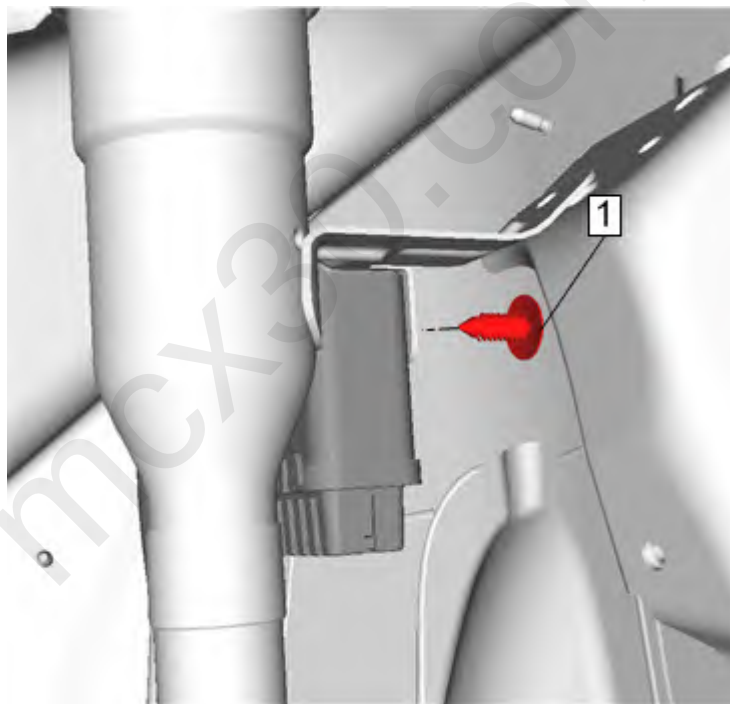


Fig. 172: Retainer

Courtesy of GENERAL MOTORS COMPANY

4. Install Retainer (1).
5. Install Rear Wheelhouse Liner-Left Side - [Rear Wheelhouse Liner Replacement- Left Side \(Equinox\)](#) [Rear Wheelhouse Liner Replacement- Left Side \(Terrain\)](#)

EVAPORATIVE EMISSION CANISTER FILTER PIPE REPLACEMENT (AWD)

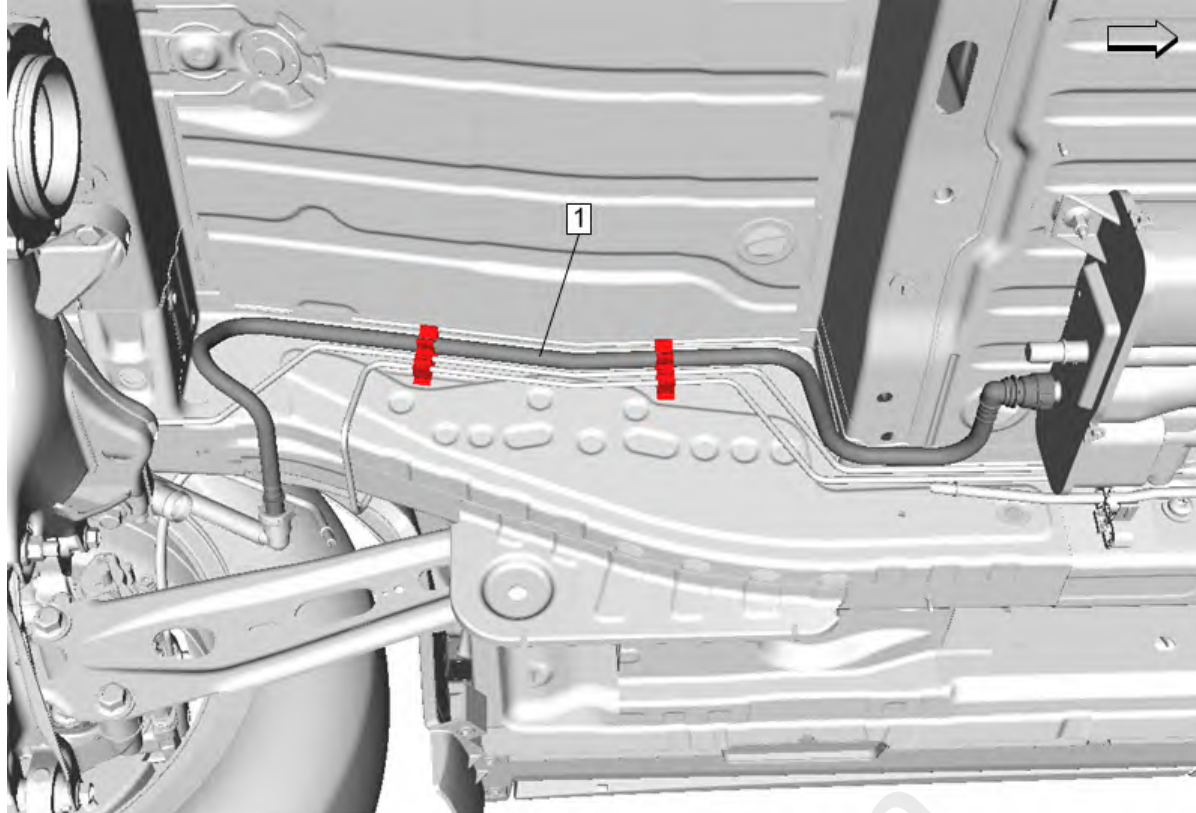


Fig. 173: Evaporative Emission Canister Filter Pipe (AWD).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Fuel Tank Replacement (AWD) .	
1	Evaporative Emission Canister Filter Pipe Procedure Disconnect the evaporative emission canister filter pipe and remove from retainers. Plastic Collar Quick Connect Fitting Service

EVAPORATIVE EMISSION CANISTER FILTER PIPE REPLACEMENT (FWD)

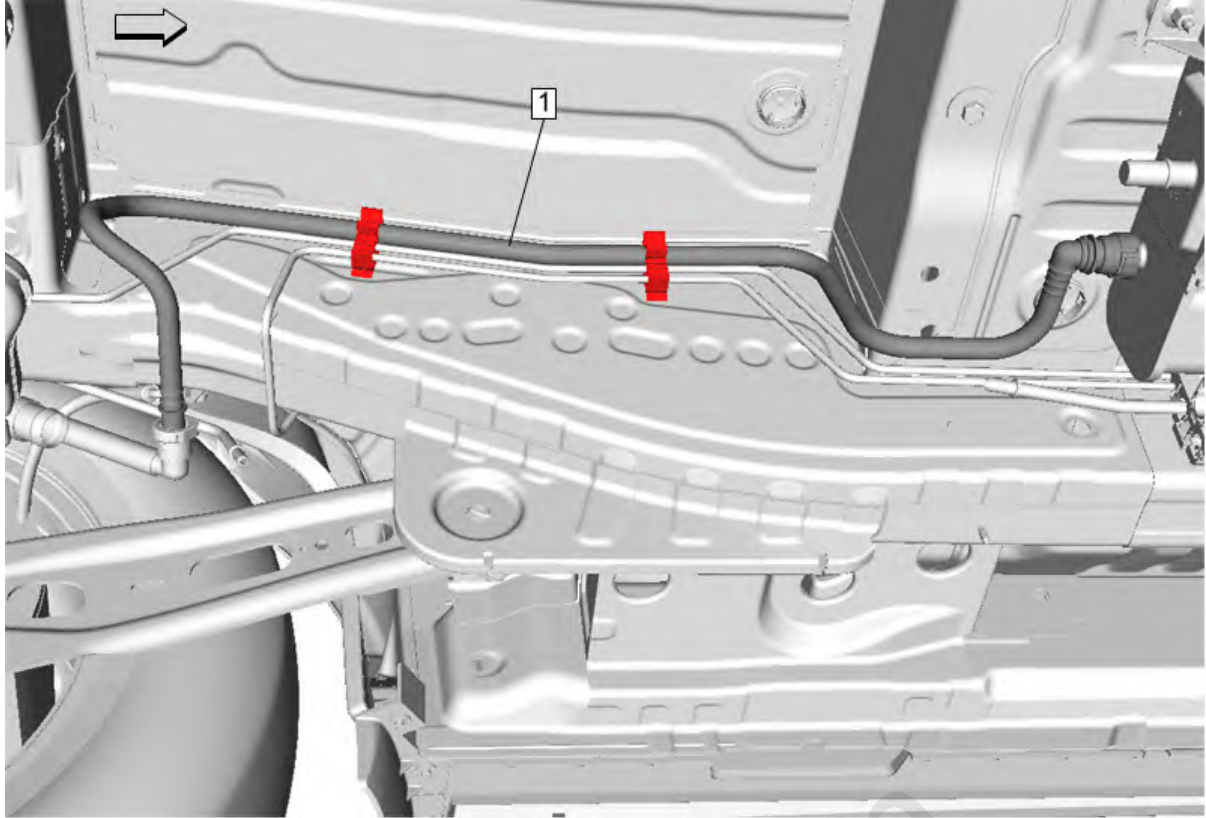


Fig. 174: Evaporative Emission Canister Filter Pipe (FWD).
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedure Fuel Tank Replacement (FWD) .	
1	Evaporative Emission Canister Filter Pipe Procedure Disconnect the evaporative emission canister filter pipe and remove from retainers. Plastic Collar Quick Connect Fitting Service

EVAPORATIVE EMISSION FRONT HOSE REPLACEMENT

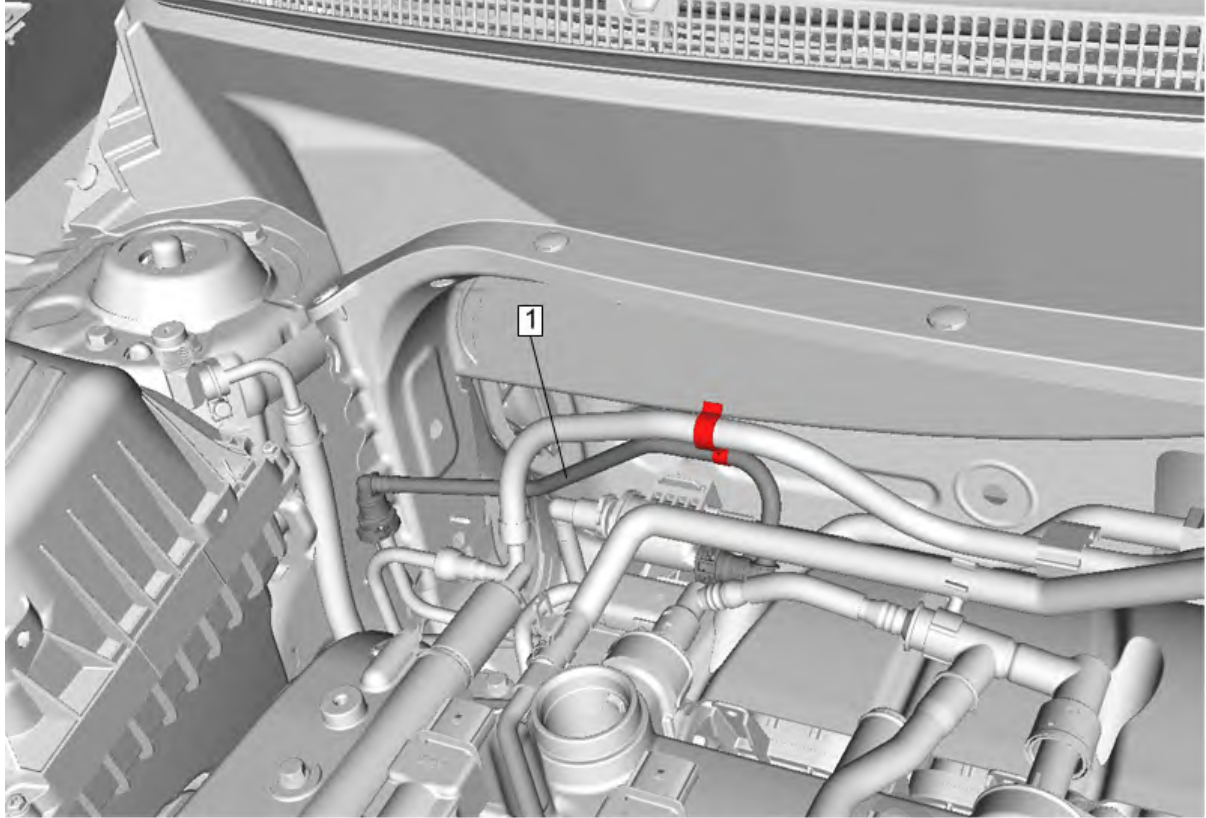


Fig. 175: Evaporative Emission Front Hose
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Evaporative Emission Front HoseProcedure Disconnect evaporative emission front hose and remove from retainers. Plastic Collar Quick Connect Fitting Service

EVAPORATIVE EMISSION FRONT PIPE REPLACEMENT (AWD)

Removal Procedure

WARNING: Refer to [Diesel/Gasoline Vapors Warning](#) .

WARNING: Refer to [Safety Glasses Warning](#) .

1. Remove Evaporative Emission Front Hose - [Evaporative Emission Front Hose Replacement](#)

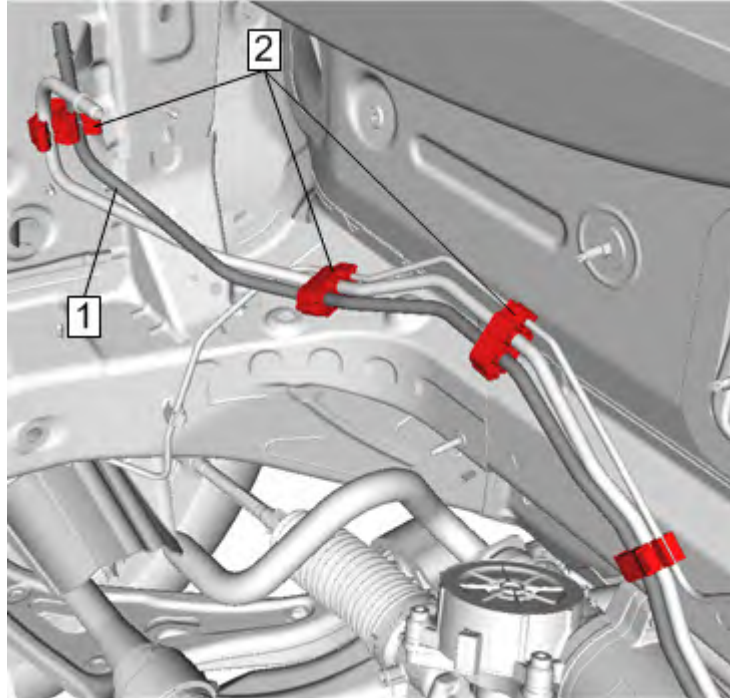


Fig. 176: Evaporative Emission Front Pipe And Retainer
Courtesy of GENERAL MOTORS COMPANY

2. Remove Evaporative Emission Front Pipe (1) @ Retainer (2) - [4x]
3. Raise and support the vehicle. **Lifting and Jacking the Vehicle** .

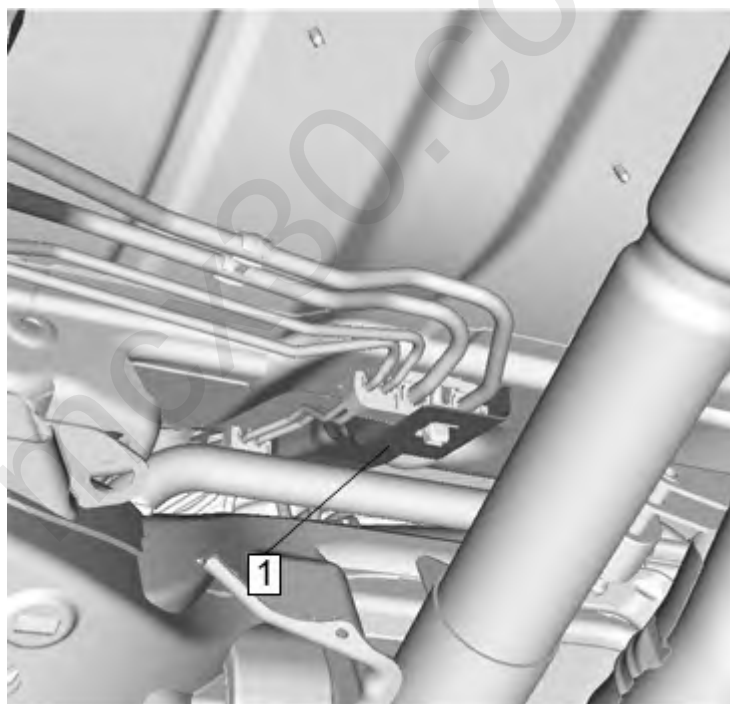


Fig. 177: Shield
Courtesy of GENERAL MOTORS COMPANY

4. Remove Shield (1).

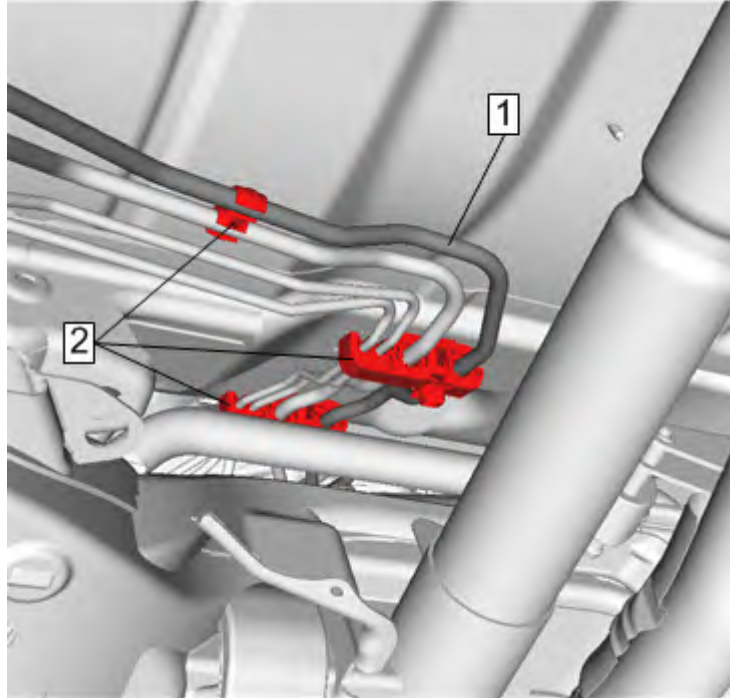


Fig. 178: Evaporative Emission Front Pipe And Retainer
 Courtesy of GENERAL MOTORS COMPANY

5. Remove Evaporative Emission Front Pipe (1) @ Retainer (2) - [3x]
6. Remove Underbody Rear Air Deflector - **Underbody Rear Air Deflector Replacement (All Wheel Drive)**, **Underbody Rear Air Deflector Replacement (Diesel)**

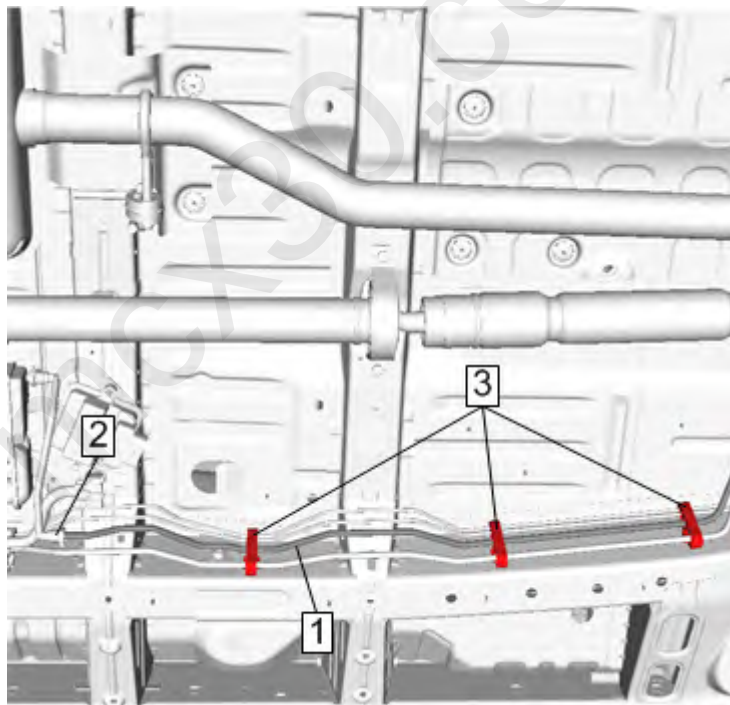


Fig. 179: Evaporative Emission Front Pipe And Retainer
 Courtesy of GENERAL MOTORS COMPANY

7. Disconnect Evaporative Emission Front Pipe (1) @ Evaporative Emission Canister Purge Solenoid Valve Hose (2) - **Plastic Collar Quick Connect Fitting Service**
8. Remove Evaporative Emission Front Pipe (1) @ Retainer (3) - [3x]

Installation Procedure

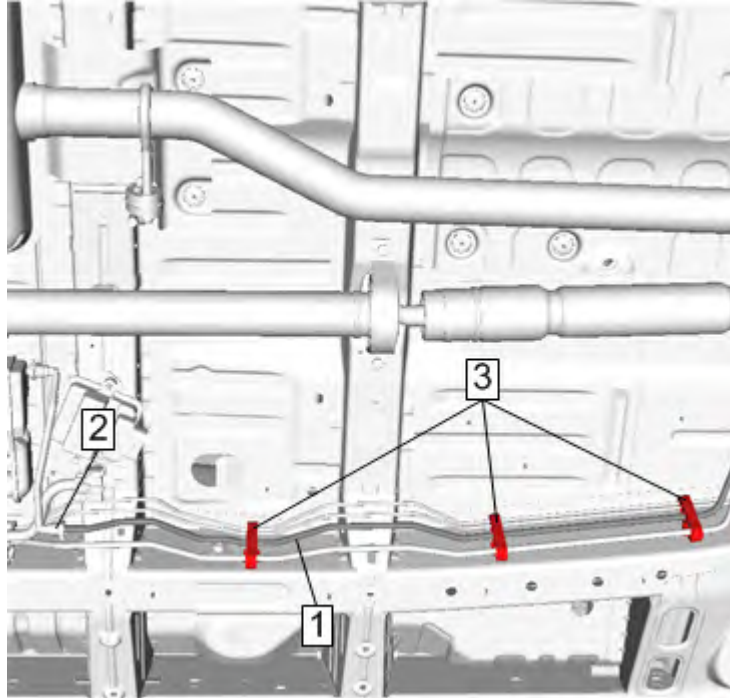


Fig. 180: Evaporative Emission Front Pipe And Retainer
 Courtesy of GENERAL MOTORS COMPANY

1. Install Evaporative Emission Front Pipe (1) @ Retainer (3) [3x]
2. Connect Evaporative Emission Front Pipe (1) @ Evaporative Emission Canister Purge Solenoid Valve Hose (2) - [Plastic Collar Quick Connect Fitting Service](#)
3. Install Underbody Rear Air Deflector - [Underbody Rear Air Deflector Replacement \(All Wheel Drive\)](#) [Underbody Rear Air Deflector Replacement \(Diesel\)](#)

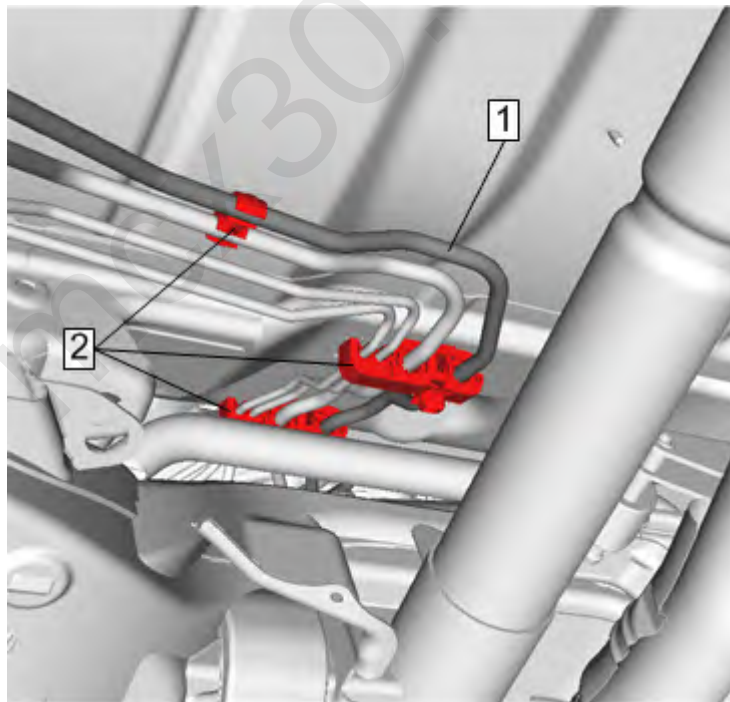


Fig. 181: Evaporative Emission Front Pipe And Retainer
 Courtesy of GENERAL MOTORS COMPANY

4. Install Evaporative Emission Front Pipe (1) @ Retainer (2) - [3x]

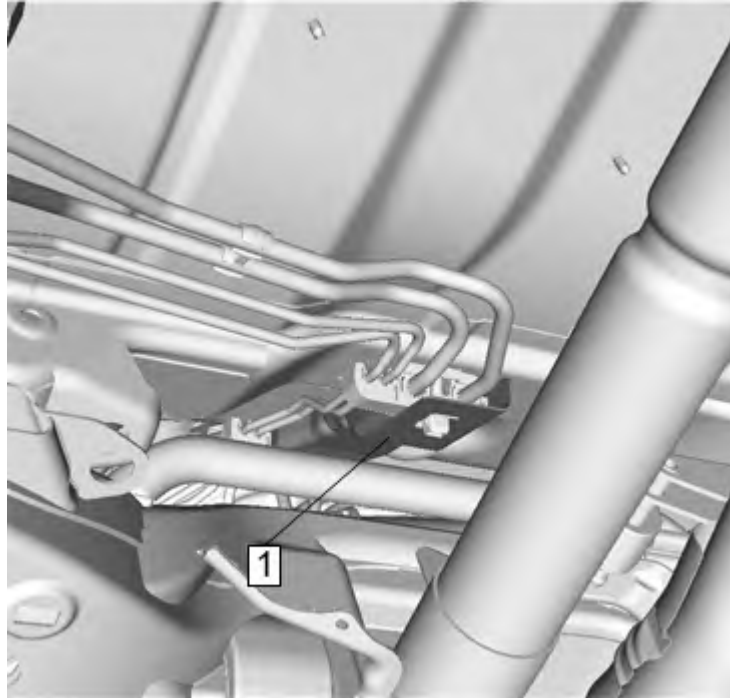


Fig. 182: Shield

Courtesy of GENERAL MOTORS COMPANY

5. Install Shield (1)
6. Lower the vehicle.

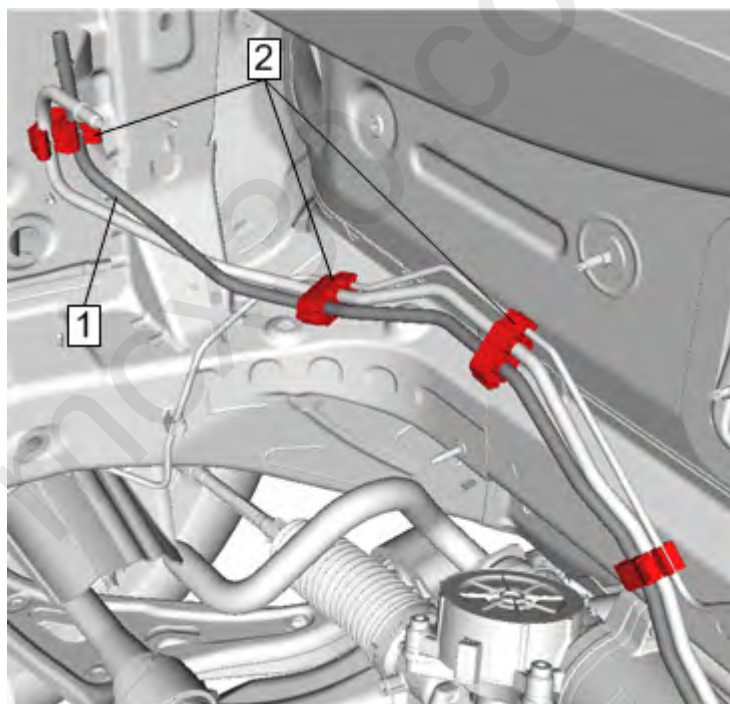


Fig. 183: Evaporative Emission Front Pipe And Retainer

Courtesy of GENERAL MOTORS COMPANY

7. Install Evaporative Emission Front Pipe (1) @ Retainer (2) - [4x]
8. Install Evaporative Emission Front Hose - [Evaporative Emission Front Hose Replacement](#)

EVAPORATIVE EMISSION FRONT PIPE REPLACEMENT (FWD)

Removal Procedure

WARNING: Refer to [Diesel/Gasoline Vapors Warning](#) .

WARNING: Refer to [Safety Glasses Warning](#) .

1. Remove Evaporative Emission Front Hose - [Evaporative Emission Front Hose Replacement](#)

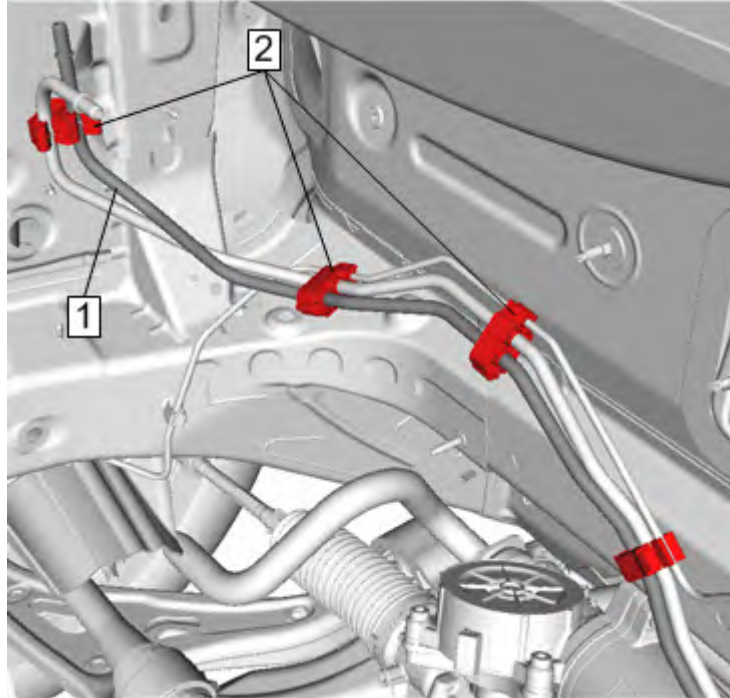


Fig. 184: Evaporative Emission Front Pipe And Retainer
Courtesy of GENERAL MOTORS COMPANY

2. Remove Evaporative Emission Front Pipe (1) @ Retainer (2) - [4x]
3. Raise and support the vehicle. [Lifting and Jacking the Vehicle](#) .

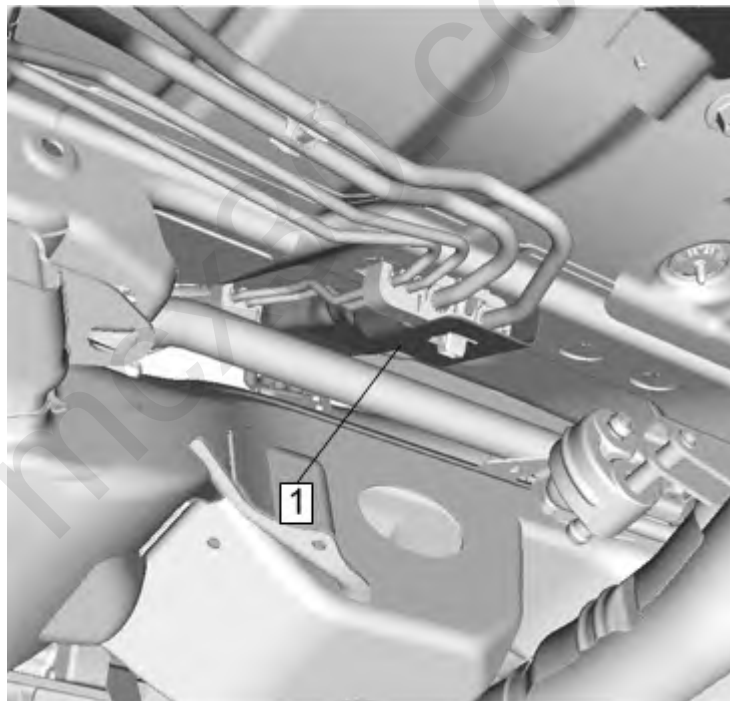


Fig. 185: Shield
Courtesy of GENERAL MOTORS COMPANY

4. Remove Shield (1)

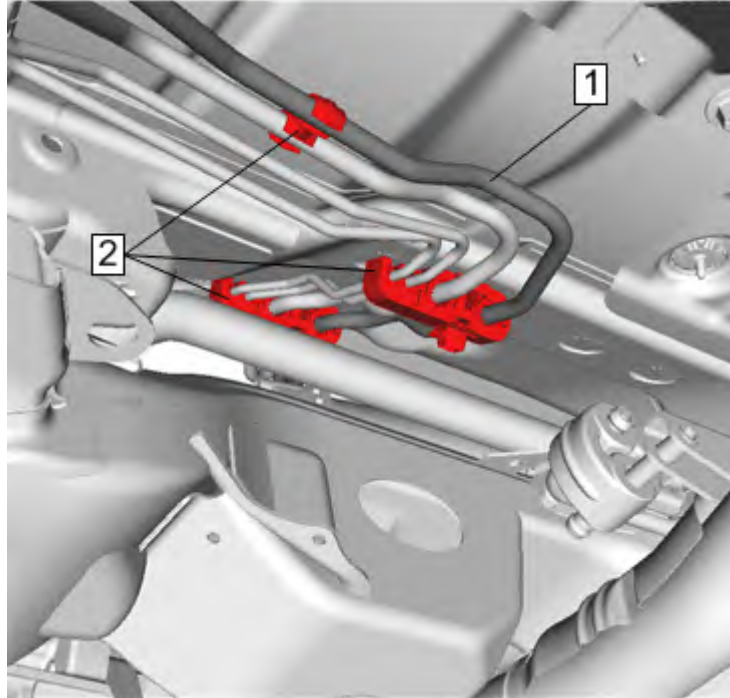


Fig. 186: Evaporative Emission Front Pipe And Retainer
 Courtesy of GENERAL MOTORS COMPANY

5. Remove Evaporative Emission Front Pipe (1) @ Retainer (2) - [3x]
6. Remove Underbody Rear Air Deflector - **Underbody Rear Air Deflector Replacement (Front Wheel Drive)**, **Underbody Rear Air Deflector Replacement (Diesel)**

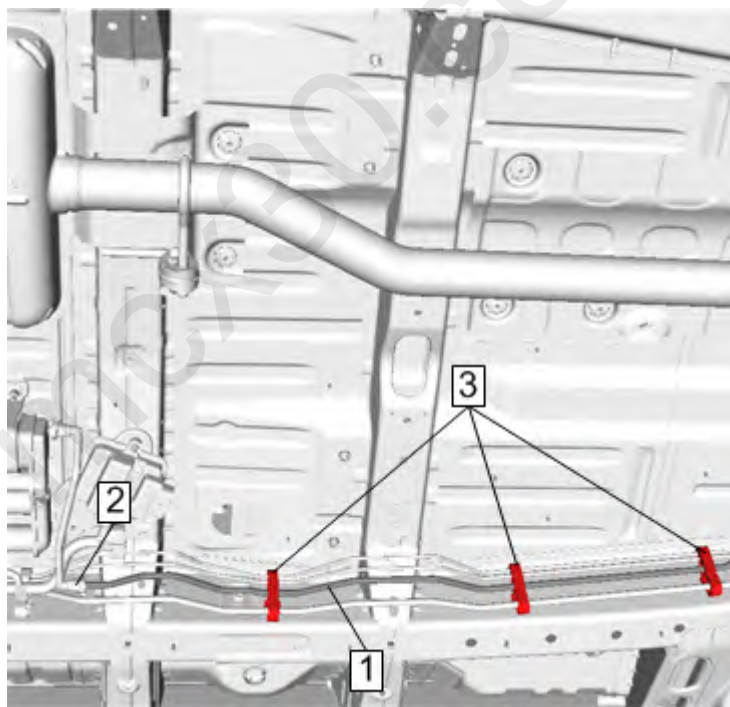


Fig. 187: Evaporative Emission Front Pipe And Retainer
 Courtesy of GENERAL MOTORS COMPANY

7. Disconnect Evaporative Emission Front Pipe (1) @ Evaporative Emission Canister Purge Solenoid Valve Hose (2) - **Plastic Collar Quick Connect Fitting Service**
8. Remove Evaporative Emission Front Pipe (1) @ Retainer (3) - [3x]

Installation Procedure

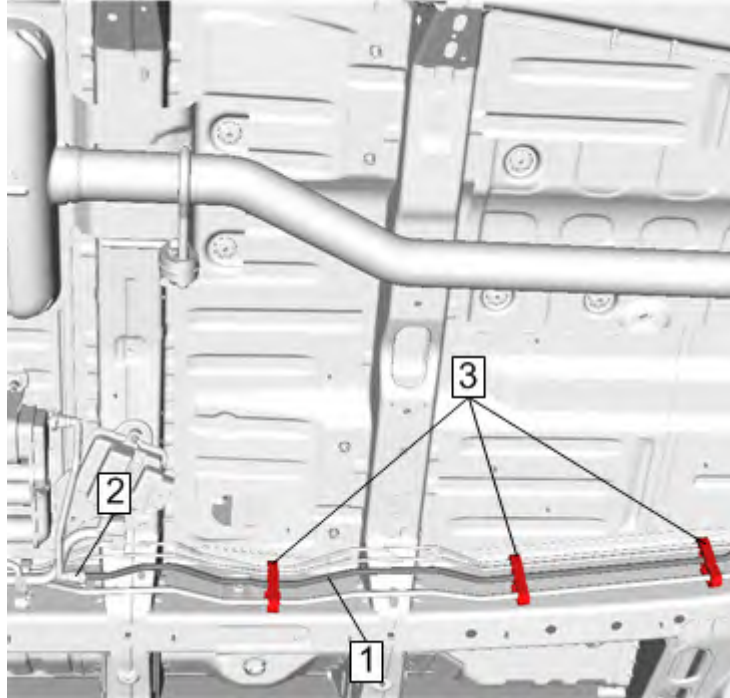


Fig. 188: Evaporative Emission Front Pipe And Retainer
 Courtesy of GENERAL MOTORS COMPANY

1. Install Evaporative Emission Front Pipe (1) @ Retainer (3) - [3x]
2. Connect Evaporative Emission Front Pipe (1) @ Evaporative Emission Canister Purge Solenoid Valve Hose (2) - [Plastic Collar Quick Connect Fitting Service](#)
3. Install Underbody Rear Air Deflector - [Underbody Rear Air Deflector Replacement \(Front Wheel Drive\)](#), [Underbody Rear Air Deflector Replacement \(Diesel\)](#)

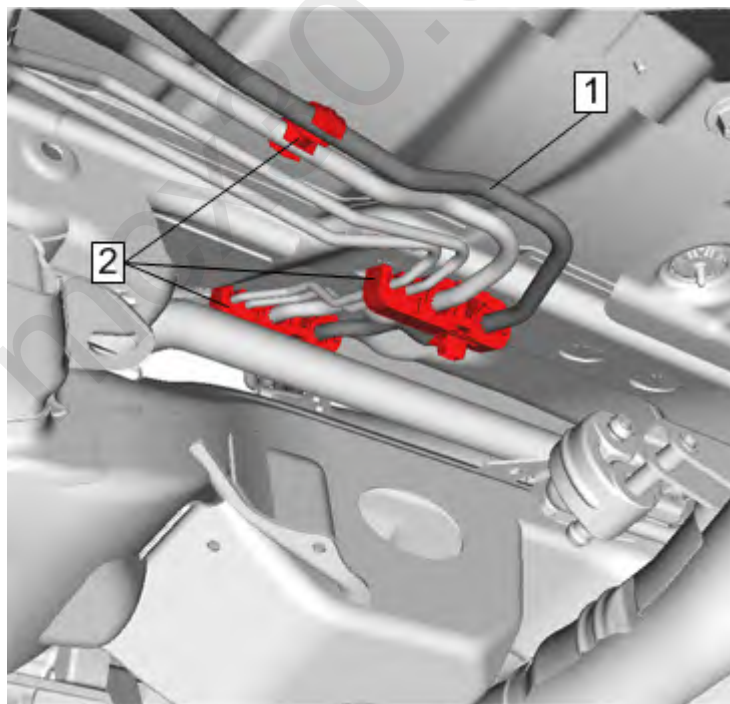


Fig. 189: Evaporative Emission Front Pipe And Retainer
 Courtesy of GENERAL MOTORS COMPANY

4. Install Evaporative Emission Front Pipe (1) @ Retainer (2) - [3x]

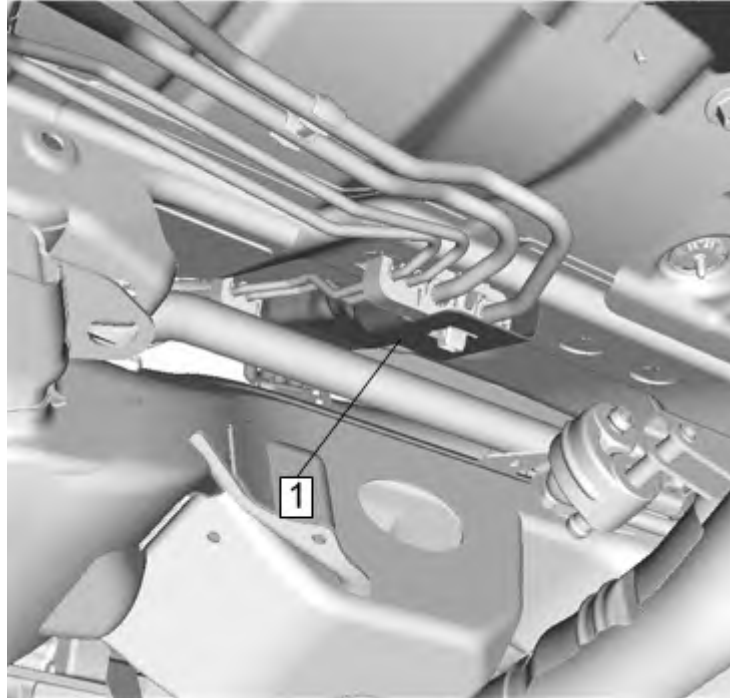


Fig. 190: Shield

Courtesy of GENERAL MOTORS COMPANY

5. Install Shield (1)
6. Lower the vehicle.

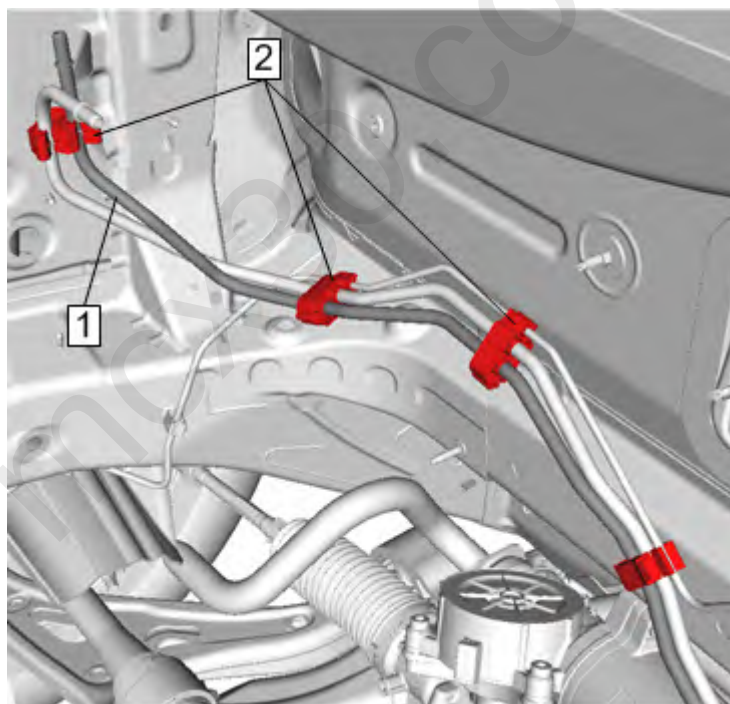


Fig. 191: Evaporative Emission Front Pipe And Retainer

Courtesy of GENERAL MOTORS COMPANY

7. Install Evaporative Emission Front Pipe (1) @ Retainer (2) - [4x]
8. Install Evaporative Emission Front Hose - [Evaporative Emission Front Hose Replacement](#)

EVAPORATIVE EMISSION CANISTER REPLACEMENT (AWD)

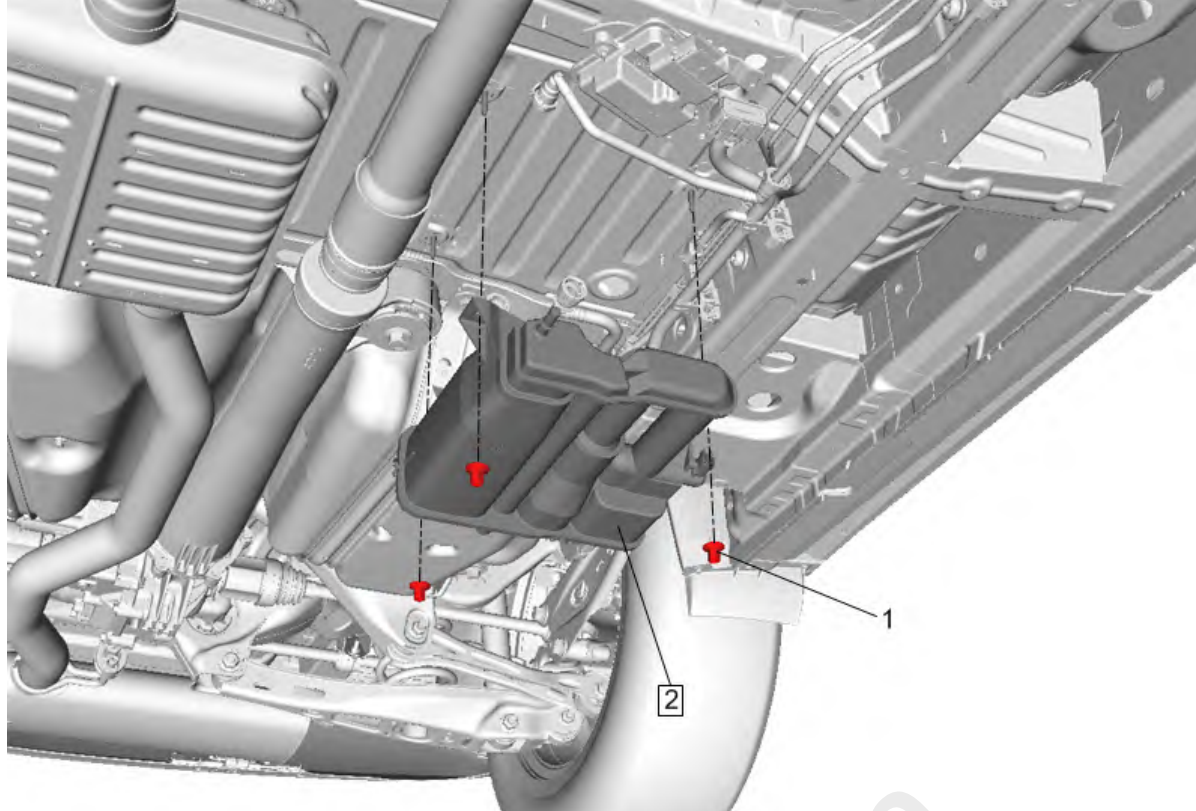


Fig. 192: Evaporative Emission Canister (AWD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedures Underbody Rear Air Deflector Replacement (All Wheel Drive), Underbody Rear Air Deflector Replacement (Diesel) - Disconnect Evaporative Emission Canister Purge Solenoid Valve Hose @ Evaporative Emission Canister - Plastic Collar Quick Connect Fitting Service - Disconnect Evaporative Emission Canister Filter Pipe @ Evaporative Emission Canister - Plastic Collar Quick Connect Fitting Service - Disconnect Evaporative Emission Canister Vent Hose @ Evaporative Emission Canister - Plastic Collar Quick Connect Fitting Service	
1	Evaporative Emission Canister Nut [3x] CAUTION: Refer to Fastener Caution . Tighten 9 N.m (80 lb in)
2	Evaporative Emission Canister Procedure Disconnect the electrical connector.

EVAPORATIVE EMISSION CANISTER REPLACEMENT (FWD)

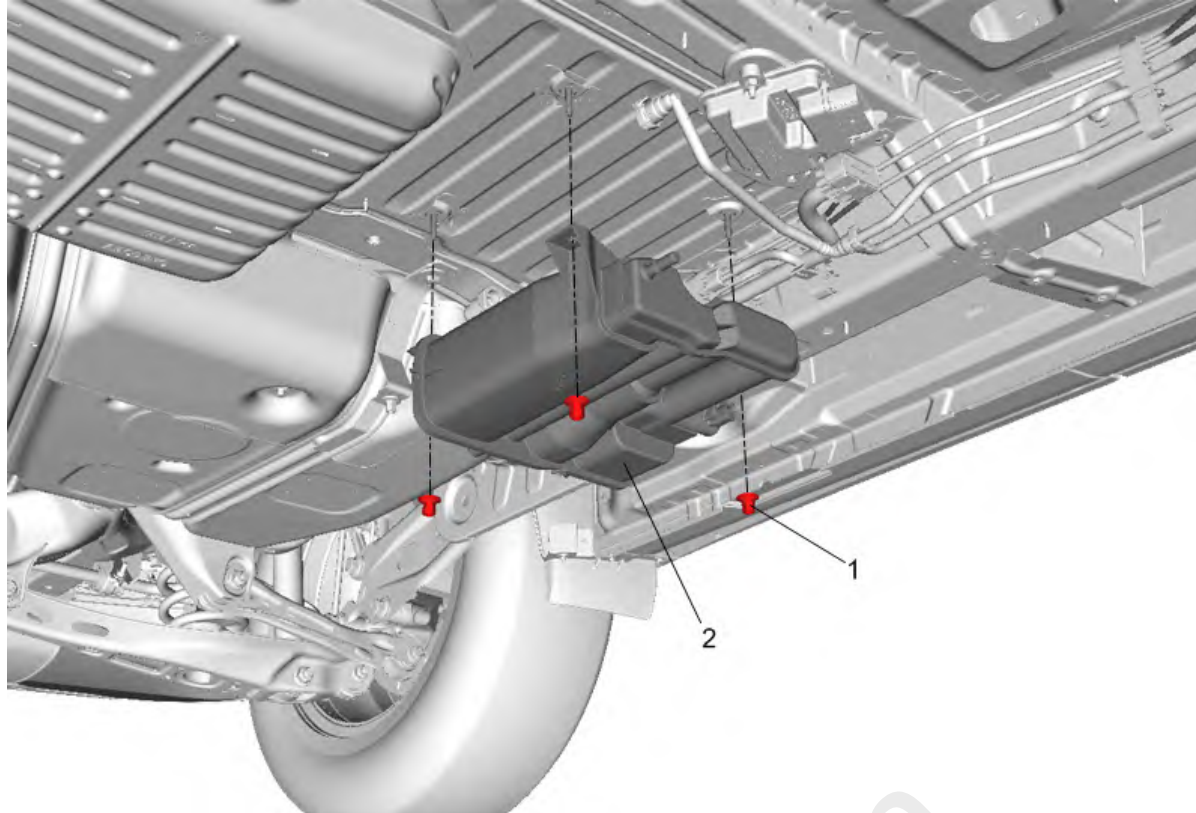


Fig. 193: Evaporative Emission Canister (FWD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Diesel/Gasoline Vapors Warning . WARNING: Refer to Safety Glasses Warning . Preliminary Procedures 1. Underbody Rear Air Deflector Replacement (All Wheel Drive) . Underbody Rear Air Deflector Replacement (Diesel) . 2. Disconnect Evaporative Emission Canister Purge Solenoid Valve Hose @ Evaporative Emission Canister - Plastic Collar Quick Connect Fitting Service 3. Disconnect Evaporative Emission Canister Filter Pipe @ Evaporative Emission Canister - Plastic Collar Quick Connect Fitting Service 4. Disconnect Evaporative Emission Canister Vent Hose @ Evaporative Emission Canister - Plastic Collar Quick Connect Fitting Service	
1	Evaporative Emission Canister Nut [3x] CAUTION: Refer to Fastener Caution . Tighten 9 N.m (80 lb in)
2	Evaporative Emission Canister Procedure Disconnect the electrical connector.

EVAPORATIVE EMISSION SYSTEM CLEANING

Special Tools

Equivalent regional tools: [Special Tools \(Diagnostic Tools\)](#) [Special Tools \(Mechanical Tools\)](#)

Inspection Procedure

CAUTION: Use the Evaporative Emission (EVAP) System Tester GE 41413-A in order to provide a clean, dry, low pressure nitrogen gas source. Do not substitute any other pressurized source, gas or otherwise. Damage may result to the EVAP system, test equipment or cause a safety risk.

NOTE: Proceed with the following procedure only if referenced by an evaporative emission (EVAP) diagnostic or repair procedure.

1. Turn OFF the ignition.
2. Remove the EVAP canister purge valve. [Evaporative Emission Canister Purge Solenoid Valve Replacement](#)
3. Lightly tap the EVAP canister purge valve on a hard surface.
4. Inspect for carbon particles exiting either of the vacuum ports.
 - If no carbon particles were detected, but a blockage was detected during a diagnostic procedure, install the original EVAP canister purge valve. Continue with the cleaning procedure.
 - If carbon particles are found during the inspection procedure, continue with the cleaning procedure.
 - If a diagnostic procedure directed you to replace the EVAP canister purge valve and no carbon particles were detected, replace the EVAP canister purge valve. Return to the published service procedure.

Cleaning Procedure

1. Raise and support the vehicle. [Lifting and Jacking the Vehicle](#)
2. Remove the EVAP canister. [Evaporative Emission Canister Replacement \(AWD\)Evaporative Emission Canister Replacement \(FWD\)](#)
3. Turn OFF the main valve on the **GE 41413 - 200** station.
4. Disconnect the hose from the diagnostic station pressure regulator.
5. Using a section of vacuum hose, connect one end onto the EVAP pressure/purge diagnostic station pressure regulator.
6. Connect the other end of the vacuum hose to the canister side of the purge pipe.
7. Turn ON the main nitrogen cylinder valve and continue to discharge nitrogen for 15 seconds.
8. If the nitrogen does not clear the blockage, replace the purge pipe.
9. Return the EVAP pressure/purge diagnostic station to the stations original condition.
10. Install a new EVAP canister. [Evaporative Emission Canister Replacement \(AWD\)Evaporative Emission Canister Replacement \(FWD\)](#)
11. Lower the vehicle.
12. Install a new EVAP canister purge valve. [Evaporative Emission Canister Purge Solenoid Valve Replacement](#)
13. Return to the diagnostic table that sent you here.

IGNITION COIL REPLACEMENT

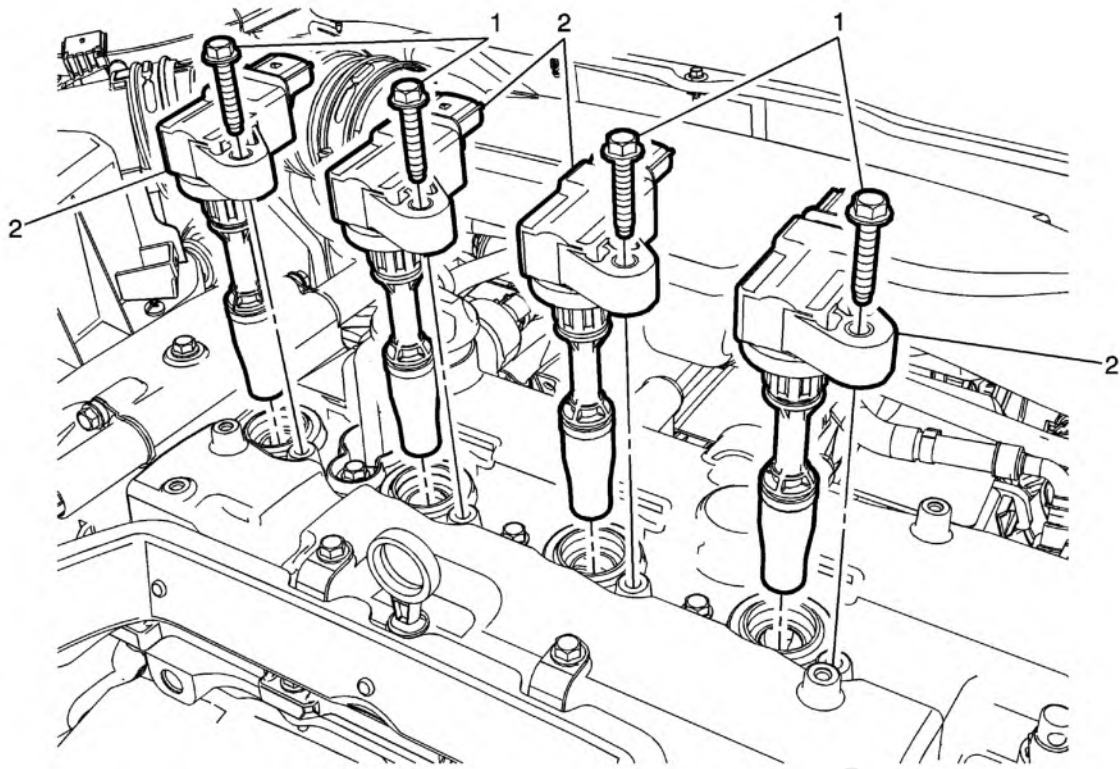


Fig. 194: Ignition Coils And Fasteners
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures Intake Manifold Cover Replacement - Disconnect the electrical connectors.	
1	Ignition Coil Fastener [4x] CAUTION: Refer to Fastener Caution . Tighten 10 N.m (89 lb in)
2	Ignition Coil [4x] Procedure - Inspect the inside of the ignition coil boot for a thin, even coat of dielectric grease. If there is no grease present or additional grease is necessary, continue to the next step. - Apply a thin coating of dielectric grease to the inside of the ignition coil boot up to a depth of 15 mm (0.60 in) from the end of the boot. Adhesives, Fluids, Lubricants, and Sealers - Remove any excess dielectric grease from around the end of the ignition coil boot and ensure there is not an excessive amount within the boot.

SPARK PLUG REPLACEMENT

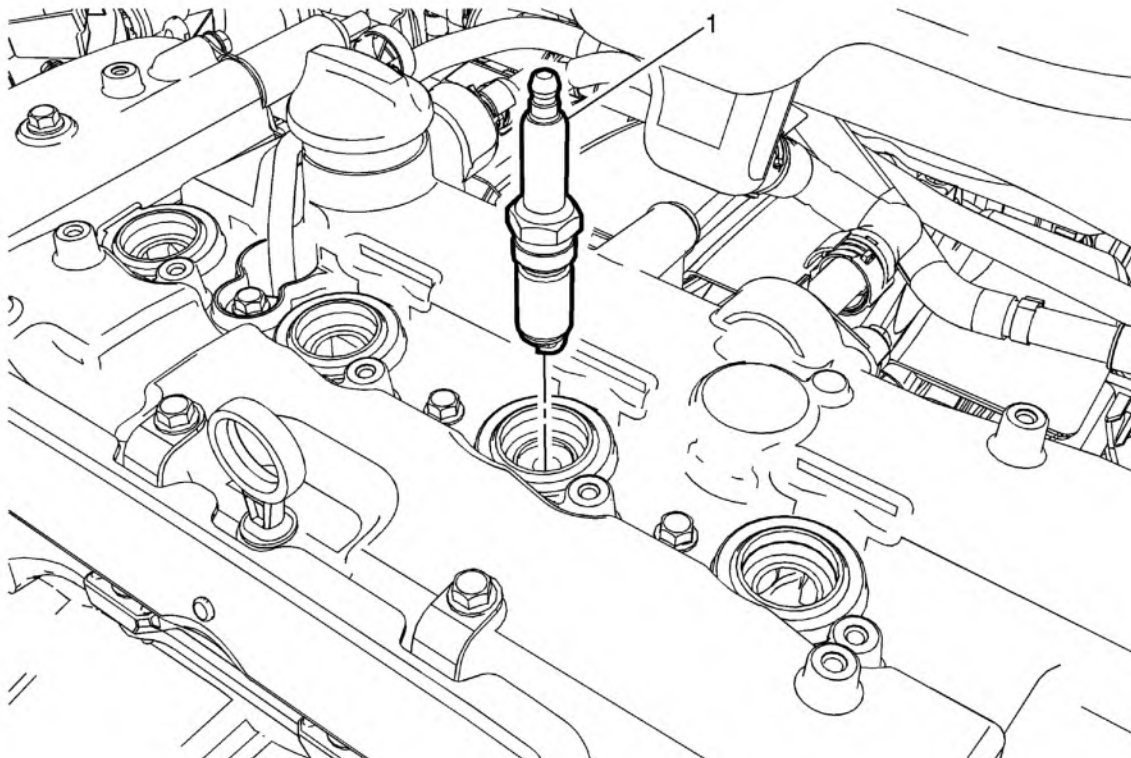


Fig. 195: Spark Plug

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
CAUTION: This engine has aluminum cylinder heads. Do not remove the spark plugs from a hot engine, allow it to cool first. Removing the spark plugs from a hot engine may cause spark plug thread damage or cylinder head damage.	
Preliminary Procedure Ignition Coil Replacement	
1	Spark Plug [4x] CAUTION: Refer to Component Fastener Tightening Caution . Procedure 1. If reusing the spark plugs, inspect for wear or damage. Spark Plug Inspection 2. If using NEW spark plugs, do NOT attempt to check the spark plug gap. The plugs come pre-gapped. 3. Tighten 20 N.m (15 lb ft)

SPARK PLUG INSPECTION

Spark Plug Usage

Ensure that the correct spark plug is installed. An incorrect spark plug causes driveability conditions. Refer to the Electronic Parts Catalog.

Spark Plug Inspection

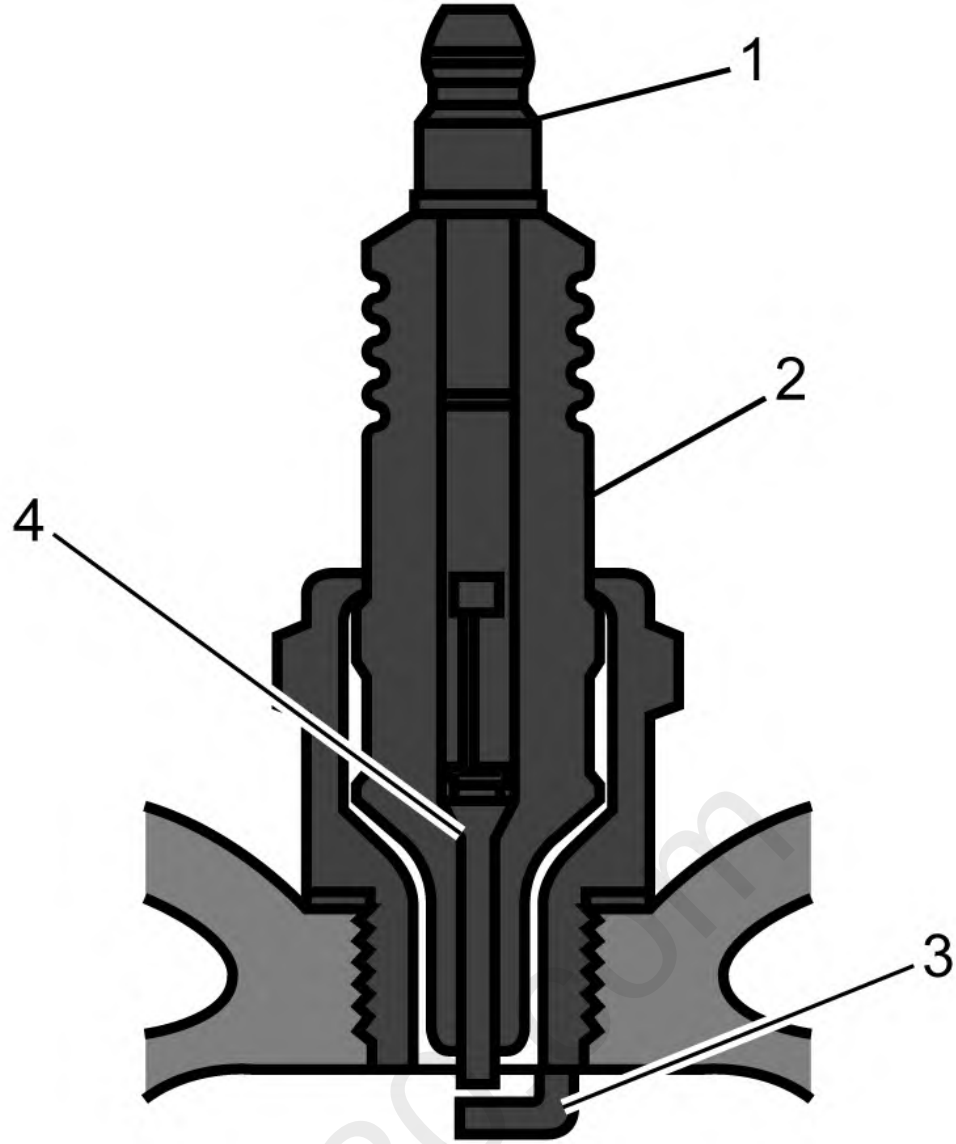


Fig. 196: Cross Sectional View Of Spark Plug
Courtesy of GENERAL MOTORS COMPANY

- Inspect the terminal post (1) for damage.
 - Inspect for a bent or broken terminal post (1).
 - Test for a loose terminal post (1) by twisting and pulling the post. The terminal post (1) should NOT move.
- Inspect the insulator (2) for flashover or carbon tracking, soot. This condition is often mistakenly identified as a cracked insulator. This is caused by the electrical charge traveling across the insulator (2) between the terminal post (1) and ground. Inspect for the following conditions:
 - Inspect the spark plug boot for damage.
 - Inspect the spark plug recess area of the cylinder head for moisture, such as oil, coolant, or water. A spark plug boot that is saturated causes arcing to ground.
- Inspect the insulator (2) for cracks. All or part of the electrical charge may arc through the crack instead of the electrodes (3, 4).
- Inspect for evidence of improper arcing.
 - Measure the gap between the center electrode (4) and the side electrode (3) terminals. This must be done carefully in order to avoid damaging the small diameter Iridium center electrode. Refer to [Ignition System Specifications](#) . An excessively wide electrode gap can prevent correct spark plug operation.
 - Inspect for the correct spark plug torque. Refer to [Ignition System Specifications](#) . Insufficient torque can prevent correct spark plug operation. An over torqued spark plug, causes the insulator (2) to crack.
 - Inspect for signs of tracking that occurred near the insulator tip instead of the center electrode (4).
 - Inspect for a broken or worn side electrode (3).

- Inspect for a broken, worn, or loose center electrode (4) by shaking the spark plug.
 - A rattling sound indicates internal damage.
 - A loose center electrode (4) reduces the spark intensity.
- Inspect for bridged electrodes (3, 4). Deposits on the electrodes (3, 4) reduce or eliminates the gap.
- Inspect for worn or missing platinum pads on the electrodes (3, 4) If equipped.
- Inspect for excessive fouling.
- Inspect the spark plug recess area of the cylinder head for debris. Dirty or damaged threads can cause the spark plug not to seat correctly during installation.

Spark Plug Visual Inspection

- Normal operation - Brown to grayish-tan with small amounts of white powdery deposits are normal combustion by-products from fuels with additives. Reddish orange deposits can indicate MMT fuel additive which is still used in some markets around the world (will cause misfire and cannot be burned off). MMT fuel additive use should be avoided.
- Carbon Fouled - Dry, fluffy black carbon, or soot caused by the following conditions:
 - Rich fuel mixtures
 - Leaking fuel injectors
 - Excessive fuel pressure
 - Restricted air filter element
 - Incorrect combustion
 - Reduced ignition system voltage output
 - Weak coils
 - Worn ignition wires
 - Incorrect spark plug gap
 - Excessive idling or slow speeds under light loads can keep spark plug temperatures so low that normal combustion deposits may not burn off.
- Deposit Fouling - Oil, coolant, or additives that include substances such as silicone, very white coating, reduces the spark intensity. Most powdery deposits will not effect spark intensity unless they form into a glazing over the electrode.

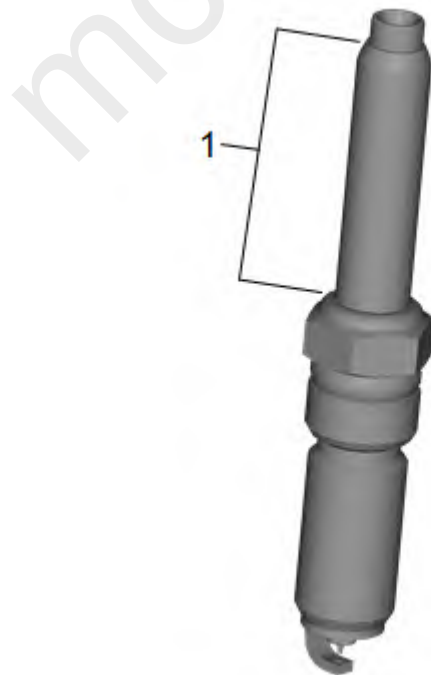


Fig. 197: Inspect For Carbon On Spark Plug Tower
 Courtesy of GENERAL MOTORS COMPANY

NOTE: Carbon on spark plug tower means carbon will also be on inside of spark plug wire boot or coil boot and will cause both new spark plug

and spark plug wire or coil boot to fail again.

-
- If carbon tracking occurs on spark plug tower (1), replace spark plug and spark plug wire or coil boot.

CRANKSHAFT POSITION SENSOR REPLACEMENT

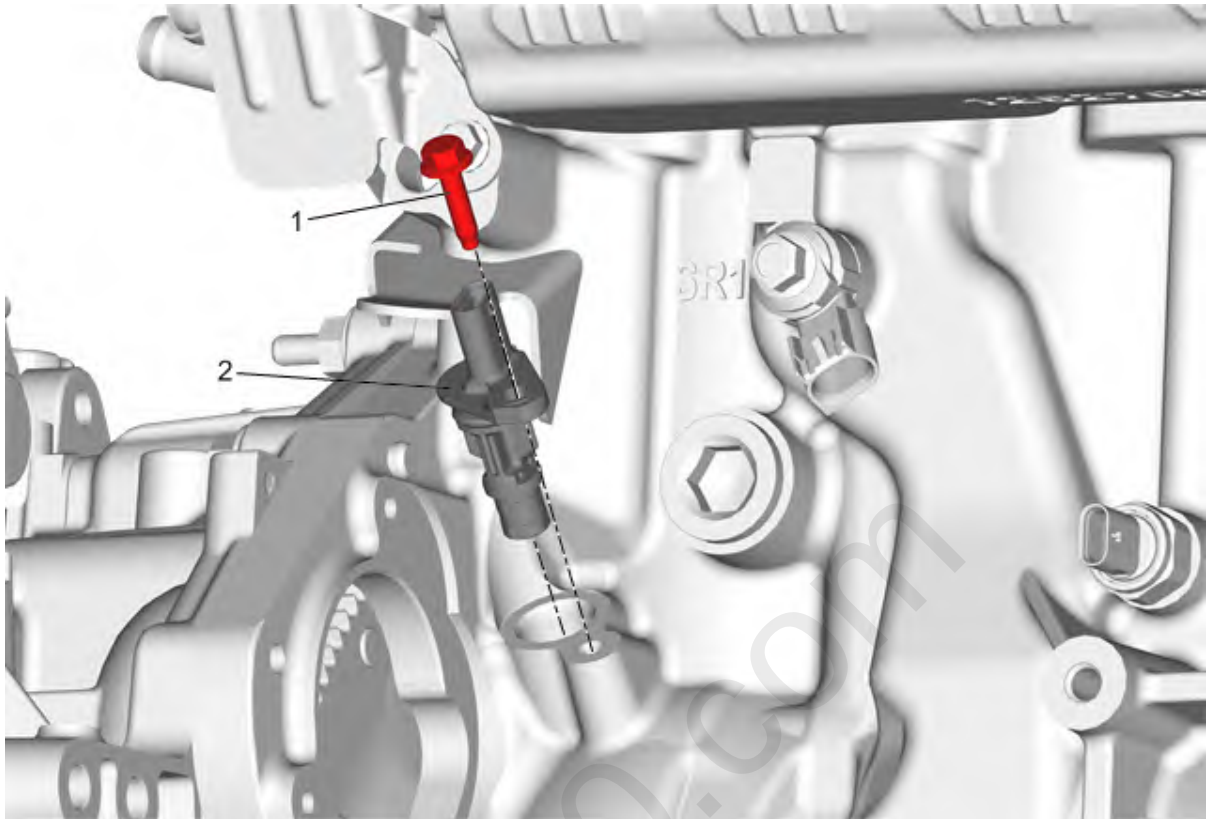


Fig. 198: Crankshaft Position Sensor
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. <u>Starter Replacement (LTG - All Wheel Drive)</u> <u>Starter Replacement (LTG - Front Wheel Drive)</u>. 2. Disconnect the electrical connector.	
1	Crankshaft Position Sensor Fastener CAUTION: Refer to <u>Fastener Caution</u> . Tighten 10 N.m (89 lb in)
2	Crankshaft Position Sensor Procedure 1. If reusing the OLD sensor, install a NEW seal. 2. Perform the crankshaft position variation learn. <u>Crankshaft Position Variation Learn</u> NOTE: A NEW sensor will come with a NEW seal.

CAMSHAFT POSITION SENSOR REPLACEMENT - INTAKE

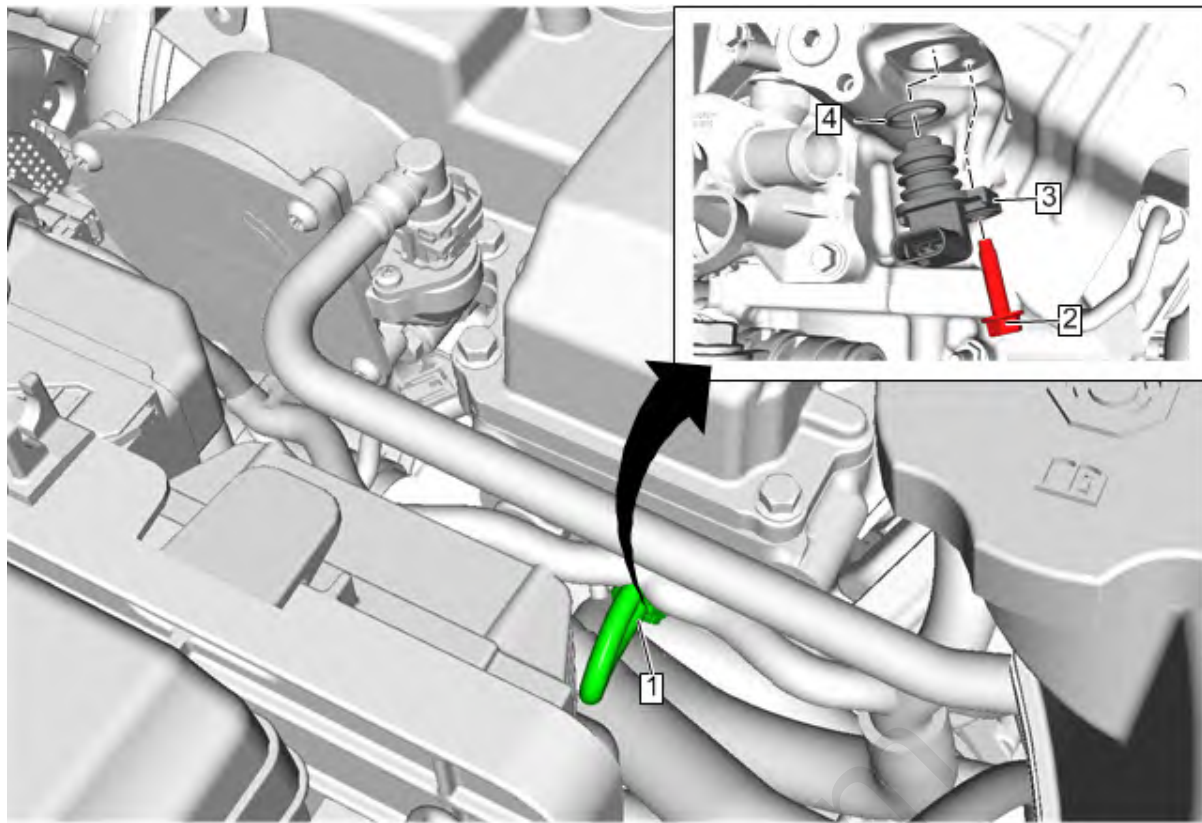


Fig. 199: Camshaft Position Sensor - Intake
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures	
1. <u>Charge Air Cooler Outlet Air Tube Replacement</u>	
2. Reposition Heater Inlet Hose @ Water Outlet - <u>Water Outlet Replacement (LTG)</u>	
1	Electrical Connector
2	Camshaft Position Sensor Bolt CAUTION: Refer to <u>Fastener Caution</u> . Tighten 10 N.m (89 lb in)
3	Camshaft Position Sensor
4	Camshaft Position Sensor Seal Procedure Install a NEW seal.

CAMSHAFT POSITION SENSOR REPLACEMENT - EXHAUST

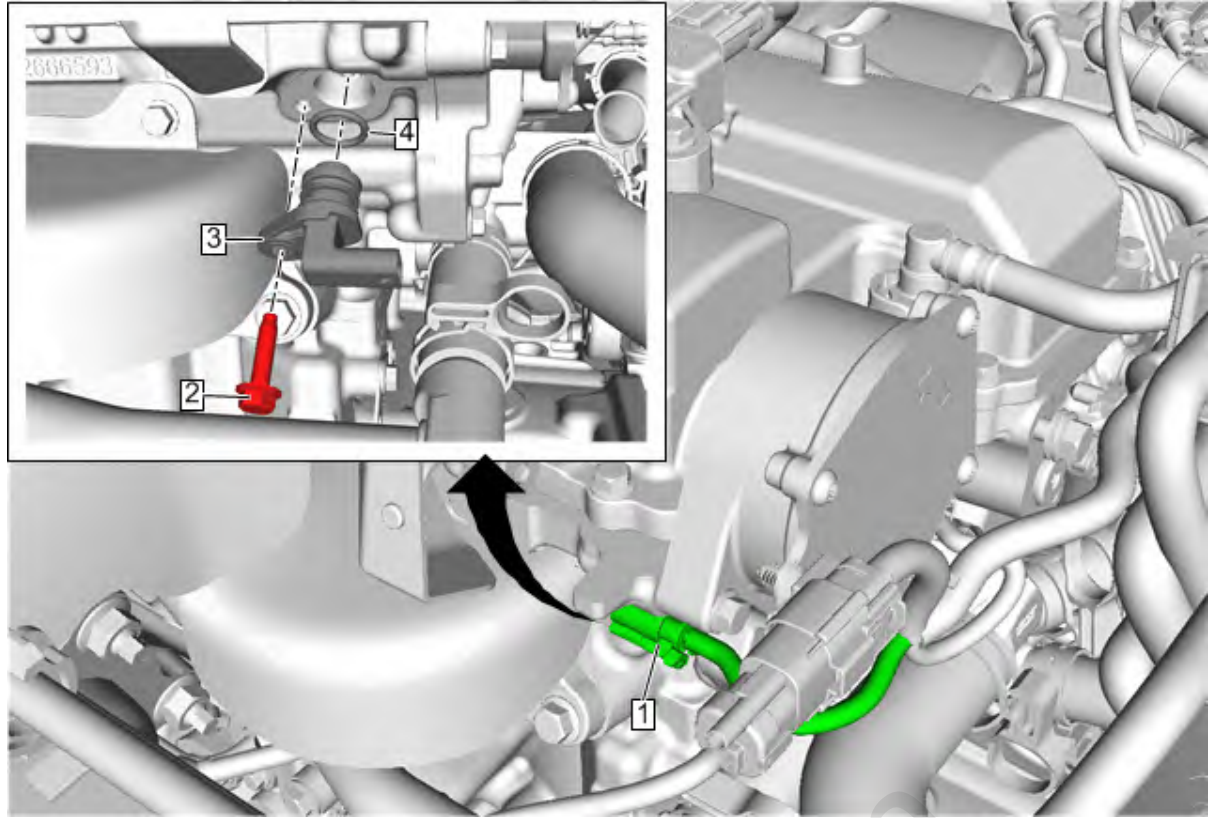


Fig. 200: Camshaft Position Sensor - Exhaust
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Intake Manifold Cover Replacement</u>	
1	Electrical Connector
2	Camshaft Position Sensor Bolt CAUTION: Refer to <u>Fastener Caution</u> . Tighten 10 N.m (89 lb in)
3	Camshaft Position Sensor
4	Camshaft Position Sensor Seal Procedure Install a NEW seal.

CAMSHAFT POSITION ACTUATOR EXHAUST SOLENOID VALVE REPLACEMENT

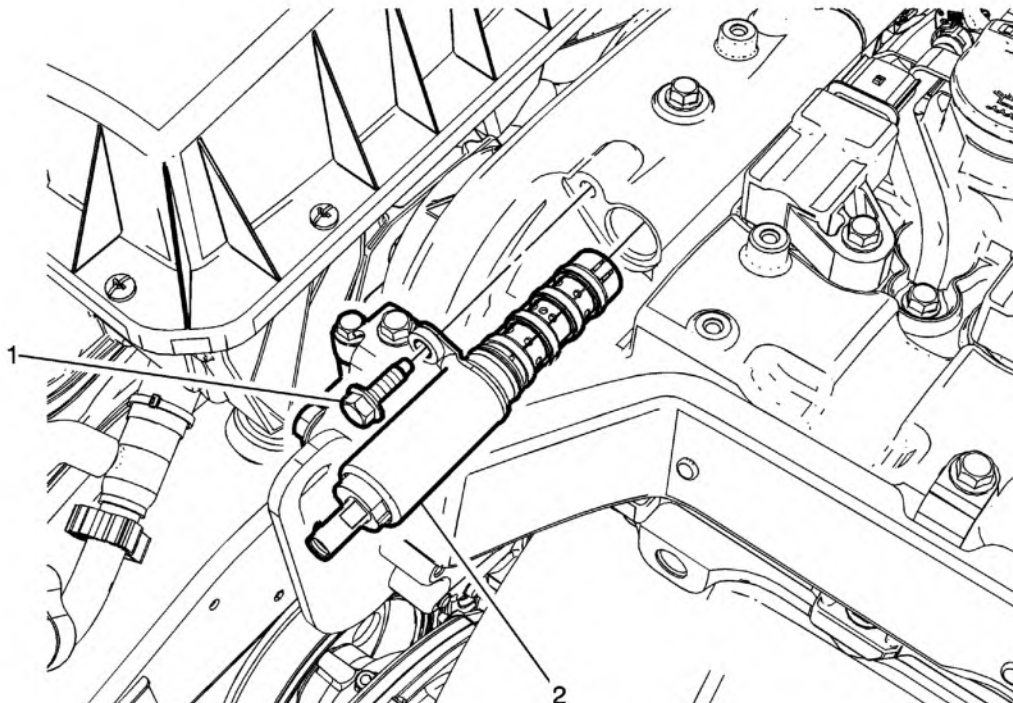


Fig. 201: Camshaft Position Actuator Exhaust Solenoid Valve
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures <u>Intake Manifold Cover Replacement</u> - Disconnect the electrical connector.	
1	Camshaft Position Actuator Exhaust Solenoid Valve Fastener CAUTION: Refer to <u>Fastener Caution</u> . Tighten 10 N.m (89 lb in)
2	Camshaft Position Actuator Exhaust Solenoid Valve Procedure If reusing the OLD solenoid valve, install a NEW seal. NOTE: A NEW solenoid valve will come with a NEW seal.

CAMSHAFT POSITION ACTUATOR INTAKE SOLENOID VALVE REPLACEMENT

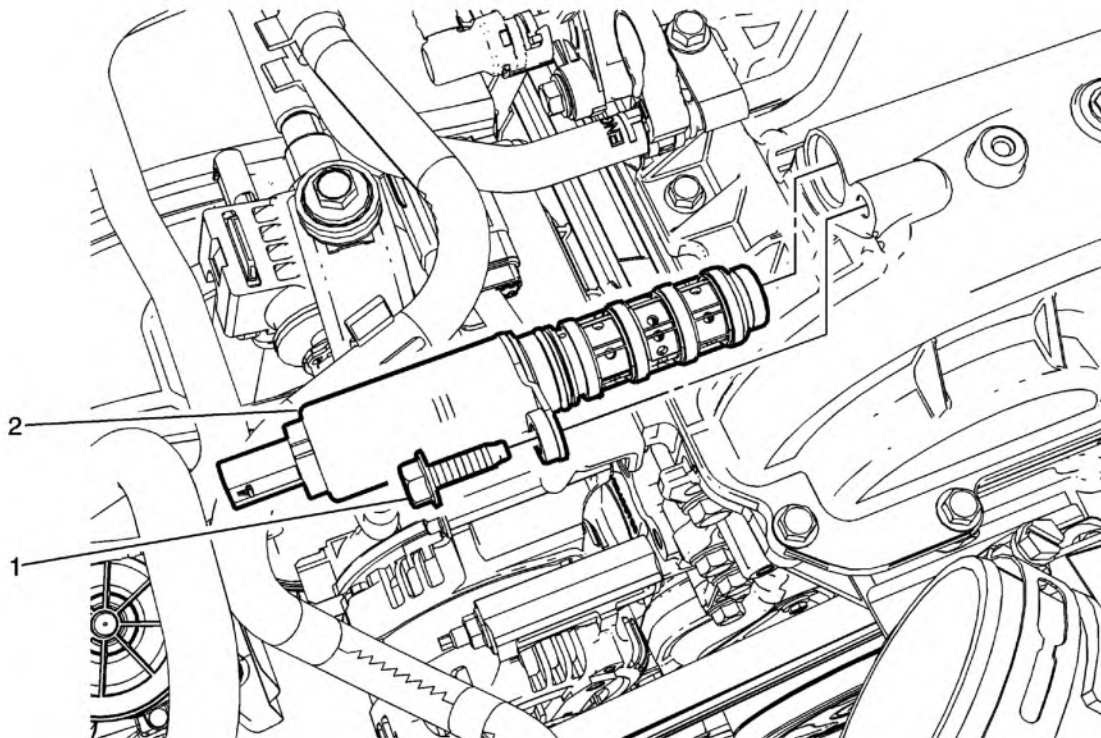


Fig. 202: Camshaft Position Actuator Intake Solenoid Valve

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures <u>Intake Manifold Cover Replacement</u> - Disconnect the electrical connector.	
1	Camshaft Position Actuator Intake Solenoid Valve Fastener CAUTION: Refer to <u>Fastener Caution</u> . Tighten 10 N.m (89 lb in)
2	Camshaft Position Actuator Intake Solenoid Valve Procedure If reusing the OLD solenoid valve, install a NEW seal. NOTE: A NEW solenoid valve will come with a NEW seal.

KNOCK SENSOR REPLACEMENT (POSITION 1)

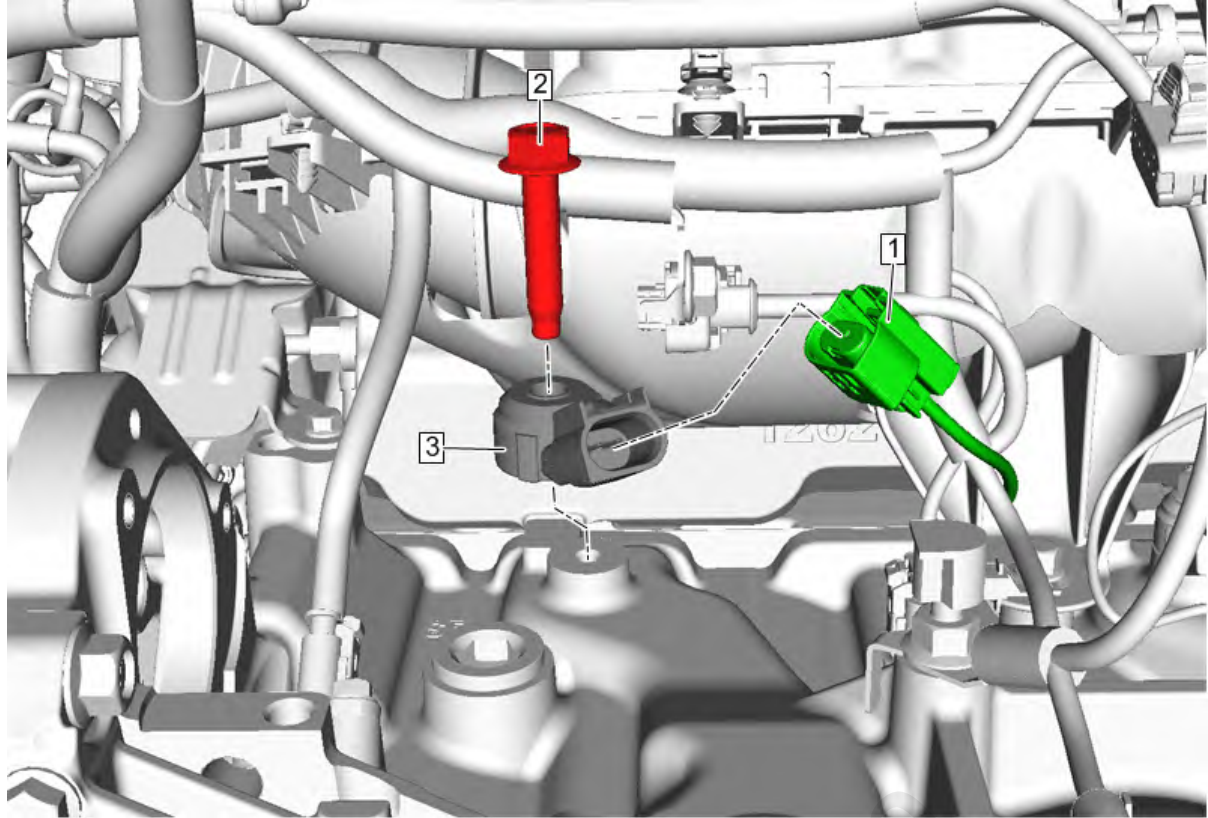


Fig. 203: Knock Sensor (Position 1)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Starter Replacement (LTG - All Wheel Drive) Starter Replacement (LTG - Front Wheel Drive).	
1	Electrical Connector
2	Knock Sensor Fastener CAUTION: Refer to Fastener Caution . Tighten 25 N.m (18 lb ft)
3	Knock Sensor

KNOCK SENSOR REPLACEMENT (POSITION 2)

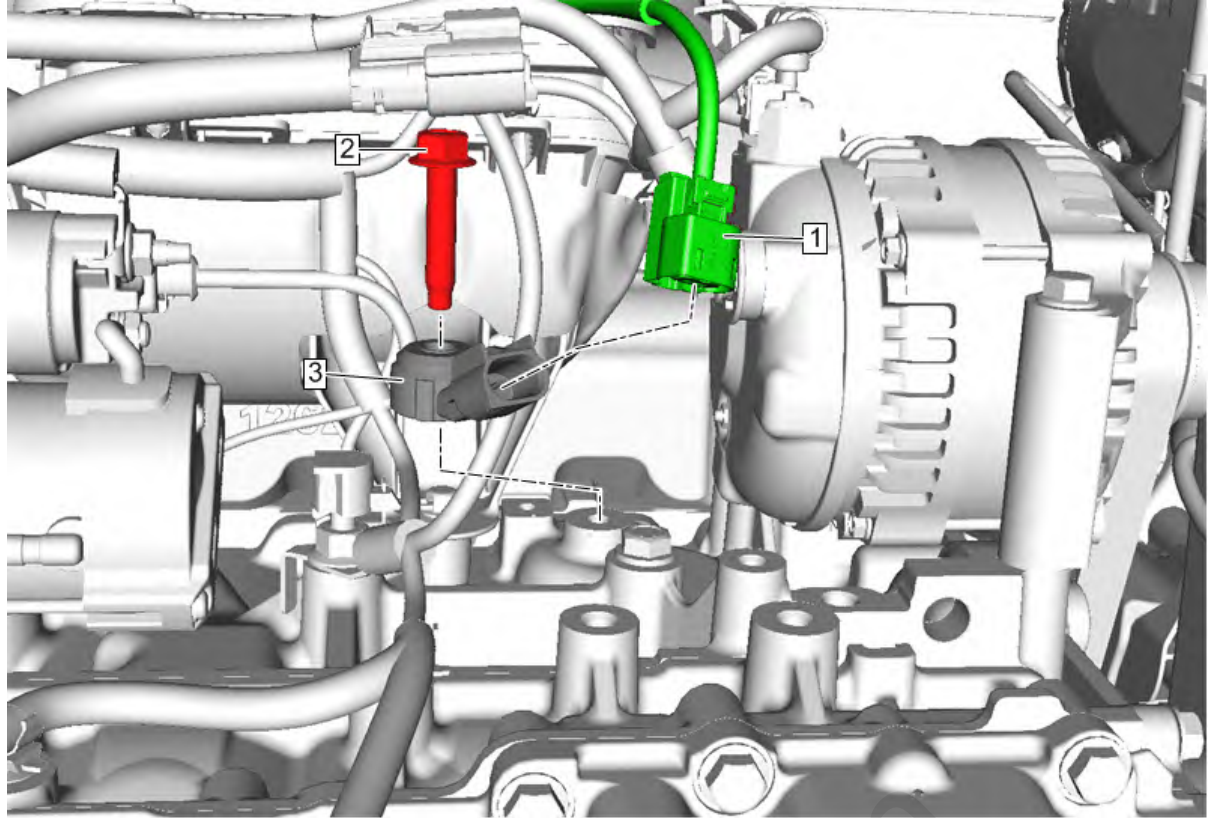


Fig. 204: Knock Sensor (Position 2)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure { If equipped } Power Transfer Unit Case Replacement (M3D Transmission with LTG Engine)	
1	Electrical Connector
2	Knock Sensor Fastener CAUTION: Refer to Fastener Caution . Tighten 25 N.m (18 lb ft)
3	Knock Sensor

OIL PUMP FLOW CONTROL VALVE REPLACEMENT

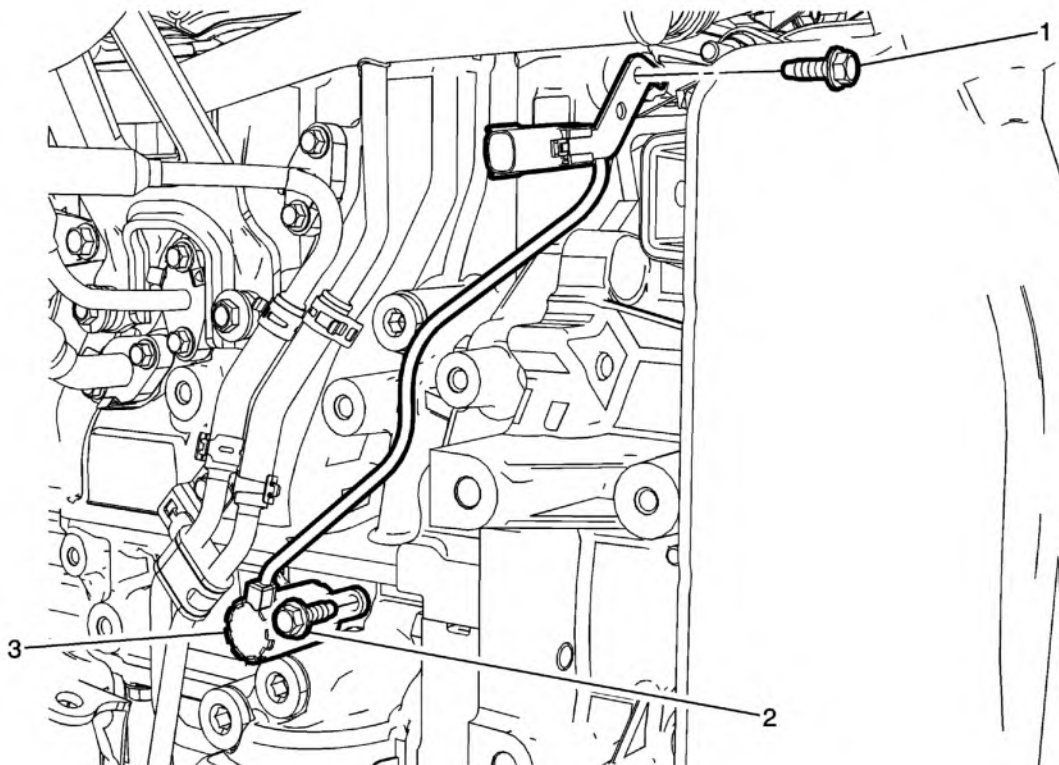


Fig. 205: Oil Pump Flow Control Valve (LTG)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Warm Up Three-Way Catalytic Converter Replacement (LTG)</u> <u>Oil Pump Flow Control Valve Heat Shield Replacement</u>	
1	Oil Pump Flow Control Valve Electrical Wiring Harness Connector Bracket Fastener CAUTION: Refer to <u>Fastener Caution</u> . Tighten 9 N.m (80 lb in)
2	Oil Pump Flow Control Valve Fastener CAUTION: Refer to <u>Fastener Caution</u> . Tighten 10 N.m (89 lb in)
3	Oil Pump Flow Control Valve Procedure Disconnect the electrical wiring harness connector from the oil pump flow control valve.

OIL PUMP FLOW CONTROL VALVE HEAT SHIELD REPLACEMENT

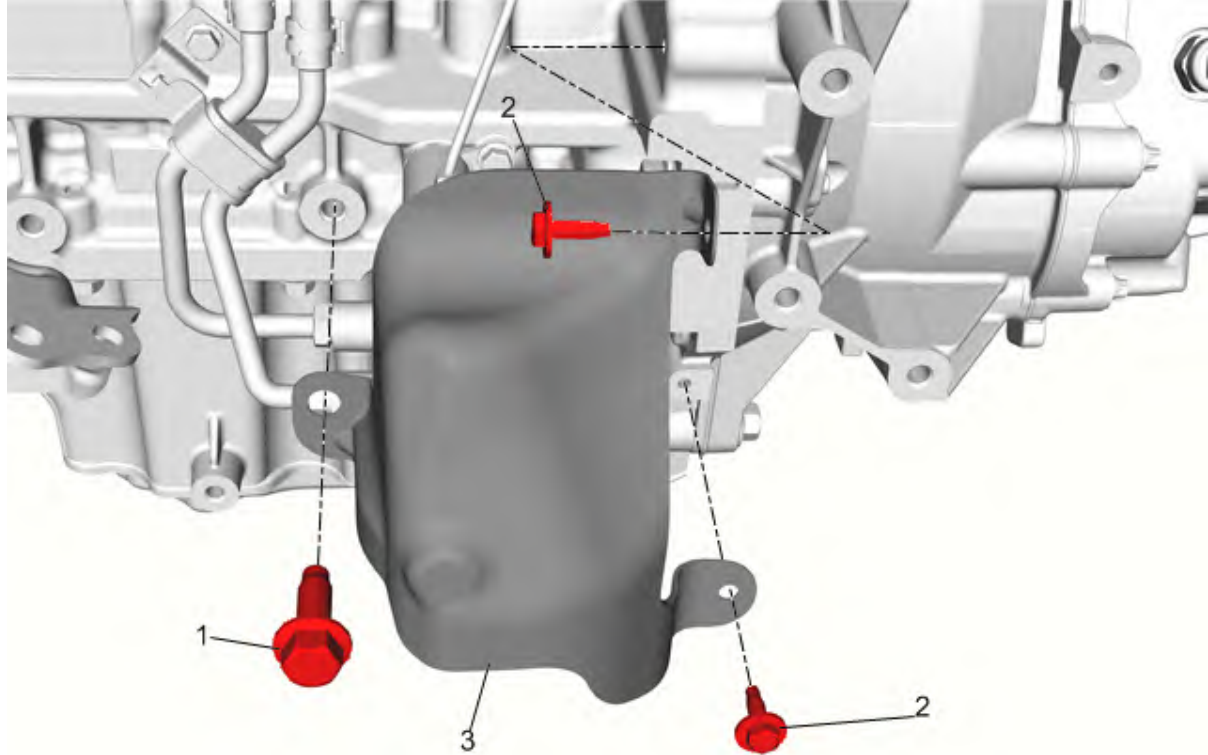


Fig. 206: Oil Pump Flow Control Valve Heat Shield Fasteners
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Warm Up Three-Way Catalytic Converter Replacement (LTG)</u>	
1	Oil Pump Flow Control Valve Heat Shield Fastener CAUTION: Refer to <u>Fastener Caution</u> . Tighten 58 N.m (43 lb ft)
2	Pump and Component Oil Heat Shield Fasteners (Qty 2) Tighten 9 N.m (80 lb in)
3	Oil Pump Flow Control Valve Heat Shield

VACUUM PUMP REPLACEMENT

Removal Procedure

1. Remove Charge Air Cooler Outlet Air Tube - Charge Air Cooler Outlet Air Tube Replacement
2. Remove Intake Manifold Cover - Intake Manifold Cover Replacement
3. Disconnect Power Brake Booster Vacuum Pipe @ Vacuum Pump Assembly - Power Brake Booster Vacuum Pipe Replacement (LTG)

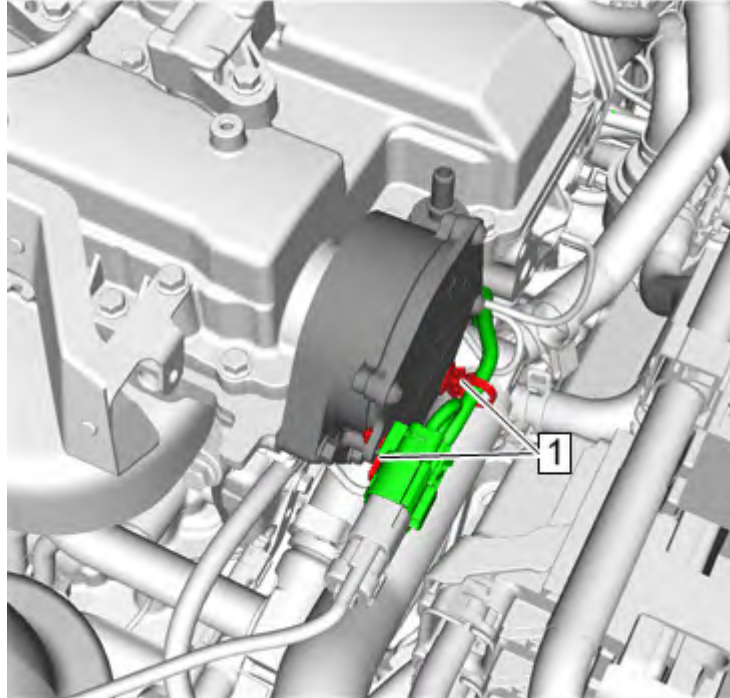


Fig. 207: Retainer

Courtesy of GENERAL MOTORS COMPANY

4. Unclip Retainer (1) - [2x]
5. Disconnect Radiator Inlet Hose @ Water Outlet - Radiator Inlet Hose Replacement (LTG with KL9)

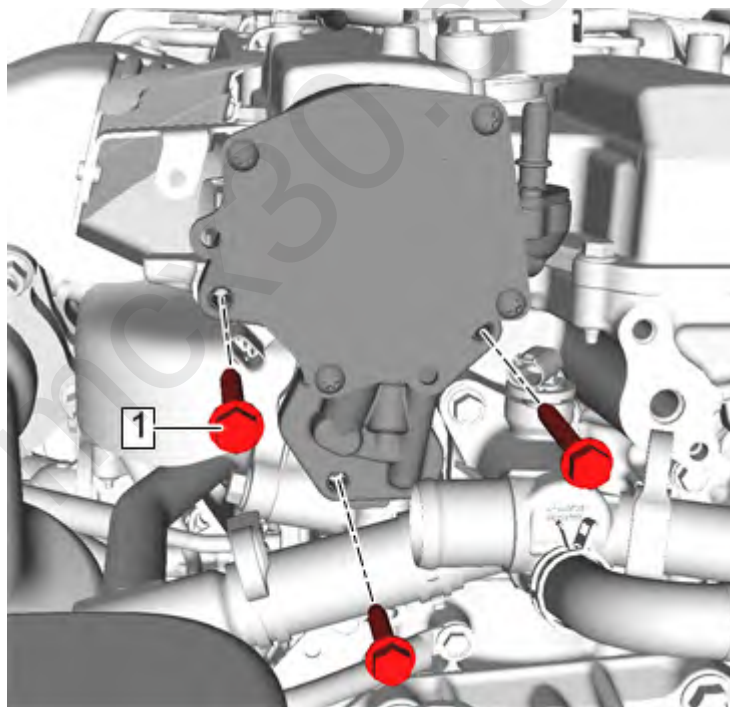


Fig. 208: Vacuum Pump Bolt

Courtesy of GENERAL MOTORS COMPANY

6. Remove Vacuum Pump Bolt (1) - [3x]

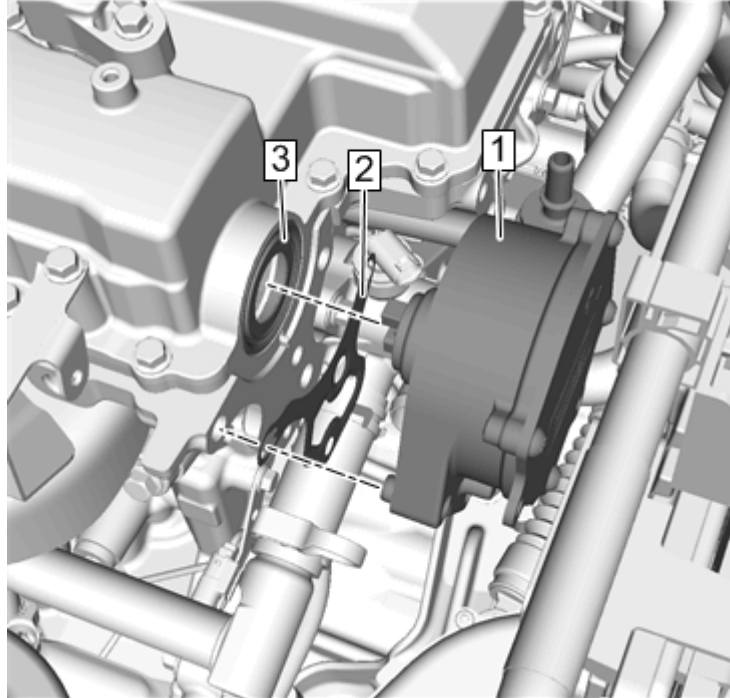


Fig. 209: Vacuum Pump

Courtesy of GENERAL MOTORS COMPANY

7. Remove Vacuum Pump (1).

NOTE: Inspect the vacuum pump gasket and replace as necessary.

8. Remove Vacuum Pump Gasket (2).

NOTE: Inspect the vacuum pump seal and replace as necessary.

9. Vacuum Pump Seal (3) - Lubricate the vacuum pump seal with clean engine oil. [Adhesives, Fluids, Lubricants, and Sealers](#)

Installation Procedure

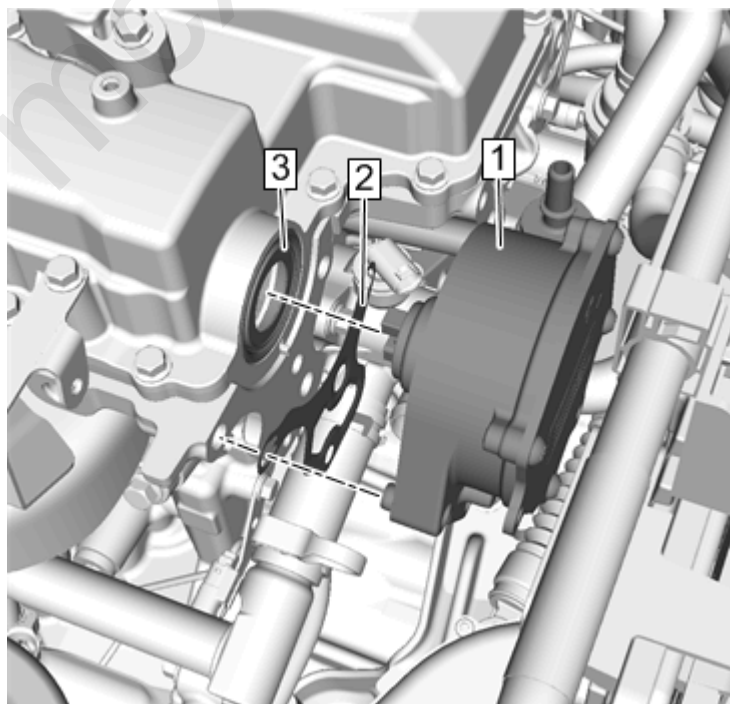


Fig. 210: Vacuum Pump

Courtesy of GENERAL MOTORS COMPANY

1. Install Vacuum Pump Gasket (2)
2. Install Vacuum Pump (1).

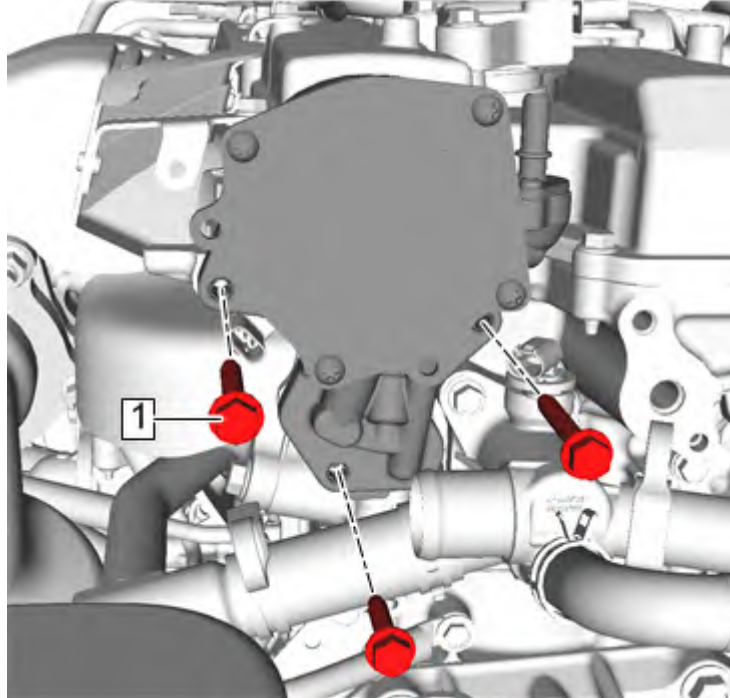


Fig. 211: Vacuum Pump Bolt

Courtesy of GENERAL MOTORS COMPANY

CAUTION: Refer to [Fastener Caution](#) .

3. Install Vacuum Pump Bolt (1) and tighten [3x] 10 N.m (89 lb in)
4. Connect Radiator Inlet Hose @ Water Outlet - [Radiator Inlet Hose Replacement \(LTG with KL9\)](#)

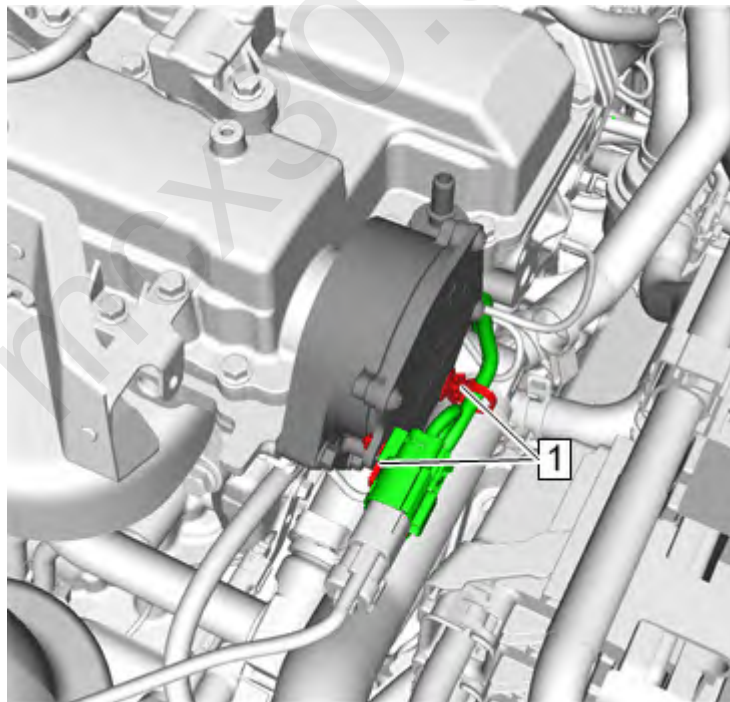


Fig. 212: Retainer

Courtesy of GENERAL MOTORS COMPANY

5. Install Retainer (1) - [2x]
6. Connect Power Brake Booster Vacuum Pipe @ Vacuum Pump Assembly - [Power Brake Booster Vacuum Pipe Replacement \(LTG\)](#)
7. Install Intake Manifold Cover - [Intake Manifold Cover Replacement](#)
8. Install Charge Air Cooler Outlet Air Tube - [Charge Air Cooler Outlet Air Tube Replacement](#)

TURBOCHARGER WASTEGATE ACTUATOR REPLACEMENT

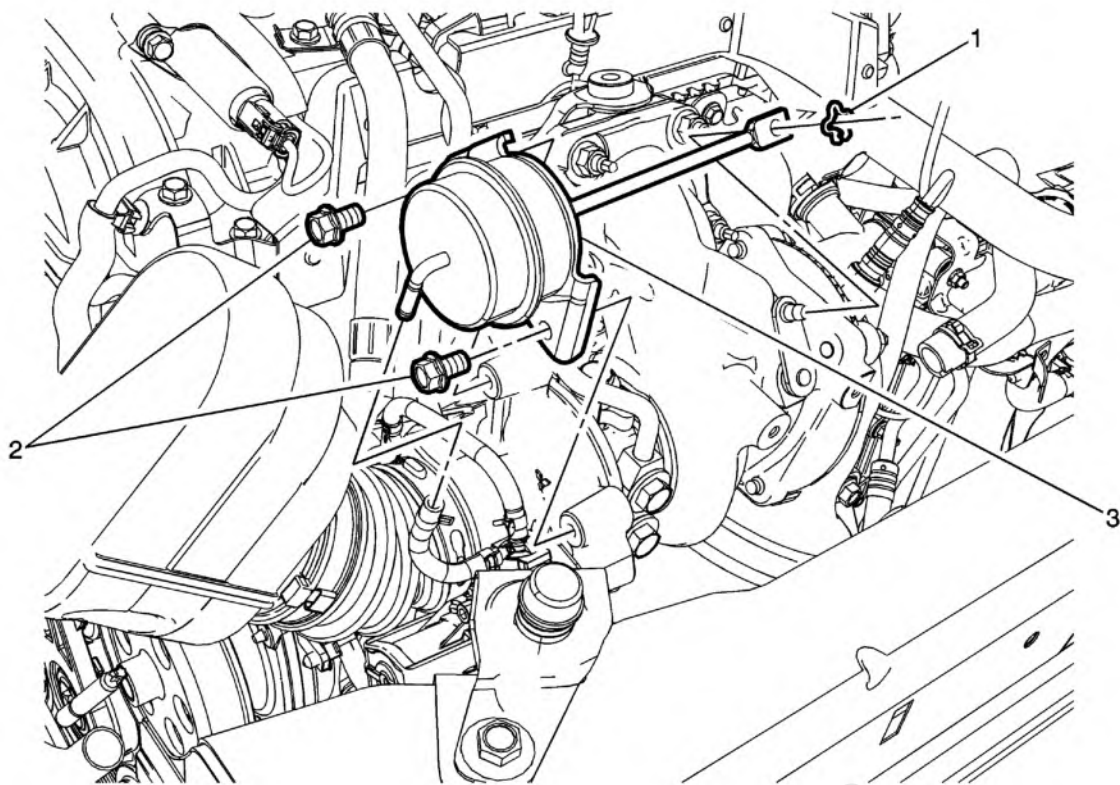


Fig. 213: Turbocharger Wastegate Actuator (LTG).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures <u>Air Cleaner Outlet Duct Replacement (Non-Tamperproof)</u><u>Air Cleaner Outlet Duct Replacement (Tamperproof)</u> <u>Turbocharger Heat Shield Replacement</u>	
1	Turbocharger Wastegate Actuator Arm Retainer
2	Turbocharger Wastegate Actuator Fastener [2x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 20 N.m (15 lb ft)
3	Turbocharger Wastegate Actuator Procedure Disconnect the vacuum line from the turbocharger wastegate actuator.

TURBOCHARGER WASTEGATE REGULATOR SOLENOID VALVE REPLACEMENT

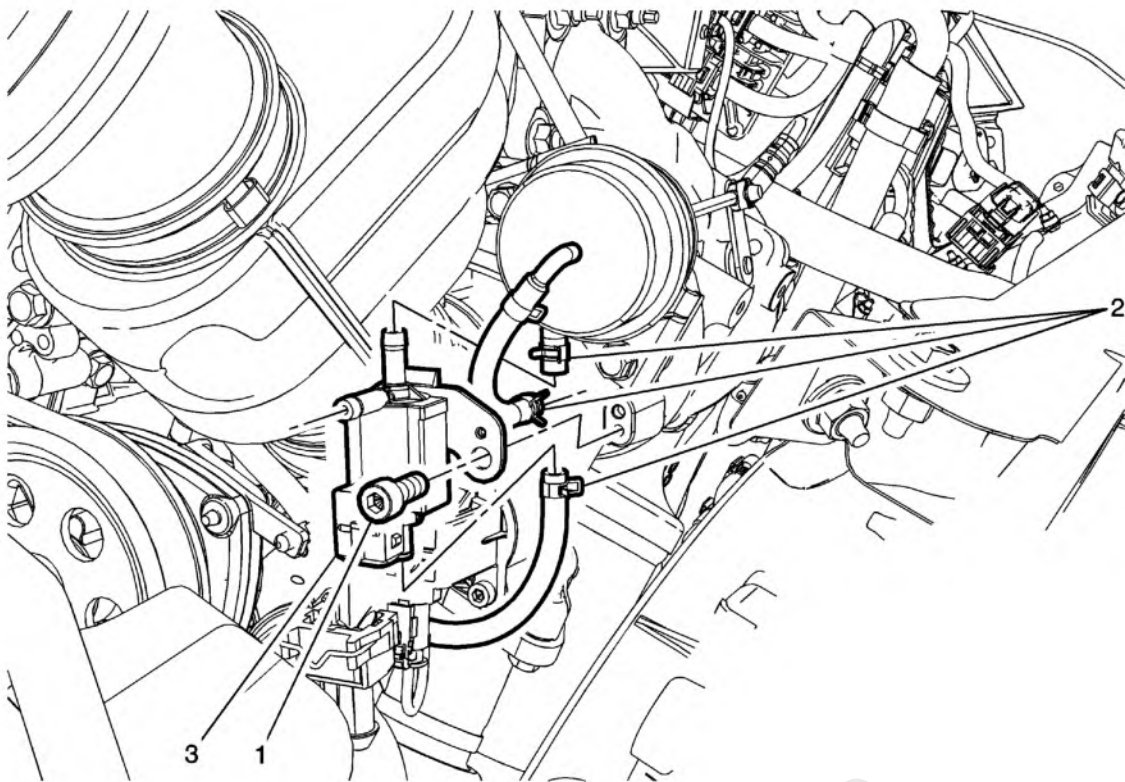


Fig. 214: Turbocharger Wastegate Regulator Solenoid Valve (LTG).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures <u>Air Cleaner Outlet Duct Replacement (Non-Tamperproof)</u><u>Air Cleaner Outlet Duct Replacement (Tamperproof)</u> - Disconnect the electrical connector.	
1	Turbocharger Wastegate Regulator Solenoid Valve Fastener CAUTION: Refer to <u>Fastener Caution</u> . Tighten 7.8 N.m (69 lb in)
2	Vacuum Hose [3x] <u>Hose Clamp Replacement Guidelines - Spring Type</u>
3	Turbocharger Wastegate Regulator Solenoid Valve Procedure Perform the intake system learned values reset. <u>Intake System Learned Values Reset</u>

TURBOCHARGER BYPASS VALVE SOLENOID REPLACEMENT

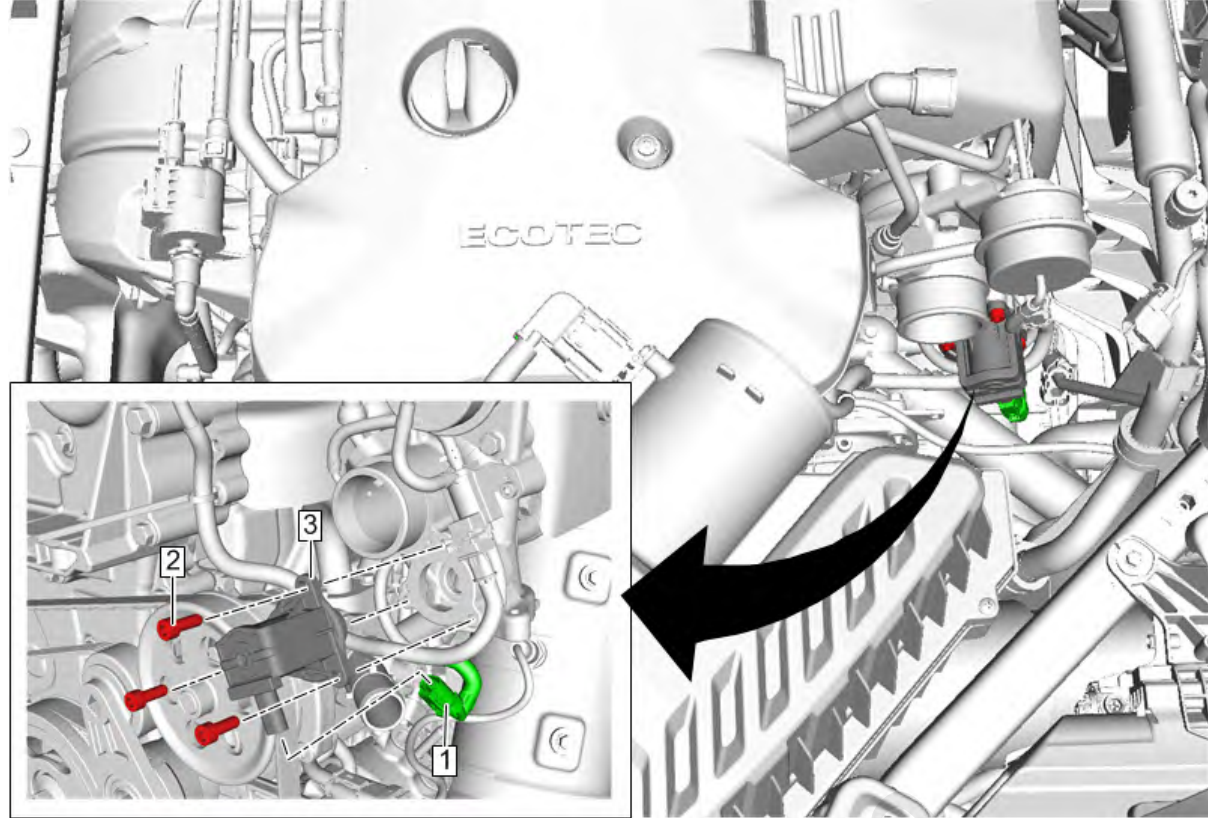


Fig. 215: Turbocharger Bypass Valve Solenoid
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Air Cleaner Outlet Duct Replacement (Non-Tamperproof)</u> <u>Air Cleaner Outlet Duct Replacement (Tamperproof)</u>	
1	Electrical Connector
2	Turbocharger Bypass Valve Solenoid Bolt [3x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 7.8 N.m (69 lb in)
3	Turbocharger Bypass Valve Solenoid Procedure 1. The seal is reusable, inspect the seal and replace if damaged. 2. Perform the intake system learned values reset. <u>Intake System Learned Values Reset</u>

AIR CLEANER ELEMENT REPLACEMENT

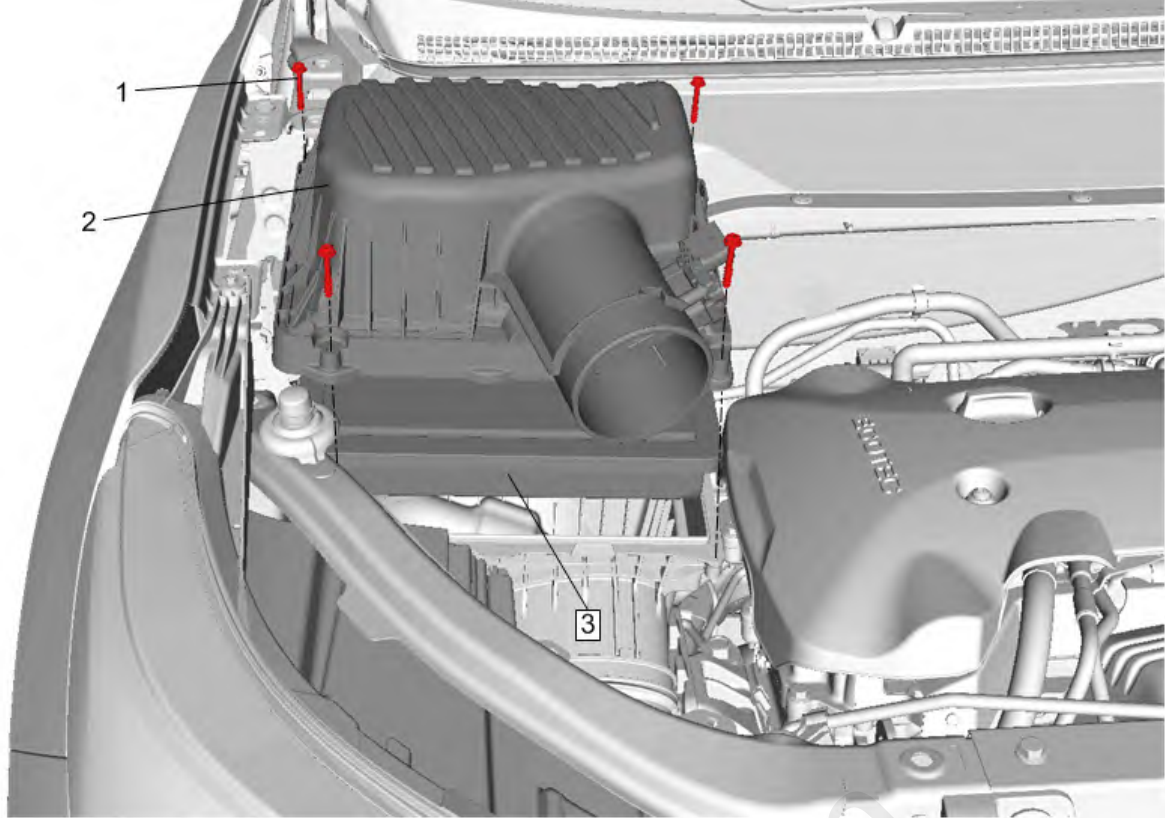


Fig. 216: Air Cleaner Element

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Air Cleaner Outlet Duct Replacement (Non-Tamperproof)</u><u>Air Cleaner Outlet Duct Replacement (Tamperproof)</u> - Disconnect the electrical connector.	
1	Air Cleaner Upper Housing Bolt [4x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 4 N.m (35 lb in)
2	Air Cleaner Upper Housing
3	Air Cleaner Element

AIR CLEANER ASSEMBLY REPLACEMENT

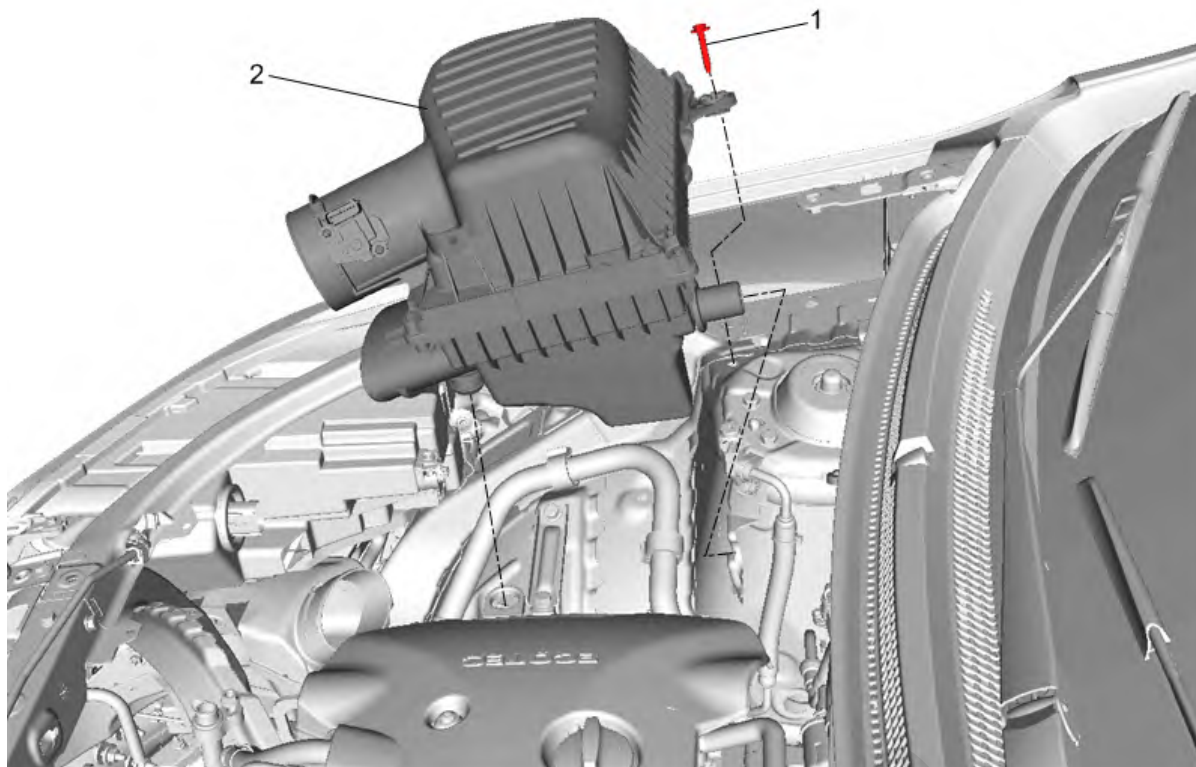


Fig. 217: Air Cleaner Assembly.
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Air Cleaner Outlet Duct Replacement (Non-Tamperproof)</u><u>Air Cleaner Outlet Duct Replacement (Tamperproof)</u> <u>Intake Air Duct Replacement</u> - Disconnect the electrical connector. - Disconnect the mass airflow sensor wiring harness retainers from the air cleaner assembly.	
1	Air Cleaner Bolt CAUTION: Refer to <u>Fastener Caution</u> . Tighten 9 N.m (80 lb in)
2	Air Cleaner Assembly Procedure - Remove the air cleaner housing from the retainers. - Transfer parts as necessary.

AIR CLEANER OUTLET DUCT REPLACEMENT (NON-TAMPERPROOF)

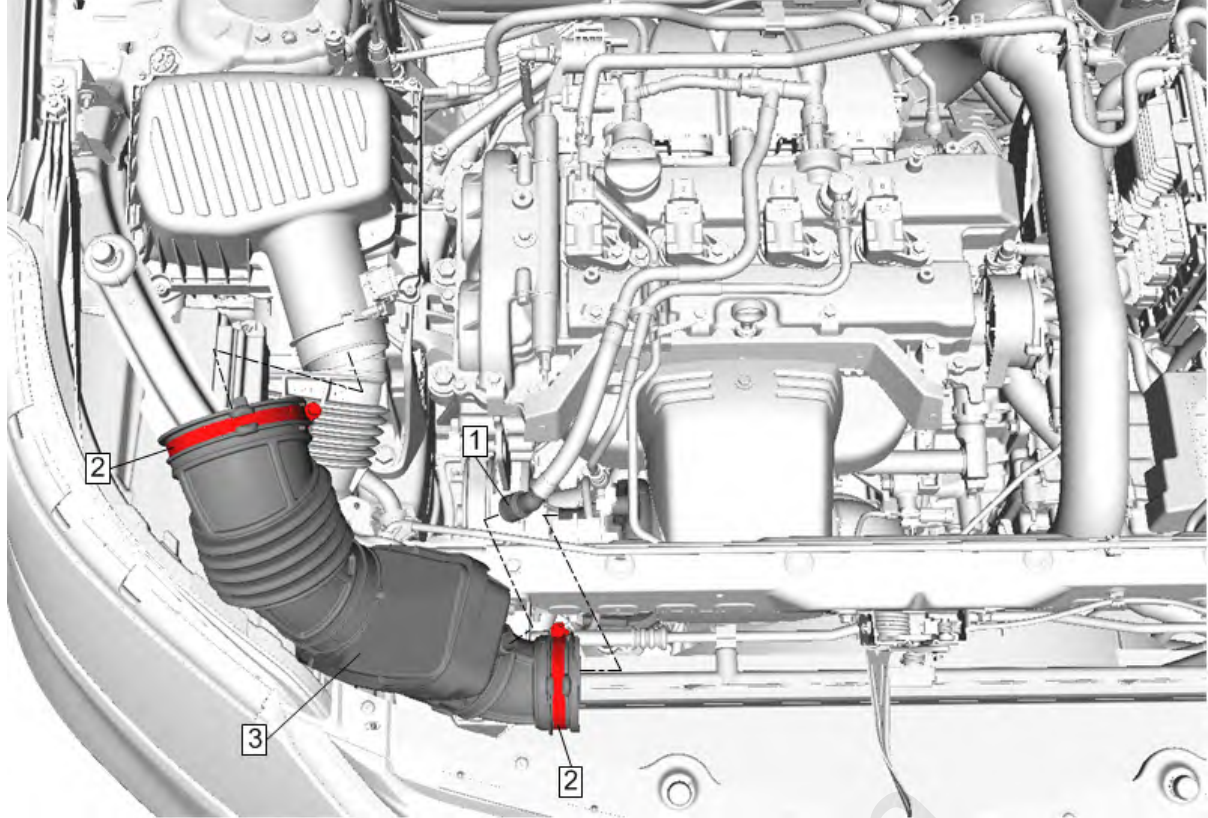


Fig. 218: Air Cleaner Outlet Duct

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Positive Crankcase Ventilation Tube Procedure Remove Positive Crankcase Ventilation Tube - Positive Crankcase Ventilation Hose/Pipe/Tube Replacement (Camshaft Cover to Air Inlet) .
2	Air Cleaner Outlet Duct Clamp [2x] CAUTION: Refer to Fastener Caution . Tighten 3.5 N.m (31 lb in)
3	Air Cleaner Outlet Duct

AIR CLEANER OUTLET DUCT REPLACEMENT (TAMPERPROOF)

Removal Procedure

1. Remove Intake Manifold Cover - [Intake Manifold Cover Replacement](#)

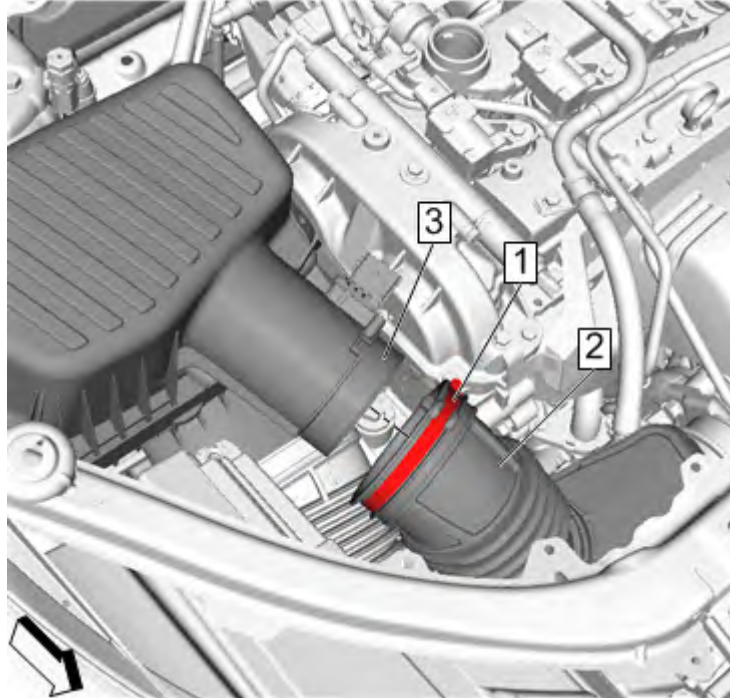


Fig. 219: Air Cleaner Outlet Duct, Clamp And Air Cleaner Assembly.
Courtesy of GENERAL MOTORS COMPANY

2. Loosen Air Cleaner Outlet Duct Clamp (1)
3. Remove Air Cleaner Outlet Duct (2) @ Air Cleaner Assembly (3)

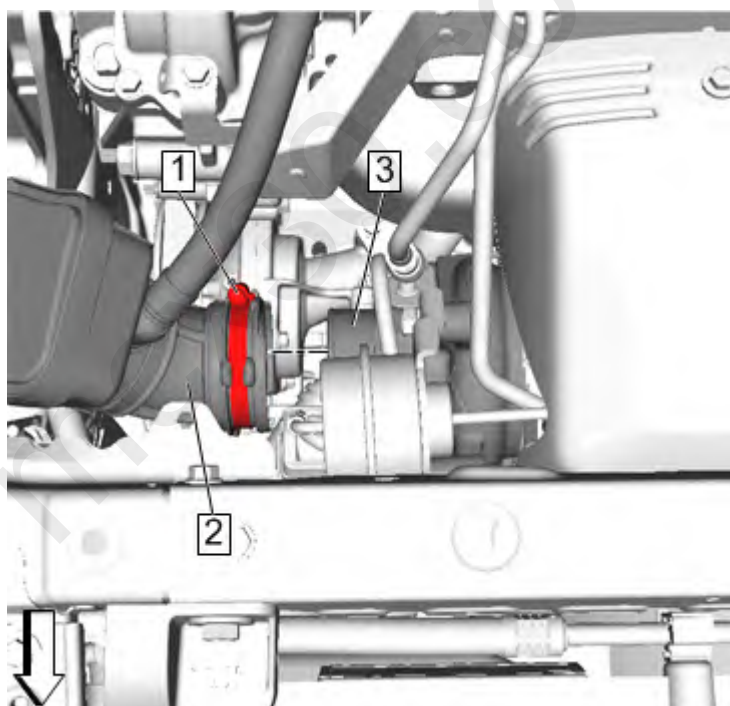


Fig. 220: Air Cleaner Outlet Duct Clamp And Turbocharger Assembly.
Courtesy of GENERAL MOTORS COMPANY

4. Loosen Air Cleaner Outlet Duct Clamp (1).
5. Remove Air Cleaner Outlet Duct (2) @ Turbocharger Assembly (3).

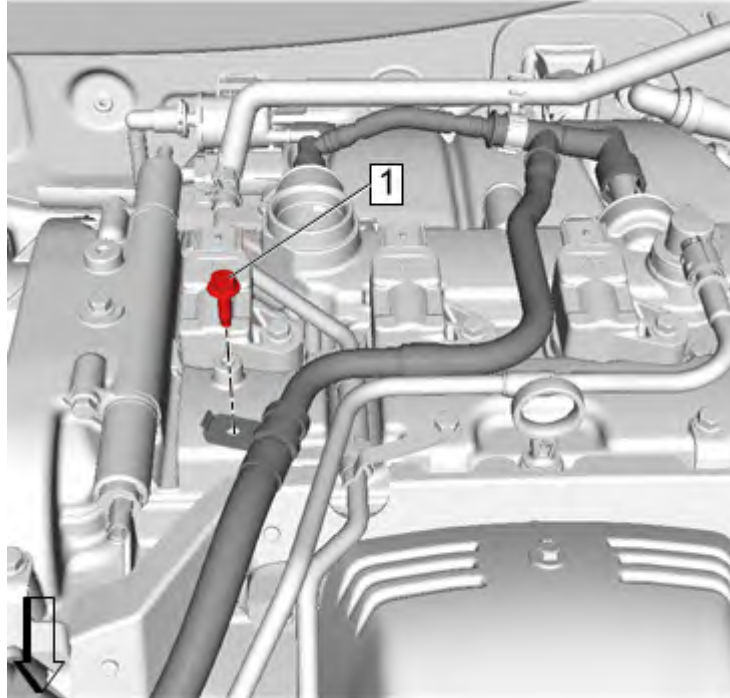


Fig. 221: Positive Crankcase Ventilation Tube Bolt
 Courtesy of GENERAL MOTORS COMPANY

NOTE: Due to the PCV tamper-resistant connections, the air cleaner outlet duct must be repositioned during repair. Do NOT damage the tamper-resistant connections.

6. Remove Positive Crankcase Ventilation Tube Bolt (1) - **Positive Crankcase Ventilation Hose/Pipe/Tube Replacement (Camshaft Cover to Air Inlet)**.

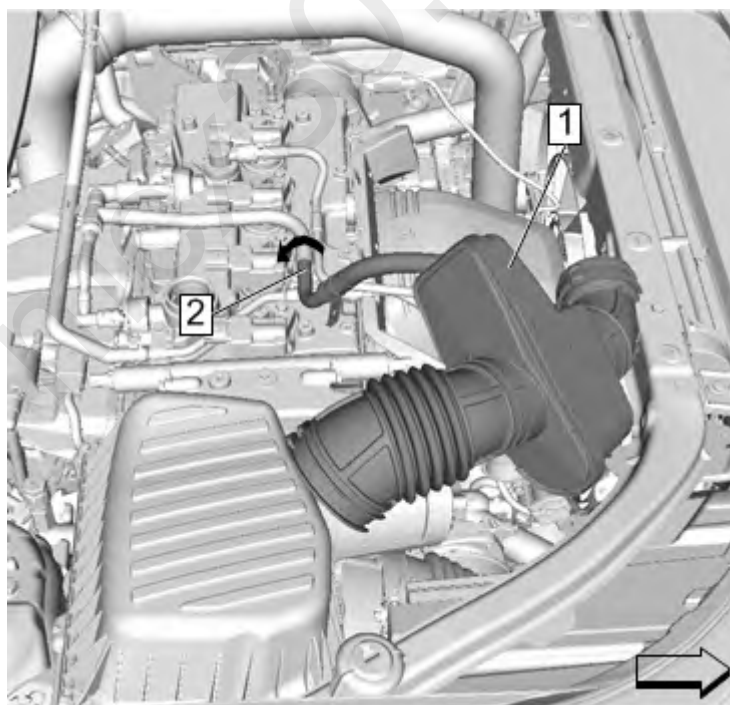


Fig. 222: Air Cleaner Outlet Duct And PCV Tube's Pivot Joint
 Courtesy of GENERAL MOTORS COMPANY

NOTE: The PCV tube's connections are tamperproof and cannot be disconnected.

7. Rotate the air cleaner outlet duct (1) at the PCV tube's pivot joint (2).

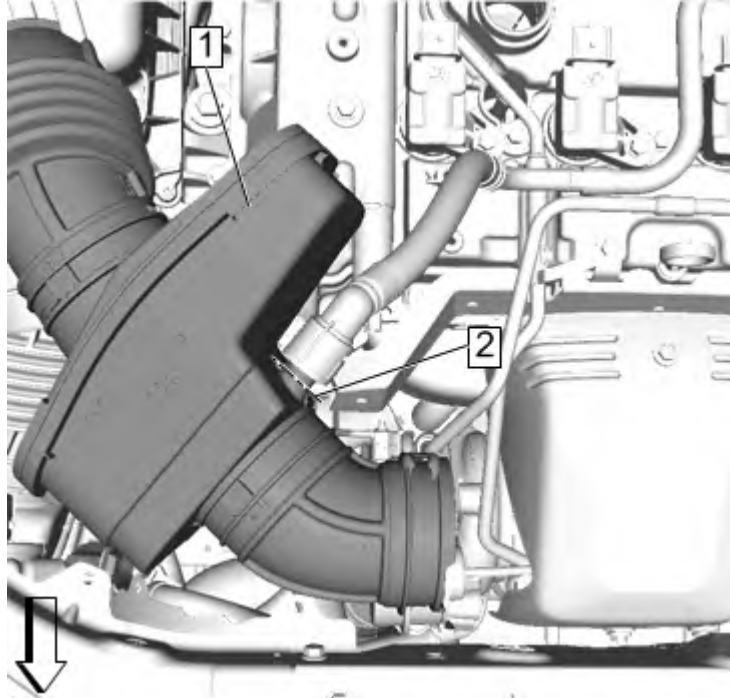


Fig. 223: Air Cleaner Outlet Duct

Courtesy of GENERAL MOTORS COMPANY

8. Only when replacing the air cleaner outlet duct (1) with NEW can the air cleaner outlet duct nipple be cut. Use a suitable tool to cut the air cleaner outlet duct nipple marked by the dashed line (2). Remove air cleaner outlet duct from vehicle and discard.

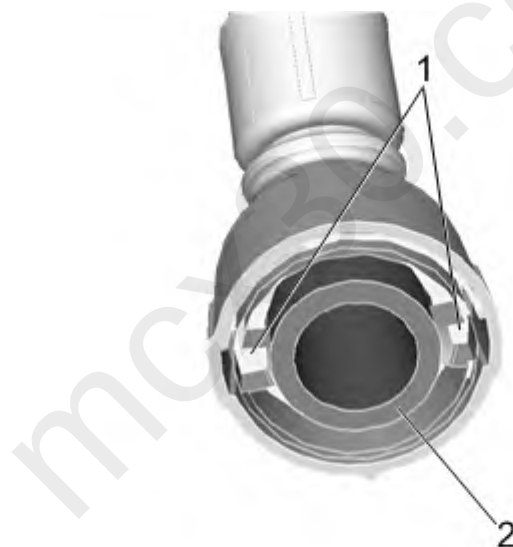


Fig. 224: PCV Valve Tangs And PCV Tube

Courtesy of GENERAL MOTORS COMPANY

9. Using suitable tools, release the PCV valve tangs (1) while pulling the remaining PCV tube (2) from the PCV hose and discard.

Installation Procedure

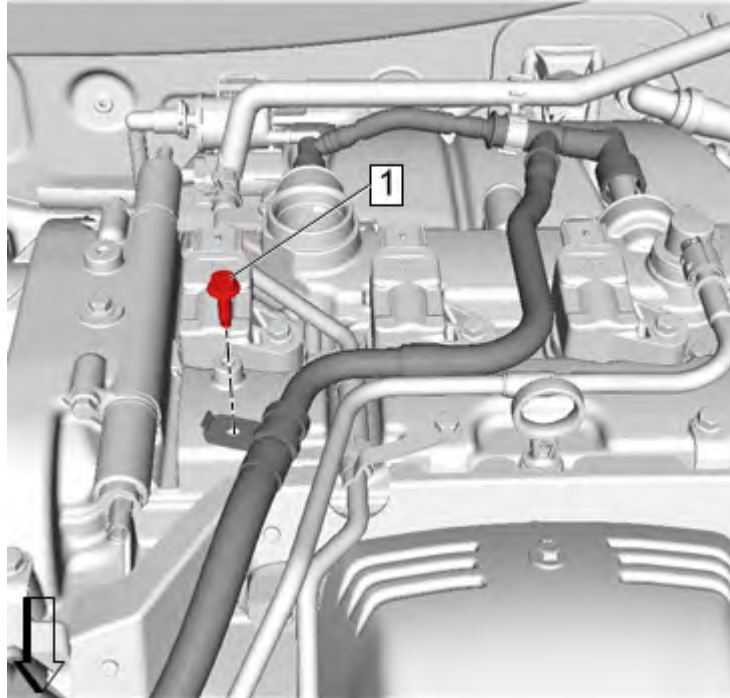


Fig. 225: Positive Crankcase Ventilation Tube Bolt
 Courtesy of GENERAL MOTORS COMPANY

1. Reposition PVC tube.

CAUTION: Refer to [Fastener Caution](#) .

2. Install Positive Crankcase Ventilation Tube Bolt (1) - [Positive Crankcase Ventilation Hose/Pipe/Tube Replacement \(Camshaft Cover to Air Inlet\)](#).

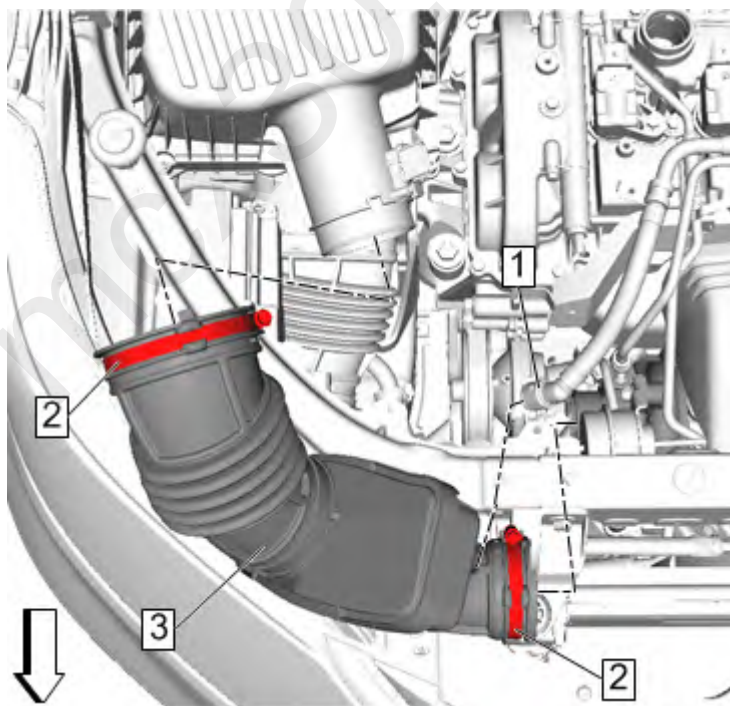


Fig. 226: Air Cleaner Outlet Duct
 Courtesy of GENERAL MOTORS COMPANY

NOTE: Ensure the outlet duct is fully seated to the mating surfaces before clamping. Verify that the cuff is not rolled under.

3. Install Air Cleaner Outlet Duct (3).
4. Install Air Cleaner Outlet Duct Clamp (2) and tighten [2x] 3.5 N.m (31 lb in)
5. Connect Positive Crankcase Ventilation Tube (1) @ Air Cleaner Outlet Duct (3).
6. Install Intake Manifold Cover - [Intake Manifold Cover Replacement](#)

INTAKE AIR BAFFLE REPLACEMENT

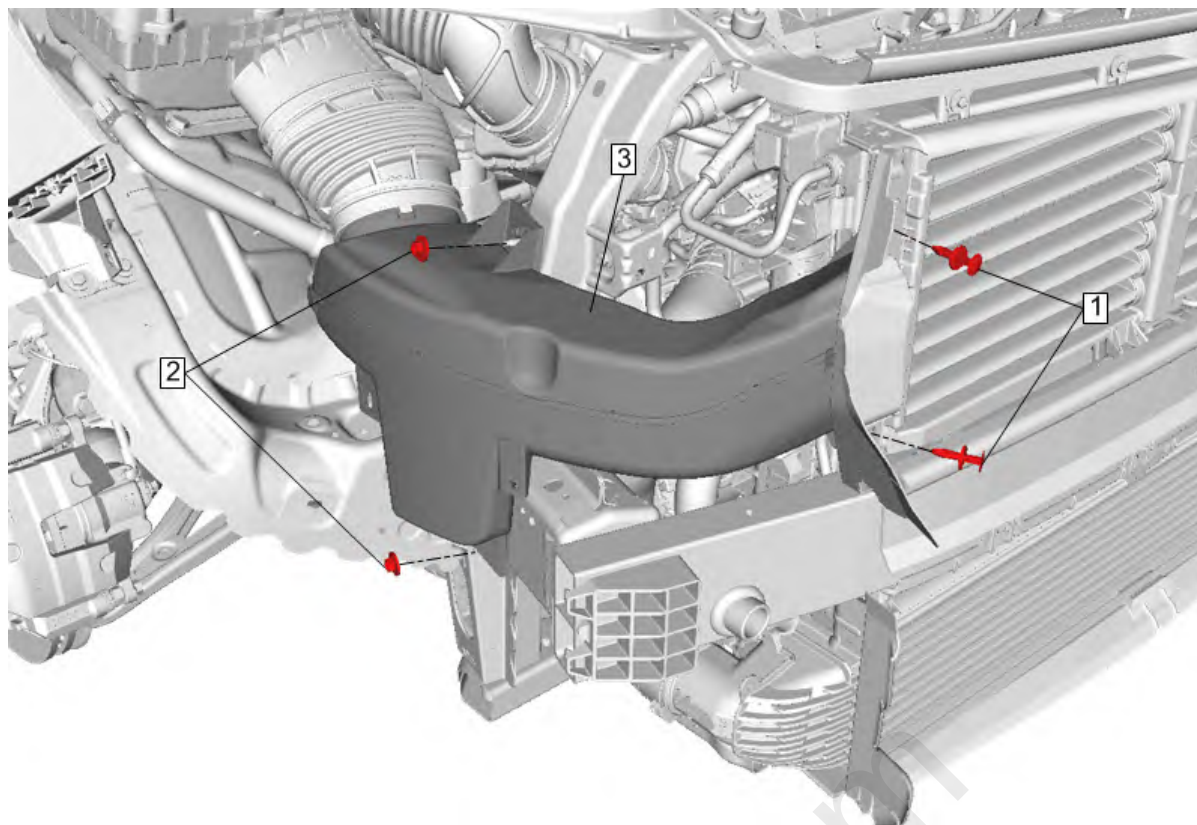


Fig. 227: Intake Air Baffle

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Headlamp Replacement (Chevrolet), Headlamp Replacement (GMC)</u>	
1	Intake Air Baffle Retainer [2x]
2	Front Intake Air Duct Nut [2x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 9 N.m (80 lb in)
3	Intake Air Baffle Procedure Remove wiring harness retainers from intake air baffle.

INTAKE AIR DUCT REPLACEMENT

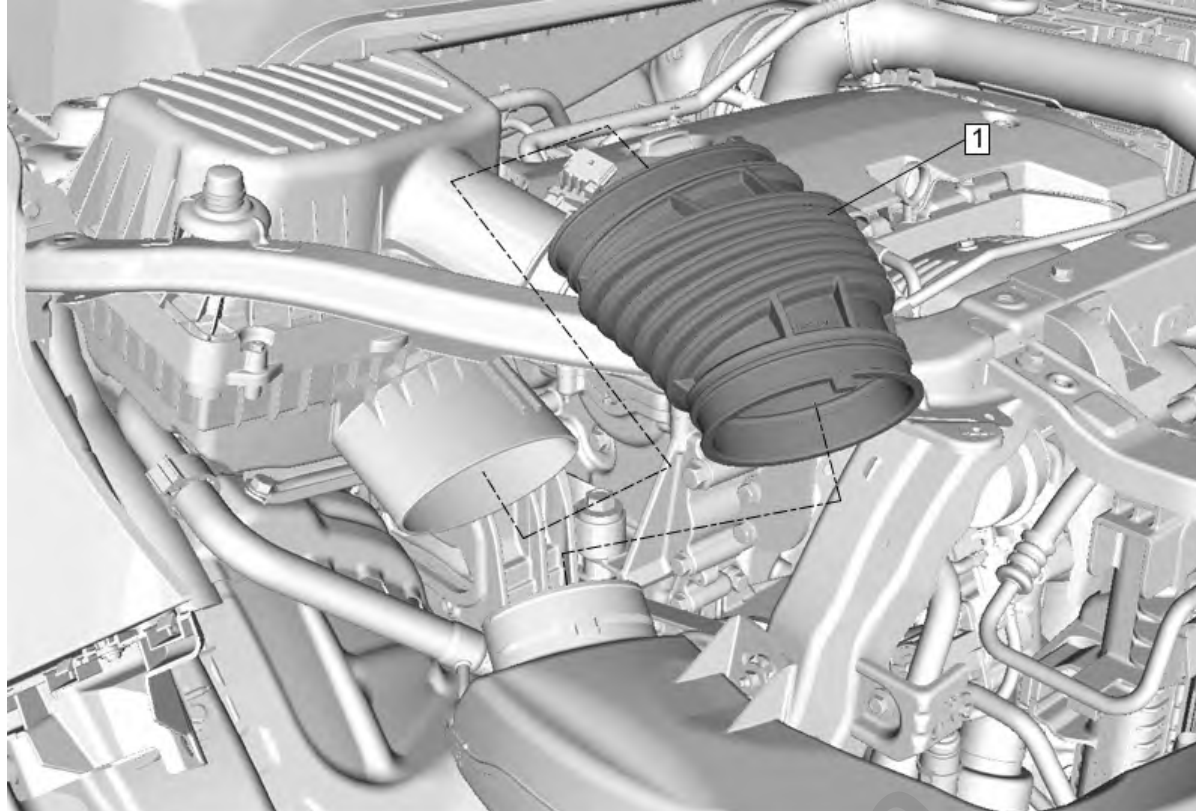


Fig. 228: Intake Air Duct

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Air Cleaner Outlet Duct Replacement (Non-Tamperproof) Air Cleaner Outlet Duct Replacement (Tamperproof)	
1	Intake Air Duct Procedure Perform the intake system learned values reset. Intake System Learned Values Reset

CHARGE AIR COOLER OUTLET AIR TUBE REPLACEMENT

Removal Procedure

1. Remove Front Bumper Fascia - [Front Bumper Fascia Replacement \(Equinox\)](#), [Front Bumper Fascia Replacement \(Terrain\)](#).
2. Remove Intake Air Pressure and Temperature Sensor - [Intake Air Pressure and Temperature Sensor Replacement](#)
3. Remove Engine Coolant Air Bleed Hose @ Charge Air Cooler Outlet Air Tube - [Engine Coolant Air Bleed Hose Replacement \(Radiator Surge Tank to Radiator to Engine Coolant Air Bleed Pipe LTG\)](#)

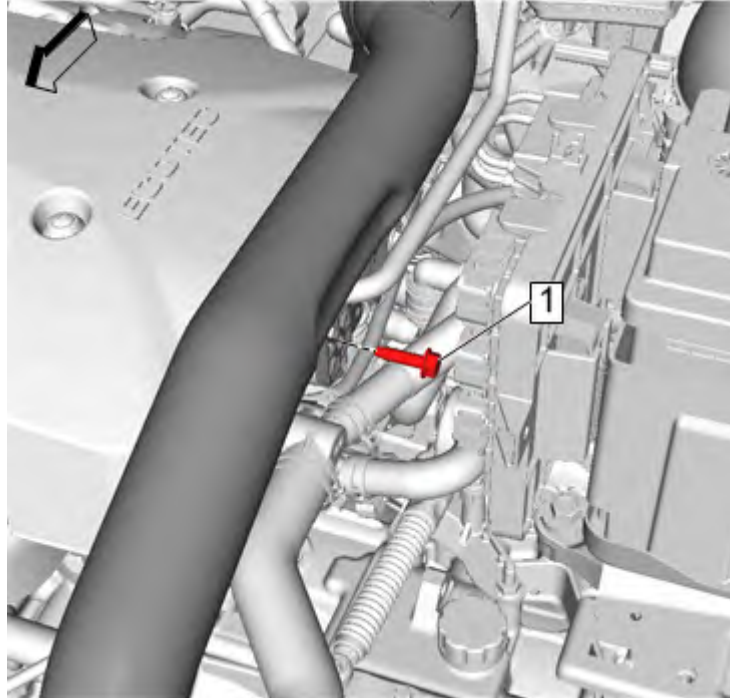


Fig. 229: Charge Air Cooler Outlet Air Tube Bolt
Courtesy of GENERAL MOTORS COMPANY

4. Remove Charge Air Cooler Outlet Air Tube Bolt (1)

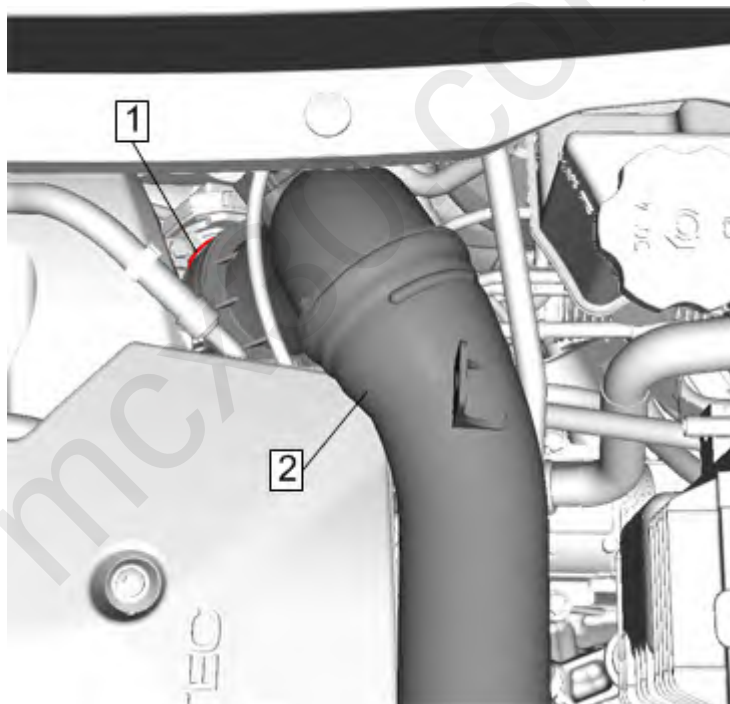


Fig. 230: Retainer Spring And Charge Air Cooler Outlet Air Tube
Courtesy of GENERAL MOTORS COMPANY

5. Release Retainer Spring (1).
6. Remove Charge Air Cooler Outlet Air Tube (2)

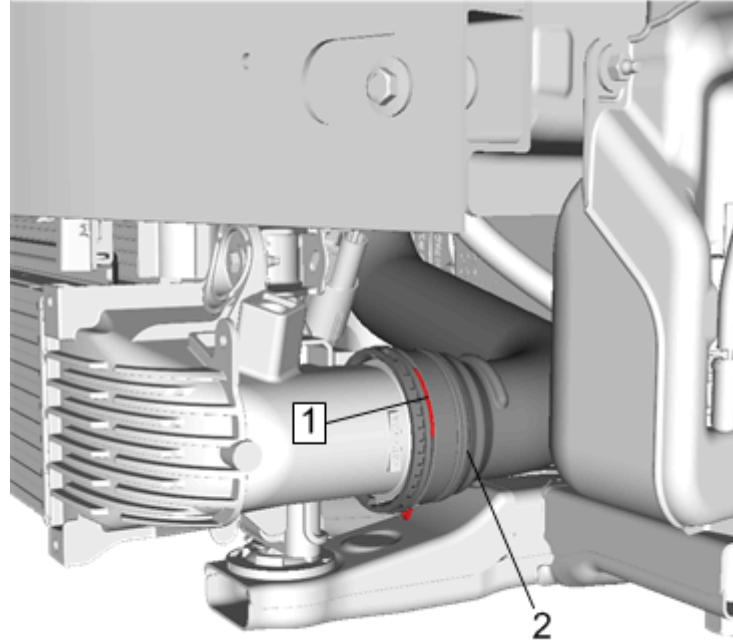


Fig. 231: Retainer Spring And Charge Air Cooler Outlet Air Tube
 Courtesy of GENERAL MOTORS COMPANY

7. Release Retainer Spring (1)
8. Remove Charge Air Cooler Outlet Air Tube (2)

Installation Procedure

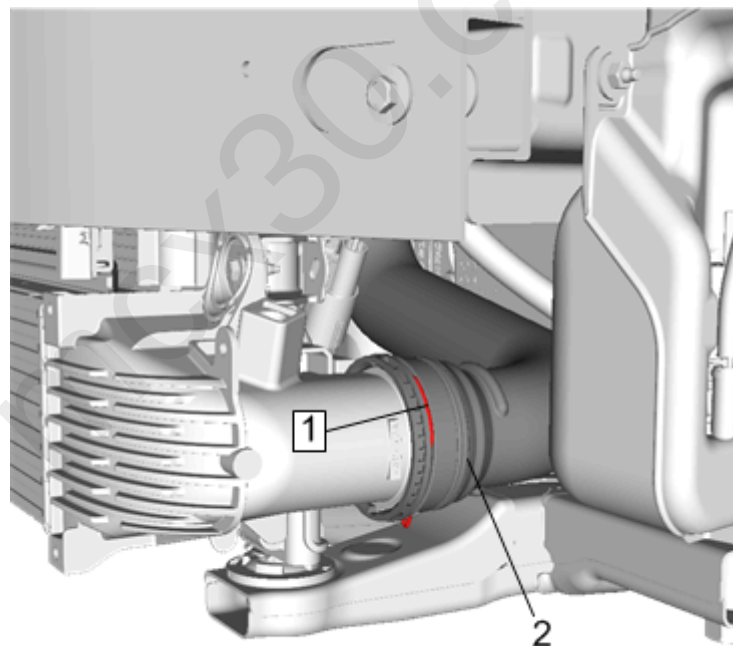


Fig. 232: Retainer Spring And Charge Air Cooler Outlet Air Tube
 Courtesy of GENERAL MOTORS COMPANY

1. Install Charge Air Cooler Outlet Air Tube (2).
2. Engage Retainer Spring (1)

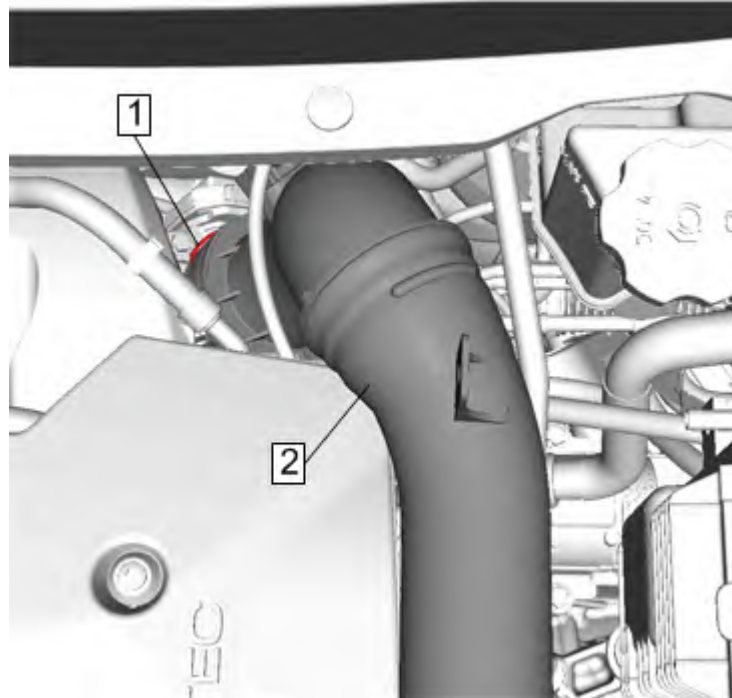


Fig. 233: Retainer Spring And Charge Air Cooler Outlet Air Tube
 Courtesy of GENERAL MOTORS COMPANY

3. Install Charge Air Cooler Outlet Air Tube (1).
4. Engage Retainer Spring (1)

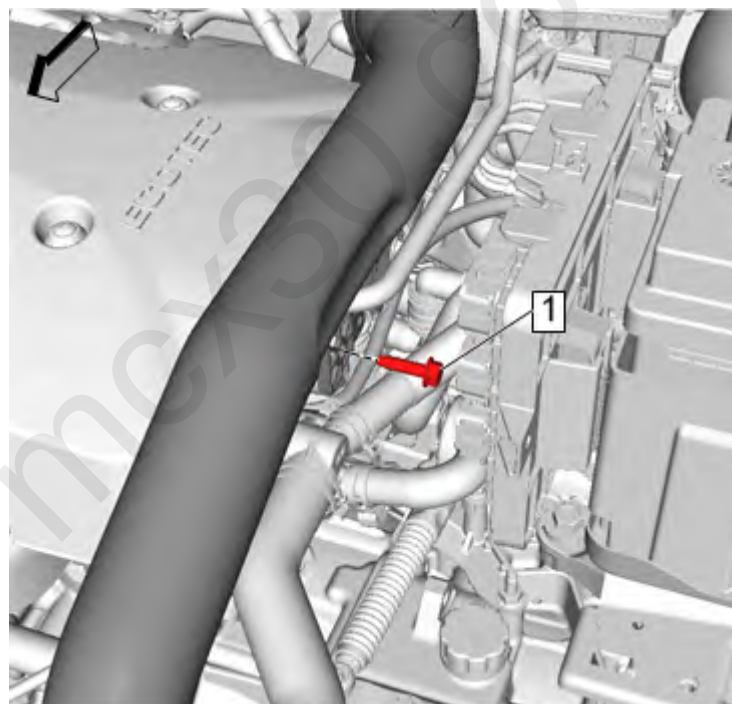


Fig. 234: Charge Air Cooler Outlet Air Tube Bolt
 Courtesy of GENERAL MOTORS COMPANY

5. Install Charge Air Cooler Outlet Air Tube Bolt (1) and tighten 9 N.m (80 lb in)
6. Install Engine Coolant Air Bleed Hose @ Charge Air Cooler Outlet Air Tube - [Engine Coolant Air Bleed Hose Replacement \(Radiator Surge Tank to Radiator to Engine Coolant Air Bleed Pipe LTG\)](#)
7. Install Intake Air Pressure and Temperature Sensor - [Intake Air Pressure and Temperature Sensor Replacement](#)
8. Install Front Bumper Fascia - [Front Bumper Fascia Replacement \(Equinox\)](#) [Front Bumper Fascia Replacement \(Terrain\)](#)

CHARGE AIR COOLER INLET AIR TUBE REPLACEMENT

Removal Procedure

1. Remove Front Bumper Fascia - [Front Bumper Fascia Replacement \(Equinox\)](#), [Front Bumper Fascia Replacement \(Terrain\)](#).

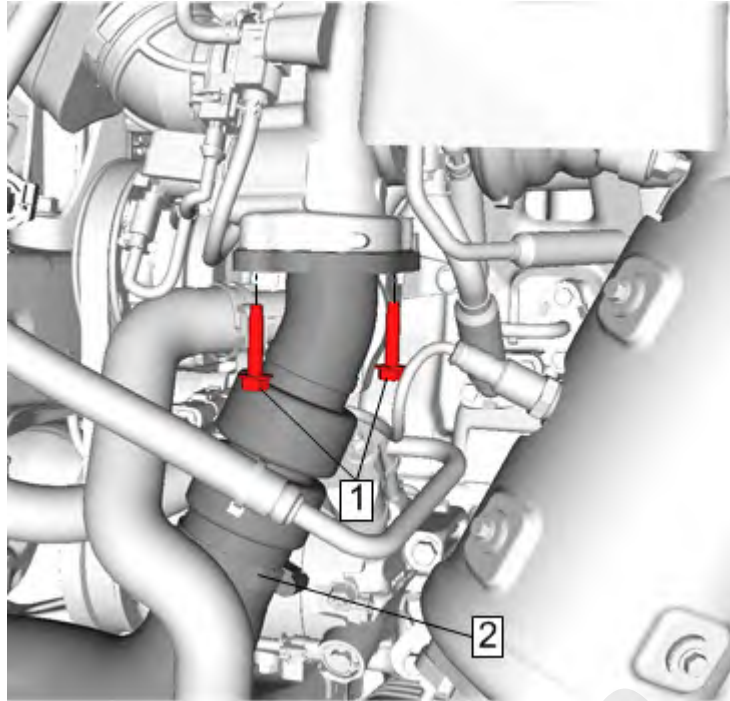


Fig. 235: Charge Air Cooler Inlet Air Tube
Courtesy of GENERAL MOTORS COMPANY

2. Remove Charge Air Cooler Inlet Air Tube Bolt (1) - [2x]
3. Remove Charge Air Cooler Inlet Air Tube (2).

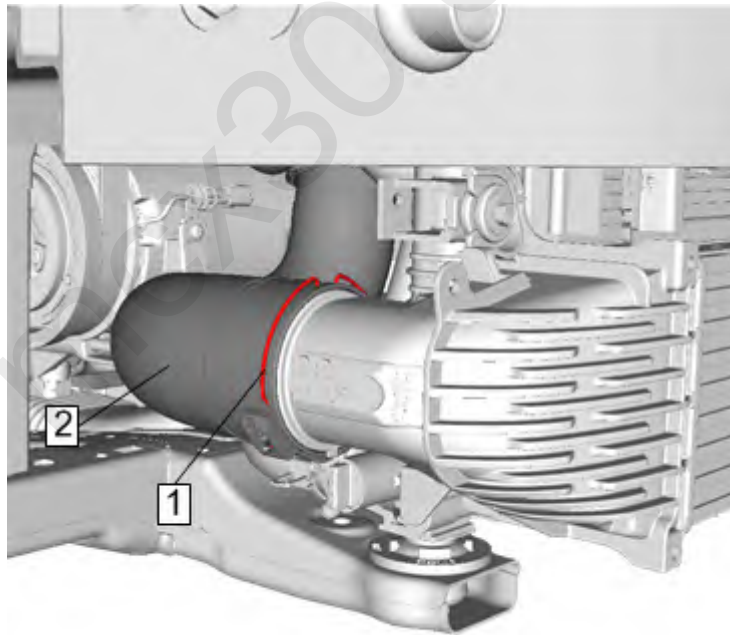


Fig. 236: Retainer Spring And Charge Air Cooler Inlet Air Tube
Courtesy of GENERAL MOTORS COMPANY

4. Release Retainer Spring (1)
5. Remove Charge Air Cooler Inlet Air Tube (2)

Installation Procedure

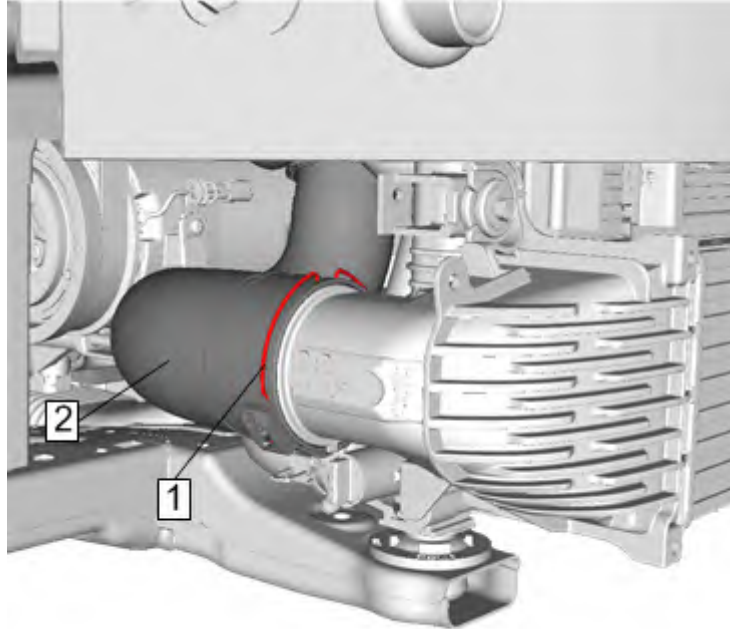


Fig. 237: Retainer Spring And Charge Air Cooler Inlet Air Tube
Courtesy of GENERAL MOTORS COMPANY

1. Install Charge Air Cooler Inlet Air Tube (2)
2. Engage Retainer Spring (1)

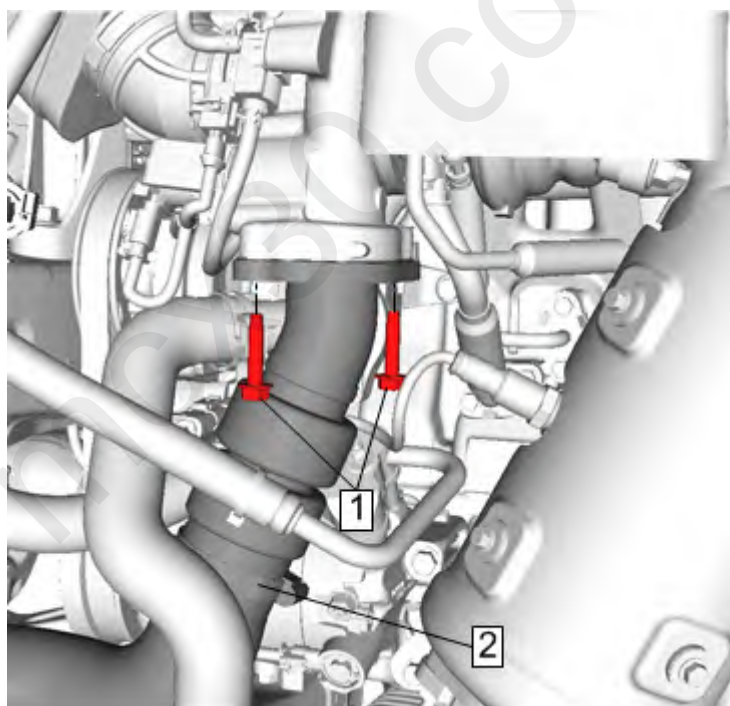


Fig. 238: Charge Air Cooler Inlet Air Tube
Courtesy of GENERAL MOTORS COMPANY

3. Install Charge Air Cooler Inlet Air Tube (2)

CAUTION: Refer to [Fastener Caution](#) .

4. Install Charge Air Cooler Inlet Air Tube Bolt (1) [2x] 22 N.m (16 lb ft)
5. Install Front Bumper Fascia - [Front Bumper Fascia Replacement \(Equinox\)](#) [Front Bumper Fascia Replacement \(Terrain\)](#).

CHARGE AIR COOLER REPLACEMENT

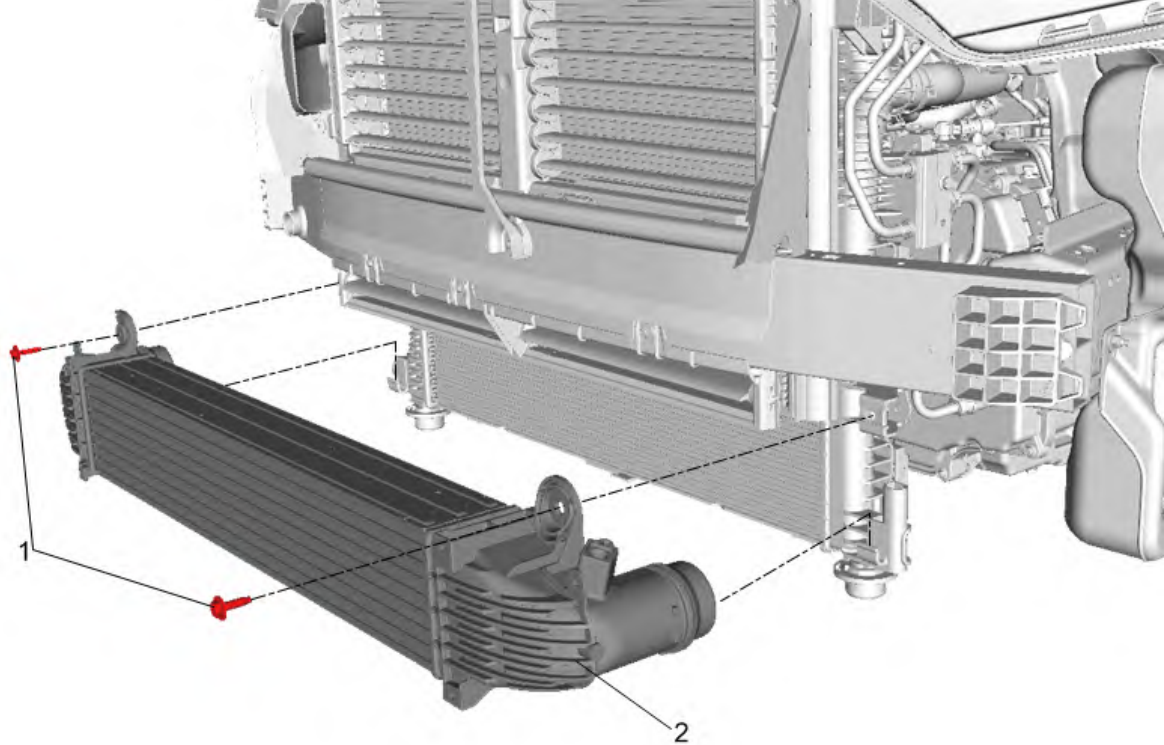


Fig. 239: Charge Air Cooler

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure 1. <u>Radiator Air Lower Baffle Replacement (LH7 LTG LYX)</u> 2. Disconnect Charge Air Cooler Outlet Air Tube @ Charge Air Cooler - <u>Charge Air Cooler Outlet Air Tube Replacement</u> 3. Disconnect Charge Air Cooler Inlet Air Tube @ Charge Air Cooler - <u>Charge Air Cooler Inlet Air Tube Replacement</u>	
1	Charge Air Cooler Bolt [2x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 9 N.m (80 lb in)
2	Charge Air Cooler